



GUNLOCKE ATTRIBUTE	FEATURE	ADVANTAGE
Cellular Manufacturing	<ul style="list-style-type: none"> • Trained members • Handcrafted • Dedicated work area 	<ul style="list-style-type: none"> • Better quality output • Controls leadtime • Industry leading lead times
European Beech Frame	<ul style="list-style-type: none"> • High density wood • Machines well • Strong tack holding 	<ul style="list-style-type: none"> • Longevity of product
Proper Joinery	<ul style="list-style-type: none"> • Finger and dowell construction • Mitered and double dowelled on arm • Frames are corner blocked and glued and stapled 	<ul style="list-style-type: none"> • Insures that joints will stay tight on leg • Superior strength • Aesthetically pleasing
Seat and Back Foundation	<ul style="list-style-type: none"> • Sheet webbing • Polyurethane foam 	<ul style="list-style-type: none"> • Long term comfort • Seat will not bottom out • Gives support and comfort
Finish	<ul style="list-style-type: none"> • Catalyzed varnish • Great clarity • Multiple color finishes 	<ul style="list-style-type: none"> • Long lasting • Projects quality and richness • Enables match with casegoods • Can be field repaired • Environmentally friendly
Upholstery Appearance	<ul style="list-style-type: none"> • Matching patterns • Welting 	<ul style="list-style-type: none"> • Creates seamless appearance • Ensures seam strength • Design detail aesthetically pleasing
Correct Human Factors	<ul style="list-style-type: none"> • Proper included angles • Proper seat and arm height 	<ul style="list-style-type: none"> • Insures long term comfort
Warranty	<ul style="list-style-type: none"> • 12 years 	<ul style="list-style-type: none"> • Statement of confidence in product

NAPOLI

Product Specifications



NAPOLI 2311

FRAME ASSEMBLY

The front post shall be made of a 1-3/4" x 1-3/4" solid piece European Beech which shall be attached to the front and side rails using double dowel construction. The back assembly and the seat assembly shall be attached to each other using machine screws and a specially designed metal bracket. The whole assembly is glued and corner blocked for added frame strength.

SEAT ASSEMBLY

The seat rail front back and side rails shall be 1-1/8" x 2" solid European Beech. The side front and back rails shall be joined using double dowel construction.

BACK ASSEMBLY

The back assembly shall consist of a glued assembly of 1" x 1-3/4" steambent European Beech which is shaped and attached to the backpost using fine pitch finger joints and double dowel construction methods. The back shall then be machined with a continuous welt groove in which upholstery will then be applied. Tapered supports shall be added between lower and upper back.

UPHOLSTERY

The seat frame shall be webbed with rubberized sheet webbing and stretched into position from front to back with a layer of 2" polyurethane foam. The cover shall be applied along with a 1/8" upholstered welt cord between the seat frame and the seat rails. The seat shall then be applied to the frame using three 10" x 1 3/4" wood screws. The bottom of the seat shall be covered with a non-woven dust cover.

UPHOLSTERED WOOD BACK

The back is covered front and back with a 1/4" thick polyurethane foam between the upholstery covers and stapled into the machined welt grooves. This groove shall be covered with an upholstered welt cord.

DIMENSIONS

Width	23"
Depth	23"
Height	31"
Seat Height	18-1/2"
Seat Depth	17-1/2"
Arm Height	26"
Between Arms	20-1/2"
Weight	30 lbs.
Cube	13.9