





Our lifelong passion

We carefully analyze the environmental impact of every phase of the product life-cycle, from raw materials through the end of a product's useful life. The results are environmentally responsible methods of wood furniture craftsmanship that have set the standard for the industry.





Materials

We carefully select our wood suppliers and conduct regular environmental and quality audits. FSC and SFI certified woods are available. Particle board is 100% recycled content, and wheatboard is available. Our material usage is designed to minimize waste.



Production

Our wood manufacturing facility in Michigan is the first manufacturing facility in the U.S. to receive LEED® certification from the U.S. Green Building Council. Our water-based glues, stains, topcoats and UV finishes are nearly VOC-free.



Transportion

We source almost all of our wood from forests in North America, reducing shipping distances for raw materials. Products can be shipped to customers blanket and stretch wrapped to minimize packaging. Pallets enable more products per shipment.



Use

Designed for a long life, furniture is reconfigurable for reuse and modular segments can be replaced. Water-based UV finish technology gives an extremely durable finish that is repairable should anything happen. Steelcase offers many products that carry the Scientific Certification Systems Indoor Advantage™ certification for indoor air quality in North America.



End of Life

The Steelcase Environmental Partnership Program helps connect customers to environmentally responsible methods of managing products at the end of life phase, keeping our products out of landfills.

LEED certification

Wood products from Steelcase can help companies earn LEED® certification for their building or interior project (the U.S. Green Building Council's Leadership in Energy and Environmental Design). Steelcase will work with you individually towards your LEED® application.

Environmental leadership is an ongoing commitment and encompasses much more than just our wood solutions. To learn more visit www.steelcase.com.



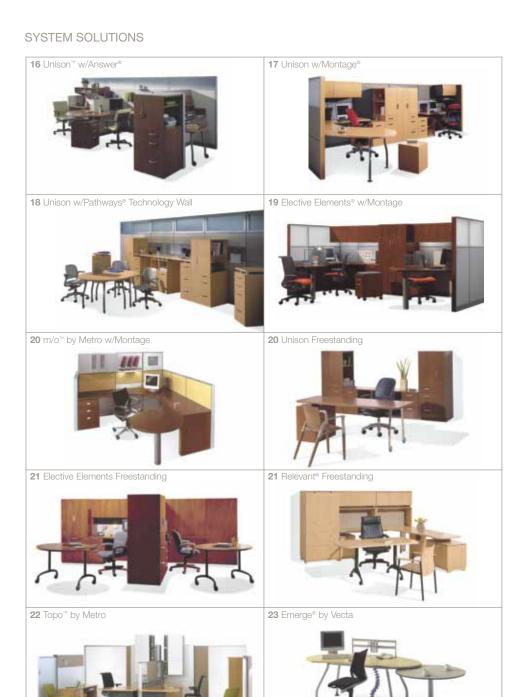
Design with purpose

Behind every wood solution from Steelcase, is a deep commitment to understanding our customers' needs. We observe, we question, we listen and we learn about how people work. Why are we so inquisitive? Because this knowledge enables us to design office solutions that create a better work experience. We'll even tailor a solution if one of our standard products isn't exactly what you desire. The result is beautiful wood solutions that can help to attract and retain valuable knowledge workers and help them to be more effective and efficient.

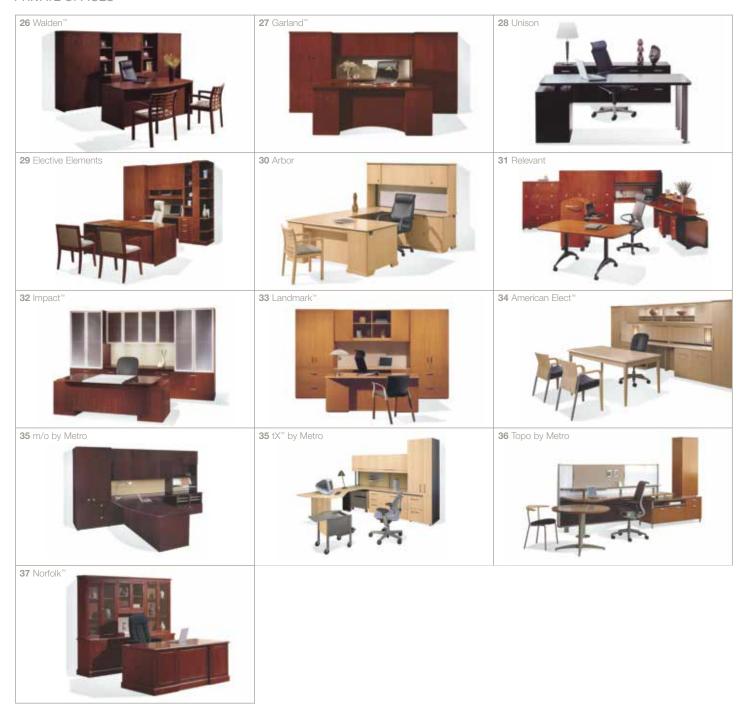
The most comprehensive wood offering in the industry

With the most extensive wood offering in the industry, you have the freedom to create a wood solution that truly reflects who you are. For nearly a century, Steelcase Inc. has been creating wood solutions that satisfy a broad range of design-sensitive styles — from contemporary to traditional. Our offering supports solutions in open plans, private offices, meeting rooms and in-between spaces for a wide array of businesses. Our extensive palette of high-quality veneers, finishes and detailing allows you to create a solution that is distinctly yours.

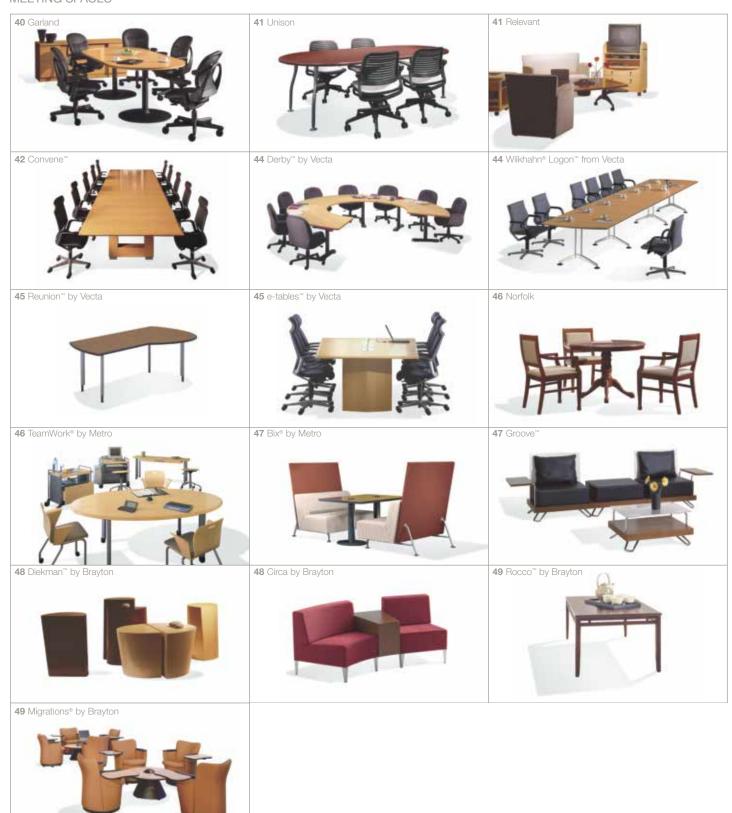




PRIVATE OFFICES



MEETING SPACES



RECEPTION/LOBBY/SPECIALTY FURNITURE



For more information on any wood solution shown in this book contact your authorized Steelcase Dealer, or...

Steelcase® 800.333.9939 www.steelcase.com

Brayton International® 800.627.6770 www.brayton.com

Metro® 510.567.5200 www.metrofurniture.com

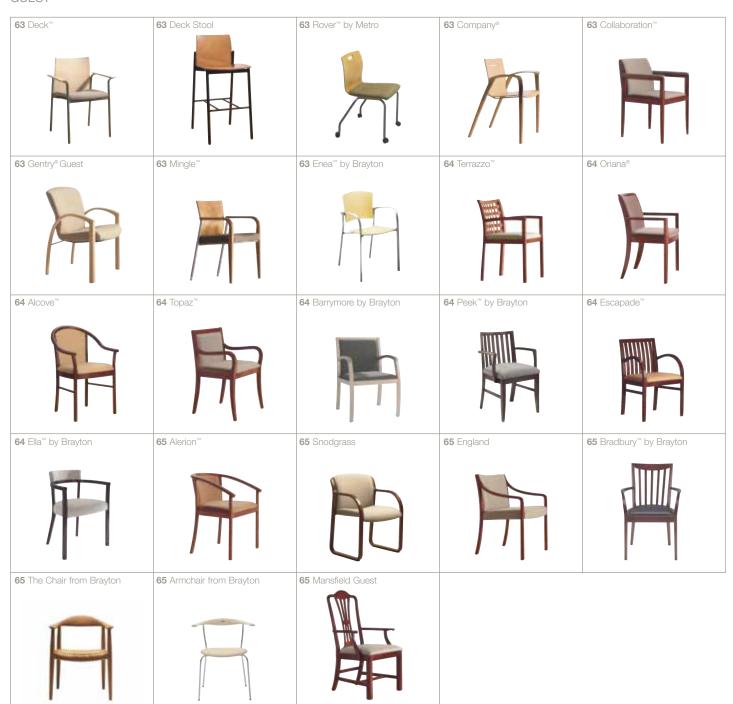
Vecta® 972.641.2860 www.vecta.com

WORK CHAIRS



LOUNGE











Flexibility in style and price: Option Answer and Unison up and down or mix with our Universal components to create the perfect aesthetic within budget.

price range

- Veneer-wrapped top caps and trim
- · Panels can wrap or support Unison's modular slip-fit components
- Unison components complement Universal worksurfaces and storage
- Unison's baseless design allows it to complement any panel solution
- Three edge profiles, three pull styles, multiple leg options in different heights
- Mixed material options including wood veneers, glass, and coatings
- Many components part of Express 12[™] quick ship program



A union of kindred spirits: Montage and Unison create versatile, visually stunning workplaces with unlimited possibilities and unquestionable contemporary style.

price range

- Solid wood top caps and trim
- Monolithic and segmented wood skins
- Panels can wrap or support Unison's modular slip-fit components
- Unison components complement Universal worksurfaces and storage
- Unison's baseless design allows it to complement any panel solution
- Three edge profiles, three pull styles, multiple leg options in different heights
- Mixed material options including wood veneers, glass and coatings
- Many components part of Express 12 quick ship program



The perfect blend of crisp, contemporary wood aesthetics and advanced technology support. Unison connects and performs beautifully with Pathways Technology Wall.

price range

\$ | | | | | | | | | | | | | | | | | |

- Metal encapsulated solid wood top caps and trim
- Monolithic and matched-set segmented wood skins
- Panels can wrap or support Unison's modular slip-fit components
- Unison components complement Universal worksurfaces and storage
- Unison's baseless design allows it to complement any panel solution
- Three edge profiles, three pull styles, multiple leg options in different heights
- Mixed material options including wood veneers, glass and coatings
- Many components part of Express 12 quick ship program



The benchmark in architectural wood furniture systems. Upscale aesthetics and premium performance in freestanding, panel-supported or blended furniture applications.

price range

- Solid wood top caps and trim
- Monolithic and segmented wood
- Panels can wrap or support Elective Elements modular components
- Elective Elements extensive line allows full integration from open plan to executive private offices
- Five edge profiles, seven pull styles
- Large range of surface materials including wood veneers, laminates and combinations

of both

 Many components part of Express 12 quick ship program



A modular casegood system that's simple, minimal, universal.

price range

\$ _ _ _ _ \$\$\$

- Designed by Metro Design Group
- Non-handed, reconfigurable worksurfaces, storage, utilities support and accessories
- Furniture tailored to support project needs for information storage and display
- Project Wall uniquely leverages vertical space for useradjustable storage and information display
- Matching wood or plastic edge details, five pull styles
- Compatible with Pathways, Montage and Answer products

Unison Freestanding



Simple, clean, light scale — a sophisticated solution for small footprints.

price range

\$ _ _ _ _ _ _ _ _ _ _ _ \$

- Designed by Kirt Martin
- Connects to Montage, Answer, Kick and Pathways Technology Wall
- Line includes many worksurface and table shapes and sizes and storage options
- Modular, non-handed components with slip-fit design that support piling and new ways of working
- Floating tops at seated and standing heights
- Multiple wire management and access options
- Mitered storage standard with finished tops and back panels
- · Three edge profiles, three pull styles, multiple leg options in different heights to support nesting
- Mixed material options including wood veneers, glass, aluminum, and coatings
- · Many components part of Express 12 quick ship program



Elegant, architectural wood furniture with the power to transform any space.

price range

- Extensive offering allows fully integrated private office and open plan environments
- Modular, non-handed components
- Taller, executive components, and adjustable height worksurfaces available
- Multiple wire management and access solutions
- Desk construction includes metal-tometal connectors; cabinets feature dowel joinery
- Five edge profiles, seven pull styles
- Large range of surface materials including wood veneers, laminates, and combinations

of both

 Many components part of Express 12 quick ship program

Relevant Freestanding



You change, it changes. Relevant morphs to fit today's and tomorrow's needs.

price range

\$ _ _ _ _ \$\$\$

- Designed by Alan Rheault
- Complements Answer, Kick, Montage and Pathways Technology Wall
- Two edge profiles, five pull styles
- Many worksurface and storage media carts, hatchbacks and border screens
- Sit/stand capability in fixed or adjustable-height options
- Creates visual continuity between private office and open plan
- Available in all wood, all laminate, or laminate case with wood fronts and tops
- Multiple wire management options and worksurface-height access
- · All storage standard with finished back panels
- · Patented slip-fit, non-handed and modular components allow for easy expansion or contraction
- · Many components part of Express 12 quick ship program



Freestanding system with the flexibility to fit now and where you work — for the open plan.

price range

\$ | | | | | | | | | | | | | | | | | |

- Designed by Metro Design Group
- Fits individual workspaces and work modes with patent-pending adjustable components
- Components may be shared between open plan and private office applications
- Space division elements and desktops flex-to-fit laterally within 18" range
- Unique Topo pull, three edge details
- Small kit of parts simplifies specification, installation, reconfiguration, inventory
- Topo lounge seating scaled to fit within workstation
- Power and communications accommodated by an innovative Wiremold® system
- SCS Certified for indoor air quality



An innovative desk system with a light, open architecture and simple, adaptable forms.

price range

\$ _ _ _ _ \$\$\$

- Desks available in wide variety of unique shapes and sizes; most designed to be used freestanding
- Various storage and organization options
- Sliding desk top provides easy access to cable management
- Wood veneer, laminate and glass worksurfaces
- Curved, straight or telescoping legs
- Extensive line includes integrated reception station



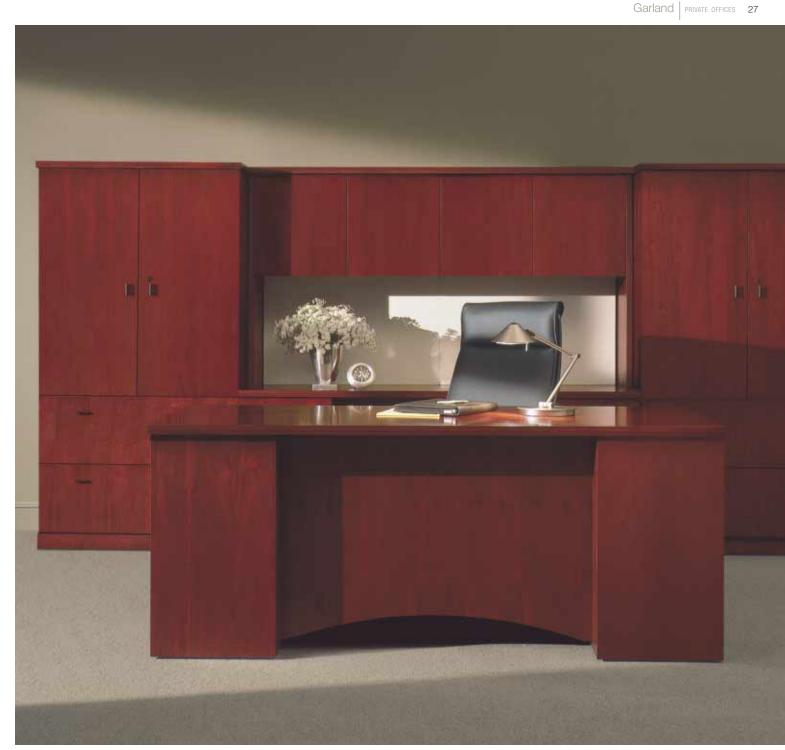




Extensive options in affordable wood casegoods with clean, contemporary styling.

price range

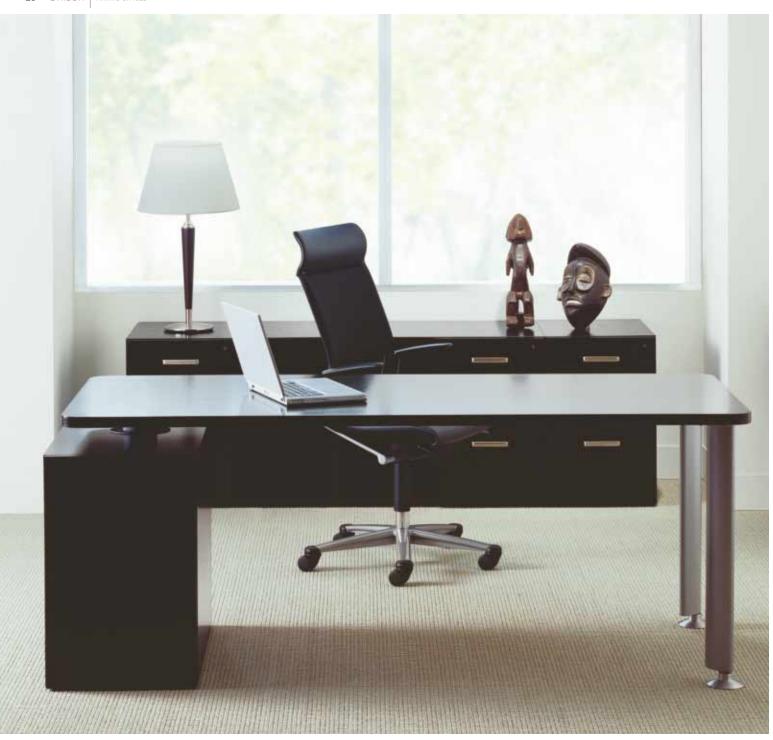
- Broad line of desks, returns, bridges, credenzas and many storage choices
- ¾ and full height pedestal storage options
- Three edge profile options, integral pulls
- Available in wood veneer or veneer with matching laminate worksurfaces
- Many components part of Express 12 quick ship program



Versatility and value in quality wood casegoods.

price range

- Broad line of desks, returns, bridges, credenzas and storage with matching conference, occasional, end, corner and magazine tables
- Signature arc of the desk modesty panel adds a graceful note to a substantial look
- Back panels on returns, bridges, and credenzas are recessed and raised off the floor for easy cable routing to wall outlets
- Eight sculpted edge profiles
- Many components part of Express 12 quick ship program



Simple, clean, light scale - a sophisticated solution for small footprints.

price range

\$ _ _ _ \$\$\$

- Designed by Kirt Martin
- Includes many worksurfaces, table shapes and sizes and storage options
- Modular, non-handed components with slip-fit design that support piling and new ways of working
- Floating tops at seated and standing heights
- Multiple wire management and access options
- Mitered storage standard with finished tops and back panels
- Three edge profiles, three pull styles, multiple leg options in different heights to support nesting
- Mixed material options including wood veneers, glass, aluminum and coatings
- Many components part of Express 12 quick ship program



Elegant, architectural wood furniture with the power to transform any space.

price range



- Designed by Robert Keeler and George Simons
- Extensive offering allows fully integrated private office and open plan environments
- Modular, non-handed components
- Taller, executive components, and adjustable height worksurfaces available
- Multiple wire management and access solutions
- Desk construction includes metal-tometal connectors; cabinets feature dowel joinery
- Five edge profiles, seven pull styles
- Large range of surface materials including wood veneers, laminates, and combinations of both
- Many components part of Express 12 quick ship program

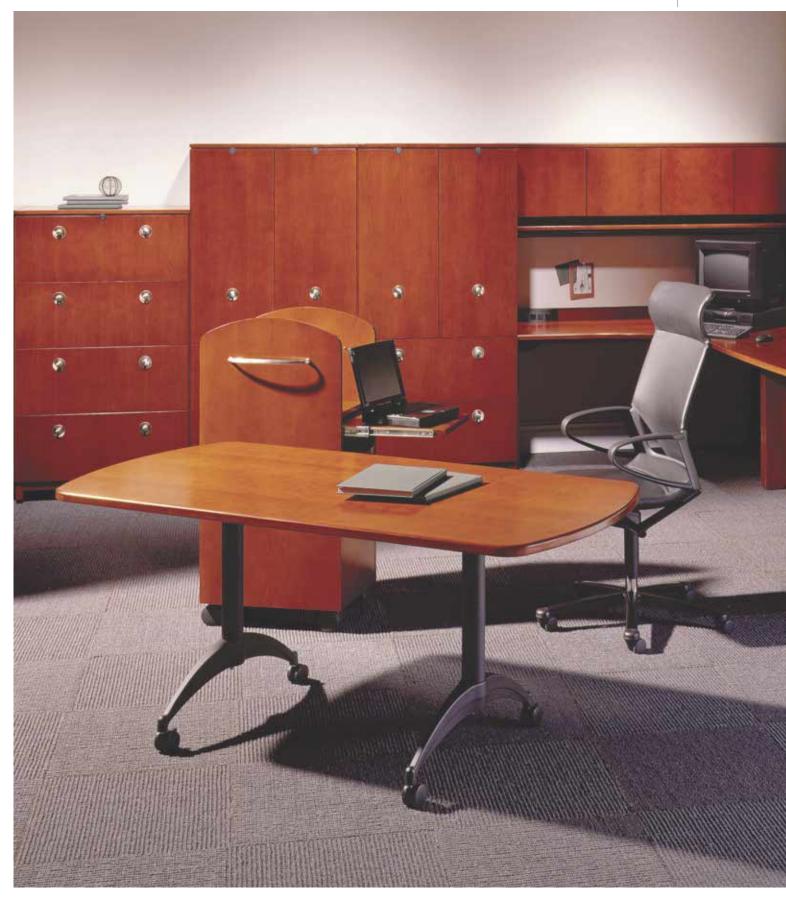


Transitional casegoods with style and performance.

price range

\$ _ _ _ _ _ _ _ _ \$\$\$

- Designed by Dan Grabowski
- Line includes desks, returns, credenzas, and many storage options
- Modular, non-handed components
- Extensive wire management capability, including removable pedestal backs and patented fold down modesty panels
- Square or camber edge profiles, three pull styles
- Many components part of Express 12 quick ship program



You change, it changes. Relevant morphs to fit today's and tomorrow's needs.

price range

\$ _ _ _ _ _ _ _ _ _ _ _ \$

- Designed by Alan Rheault
- Many worksurface and storage choices, tables, media carts, hatchbacks and border screens
- Create visual continuity between private office and open plan
- All storage standard with finished back panels
- Two edge profiles, five pull styles
- · Patented slip-fit, non-handed modular components allow for easy expansion or contraction
- Sit/stand capability in fixed or adjustable-height options
- Multiple wire management options and worksurfaceheight access
- Available in all wood, all laminate, or laminate case with wood fronts and tops
- Many components part of Express 12 quick ship program

Distinctive casegoods that gracefully integrate technology and refined design.

price range

\$ _ _ _ _ _ _ \$\$\$

- Designed by Kirt Martin
- Modular line includes desks, returns, credenzas, towers, overheads, hutches, and pedestals
- Multiple planes create a floating look reminiscent of the prairie style
- Slip-fit pedestals with mitered construction create seamless aesthetics
- Integrated wire management provides discrete, easy access
- Two edge profiles, three pull styles
- Wood veneer and leather options on tech center worksurface
- Door fronts in wood veneer or aluminum-framed semi-translucent glass
- Many components part of Express 12 quick ship program



Understated, timeless architectural style expressed with superb craftsmanship for upscale environments.

price range

\$ _ _ _ _ _ _ \$\$\$

- Line includes desks, returns, credenzas, towers, overheads and service modules
- Flexible platform allows extensive customization to specific aesthetics
- Overhead storage may be mounted to worksurface or wall
- Pedestals and end panels are non-handed and fully finished
- Three edge profiles, three pull styles
- A Stow Davis
 Portfolio product



An American classic in transitional casegoods.

price range

\$ _ _ _ _ _ _ \$\$\$

- Designed by Richard Penney
- Line includes desks, tables, returns, bridges, credenzas, service modules, vertical cabinets and workwalls
- Exquisite, heirloom quality in every detail
- Designed to be customized to individual needs
- Delightful amenities standard
- Continuous wire management on credenza, or worksurface grommets
- Three edge profiles, three pull styles
- A Stow Davis
 Portfolio product



A new modus operandi for the private office.

price range

\$ _ _ _ _ \$\$\$

- Designed by Metro Design Group
- A modular casegood system that is simple to plan and minimal in expression
- Universal components are easily reconfigured
- Unique useradjustable storage and information display solutions leverage vertical space for filing and piling
- Worksurfaces include perimeter tops, extensions, mobile desks, and pedestal desks
- · Matching wood or plastic edge details, five pull styles
- Storage includes pedestals, overheads, freestanding cabinets and project walls

tX by Metro



A tailorable casegood system that optimizes your space.

price range

\$ _ _ _ _ \$\$\$

- Designed by Metro Design Group
- Worksurfaces and storage components scaled for private
- Components designed on a one-inch module for a wall to wall fit
- Worksurface shapes orient users toward interaction
- Height-adjustable mobile desks
- Grommets and wire managers make technology connections simple
- Wide choice of edge profiles, pulls and surface materials



A freestanding system with the flexibility to fit how and where you work, for the open plan and the private office.

price range

\$ _ _ _ _ \$\$\$

- Designed by Metro Design Group
- Fits individual workspaces and work modes through patent-pending adjustable components
- Components may be shared between open plan and private office applications
- Worksurfaces flex-to-fit 18" laterally and 3" vertically
- Unique Topo pull, three edge details
- Small kit of parts simplified specification, installation, reconfiguration and inventory
- SCS Certified for indoor air quality



An unmistakable image of refined elegance and classic style.

price range

\$ _ _ _ _ _ _ _ _ _ _ \$\$\$

- A full line of private office casegoods, conference and occasional tables and reception furniture
- Modular components create credenzas up to 120" wide, with a variety of storage options
- Traditional style with authentic detailing
- Old world craftsmanship includes solid wood drawers with dovetail corners, antique bronze hardware and optional picture frame molding
- Doors available in full wood, beveled glass or metal grille
- Four finish options on fine American walnut veneers and solids







Timeless, simple, substantial wood furniture.

price range

- \$ _ _ _ _ _ _ _ _ _ \$\$\$

- A concise collection of tables. Use independently or with Garland casegoods
- Conference tables available in round, rectangular, and racetrack shapes
- Coordinating occasional tables
- Eight edge profiles
- Many components part of Express 12 quick ship program



Simple, clean, light scale — a sophisticated solution for group work settings.

price range

\$ _ _ _ _ _ _ _ _ _ \$\$\$

- Designed by Kirt Martin
- Scaled for both small and large groups, Unison's extensive table offering blends with Universal components
- · Line includes many worksurface and table shapes and sizes and storage options
- Floating tops at seated and standing heights
- · Modular, non-handed components with slip-fit design that support piling and new ways of working
- Multiple wire management and access options
- Mitered storage standard with finished tops and back panels
- · Three edge profiles, three pull styles, multiple leg options in different heights to support nesting
- Mixed material options including wood veneers, glass, aluminum, and coatings
- Many components part of Express 12 quick ship program

Relevant



You change, it changes. Relevant morphs to fit today's and tomorrow's needs with casual, comfortable, technology savvy spaces.

price range

\$ _ _ _ _ _ _ _ _ _ _ _ \$\$\$

- Designed by Alan Rheault
- Idea island tables support interaction and technology. It also features markerboard horizontal surface and lap boards
- Many worksurface and storage media carts, hatchbacks and border screens
- Provides visual continuity between private office and open plan
- · Sit/stand capability in fixed or adjustable-height
- · Multiple wire management options and worksurface-height access
- All storage standard with finished back
- Two edge profiles, five pull styles
- Available in all wood, all laminate, or laminate case with wood fronts and tops
- Patented slip-fit, non-handed modular components allow for easy expansion or contraction
- · Many components part of Express 12 quick ship program



Complete conferencing solutions for executive boardrooms, conference rooms and meeting spaces.

price range

\$ _ _ _ _ _ _ _ _ \$\$\$

- Designed by Gabe Rose
- Seven different table shapes --- square, round, cushion, oval, rectangle, boat and racetrack
- Table sizes up to 72" x 216"
- Coordinating furniture includes media carts, lecterns, credenzas in low and buffet heights, hospitality carts and wallboards
- Tables, bases and furniture available in styles ranging from contemporary to transitional
- Bases available in • All bases easily metal or wood and many finish options manage wiring and cabling, with options for worksurface access to power

and data

• Eight solid wood profiles, in all wood or laminate/wood worksurface combinations and four pull options







Modular tables with a sophisticated, bold look.

price range

\$ _ _ _ _ _ \$\$\$

- An extensive, highly versatile line of tables
- Round, square, rectangle, racetrack, boat, half-round and wedge-top shapes available
- Wood or laminate tops, several edge options
- Three base elements available in matching or combination powdercoat finishes
- Low profile base foot, and optional cast aluminum toe pad

Wilkhahn Logon by Vecta



Sleek, contemporary support for meetings of any size.

price range

- Stand-alone tables and table elements with a sleek, contemporary profile
- Huge selection of lengths and widths
- Tops supported by an extruded aluminum railing system for strength and simple reconfiguration
- Casters available on all tables



Tables of industrial elegance.

price range

\$ _ _ _ _ \$\$\$

- Highly reconfigurable, multifunction conference tables
- A unique, patented mechanism attaches legs without tools
- Multiple top shapes and sizes
- Table can be arranged to accommodate power and data distribution hubs in the center
- Extruded aluminum legs feature convenient wire management channels
- Optional trolley for storage and easy transport

e-tables by Vecta



Beauty and technology, seamlessly integrated.

price range

- \$ _ _ _ _ \$\$\$

- Tabletop access to power, voice, and data for every person at the table
- Standard sizes from eight to twenty feet
- Three table shapes
- Veneer, laminate, or aluminum bases
- Easy wiring and cabling installation
- 8-wire, 4-circuit power system factory-installed



An unmistakable image of refined elegance and classic style.

price range

\$ _ _ _ _ _ _ _ _ \$\$\$

- Five different tables shapes — round, square, rectangle, boat and racetrack
- Traditional style with authentic detailing
- Coordinates with Norfolk casegoods
- Three different base options — Queen Anne, X-shape and panel
- Occasional tables also available
- Four finish options on fine American walnut veneers and solids

TeamWork by Metro



A freestanding system that provides mobile elements for the activities of collaborative work.

price range

- Designed by Metro Design Group Brian Kenneth Graham with the Gensler Product Design Group
- Mobile furnishings support teams in motion and enhance the practice of teamwork
- Meeting and ganging tables available with a variety of base options including pedestals and legs with casters or glides
- Utilities bring power, voice and data to the worksurface
- Mobile carts and credenzas available
- Display products include mobile easels and wall mounted presentation boards
- SCS Certified for indoor air quality



Lounge-based worksettings that host teams and technology in comfort with connections to power, voice and data.

price range

- Designed by Metro Design Group
- Work-booth and informal lounge applications
- Modular lounge and sectional seating available with and without backscreens or arms
- Utilities bring power, voice and data to the worksurface
- Corner and straight sections available
- · Benches double as an alternative soft occasional table
- Benches available with and without open storage below
- Optional service tray fits on bench
- Podium with and without projection screen

Groove



A functional, flexible and stylish lounge system.

price range

\$ _ _ _ _ _ _ _ _ _ \$\$\$

- Designed by Kirt Martin
- Modular components create comfortable meeting areas, team spaces and gathering places
- Chairs, sofas, ottomans and various tables provide a wide range of configuration options
- Interchangeable components quickly change function and aesthetics
- · Seating available with block back or sail back with pillow
- Power/data unit available
- · Round or rectangular tablet arm
- Polished chrome legs



Unique tables of geometric shapes with multifaceted uses.

price range

- Designed by Norman Diekman
- Nine unique shapes in four different heights
- Glass tops in elliptical and rectangular shapes
- Upholstered table/seat models available
- Twenty standard wood finishes plus custom finishes

Circa by Brayton



Subdued chic style with a wide array of planning possibilities.

price range

\$ _ _ _ _ _ _ \$\$\$

- Designed by Alison Spear, AIA
- Straight and wedged seating
- Freestanding, ganging and end-of-run tables
- Legs standard in hardwood maple or walnut
- Freestanding round table available
- Ganging tables optional
- Powdercoated steel legs optional.
 Available in four powdercoated colors



A subtle, sophisticated statement.

price range

\$ _ _ _ _ \$\$\$

- Designed by Dennie Pimental and John Duffy
- Solid maple frame seven sizes
- Optional brushed aluminum, bronze or contrasting wood finish spheres
- Coordinating chair, loveseat and sofa available
- Twenty standard wood finishes plus custom finishes

Migrations Table by Brayton



Tables to power technology and collaboration.

price range

\$ _ _ _ _ \$\$\$

- Designed by Michael Shields
- · Part of the extensive Migrations tables and seating collection
- Fourteen freestanding table styles
- Pneumatic adjustable height or fixed height
- Powered models include two pre-wired triboro AC outlets, two data couplers
- · Wood, laminate or white marker board top surface
- Wood or upholstered base
- Twenty standard wood finishes









Extensive options in affordable wood casegoods with clean, contemporary styling.

price range

\$ _ _ _ _ _ _ _ _ \

- Transaction tops work with desks and returns to create effective reception areas.
- A broad line of desks, returns, bridges, credenzas and many storage choices
- ¾ and full height pedestal storage options
- Three edge profile options, integral pulls
- Available in wood veneer or veneer with matching laminate worksurfaces
- Many components part of Express 12 quick ship program



Elegant, architectural wood furniture with the power to transform any space.

price range

- Transaction tops work with panels to create effective reception areas
- Extensive offering allows fully integrated private office and open plan environments
- Modular, non-handed components
- Taller, executive components, and adjustable height worksurfaces available
- Multiple wire management and access solutions
- Desk construction includes metal-tometal connectors; cabinets feature dowel joinery
- Five edge profiles, seven pull styles
- Large range of surface materials including wood veneers, laminates and combinations of both
- Many components part of Express 12 quick ship program



Transitional casegoods with style and performance for comprehensive office solutions.

price range

- Transaction tops work with desks to create effective reception areas
- Line includes desks, returns, credenzas, tables and many storage options
- Modular non-handed components
- Extensive wire management capability, including removable pedestal backs and patented fold down modesty

 people

 people panels
- Square or camber edge profiles, three pull styles
- Many components part of Express 12 quick ship program



An unmistakable image of refined elegance and classic style.

price range

- A full line of private office casegoods, conference and occasional tables and reception furniture
- Traditional style with authentic detailing
- Old world craftsmanship includes solid wood drawers with dovetail corners, antique bronze hardware and optional picture frame molding
- Modular components create credenzas up to 120" wide, with a variety of storage options
- Doors available in full wood, beveled glass or metal grille
- Four finish options on fine American walnut veneers and solids



Simple, clean, light scale — a sophisticated solution for alternative spaces.

price range

- \$ _ _ _ _ \$\$\$

- Designed by Kirt Martin
- Tall pedestals link together to create touchdown and interactive spaces
- Many worksurface, table shapes and sizes and storage options
- Modular, non-handed components with slip-fit design that supports piling and new ways of working
- Floating tops at seated and standing heights
- Multiple wire management and access options
- Mitered storage standard with finished tops and back panels
- Three edge profiles, three pull styles, multiple leg options in different heights to support nesting
- Mixed material options including wood veneers, glass, aluminum and coatings
- Many components part of Express 12 quick ship program



A freestanding system designed for people engaged in project-based work.

price range

- Created by Metro in collaboration with Steelcase and IDEO
- Mobile furniture creates touchdown and work spaces for individuals or teams
- Adjustable height mobile desks
- Moped provides open or secured mobile file storage

Mobile t-screens define boundaries

display surfaces

and provide

information

• SCS Certified for indoor air quality

Emerge by Vecta

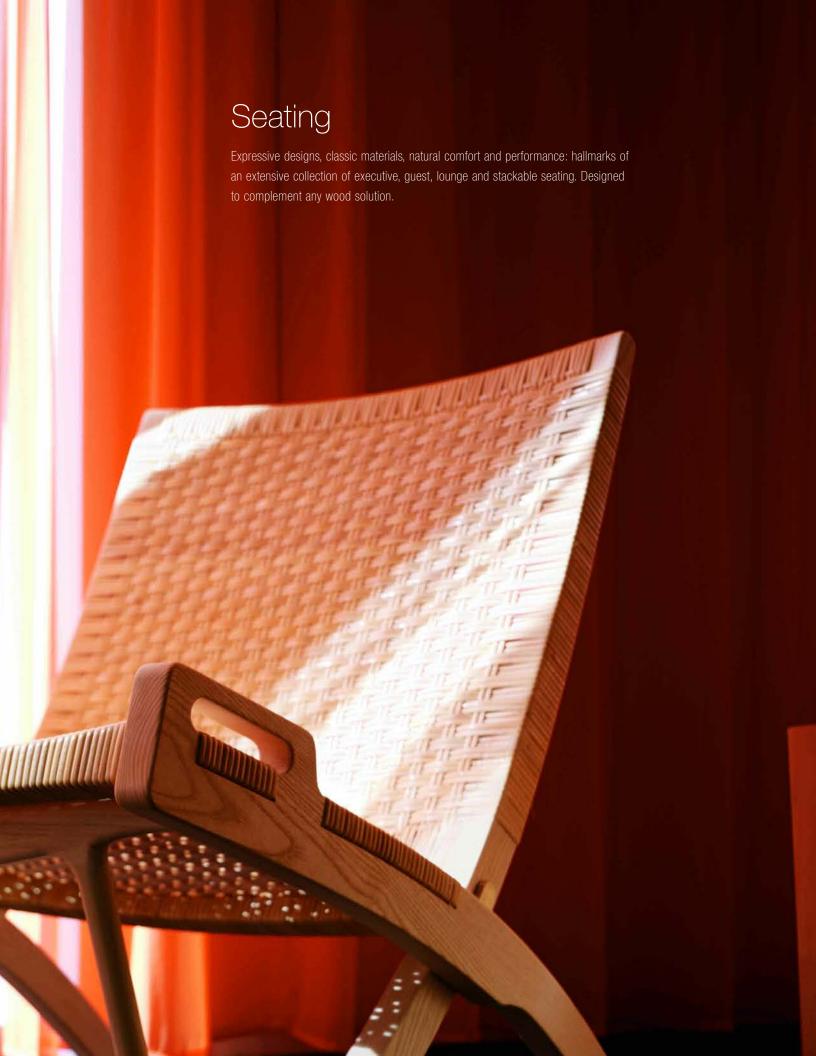


An innovative reception station shows the European flair of this open, adaptive system.

price range

- · Curved or straight configurations
- Contemporary application of materials, forms and design
- Available in two heights
- Steel or glass top
- Integrated desk
- Front panel briefcase rail
- Panels available in glass, corrugated aluminum, laminates and painted laminates
- Integrated desk matches the extensive Emerge line





Ascot Gentry



- List Price \$730-986
- High-back and low-back models
- Pneumatic or manual seat height
- Upright back lock, back tension control and swivel-tilt mechanism
- Open or enclosed arms

- Black base, or with optional wood caps
- · Wood or black base
- SCS Certified for indoor air quality



- List Price \$779-1258 (grade 1 fabric)
- Designed by Arnie Dammermann
- High-back and low-back models
- Pneumatic or manual seat height
- Upright back lock, back tension control, swivel-tilt or knee-tilt mechanism
- Open or enclosed arms, wood or thermoplastic arms
- Wood or black metal base
- Matching guest chair available
- SCS Certified for indoor air quality

Think

La Costa Sport by Brayton



- List Price \$680-1200 (grade 1 fabric)
- Designed by Glen Oliver Löw
- 30 knit back or fully upholstered
- Intuitive to use.
 Think adjusts to your body
- Adjustable arms, fixed arms, or armless
- Optional adjustable lumbar support and polished aluminum base



- List Price \$925 (COM)
- Designed by Pamela Light, FIIDA
- Tilt-swivel control with tilt-tension adjustment
- Available with standard or pneumatic-height adjustment
- Aluminum, wood or resin base
- Fully upholstered or open arms
- Optional soft casters available
- Optional knee-tilt available with pneumatic-height adjustment

61 Series by Vecta

4 o'clock PM by Vecta



- List Price \$849-1669
- Fully upholstered
- Contoured back
- 5-Star base
- Curved open self-skinning black or brown polyurethane arms
- Pneumatic or mechanical seat height

- Tilt tension
- Powdercoat color or polished aluminum

Sled base

- Curved open arms with or without black leather arm pads
- Vecta Thermoset color or mirror chrome



- List Price \$886-2597
- Executive back, high-back and mid-back
- Armless, loop or T-arms
- Pneumatic height adjustment
- Upholstered seat and back or shell back
- Tension controlled back tilt
- Zero front rise with three-degree front flex
- Passive mechanism follows user's movement



- List Price \$940-2659
- A full family of task-intensive seating with a European aesthetic
- Executive, high-back and mid-back
- Mesh back, with or without upholstery on front
- · Pneumatic height

- Upright back lock, tilt tension, synchro-tilt control
- Loop or T arms, embossed black leather arm pads available
- Upholstered seat

· Variable back

mechanism

Wood or black

aluminum base

stop, back tension

control, synchro-tilt

 Five star, four-leg or stackable sled base



Theorem

Breton

Decorum

- List Price \$1276 (leather)
- High-back desk chair
- Open arms
- Pneumatic seat height
- Upright back lock, back tension control, knee-tilt mechanism
- Thin angular profile

Collegium

- List Price \$1179-1576 (grade 1 fabric)
- Designed by Arnie Dammermann
- High-back and mid-back models
- Open or closed upholstered arms
- Pneumatic or manual seat height



- List Price \$1139-1426 (grade 1 fabric)
- Designed by Lisa Smith
- Rectilinear design appropriate for transitional or contemporary settings
- High-back and mid-back models
- Pneumatic or manual seat height

- Variable back stop, back tension control, synchro-tilt mechanism
- Wood or black aluminum base

Leap Chair Coach Edition



- List Price \$2250-2400
- Coach logo label sewn on back of chair pillow
- Two stitching styles: Bleecker and Mercer
- Contrasting or matching thread
- Polished aluminum frame
- Eleven Coach colors: Black, Mahogany, Bordeaux, Burnished Saddle, Bright Red, Navy, Cobalt, Racing Green, Camel, Sisal and Parchment
- Exclusive see-through arm caps



- List Price \$4878-6148 (COL)
- Designed by David Jenkins
- High-back, mid-back and conference models
- Hand upholstered leather
- Pneumatic seat height, variable back lock, back tension control, synchro-tilt mechanism
- Wood base
- Interlocking cushions flex independently to cradle every motion

Mansfield



- List Price \$810-911 (grade 1 fabric)
- Traditional Chippendale styling
- High-back and mid-back models
- Pneumatic seat height
- Upright back lock, back tension control, knee-tilt mechanism
- Optional brass tacks on desk chairs
- Two guest chair styles available



- List Price \$1247-1644 (grade 1 fabric)
- Designed by Arnie Dammermann
- High-back and mid-back models
- Pneumatic or
 manual soat boight
- manual seat heightVariable back stop,
- Variable back stop back tension control, synchro-tilt mechanism
- Optional tufted back insert
- Open or closed upholstered arms
- Wood or black aluminum base





- List price \$457-589 (grade 1 fabric)
- Designed by Brian Kane
- Family of chairs, stools and tables
- Stacks up to five-high
- Multiple wood/upholstery combinations
- Occasional and in-line tables create versatiile public seating
- Wood arms, urethane arms, or armless
- Ganging capability
- SCS Certified for indoor air quality



Company

- List Price \$533-589 (grade 1 fabric)
- Designed by Brian Kane
- Multiple wood/upholstery combinations

63

 SCS Certified for indoor air quality

Rover by Metro

• List Price \$651 (COM)

- Designed by David Ryan with the Metro Design Group
- Side chair, swivel chair, jr., and stool models
- · Wood contour shell
- Upholstered seat cushion
- Side chair stacks up to four-high
- Hand hold for easy stacking and moving



Gentry Guest

• List Price \$680-736

(grade 1 fabric)

• Designed by

4-high

- Kirt MartinGraceful fusion of
- wood and aluminum

 Stacks up to
- Upholstered or wood modelsGanging capability
- SCS Certified for
- indoor air quality

Collaboration

• List Price \$700-806 (grade 1 fabric)

- Designed by Dennie Pimental and John Duffy
- Upholstered seat and back
- Seven arm insert options — open, closed, and five stylized laser-cut inserts in matching or contrasting wood colors
- Wood arms or upholstered arm caps
- SCS Certified for indoor air quality



List Price \$744

- (grade 1 fabric)

 Designed by Arnie
 Dammermann
- One-piece solid wood arms
- Open style arms curve gently for comfortable seating
- Matching high-back and low-back desk chairs available
- SCS Certified for indoor air quality

Mingle

• List Price \$793 (grade 1 fabric)

- Designed by Bill Schacht and Lynda Chesser
- Exposed plywood back with enhanced lumbar support
- Upholstered seat

Tailored appearance that is sophisticated and pure in design

- Back legs and seat frame made of steel
- SCS Certified for indoor air quality



Enea by Brayton

- List Price \$380 (polypropylene)
- Designed by Josep Lluscá
- Available with wood seat and back, upholstered seat and back, upholstered seat and wood back or polypropylene seat and back
- Cast aluminum arms, steel frame with black or silver metallic finish
- Ganging capability
- Stacks nine-high
- Optional tablet or storage rack
- Part of an extensive collection including stools, beam seating, and tables



- List Price \$813 (grade 1 fabric)
- Designed by Brian Kane
- Back bowed slightly for additional lumbar support
- Three lattice patterns available: Square, Macintosh, and Horizontal
- Upholstered seat
- Generous proportions
- SCS Certified for indoor air quality



- List Price \$1039-1080 (grade 1 fabric)
- Designed by David Jenkins
- A refined interpretation of early ladder and slat back chairs
- Three back styles available: vertical slat, horizontal slat, or fully upholstered
- Upholstered seat
- SCS Certified for indoor air quality

Alcove



- List price \$519 (grade 1 fabric)
- Proportioned for smaller workspaces
- One-piece solid wood arms create smooth, comfortable curves
- Upholstered seat and back
- Rounded details on arms, back and legs enhance the aesthetic
- SCS Certified for indoor air quality



- List Price \$643-689 (grade 1 fabric)
- Upholstered seat and back
- Two styles available: traditional with open upholstered back and rectilinear lines, or transitional with enclosed back and flowing arm design
- SCS Certified for indoor air quality

Barrymore by Brayton





- List Price \$625 (COM)
- Designed by Allan Pesso
- Select hardwood frame in twenty standard finishes
- Two back details available: wood slat or panel back



- List Price \$640 (COM)
- Designed by Studio B
- Beech hardwood frame in twenty standard finishes
- Back available with vertical wood slats, horizontal wood slats, perforated wood, or upholstered
- Arm or armless models
- Coordinating barstools available

Escapade Ella by Brayton



- List Price \$725-767 (grade 1 fabric)
- Open arch arms flow from back into the legs
- Available with vertical wood slat back or fully upholstered back
- Generous proportions
- SCS Certified for indoor air quality



- List Price \$795 (COM)
- Designed by Studio B
- Modern interpretation of traditional banker's chair
- Small footprint
- Upholstered seat and back
- Back upholstered free from chair
- Mortise and tenon construction



- List Price \$800-842 (grade 1 fabric)
- Designed by Arnie Dammermann
- Available fully upholstered or with wood spindle back
- One-piece solid wood arms
- SCS Certified for indoor air quality



Bradbury by Brayton

- List Price \$538-1045 (grade 1 fabric)
- Designed by Warren Snodgrass
- Wood veneer or painted steel frame and arms
- Full back or open back
- Open loop arms, enclosed arms, or armless
- SCS Certified for indoor air quality

England



- List Price \$919-995 (grade 1 fabric)
- Designed by Burt England
- Open or enclosed arms
- Arms and front legs formed by a continuous ribbon of wood
- Back and seat fully upholstered
- SCS Certified for indoor air quality



- List Price \$940 (COM)
- Designed by EOOS
- Arm or armless
- Matte or polished chrome leg
- "Flex" back and coil spring seat for added comfort
- Sledbase version

The Chair from Brayton

Armchair from Brayton



- List Price \$3980-4935
- Designed by Hans Wegner
- Soap treated oak or ash wood
- Clear lacquered oak,cherry, or ash
- Available with upholstered seat (PP503)



- List Price \$1505-2565
- Designed by Hans Wegner
- Cherry, Ash, Maple or Beech
- Soaptreated, clear lacquered, and black or red lacquered finishes available
- Upholstered seat

Mansfield Guest



- List Price \$632-649 (grade 1 fabric)
- Traditional Chippendale styling
- Upholstered back or wood back
- Optional brass tacks
- Matching high-back and mid-back desk chairs available



Deck (in-line)





- List price \$457-589 (grade 1 fabric)
- Designed by Brian Kane
- Family of chairs, stools, and tables
- Stacks up to five-high
- Multiple wood/upholstery combinations
- Occasional and in-line tables create versatiile public seating
- Wood arms, urethane arms or armless
- · Ganging capability
- SCS Certified for indoor air quality



- List Price \$538 (grade 1 fabric)
- Designed by Warren Snodgrass
- Wood veneer or painted steel frame and arms
- Full back or open back
- Open loop arms, enclosed arms or armless
- SCS Certified for indoor air quality

Community Lounge

Groove



- List Price \$815-1565 (grade 1 fabric)
- Club chair, settee and sofa
- Rectilinear lines complement contemporary work environments
- Fully upholstered



- List Price \$1157-1370 (grade 1 fabric)
- Designed by Kirt Martin
- Modular components create comfortable meeting areas, team spaces and gathering places
- Chairs, sofas, ottomans and various tables provide a wide range of configuration options
- Interchangeable components quickly change function and aesthetics
- Seating available with block back or sail back with pillow
- Power/data unit available
- Round or rectangular tablet arm
- Polished chrome legs

Donovan by Brayton Rocco by Brayton 67



- List Price \$1260 (COM)
- Design by George Simons
- Lounge chair and two- and three-seat sofa models
- Solid maple legs in twenty standard finishes
- Back pleat and contrasting buttons available
- Coordinating occasional tables



Detour Lounge by Metro

- List Price \$1400 (COM)
- Designed by Dennie Pimental and John Duffy
- Chair, loveseat, and sofa available in straightback and camel-back designs
- Hardwood frame with exposed wood legs
- Twenty standard wood finishes, or custom finishes
- Contrasting welt
- Optional brushed aluminum or contrasting wood finish spheres
- Coordinating occasional tables

Archipelago by Metro

• List Price \$1489 (COM)

- Designed by Metro Design Group with Eight Inc.
- Great for informal settings
- Casters for easy mobility
- Five arm options, including tablet

Ottoman available

- May specify up to two fabrics on one chair
- Connecting table available



- List Price \$1591 (COM)
- Created by Metro in collaboration with Steelcase and IDEO
- Large lounge chair, small lounge chair with wide or narrow back, and ottoman
- Concealed flex-back mechanism
- Upholstered arms or tablet available
- Integrated cast handle
- Casters or glides

Swathmore Grande by Brayton

• List Price \$1735 (COM)

- Designed by Michael Shields
- Larger scale lounge collection available in chair, oneand two-seat sofa models
- Mobile version with tablet, dual-wheel back casters and push handle
- Innovative plywood tab construction adds strength and durability
- Solid maple legs with glides, or louver base
- Twenty standard wood finishes, or custom finishes
- Coordinating occasional tables available



- List Price \$2061-3521 (grade 1 fabric)
- Club chair, love seat and sofa
- Casual folds and gathers in back create hand-crafted aesthetic
- Complements transitional and contemporary work environments
- Maple base with curved legs

Manhattan Lounge by Metro

• List Price \$2406 (COM)

- Designed by Brian Kane
- Lounge chair, loveseat, sofa and bench models
- Exposed wood frame
- Fabric or leather upholstery
- Occasional tables available



Dearborn

Etude

- List Price \$1518-2889 (grade 1 fabric)
- Wing chair and camel-back sofa models
- Fully upholstered with maple base and legs
- Scrolled arms
- Generous proportions

