

# Roppe Visuellé Wall Base



## Product Data

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Resilient Flooring



## 1. Product Nomenclature

Roppe Visuellé Wall Base  
TPR Rubber Compound

## 2. Manufacturer

Roppe Corporation  
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P.O. Box 1158  
Fostoria, Ohio USA 44830-1158  
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Sweets Catalog: 09 65 00/ROP



## 3. Product Description

### 3.1 Product Basics

#### Production Description

The new Visuellé Wall Base from Roppe is a high quality, TPR rubber compound that gives you the look of custom-crafted woodwork without the cracks, splintering and additional costs of wood finishing for use in both commercial and residential wall base applications. Visuellé also provides the proven performance, easy maintenance and long-term value you expect from Roppe products. For the perfect finishing touch to your flooring application, Visuellé Wall Base is available in 30 colors that coordinate with our rubber and vinyl accessory lines.

### 3.2 Composition and Materials

Visuellé is an extruded product manufactured from a special resilient TPR rubber compound specifically formulated for durability, flexibility and stability. Wall Base is flexible and easy to handle and features a ribbed back, which assures positive and long last adhesion.

### 3.3 Product Types and Dimensions

3.3.1 Gauge: Crafted base ranges from 1/8" (3.175mm) to 3/8" (9.52mm) +/- .015" in thickness.

3.3.2 Styles: Available in 40 ft. (12.19mm) rolls in both 4-1/2" (114.3mm) and 7-3/4" (196.85mm) heights.



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3.3.3 Factory pre-cut mitered color matched inside and outside corners are available with 6" returns for easy on-site installation for both Visuellé 4-1/2" (114.3mm) and 7-3/4" (196.85mm) wall base.

### 3.3.4 Roppe Inside & Outside Rubber Corner Blocks

Style: Inside & Outside Rubber Corner Blocks

Gauge: Nominal 1/2" (12.770mm)

Width: Nominal 1" (25.4mm)

Height: Available in all heights matching Visuellé Wall Base heights.

Rubber Corner Blocks Height: custom order height as needed. Roppe recommends that corner blocks are ordered at least 1/4" taller than the finished height of the wall base that it will be used with. Any necessary corner height reductions can be achieved by simply trimming the bottom end of corner blocks.

Colors: Available in all 70 colors that coordinate with the Visuellé Wall Base.

### 3.4.5 Inside & Outside Rubber Corner Blocks Attached Wings

Gauge: Nominal 0.060"-0.080"

Wing Width: 1" each side of corner block.

Height: Available in all heights matching Visuellé Wall Base heights.

Rubber Corner Blocks Height: custom order height as needed. Roppe recommends that corner blocks are ordered at least 1/4" taller than the finished height of the wall base that it will be used with. Any necessary corner height reductions can be achieved by simply trimming the bottom end of corner blocks.

Colors: Available in all 70 colors that coordinate with Visuellé Wall Base

3.3.6 Job-Site Manufactured Corners: Use standard woodworking tools to miter cut corners at the time of installation if either factory pre-cut mitered inside and outside, or rubber corner block outside and inside are not specified. Refer to section 6.2.1 for additional installation information.

## 3.4 Features & Benefits

- Durable TPR rubber sculpted product produced in 40' rolls that reduce joints for a seamless installation.
- Available in a dynamic 7-3/4" height, designed to complement the very popular, original 4-1/2" profile.



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- Provides the look of custom-crafted woodwork, eliminating the nailing, sanding and priming associated with wood.
- Natural flexibility conceals irregularities in floors, walls and corners (e.g., seam of floor and wall, bowing walls, etc.), and allows for installation around architectural curves.
- NEW! Roppe Rubber Corner Blocks are recommended. Inside and outside profiles available.
- All colors available at a Single Price Point

## 4. Technical Data

### 4.0 Technical & Specification Data

#### 4.0 Roppe Visuellé Wall Base Technical & Specification Data

##### 4.1.0 Technical Data

4.1.1 Roppe Visuellé Wall Base meets Standard Specification F-1861, Type TV (Thermoplastic Vinyl), Group 1 (solid) including:

(ASTM F-1861 Type TS Required Characteristics and Tests)

Characteristic	Requirement	ASTM Test Method
Flexibility	No crack or break (1/4 in. mandrel)	F-137
Resistance to Light	Average DE not greater than 8.0	F-1515
Dimensional Stability	No more than $\pm 0.25\%$	F-1861
Height	As specified, $\pm 1\%$ of nominal height	F-1861
Thickness	As specified, 0.080 in. + 0.015 to -0.005 in. (2.03mm + 0.38mm to -0.13mm) 0.125 in. + 0.015 to - 0.015mm (3.18mm + 0.38mm to -0.38mm)	F-386
Length	As specified	F-1861
Resistance to Chemicals	No more than a slight change in surface dulling, surface attack or staining.	F-925



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F-925 *Resistance to Short-Term Chemical Exposure* - When tested in accordance with Test Method F 1861, the wall base shall have no more than a slight change in surface dulling, surface attack, or staining when exposed to the following chemicals:

White vinegar (5% acetic acid)

Rubbing alcohol (70% isopropyl alcohol)

White mineral oil (medicinal grade)

Sodium hydroxide solution (5% NaOH)

Hydrochloric acid solution (5% HCl)

Sulfuric acid solution (5% H<sub>2</sub>SO<sub>4</sub>)

Household ammonia solution (5% NH<sub>4</sub>OH)

Household bleach (5.25% NaOCl)

Olive Oil (light)

Kerosene (K1)

Unleaded gasoline (regular grade)

\*ASTM F-1861 Note: Factory-made corners and wall base may have visual color differences due to process and material variations. Consult the manufacturer to ensure color acceptability between factory-made corners and wall base prior to ordering.

(Non-Required ASTM F-1861 Test)

4.1.2 ASTM E 648 (NFPA 253), Critical Radiant Flux of Floor Covering Systems: Class 1, > 0.45 W/cm<sup>2</sup>

4.1.3 ASTM E 662 (NFPA 258), Specific Optical Density of Smoke Generated by Solid Materials: Passes, < 450

4.1.4 ASTM E 84 (NFPA 255), Surface Building Characteristics of Building Materials: Class C

4.1.5 Resistance to Alkalis: No fading or softening

4.1.6 ASTM D 570, Water Absorption of Plastics: < 0.15%

4.1.7 ASTM F 1514, Heat Stability: Excellent



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## 4.2 Architects' Material Specifications

### Visuellé Wall Base

Flooring accessories shown in the finish schedule or listed herein as Visuellé Wall Base shall be Roppe 1/8" (3.175mm) to 3/8" (9.525mm) thick Type TP Thermoplastic Rubber extruded base furnished by Roppe Corporation, Fostoria, Ohio. It shall be constructed of first-quality materials and shall be smooth and free from imperfections which detract from its appearance. The base shall conform fully to the requirements of Standard Specifications F-1861, Type TP (Thermoplastic Rubber), Group 1 (solid). The wall base shall be 4-1/2" (114.3mm) and 7-3/4" (196.85mm) in height and in rolls 40ft. (12.192mm) in lengths and in the color stated.

## 5. Product Limitations/Precautions

Roppe Visuellé Wall Base must be installed indoors using either Roppe 205 or 210 Wall Base Adhesives and in accordance with Roppe's recommendations in order for the product warranty to be in effect. Notice: It is the Flooring Installer's direct responsibility to inspect the cove base in the room or area prior to installation to determine the proper layout and best overall appearance. Flooring Installer must inspect all material for manufacturing imperfections and irregularities prior to installation. All manufacturing imperfections or irregularities must be reported to the appropriate authority. All-purpose cleaners/disinfectants allowed to dry on the base may cause staining. During routine floor maintenance, cleansers with acids may stain base. Base should be wiped off with a soft cloth or sponge moistened with clean water. Roppe Visuellé Wall Base is not to be installed over non-porous surfaces such as vinyl or rubber wall coverings, laminated masonite, plastic laminates, or non-porous paints, primers or freshly painted surfaces. DO NOT install wall base on outside walls in contact with the ground if moisture or alkali is present. This product is for indoor use only. DO NOT install wall base on any surface that will be exposed to moisture or extreme temperature changes. Roppe Visuellé Wall Base may be stained if it is allowed to remain in contact with products that may contain staining ingredients such as tires, casters, and walk-off mats. Fading can occur from extensive exposure to heavy direct or glass-filtered sunlight, or unfiltered ultra-violet rays. Ensure any disinfectant, cleaning agent, dye, floor care product, pesticide, or other chemical (solid, liquid, or gas) that may come in contact with the wall base will not produce permanent discoloration and/or damage to the wall base. The wall base is not to come in contact with direct heat, such as radiators, hot ovens, or other heated equipment. Color selections must be made from actual samples as exact matching of color or shade may vary.

## 6. Installation

### 6.1 General Preparation and Conditioning

Read the literature concerning the product description, product limitations, wall surface inspection, adhesive information, adhesive application and product installation procedures, and warranty before installation. All materials are to be delivered to the installation location in its original packaging with labels intact. The installation area, un-boxed wall base, and adhesive



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are to be maintained between 65°F (19°C) and 85°F (30°C) for at least 48 hours before installation, during installation, and thereafter. Proceed with the installation only when the conditions are proper and correct. Inspect all material for proper type and color. Roppe 205 Cove Base Adhesive or Roppe 210 White Acrylic Cove Base Adhesive must be used for the installation of Visuellé, Rubber Corner Blocks and Factory Corners. A bond test should be performed at least 72 hours prior to the scheduled installation to ensure the surface is suitable. There should be extreme difficulty in removing the wall base from the surface. If the back of the wall base becomes soiled prior to installation, clean with a soft cloth dampened with a mild soap and water solution, rinse, let dry.

### 6.2 Wall Surface Inspection

6.2.1 All surfaces should be inspected prior to installation. Use only on structurally sound interior wall surfaces such as dry plaster, cured drywall, exterior grade plywood (Group 1, CC type), concrete, and masonry that are clean, smooth, dry, and structurally sound. Visuellé Wall Base is not to be installed over non-porous surfaces such as vinyl or rubber wall coverings, laminated masonite, plastic laminates, FRP Panels, ceramic tile, marble or non-porous paints, or freshly painted surfaces, or over existing alcohol resin adhesives. If needed to install on a wall with vinyl wall covering, the wall covering must be first be cut and remove the wall covering exposing the drywall completely. Cut the wall covering leaving ¼" (6.35mm) margin below where the top of the wall base will be installed. All surfaces must be completely free from moisture, alkali, old adhesive, dust dirt, wax, oil, grease, loose paint, or plaster, non-porous wall coverings or paints, and other extraneous coatings or materials that could prevent a successful bond. Plaster and cement must be thoroughly dry and cured. Any rough or uneven surfaces may telegraph through the wall base. Follow the manufacturer's recommendations for any patching materials. Warning: When removing old wall base or adhesives, unless they can be positively identified not to contain hazardous materials, you must presume the materials may contain hazardous materials. Follow the recommended practices for the proper removal and disposal of the materials.

### 6.3 Adhesive Information and Product Installation

#### 6.3.1 Roppe 205 Cove Base Adhesive

Roppe 205 Wall Base Adhesive is a fortified acrylic emulsion specifically formulated for Roppe Visuellé Wall Base, Rubber Corner Blocks and Factory Corners, which provides excellent permanent adhesion. It's designed for the installation of Roppe Rubber and Vinyl Wall Base to structurally sound surfaces. It's easy to spread, solvent-free and non-flammable. Roppe 205 Wall Base Adhesive has excellent initial grab, long term aged bond strength and will not stain light colored walls. This adhesive is freeze/thaw stable down to 0°F (18°C) and 5-cycles; however, it is recommended to protect all water-based products from freezing. If frozen, DO NOT stir until material has completely thawed. Shelf life is one year @ 70°F (21°C) in an unopened container. This product is available in 11oz. cartridges, 29 oz. cartridges, quarts, and 1-gallon, 2-gallon and 4-gallon plastic buckets. Spread coverage on 4-1/2" Visuellé Wall Base using a 1/8" saw-tooth spreader is approximately 275 linear feet per gallon. The cartridges are



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designed for single closely serpentine bead application or for use in a custom applicator with 3-hole nozzles for 4-1/2" wall base and five hole nozzle for 7-3/4" Visuellé Wall Base. When using a 29-fluid ounce cartridge, spread coverage on 4-1/2" wall base using 3 beads of adhesive is approximately 62 linear feet, and approximately 50 linear feet using 5-beads of adhesive for 7-3/4" Visuellé Wall Base. Coverage will vary according to the type of surface, surface texture, spreading angle, and nozzle diameter. Wet adhesive may be cleaned from the face of the wall base, surrounding area, tools, or hands with water. Dried adhesive may be removed with a soft cloth dampened with warm water. DO NOT allow adhesive to dry on wall base, molded corners or rubber corner blocks. Roppe 205 is CRI Green Label Plus, CHPS and LEED Compliant.

Roppe 205 Wall Base Adhesive Calculated VOC's according to California Rule #1168: 27 grams per liter of coating.

### 6.3.2 Roppe 210 White Acrylic Cove Base Adhesive

Roppe 210 White Acrylic Cove Base Adhesive is solvent-free, non-flammable, and nearly odor free, making it suitable for office buildings, hotels, hospitals, schools and restaurants etc. Roppe 210 is formulated for the installation of Roppe Visuellé Wall Base, Rubber Corner Blocks and Factory Corners, which provides excellent permanent adhesion. It's designed for the installation of Roppe Rubber and Vinyl Wall Base to structurally sound surfaces. Roppe 210 Adhesive has excellent initial grab, long term aged bond strength and will not stain light colored walls. This adhesive is freeze/thaw stable down to 0°F (18°C) and 5-cycles; however, it is recommended to protect all water-based products from freezing. If frozen, DO NOT stir until material has completely thawed. Shelf life is one year @ 70°F (21°C) in an unopened container. This product is available in 29 oz. cartridges, 1-gallon and 4-gallon plastic buckets. Spread coverage on 4-1/2" Visuellé Wall Base wall base using a 1/8" saw-tooth spreader is approximately 275 linear feet per gallon. The cartridges are designed for single closely serpentine bead application or for use in a custom applicator with 3-hole nozzles for 4-1/2" and five hole nozzle for 7-3/4" Visuellé Wall Base. When using a 29-fluid ounce cartridge, spread coverage on 4-1/2" wall base using 3 beads of adhesive is approximately 62 linear feet and approximately 50 linear feet using 5-beads of adhesive for 7-3/4" Visuellé Wall Base. Coverage will vary according to the type of surface, surface texture, spreading angle, and nozzle diameter. Wet adhesive may be cleaned from the face of the wall base, surrounding area, tools, or hands with water. Dried adhesive may be removed with a soft cloth dampened with warm water. DO NOT allow adhesive to dry on wall base, molded corners or rubber corner blocks.

Roppe 210 is CRI Green Label Plus, CHPS and LEED Compliant.

Roppe 210 White Acrylic Cove Base Adhesive Calculated VOC's according to California Rule #1168: 0 grams per liter of coating.

### 6.4 Visuellé Product Installation, Factory Corners Installation and 205 Wall Base Adhesive Application



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A Standard or Sliding Compound Miter Saw, Table Saw, or Radial Arm Saw with a Carbide or Diamond Tip Blade with 60 teeth or greater is recommended for use to cut the Visuellé to its required lengths using standard woodworking techniques. Roppe does recommend wrapping outside corners and columns. We do not recommend wrapping inside corners.

Inside and Outside Corners can be formed using the same techniques required for wood crown molding and wood baseboard profiles, and it important to cut all angles and lengths before installing. Obtain the desired length and angle mark the piece of Visuellé accordingly. Set the saw blade to the required, obtained angle. Place Visuellé so that it is laying flat on the saw table with the design facing up. Align the predetermined marks with the saw blade and make the required miter cut. Repeat procedure for other side of corner. Place the mitered Visuellé in the corner and check for the required fit. Trim or cope if a tighter fit is desired. Apply the adhesive to the back of the Visuellé, position in place, and always roll toward the previously installed wall base with a hand roller to ensure an excellent bond. Rolling in both directions will cause the wall base to stretch resulting in seam gapping.

### 6.5 Rubber Corner Blocks Installation:

6.5.1 Rubber Corner Blocks must be installed using Roppe 205 Wall Base Adhesive or Roppe 210 White Acrylic Cove Base Adhesive over approved surfaces applied either with a 1/8" saw-tooth trowel or with a cartridge gun, covering the entire back of both the Rubber Corner Blocks and connected wings or wall surface. DO NOT spread adhesive within 1/4" from the top of the Rubber Corner Blocks. The connected Rubber Corner Blocks wings can also be mechanical fastened, in addition to using the recommended adhesive for added stability. When utilizing mechanical fasteners, always position fasteners to Rubber Corner Block Wings in an inconspicuous area and vertically to prevent telegraphing. Any necessary height reductions can simply be achieved by trimming the bottom end of corner blocks. Inside & Outside Rubber Corner Blocks are to be installed prior to installing Visuellé Wall Base

6.5.2 Rubber Corner Blocks and New Wall Base Installation: Before installing new wall base, first install Rubber Corner Blocks (refer to Rubber Corner Blocks Installation Section). Once corners have been installed, cut wall base to desired length and apply adhesive according to wall base instructions, overlapping wall base directly over corner block connecting wings fitting directly against the 1" Rubber Corner Block and roll with a wall base hand roller.

6.5.3 Rubber Corner Blocks Installation with Existing Factory or On-Site Formed Corners: To install Rubber Corner Blocks when either factory or on-site formed corners have been previously installed, measure and remove existing corners leaving enough wall base material to fit tightly against the 1" Rubber Corner Blocks, while completely overlapping the corner block wings. (Refer to Rubber Corner Blocks Installation Section). DO NOT STRETCH wall base during removal. Install Rubber Corner Blocks and wall base using the required adhesive making sure each fits tightly against 1" corner, and then roll with a wall base hand roller.

### 6.5.4 Roppe 205 and 210 Wall Base Adhesive Application

Spread adhesive with a 1/8" saw-tooth spreader evenly on the back of the base or wall surface.



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DO NOT spread adhesive within 1/4" from the top of the wall base or allow adhesive to dry or skin-over. **Caution:** DO NOT STRETCH the wall base. The wall base can be stretched while rolling and will later return to its original length causing gaps at the seams. **Note:** It is important to always roll the base in the direction toward the last piece installed. This practice will ensure a tight fit at the seams. Bond the base to the wall within 15 minutes after adhesive application and lightly roll with a hand wall base roller. Periodically check the back of the wall base to make sure good adhesive transfer occurs. At least 90% of the base must be covered with adhesive. Adhesive open time will vary upon the type of surface, temperature of the surface, ambient temperature, humidity, and proper conditioning of the adhesive. When using an adhesive cartridge with the existing cartridge nozzle in a standard caulking gun, cut the plastic tip diagonally to produce a bead of adhesive 1/4" in diameter. When using the cartridge in an applicator with custom spreader heads, cut the plastic tip to a length of 1/4" or less. Puncture the tab at the bottom of the nozzle with a screwdriver or other appropriate tool. Apply even pressure to the trigger to produce an even flow of adhesive. Whether using the existing nozzle or custom spreader heads use 3 beads for 4-1/2" Visuellé Wall Base and 5 beads for 7-3/4" wall base. DO NOT disturb the installed wall base for 48 hours after installation to allow the adhesive to properly set up. Maintain the temperature between 65°F (19°C) and 85°F (30°C) thereafter. On non-porous wall surfaces, a non-flammable contact bond adhesive should be used, following all manufacturers' warnings and precautions.

## 7. Product Maintenance/Precautions

7.1 DO NOT rub or apply lateral or vertical pressure to the wall base for at least 72 hours after the installation is complete to allow the adhesive to properly cure. Some disinfectants, cleaning agents, floor maintenance products, and pesticides may stain or damage the surface of the wall base. Clean the wall base with a soft cloth slightly dampened with a neutral pH (pH 7-8) cleaner such as Spartan Chemical's Damp Mop (800-537-8990) mixed with a warm water solution

(1-part Damp Mop mixed with 4-equal parts of warm water). Mix solution thoroughly and clean with a soft cloth sparingly. DO NOT allow the solution to dry. Wipe off residue with a smooth clean cloth slightly dampened with cool water, remove the water with a clean soft cloth, and allow the wall base to dry. Do not allow water, solutions or cleaners of any kind to work its way between the wall base joints or top of the wall base, which can have an adverse effect on the adhesive. If a stronger cleaning solution is required, or to remove unwanted floor finish residue, use either Spartan Chemical's Rinse Free Strip (1-part) or Shinline Emulsifier Plus (1-part) diluted with 4-parts water (1-part cleaner mixed with 4- equal parts water) mixed thoroughly to clean the wall base. Always check for compatibility and performance prior to cleaning by utilizing uninstalled material or test in an inconspicuous area before proceeding to determine if the desired results can be achieved without distorting the wall base.

Follow the manufacturer's recommendations for dilution and use. DO NOT use highly alkaline, highly acidic, or solvent-based cleaners. Apply the diluted cleaning solution to the wall base with a clean soft-cloth. If removing floor finish residue from the wall base, allow the cleaning solution to stand for approximately 10 to 15 minutes; however, DO NOT allow the solution to dry. Wipe



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off residue with a smooth clean cloth slightly dampened with cool water, remove the water with a clean soft cloth, and allow the wall base to dry. Repeat as necessary to remove all unwanted floor finish residue.

### 7.2 Visuellé Optional Painting Instructions:

**7.2.1 Existing Visuellé Painting Instructions:** Even though Visuellé Wall Base will provide years of maintenance free performance, it can be painted if the environments paint theme color has changed, without the added expense of purchasing new wall base. In order to paint Visuellé, first remove any residue by following the procedures noted in 7.1. Once the wall base has been properly cleaned and free of all residues which may interfere with the primer bonding, proceed with priming using a quality primer recommended and compatible with quality acrylic latex paint. Once the primer has properly dried, paint with a quality acrylic latex paint. Follow all primer and paint manufacturer's installation procedures and cautions. Always check for compatibility and performance prior to priming and painting by utilizing uninstalled material or test in an inconspicuous area before proceeding to determine if the desired results can be achieved.

**7.2.2 New Visuellé Installation Painting Instructions:** Visuellé provides the option of painting prior to installation to match paint theme colors. Follow instructions noted in 7.2.1. If Visuellé is to be installed on round or curve surfaces, install wall base first and proceed with priming and painting instructions noted in 7.2.1 to prevent paint from cracking and/or releasing. Make all cuts to wall base prior to priming and painting to prevent paint from cracking and/or releasing. Always check for compatibility and performance prior to priming and painting by utilizing uninstalled material or test in an inconspicuous area before proceeding to determine if the desired results can be achieved.

## 8. Availability and Cost

8.1 Products are available through Roppe distributors. Contact Roppe Customer Service (800) 537-9527 or visit [www.roppe.com](http://www.roppe.com) for a distributor near you.

8.2 Samples may be obtained by may be obtained by calling Roppe Customer Service at 1-800-537-9527, or by visiting [www.roppe.com](http://www.roppe.com)

## 9. Technical Assistance

Technical service information and assistance may be obtained by calling Roppe Customer Service at 1-800-537-9527, or by visiting [www.roppe.com](http://www.roppe.com)

## 10. Limited Warranty

Roppe Corporation manufactures and markets its wall base product under the trade names Visuellé Wall Base is warranted for a period of one (1) year from date of installation to be free of defects in material and workmanship. Roppe has a two (2) year (See Limited Wear Warranty) Limited Wear Warranty on Roppe Visuellé Wall Base for non-transit use, based by product design and installation purpose, if installed, maintained, and used strictly in accordance with



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Roppe's written instructions and installed with the recommended Roppe adhesive. Roppe will not warranty Visuellé Wall Base against fading or discoloration when exposed to direct sunlight or indirect sunlight. Refer to Roppe Product Specification Sheet before proceeding with installation. For any applications not listed, do not proceed with installation regardless of the circumstance. Instructions may be obtained from a Roppe distributor or by writing Roppe, Attention: Sales Service Manager, P.O. Box 1158, Fostoria, OH, 44830. Notice of any defect must be made in writing to Roppe within thirty (30) days after buyer learns of the defect. No merchandise is to be returned prior to Roppe's inspection and written approval. Buyer's sole and exclusive remedy against Roppe and Dealer for claims arising hereunder for any and all losses and damages resulting from any cause shall be a pro rata credit based on the period remaining in this Limited Warranty toward the purchase of new Roppe Visuellé Wall Base. Replacement credit shall be equal to the proportion of Limited Warranty time remaining multiplied by the current price of Roppe Visuellé Wall Base. In no event shall Roppe be liable for incidental or consequential damages, even if some other provision of this Limited Warranty is unenforceable. Buyer waives all other claims and remedies of any nature. Roppe Visuellé Wall Base is not designed for use in or near commercial kitchens or for outdoors use. Roppe shall have no liability whatsoever to Buyer in the event the goods become defective if such defect is caused in whole or part by cuts, tears, vandalism, fire, willful destruction, damage from high heels, spiked footwear, improper installation, improper maintenance, subfloor and/or substrate irregularities, accidents, natural causes, or acts of God. Roppe will not be liable for labor costs or lost profits resulting from the use of or inability to use the product. Roppe will not be liable for labor costs for material that is installed with obvious defects. Products designated as "seconds", "mill run", "non-conforming", not being of first quality, are sold as-is and Roppe makes no warranties whatsoever, expressed or implied, with respect thereto, including warranties of merchantability or fitness for a particular use. These warranties are expressly in lieu of any other warranties expressed or implied. By retaining Roppe's merchandise for more than five (5) days after receipt of such merchandise, Buyer agrees that it accepts the terms of this Limited Warranty and that there are no warranties or rights beyond those contained herein. All claims must be made in writing and sent to Roppe, Attn: Claims Manager, P.O. Box 1158, Fostoria, Ohio, 44830. All claims for surface defects or variations in color or pattern must be delivered to Roppe in writing before the product is installed. Roppe will not accept the return of any product without prior written approval of the Roppe Claims Department.

### \* Limited Wear Warranty Terms (Products: Visuellé Wall Base)

If excessive wear is suspected, the original purchaser must notify Roppe Corporation in writing and permit an inspection of the flooring material. If Roppe Corporation determines excessive wear, and the flooring material has been properly installed and maintained, Roppe Corporation will replace the flooring material based on the following terms:

#### A. Terms

- a. Within One-Year: If excessive wear is determined by Roppe within one (1) year of installation, Roppe will furnish new material of the same or similar style and



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color sufficient to repair or place the defective material. Roppe will also pay reasonable labor cost once submitted in writing and approved.

- b. After One-Year & Within Two-Years: If excessive wear is determined by Roppe after one (1) year & within two (2) years of installation, Roppe will furnish new material of the same or similar style and color sufficient to repair or place the defective material. Roppe will not be held liable for labor cost.

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