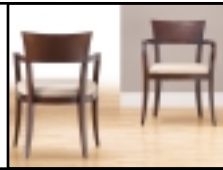
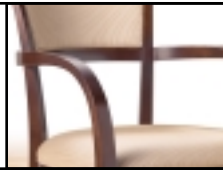


# RAFFAELLA

## Features & Advantages



### GUNLOCKE ATTRIBUTE

### FEATURE

### ADVANTAGE

#### Cellular Manufacturing

- Trained members
- Handcrafted
- Dedicated work area

- Better quality output
- Controls leadtime
- Industry leading lead times

#### European Beech

- High density wood
- Machines well
- Strong tack holding

- Longevity of product

#### Steambent Back & Seat Rail

- Better aesthetics
- Increased strength

- Eliminates joints
- Beautiful long grain product
- Longevity and stability
- Increased performance

#### Proper Joinery

- Finger and dowell construction
- Mitered and double dowelled on arm
- Frames are corner blocked and glued and stapled

- Insures that joints will stay tight on leg
- Superior strength
- Aesthetically pleasing

#### Seat and Back Foundation

- Sheet webbing
- Polyurethane foam

- Long term comfort
- Seat will not bottom out
- Gives support and comfort

#### Finish

- Catalyzed varnish
- Great clarity
- Multiple color finishes

- Long lasting
- Projects quality and richness
- Enables match with casegoods
- Can be field repaired
- Environmentally friendly

#### Upholstery Appearance

- Matching patterns
- Welt cord

- Creates seamless appearance
- Design detail aesthetically pleasing

#### Correct Human Factors

- Proper included angles
- Proper seat and arm height

- Insures long term comfort

#### Breadth of Offering

- 2 back options

- Offers aesthetic choices
- Coordinates with Gunlocke Casegoods
- Fits a variety of applications

#### Warranty

- 12 years

- Statement of confidence in product

# RAFFAELLA

## Product Specifications



### RAFFAELLA 2321, 2323

#### FRAME ASSEMBLY

The front post shall be made of a single piece of 1-3/8" x 1-1/2" European Beech. It shall be joined to the arm with a fine pitch finger joint. This whole assembly shall be double doweled to the front and side rails as well as the back posts where an additional screw shall be used for added strength. The seat rail shall be attached to the backposts with adhesive as well as two 10" x 2 1/4" machine lag screws. The back shall consist of a steambent assembly of 1" x 8" European Beech. The back shall be attached to the back post with dowel construction and two #10 screws.

#### SEAT ASSEMBLY

The seat rail consists of a single continuous steambent 1" x 2-1/8" European Beech joined to the front post by double dowel construction. The front rail is a 1" x 2-1/8" European Beech joined to each rail with double dowel construction.

#### BACK ASSEMBLY

The back assembly shall be a glued assembly of 1" x 8" piece of steambent European Beech joined to the backposts by double dowel construction. The back assembly shall have either the option of exposed or upholstered back.

#### UPHOLSTERY

The seat frame shall be webbed with rubberized sheet webbing and stretched into position from front to back with a layer of 2" polyurethane foam. The cover shall be applied along with a 1/8" upholstered welt cord between the seat frame and the seat rails. The seat is then applied to the frame using three 10" x 2 3/4" wood screws. The bottom of the seat is then covered with a non-woven dust cover.

#### 2323 UPHOLSTERED WOOD BACK

The back shall be covered with a 1/4" thick polyurethane foam, covered and stapled into a 5/16" x 5/16" welt groove which shall be covered with a 1/8" upholstered welt cord.

#### DIMENSIONS

Width	23-3/8"
Depth	25"
Height	31"
Seat Height	18-1/2"
Seat Depth	17-1/2"
Arm Height	25-3/4"
Between Arms	20-1/4"
Weight	30 lbs.
cube	13.9