



## VELATO SPECIFICATION

**B144**

<b>Construction</b>	Interloop (Patterned Loop)	<b>Yarn Content</b>	Antron Lumena® solution dyed nylon type 6,6 (an Environmentally Preferable Product certified by Scientific Certification Systems)
<b>Width</b>	12' 6" (Wider widths available)	<b>Average Yarn Pile Height</b>	.130"
<b>Tufted Yarn Weight</b>	26 oz./sq. yd.	<b>Average Yarn Density</b>	6647
<b>Approximate Finished Weight</b>	56 oz./sq. yd.	<b>Primary Back</b>	Polypropylene
<b>Gauge</b>	5/64	<b>Secondary Back</b>	Permian Bac™, this high performance versatile acrylic backing system for all applications, is ideally suited for healthcare and restaurants.
<b>Pattern Repeat</b>	18.75" (W) x 37.50" (L)	<b>Product Collection</b>	AMORE DI ARTE COLLECTION
<b>Custom Colors</b>	Custom colors are available. For details, please contact your Atlas sales associate.		
<b>Alternative Backing Systems</b>	This product is available with ACTION-BAC, PERMIAM BAC™ MP* (moisture protection), an acrylic-based backing system (min. 360 lineal feet), FIRMA CUSHION BAC™ Polyurethane carpet backing manufactured with THE ENHANCER* Technology and BioCel** (min. 360 lineal feet), GEO BAC™ Polyurethane carpet backing manufactured with THE ENFORCER* Technology and BioCel** (min. 360 lineal feet), and TERRA CUSHION BAC™ Polyurethane carpet backing manufactured with BioCel** (min. 360 lineal feet). Standard overages apply. *Trademark of Atlas Carpet Mills. **Trademark of Universal Textile Technologies.		
<b>Pattern Match &amp; Installation Guidelines (Detailed installation instructions are available)</b>	As with all patterned carpets, a perfect match at the seams may not be obtainable. However, for both stretch-in (recommend the use of 6" seaming tape) and glue down installations, a reasonable pattern match may be achieved by qualified and experienced professional installers utilizing power stretching and stay nailing techniques. Also, carpet should be brought into the space and unrolled 24 hours prior to installation for proper conditioning. These installation requirements must be considered in the original labor quotation. All seams and cut edges must be sealed with an Atlas approve "premium low-VOC" seam sealer containing a UV enhancer. Within corridors, avoid positioning carpet so that traffic flow falls across the width. When more than one dye lot is involved, the dye lots must be installed in dye lot sequence. A minor variation in color may be expected between dye lots.		
<b>Additional Information</b>	Chair pads are recommended, but not required for CARPET TILE, BROADLOOM with PERMIAM BAC™, PERMIAM BAC™ MP, FIRMA CUSHION BAC™ and GEO BAC™. Chair pads are required under casters chairs for BROADLOOM WITH LATEX and TERRA CUSHION BAC™. Watermarking or shading, a pile reversal phenomenon that can occasionally occur, is not considered a manufacturing defect. The mill reserves the option of making minor modifications in specifications when necessary in order to improve performance or to accommodate changes in material supply or manufacturing processes. WALK-OFF MATS are recommended at all entrances to minimize soiling.		
<b>Quality Assurance</b>	All carpets of Antron® nylon are subjected to a rigorous certification process (Antron® Performance Standards Program) to ensure they will perform.		
<b>Soil Retardant</b>	DuraTech® soil resistance treatment remains on carpets of Antron® nylon for over one million foot traffics		
<b>Stain Resistance</b>	Antron Lumena® solution dyed carries a limited lifetime warranty against staining.		
<b>Colorfastness</b>	Antron Lumena® solution dyed nylon carries a 10-year warranty against colorfastness to light.		
<b>Easy Trim™</b>	U.S. Patent No. 6,890,615 B2. Atlas' Easy Trim™ feature, marked by a black line, provides a small linear gap, allowing the installer to trim both edges back to the pattern, without damaging or cutting any of the yarns within the pattern.		
<b>Static Control</b>	Antron Lumena® solution dyed nylon carries a limited lifetime antistatic warranty not to exceed 3.5kV.		
<b>Flammability Ratings</b>	ASTM E648 Flooring Radiant Panel Test: Class I. ASTM E662 NBS Smoke Chamber Test: Less than 450.		
<b>Indoor Air Quality</b>	Certified by the Carpet and Rug Institute and assigned the Green Label Plus certification number GLP 2306.		
<b>NSF-140 Certification</b>	All Atlas carpets are NSF-140 certified.		
<b>Environmental</b>	Atlas follows an environmentally and socially responsible path in the development and manufacturing of all its products. Further, Atlas can provide certified reclamation of carpet being replaced. All of the above contribute toward LEED points.  LOMAX™ Technology uses renewable energy (landfill gas) in the production of Styron latex carpet backings to reduce greenhouse gas emissions.		
<b>Warranty</b>	Antron Lumena® solution dyed nylon carries a Limited 10-year warranty.		
<b>Additional Specification Information</b>	Pattern lines, inherent in the pattern and construction of this product, which may be visible lengthwise, are not considered a manufacturing defect. Watermarking or shading, a pile reversal phenomenon that can occasionally occur in any carpet construction, regardless of fiber type, is not considered a manufacturing defect. The mill reserves the option of making minor modifications in specifications when necessary in order to improve performance and to accommodate changes in material supply or manufacturing processes.		
<b>Trademarks</b>	Antron® and the Antron® family of marks and logos are trademarks of INVISTA.		
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