

LAPEYRE® STAIR CROSSOVER BRACING KIT

Lapeyre Stair has always recommended sway bracing to maximize the stability of our Crossover Systems, and now you can order your bracing directly from us! Designed for Crossover Systems with stairs up to 8' tall and platforms up to 8' long, our convenient Crossover Bracing Kit includes:

- **Brackets:** Stainless steel upper and lower connections, plus hardware.
- **Custom Brace Tubing:** Available in carbon steel, stainless steel, and aluminum. Tubing length will vary according to your Crossover configuration.

CRITICAL DIMENSIONS

Once fabricated, the bracing only allows for approximately 1" of adjustment during installation to account for minor inaccuracies in floor anchor drilling. To determine the correct brace specifications for your Crossover System, the following information is required when you place your order:

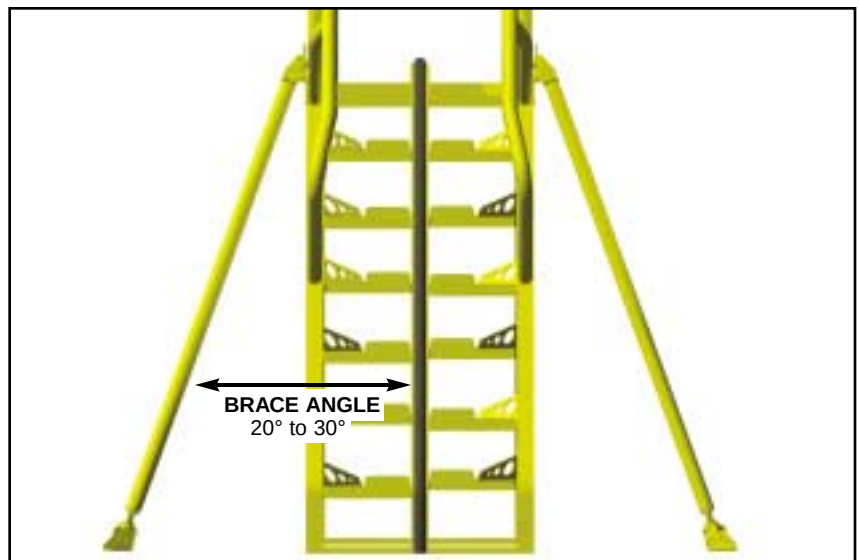
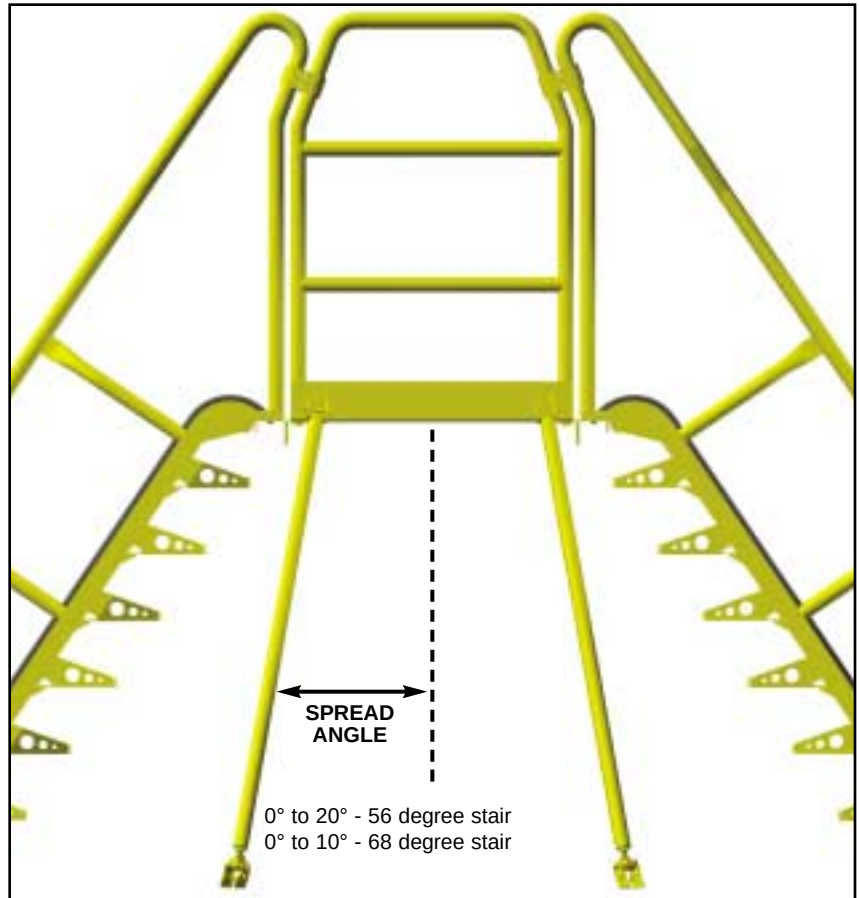
- Basic dimensions of obstacles under and near the Crossover System.
- **Optimal spread angle.** Spread angle range is 0° to 20° for 56 degree stairs and 0° to 10° for 68 degree stairs.
- **Optimal brace angle.** Brace angle range is 20° to 30° (from vertical plane) for all configurations.

Our Customer Service Representatives can help you determine your optimal brace and spread angles based on Crossover stair height, platform length, and obstacle dimensions.

Call today for more information:

1-800-535-7631.

**The NEW Lapeyre Stair
Crossover Bracing Kit provides the
stability you have been searching for.**

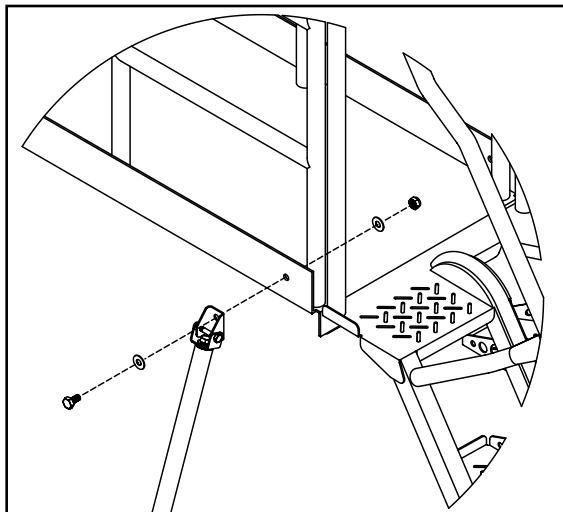


LAPEYRE® STAIR CROSSOVER BRACING KIT

UPPER BRACING BRACKET ASSEMBLY (Pre-assembled)

Description

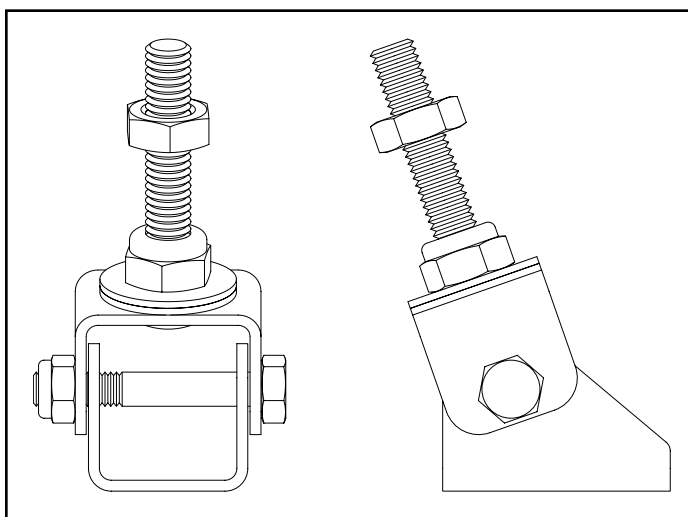
Crossover Anchor Bracket SS
Crossover Pipe End SS
3/8-16 X 2-1/2 SS Hex Bolt
3/8-16 SS Lock Nut
1/2-13 X 1 inch Hex Bolt
1/2" SS Flat Washer
1/2-13 SS Lock Nut
1/2-13 X 1-1/2 Hex Bolt
1/2" SS Lock Washer



LOWER BRACING BRACKET ASSEMBLY (Pre-assembled)

Description

Crossover Anchor Bracket SS
Crossover Pipe End SS
1/2-13 X 3-SS Carriage Bolt
5/8 SS Flat Washer
1/2-13 SS Lock Nut
3/8-16 X 2-1/2 SS Hex Bolt
3/8-16 SS Lock Nut
1/2-13 Hex Nut



BOLTS NOT INCLUDED FOR FLOOR ANCHORS.

9/16" HOLE PRE-DRILLED.

MATERIAL / FINISH	SHIPPING WEIGHT	
Carbon Steel Painted	55 lbs	
Carbon Steel Galvanized	55 lbs	
Stainless Steel	55 lbs	
Aluminum	50 lb	