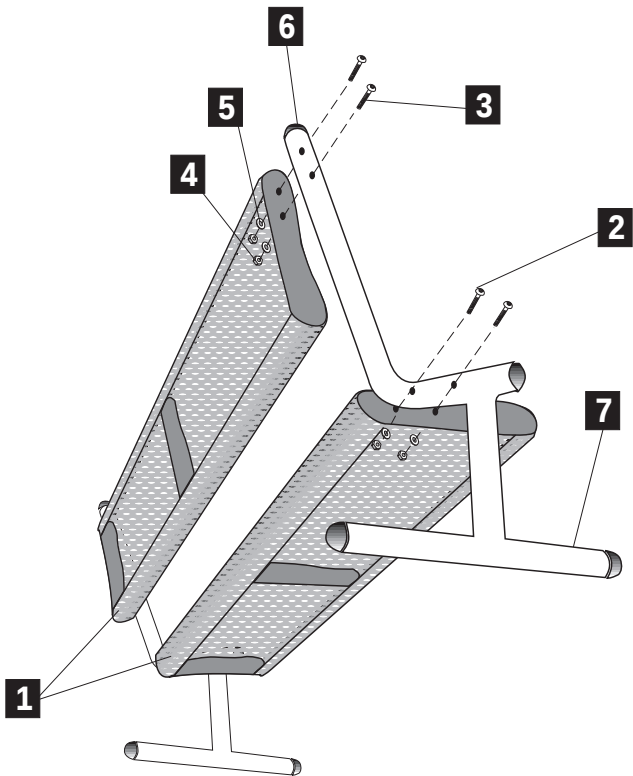




Metal-Form

4/01



ASSEMBLY DIAGRAM, INSTRUCTIONS, PARTS LIST AND SPECIFICATIONS FOR MF2017 ERGO BENCH.

NOTE:

Leave all connections loose until completely assembled. Secure all fasteners in final assembly.

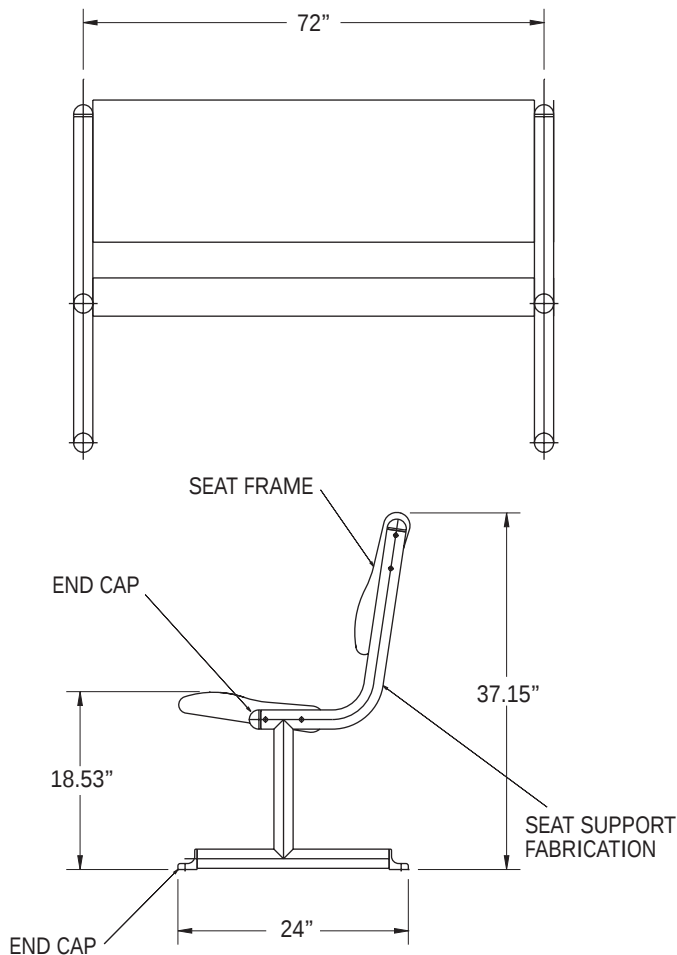
This assembly diagram depicts the 6' Ergo bench. Parts & quantities will vary for other Ergo bench systems.

ITEM NO.	DESCRIPTION	QTY
1	Back/Seat	2
2	Tubular Leg	2
3	3/8" x 2-3/4" Screw	8
4	3/8" Nylon Lock Nut	8
5	3/8" Flat Washer	8
6	Cross Bolt End Cap	4
7	Crown or Optional Bolt Down Foot	4
8	5/16" Wrench	1

WAUSAU TILE

Metal-Form Division
P.O. Box 1520
Wausau, WI 54402-1520
Ph: 800-446-8020
Fax: 715-355-4627
www.wausautile.com

Size: 72" x 24" x 37"
Weight: 150 lbs
Construction: Panels - 11 Gauge Perforated Steel - Metal-Armor Coated
Framework - 2" Diameter - 12 Gauge Galvanized Tube
/Portable Feet - 356 Cast Aluminum Alloy
Standard Features: Metal-Armor Coating - With U. V. Inhibitors on Panels -
Vandal Resistant Security Head Bolts - Baked-On Polyester
Powder Coat on Framework
Color Options: Standard Metal-Form Options:
Panel: Yellow - Green - Brown - Red - Blue - Black - Gray
Framework: Gray - Sand - Black - Silver
(Custom colors are available - contact Metal-Form for options)
Frame Options: Inground Mount
Flange Mount
Anchor Kit
Other Options: 4' & 2' Lengths available



1.1 SUMMARY

- A. Section includes: Furnish Metal-Form benches on drawings or specified herein.

1.2 REFERENCES

- A. American Society for Testing & Materials

1. ASTM-D533	ASTM-D4541	ASTM-D3359	ASTM-2794
ASTM-D523	ASTM-4060	ASTM-B117	ASTM-D2247
ASTM-E84	ASTM-D3170	ASTM-A569	ASTM-B6
ASTM G26	ASTM-A569/A569M		

1.3 SUBMITTALS

- A. Submit product data, shop drawings and samples.
 1. Product Data: Manufacturer's specifications and technical data edited specifically for proposed product, including the following specific information:
 - a. Detailed specification of construction fabrication.
 - b. Manufacturer's installation instructions
 - c. Product warranty
- B. Shop Drawings: Indicate pertinent dimensions, general construction, component connections, anchoring methods, hardware and installation procedures.
- C. Samples as requested by Architect.

1.4 QUALITY ASSURANCE

- A. Qualifications of Manufacturer: Manufacturer to be prequalified by specifier prior to bidding. Failure to comply will result in disqualification of bid. Manufacturer to have at least three years experience in the manufacture of thermo plastic coated steel site furnishings field proven for at least three years.
- B. Warranty: 5 Years - Metal Armor Coated Products
2 Years - Framework

1.5 MANUFACTURERS

- A. Acceptable manufacturer for thermo plastic coated steel site furnishings to be known as:
Wausau Tile, Inc. Metal-Form Division
PO Box 1520
Wausau, WI 54402-1520
(800) 446-8020 FAX (715) 355-4627
- B. Clarification Note: Drawings and installation specifications are based on manufacturers proprietary literature from Wausau Tile, Inc., Metal-Form Division. Other manufacturers shall comply with minimum levels of material and detailing indicated on drawings or specified herein.