

TEST REPORT

DATE: 05/12/2008	TEST NUMBER: 114052
CLIENT	Masland Carpets
	ASTM E662-03 Smoke Density (Non-Flaming) Standard Test Method for
TEST METHOD CONDUCTED	Specific Optical Density of Smoke Generated by Solid Materials also
	referenced as NFPA 258

	DESCRIPTION OF TEST SAMPLE
IDENTIFICATION	7835 Empire
COLOR	38501 Regency
ROLL	R72011569
CONSTRUCTION	Multi-Level Loop Pile
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BACKING	Woven Synthetic
REFERENCE	

GENERAL PRINCIPLE

This procedure is designed to measure the specific optical density of smoke generated by the test specimen within a closed chamber. Each specimen is exposed to an electrically heated radiant-energy source positioned to provide a constant irradiance level of 2.5 watts/square cm on the specimen surface. Measurements are recorded through a photometric system employing a vertical beam of light and a photo detector positioned to detect the attenuation of light transmittance caused by smoke accumulation within the chamber. The light transmittance measurements are used to calculate specific optical density, a quantitative value which can be factored to estimate the smoke potential of materials. Two burning conditions can be simulated by the test apparatus. The radiant heating in the absence of ignition is referred to as the Non-Flaming Mode. A flaming combustion in the presence of supporting radiation constitutes the Flaming Mode.

	CONDI	IONS		
PREDRYING OF TEST SAMPLE	24 Hours at 140° F			
CONDITIONING OF TEST SAMPLE	24 Hours at 70° F and 50% Relative Humidity			
FURNACE VOLTAGE	117 V	IRRADIANCE	2.5 watts/sq cm	
CHAMBER TEMPERATURE	95° F	CHAMBER PRESSURE	3" H₂O	
TEST MODE	Non-Flaming			

AVERAGE MAXIMUM DENSITY CORRECTED (Dmc) NON-FLAMING			220 44
AVERAGE SPECIFIC OPTICAL DENSITY A			
	Specimen 1	Specimen 2	Specimen 3
Maximum Density (Dm)	259.0	224.0	245,0
Time to Dm (minutes)	7.0	6.0	7.0
Clear Beam (Dc)	9.0	24.0	14.0
Corr. Max Density (Dmc)	250.0	200.0	211.0
Density at 1.5 minutes	2.0	3.0	2.0
Density at 4.0 minutes	40.0	48.0	43.0
Time to 90% Dm (minutes)	5.7	5.0	5.5
Specimen Welght (grams)	13.4	13.1	14.2

^{*} This sample PASSES the requirements of 450 or less as listed in NFPA Life Safety Code 101.

APPROVED BY:

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