Allsteel Inc. Environmental Data Sheet For Office Furniture

Section 1. Identity			
Product:	Get Set Wall System, Model Number: GSWPP		
Manufacturer:	Allsteel Inc.		
	2210 Second Avenue		
	Muscatine, IA 52761		
General Contact:	Customer Support Department		
	888-255-7833		
	http://www.allsteeloffice.com		
Technical Contact:	Keri Luly		
	(563) 272-7301		
	lulyk@allsteeloffice.com		

Section 2. Major Material Description Material Percentage by Weight Recycled Content End -of-Life Management¹ 13% 65% PC, 35% PI Recycle Aluminum 1% Recycle where possible Plastic 0% 85% 25% PC Steel Recycle Other 1% 0% Recycle where possible Corrugated Packaging² N/A 74% PC avg Recycle where possible Inputs for LEED-CI MR 4.1 30% Post-Consumer Recycled Content RC Value factor = 0.32^3 & 4.2 credits 5% Pre-Consumer (PI)

Comments:

- 1. Allsteel complies with the Federal Trade Commission's Part 260 *Guide for the Use of Environmental Marketing Claims*. Product recyclablity depends on local programs.
- 2. Allsteel encourages the use of bulk packaging and blanket wrap where appropriate.
- 3. Adding 50% of the post-industrial recycled content and 100% of the post-consumer recycled content and then dividing the resulting weight by the total weight of the product derives the value factor. Multiplying the value factor by the total purchase price of the product determines the product's contribution toward the Project's recycled content threshold.

Section 3. Process Description

- Aluminum extrusions are painted using a powder coat paint system
- Powder painted steel sheets are laminated to an EPS core using water based PVA adhesive to form a panel.
- Aluminum extrusions are attached to panel.
- Injection molded plastic components are mechanically assembled.
- The completed wall board is packaged for shipment

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Section 4. Indoor Air Emissions								
Test Methodology: CA Spec 1350 Test Location		n: Berkeley Analytical, Richmond, CA		Original Test Date:				
Test Methodology: CA Spec 1350 Test Location		n: Berkeley Analytical, Richmond, CA		Date:				
Indoor Air Quality Certification	Scientific Certification Systems (SCS)							
Standard		Compound		Criteria	Acceptable			
	TVOC	≤0	5 mg/m ³	2				
BIFMA X7.1 – 2005 ²	Formaldehyde	≤50) ppb	2				
BIFMA X7.1 – 2005		Total Aldehydes	≤10	00 ppb	2			
		4-phenylcyclohexene	≤0.	0065 mg/m ³	2			
Cal. Specification 1350-200	Chronic Ref Exposure Levels	Vai	ious	2				
Title VI of the 1990 Clean Air Act Ar	This product does not contain and is not manufactured with ozone							
(CFCs & HCFCs)	depleting chemicals.							
U.S. Occupational Safety & Health According (OSHA) ¹	Formaldehyde	< 0	.10 ppm	2				
World Health Organization (W	Formaldehyde	< 0	.10 ppm	2				
	TVOC	≤0	5 mg/m ³	2				
United States Green Building Council I Energy and Environmental Design (US	Formaldehyde	≤ 5	0 ppb	2				
CI EQ Credit 4.5 Systems Furniture	Total Aldehydes	≤ 1	00 ppb	2				
Cr EQ Credit 4.5 Systems I difficult Option C)		4-phenylcyclohexene	No	n-detect	2			

Notes: Additional data may available upon request.

- 1. OSHA (29 CFR) 1910.1048
- Not considered part of LEED-CI EQ 4.5 for Systems furniture and Seating, so there are no established emission levels or testing guidelines



Section 5. In Service Maintenance Instructions

Painted Surfaces: ordinary accumulation of grime, coffee stains, etc., can be removed with warm water and mild soap or an ammonia based foam glass cleaner. Wipe with a clean cloth. Never use caustic solutions or abrasives.

Section 6. Non-Obsolescence Statement

Allsteel warrants its products to be free from defects in material and workmanship for as long as the original purchaser owns them. Allsteel shall repair or replace with comparable product (at Allsteel's discretion), free of charge, any Allsteel product or component manufactured after July 9, 2006 that fails under normal commercial office use.

- 1. This warranty does not apply to:
 - Normal wear and tear over the course of ownership.
 - Modifications or attachments to the product not approved by Allsteel.
 - Products not installed, used, or maintained in accordance with product instructions and warnings.
 - Products used for rental purposes.
 - Damage caused by the carrier in-transit, which is handled under separate terms.
 - A Customer's Own Material (COM) selected by, and used at the request of, a user.

To the extent allowed by law, Allsteel makes no other warranty, either express or implied, including any warranty of merchantability or fitness for a particular purpose. Allsteel will not be liable for any consequential or incidental damages.

This Warranty applies only to products sold within the United States and the Commonwealth of Canada.

Your Allsteel Dealer is our mutual partner in supporting your warranty requests. To obtain service under this warranty please contact your Allsteel Dealer.

Section 7. Manufacturer Commitment						
Vision Statement	Yes. Encompasses sustainability in social, economic practices. Encourages and commits financial					
	resources to community involvement.					
Environmental Policy	Yes. Generally follows the Valdez Principals.					
Environmental	Yes. Integrated into mainstream manufacturing. Strong emphasis on environmental consideration					
Management Program	during changes in material and processes.					
	Generally aligned with ISO 14001 but is not ISO Certified.					
Waste Minimization	Yes. Focus is broad based elimination of waste in every form.					
Recycling Program	Yes. Office and manufacturing plus ongoing educational out-reach programs. Strong emphasis on					
	"pre-cycling".					
Audits	Yes. Monthly self audit program implemented through the Environmental Management training					
	process. Internal audits are conducted by formal procedure. EHS program is periodically audited by					
	outside consultant.					
Section 8. Applicable Programs and Ratings						
Program	Applicability / Standard	Rating				
State of California	State Buy Recycled Campaign	Certification available on request				
Note:						