WCI

Designer's Aid

Company Statement

“Can you make .....?”

That’s how a lot of client phone calls to WCI begin. Designers and dealers know that we’re more than our catalog. We’re also the go-to collaborator for the custom designs other manufacturers are unable to handle.

For more than 70 years, we’ve been a creative and innovative partner to thousands of clients across the country and around the world. Whether it’s a café, bistro, conference room, corporate cafeteria, or that in-between space, our tables, banquettes and seating are there for you. With all fabrication done at our Los Angeles factory our turnaround is perhaps the fastest in the industry.

WCI looks to the future inspired by its customer’s commitment to design, and is prepared to meet the ever-changing and rapidly expanding needs of the industries it serves. Customers continually tell us, “You guys can do anything.” We think the customer is always right.

This guide will help you make some decisions about our products, if you don’t see something you need please call customer service at 415.621.6656 or email us at **info@westcoastindustries.com**.

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Dining | Multipurpose

Alumiline

Basic Round

Bolt Down

Capri

Corsica

Cozy Bar

Disc

Dunhill

Flat Round

Knobhill

Manhattan

Mark IV

Medici

Move

Parsons

Platform

Post Leg

Presidio

Regency

Scala

Siena

Slimline

Spacesaver

Toscana

Tulip

Tuscan

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WCI

Occasional

Cube

Cylinder

Disc

Parsons

Platform

Tulip

Outdoor Tables

Arc

Basic Round

Bistro

Disc

Flat Round

Mark IV

Park

Platform

Sam Table

Tulip

Outdoor Chairs

Breeze

Courtyard

Piazza

Picnic

Polly

Sam

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Designer's Aid | Edge Profiles

Self Edge

LLSE — Self Laminate Edge

1.25" thick edge is banded with matching standard grade top plastic laminate.

Square and rectangle tops standard with square corners
Available on 1.25" thick top

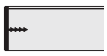
LLSE-3 — Self Laminate Edge

1.75" thick edge is banded with matching standard grade top plastic laminate

Square and rectangle tops standard with square corners
Available on 1.25" thick top

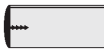
Vinyl Edges

LVFL — Flat Vinyl T-Mold Edge



.125" x 1.25" flat vinyl edge
Square and rectangle tops standard with 2" radius corners
Available on 1.25" thick top
Available in 6 colors

LVBP — Bumper Vinyl T-Mold Edge



.3125" x 1.25" rounded vinyl bumper edge
Square and rectangle tops standard with 2" radius corners
Available on 1.25" thick top
Available in 6 colors

PVC Edge

LPVC — Flat PVC Edge

.125" x 1.25" flat pvc edge
Square and rectangle tops standard with square corners
Available on 1.25" thick top
Available in 6 colors

Metal Edges

LMFL — Flat Metal T-Mold Edge

.125" x 1.25" flat aluminum edge
Square and rectangle tops standard with 2" radius corners
Available on 1.25" thick top
Available in polished (MPA) or satin (MSA) finishes

LMRB — Ribbed Metal T-Mold Edge

.25" x 1.25" ribbed aluminum edge
Square and rectangle tops standard with 2" radius corners
Available on 1.25" thick top
Available in polished (MPR) or satin (MSR) finishes

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WCI

Designer's Aid | Edge Profiles

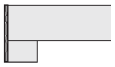
Wood Edges Group A

LW = Laminate top with a wood edge
WW = Wood top with a wood edge

LWFL & WWFL — Flat Wood Edge

.125" thick flat wood edge, eased corners
Square and rectangle tops standard with square corners
Available on 1.25" thick top
Available in 4 wood species and 13 stains

LWFL3 & WWFL3 — Flat 3 Edge

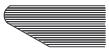


.125" x 1.75" thick flat wood edge
Square and rectangle tops standard with square corners
Available on 1.25" thick top
Available in 4 wood species and 13 stains

LWPI & WWPI — Pivot Wood Edge

.25" x 1.25" pivot wood edge
Square and rectangle tops standard with square corners
Available on 1.25" thick top
Available in 4 wood species and 13 stains

LWTP & WWTP — Tapered Ply Edge



1" thick exposed Baltic Birch plywood edge
with a reverse beveled tapered profile
Square and rectangle tops standard with square corners
Available on 1" thick top
Top surface available in 4 wood species and 13 stains

LWFP & WWFP — Flat Ply Edge

1" thick exposed Baltic Birch plywood edge with a flat profile
Square and rectangle tops standard with square corners
Available on 1" thick top
Top surface available in 4 wood species and 13 stains

Wood Edges Group B

LW = Laminate top with a wood edge
WW = Wood top with a wood edge

LWSQ & WWSQ — Square Wood Edge

1.25" x 1.25" flat square wood edge
Square and rectangle tops standard with square corners
Available on 1.25" thick top
Available in 4 wood species and 13 stains

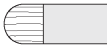
LWSQ3 & WWSQ3 — Square 3 Wood Edge

1.75" x 1.75" think square wood edge
Square and rectangle tops standard with square corners
Available on 1.25" thick top
Available in 4 wood species and 13 stains

LWAR & WWAR — Arc Wood Edge

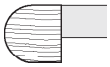
.75" x 1.25" arc wood edge
Square and rectangle tops standard with square corners
Available on 1.25" thick top
Available in 4 wood species and 13 stains

LWBN & WWBN — Bullnose Wood Edge



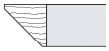
1.25" x 1.25" bullnose wood edge
Square and rectangle tops standard with square corners
Available on 1.25" thick top
Available in 4 wood species and 13 stains

LWSBN3 & WWBN3 — Bullnose 3 Wood Edge



1.75" x 1.75" thick bullnose wood edge
Square and rectangle tops standard with square corners
Available on 1.25" thick top
Available in 4 wood species and 13 stains

LWPR & WWPR — Prism Wood Edge



1.25" x 1.25" prism wood edge
Square and rectangle tops standard with square corners
Available on 1.25" thick top
Available in 4 wood species and 13 stains

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Designer's Aid | Edge Profiles

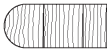
Butcher Block Edges

BBFL — Butcher Block Flat Edge

1.3125" finger jointed strips x 1.375" thick, 1.875" thick on 60" diameter tops only

Square and rectangle tops standard with square corners
Available on 1.375" thick top
Available in maple and 4 stains

BBBN — Butcher Block Bullnose Edge



1.3125" finger jointed strips x 1.375 thick, 1.875" thick on 60" diameter tops only

Square and rectangle tops standard with .5" radius corners
Available on 1.375" thick top
Available in maple and 4 stains

Ultrafoam Edges

ULFP — Ultrafoam PVC Edge

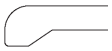
.125" x 1" ultrafoam top with flat vinyl edge
Square and rectangle tops standard with square corners
Available on 1" thick top

ULFR — Ultrafoam Raw Edge

1" ultrafoam top with raw edge
Square and rectangle tops standard with square corners
Available on 1" thick top

Acrylic Edge

AAOP & AATL — Acrylic Opaque / Acrylic Translucent Tops With Waterfall Edges



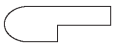
1.25" acrylic top with waterfall edge
Square and rectangle tops standard with 3" radius corners

Corian Edges

C1FL & C2FL — Corian® Flat Edge

.5' thick Coiran material with 1" thick edge
Square and rectangle tops standard with .125" radius corners

C1BN & C2BN — Corian® Bullnose Edge



.5' thick Coiran material with 1" thick edge
Square and rectangle tops standard with .5" radius corners

C1PR & C2PR — Corian® Prism Edge

.5' thick Coiran material with 1" thick edge
Square and rectangle tops standard with square corners

3form Chroma Edges

3FFL — 3form® Chroma® Flat Edge

1" thick Chroma material
Square and rectangle tops standard with .125" radius corners
Available in 10 Chroma colors

3FBN — 3form® Chroma® Bullnose Edge

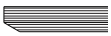
1" thick Chroma material
Square and rectangle tops standard with .5" radius corners
Available in 10 Chroma colors

3FPR — 3form® Chroma® Prism Edge

1" thick Chroma material
Square and rectangle tops standard with square corners
Available in 10 Chroma colors

Move Edge (Move Table Only)

LMOV — Ply Move Edge

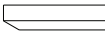


.31" thick exposed Baltic Birch plywood edge
Standard with .63" radius corners

WMOV — Veneer Move Edge

.31" thick wood edge
Standard with .63" radius corners
Available in 4 wood species and 13 stains

CMOV — Corian® Move Edge



.31" thick Corian material
Standard with .63" radius corners

3MOV — 3form® Chroma® Move Edge

.31" thick 3form Chroma material
Standard with .63" radius corners
Available in 10 Chroma colors

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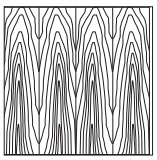
WCI

Designer's Aid | Wood Grain and Patterns

WCI standard wood veneer is grade A, bookmatched and balanced.
For custom veneer patterns contact Customer Service at **415.621.6656** for quotation.

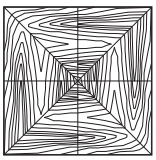
WCI Standard



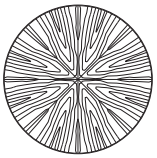
Bookmatched

Custom Patterns

Reverse diamond

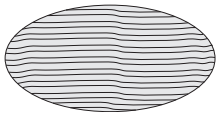


Box diamond

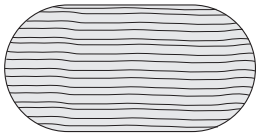


Sunburst

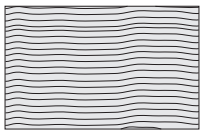
Long grain is standard on all WCI tables.
All tables larger than 10' will be made in two or more sections depending on total length.



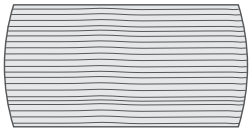
Long grain is standard on all WCI oval table tops



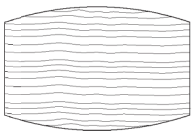
Long grain is standard on all WCI racetrack tables.



Long grain is standard on all WCI rectangle tables.



Long grain is standard on all WCI arc rectangle tables.



Long grain is standard on all WCI boat-shaped tables.

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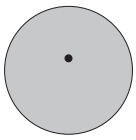
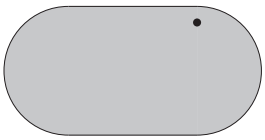
Designer's Aid | Grommet Locations

Specify the desired grommet location using the chart below.
For custom locations please submit a sketch for location feasibility and verification.

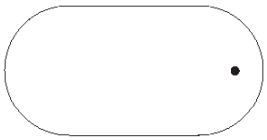
Grommet Locations For Radius Tops.



Location "A"



Location "B"

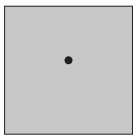


Location "C"

Location "D"

Location "E"

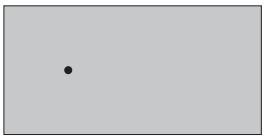
Grommet Locations For Square Corner Tops.



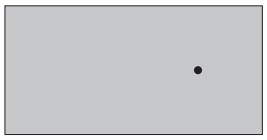
Location "A"

Location "B"

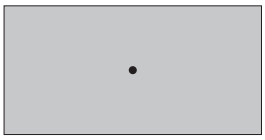
Location "C"



Location "D"



Location "E"



Location "F"

*For custom grommet locations, please submit a drawing with dimensions for placement.

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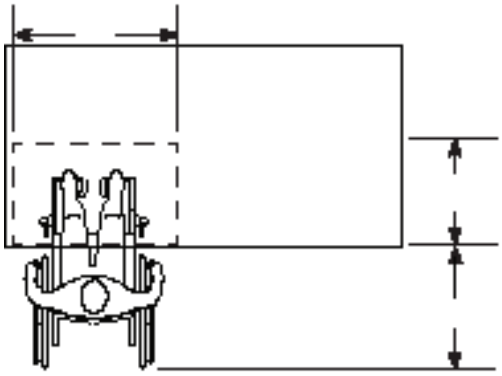
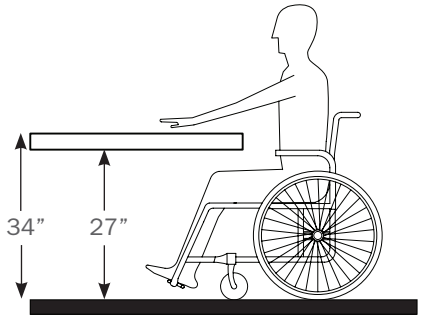
Wheelchair Access

To comply with ADA regulations for wheelchair access to tables WCI recommends a minimum clearance of 27” from the floor to the bottom of the table; a minimum 30” barrier free width and a minimum barrier free depth of 19”. In addition there must be a minimum of 30” unobstructed space from the table edge. Overall table height cannot exceed 34”.

For more information on ADA requirements, the following websites may be useful:
National Network of ADA Centers: www.adata.org
U.S. Justice Department - ADA Home Page: www.ada.gov
ABA and ABA Guidelines Home Page: www.access-board.gov/ada-aba

Minimum Clearance Recommendations





WCI ADA Table Recommendations

42” x 42” Post leg square table (**PO4242SQ**)
23” x 39” Bistro ADA rectangle table (**BI2339REOD**)
30” x 48” T- base rectangle table (**DUT3048RE, ALT3048RE, MAT3048RE, PRT3048RE, SLT3048RE, SVT3048RE, TUT3048RE**)

ADA Logo

The ADA logo is standard on the Bistro Outdoor rectangle table. The blue ADA symbol is 1.75” high x 5” wide and is inset from the front table edge on the right-hand side (from seated position).

Drawing is not to scale.

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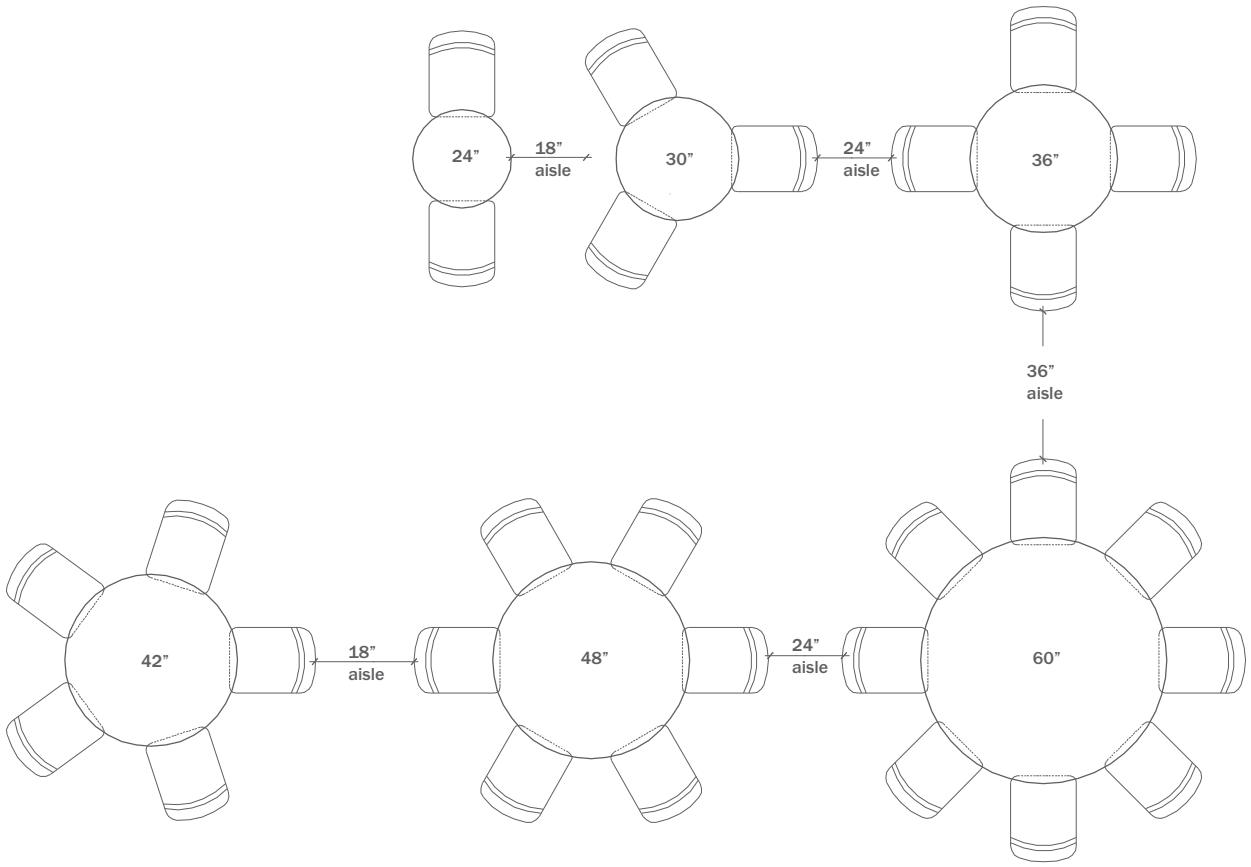
Designer's Aid | Table Seating Layouts

Seating Capacity	All dimensions are based on 18" from table edge to chair back to allow for seated person.
Spacious Dining	14 sq. ft. per person
Cafeteria or Restaurant Dining	12 sq. ft. per person
Banquette, Institutional, Fast Food Dining or Close Seating	10 sq. ft. per person
Aisle Allowances	Chair back to chair back: 18" to 24" aisle 6" min. for access only Table corner to table corner: 24" to 36" aisle 12" min. for access only Table side by side: 16" to 18" aisle 3" to 6" for no access Service aisle: 28" to 36" aisle



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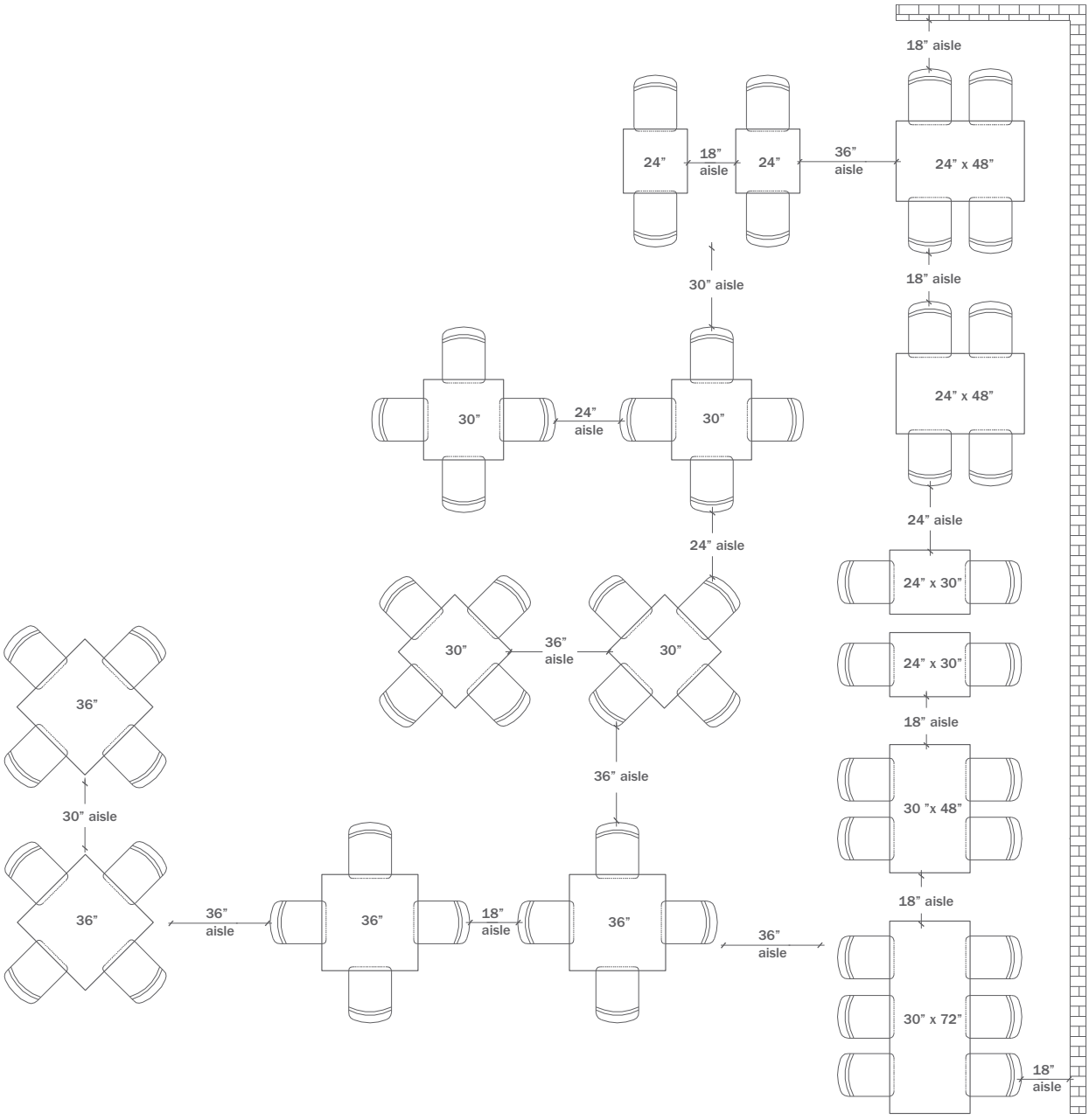

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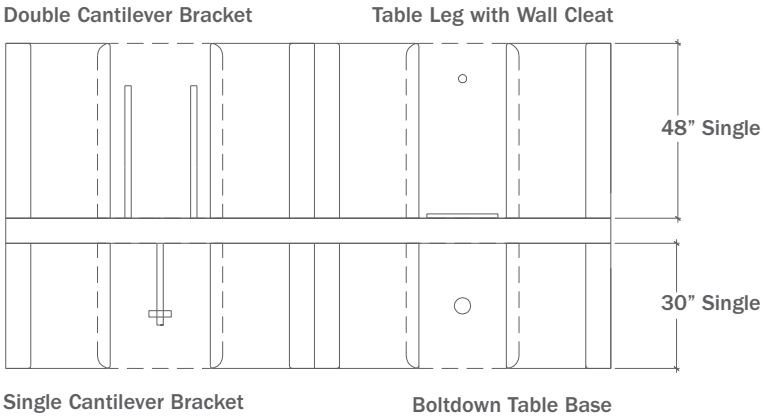
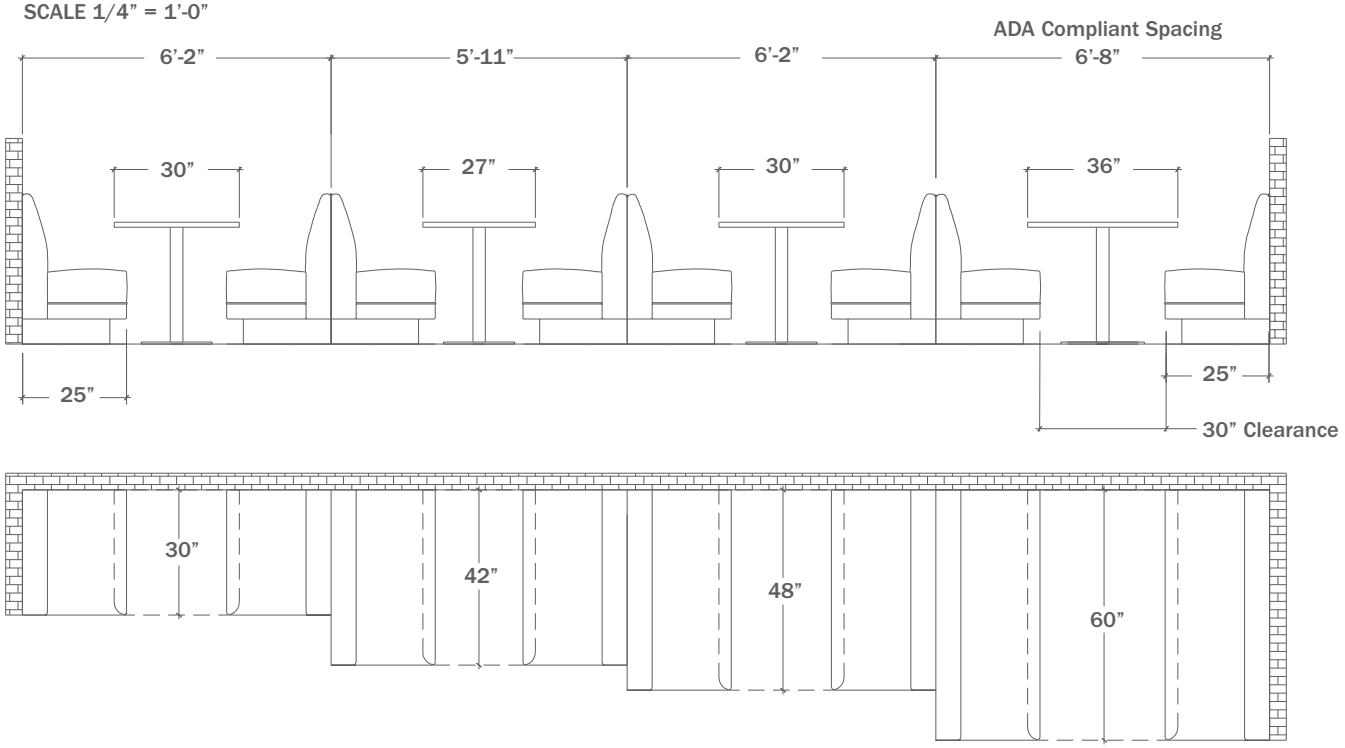
Fixed Table Alternative
SCALE 1/4" = 1'-0"



Single and Double Banquette Layout
SCALE 1/4" = 1'-0"



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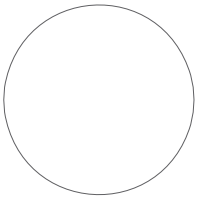
Designer's Aid | Table Seating Capacity

Round

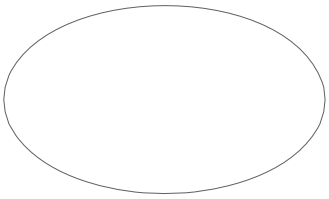


Diameter	Seating capacity
24	2
30	3
36	4
42	5
48	6
54	7
60	8

Seating Capacity is based on an average chair width of 18" to 22" with 5" between chairs.

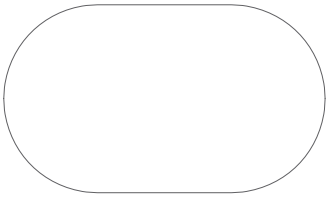
More seating capacity information can be found on page 19.

Oval



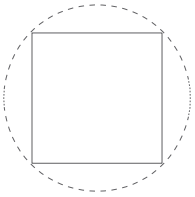
Depth	Width	Seating capacity
36	72	6 - 8
42	54	4 - 6
42	78	6 - 8
42	84	6 - 8
48	78	6 - 8
48	96	8

Racetrack



Depth	Width	Seating capacity
30	60	6
30	72	6 - 8
30	84	6 - 8
30	96	8
36	60	6
36	72	6 - 8
36	84	6 - 8
36	96	8
42	72	6 - 8
42	84	6 - 8
42	96	8
48	96	8
48	120	10 - 12
48	144	12 - 14
48	168	14 - 16
60	120	12
60	144	14
60	168	16

Extendo



Depth	Width	Diamenter	Seating capacity
30	30	42	2-5
34	34	48	4-6
36	36	51	4-6
42	42	60	4-8

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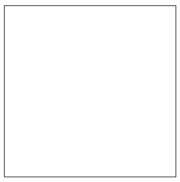
Designer's Aid | Table Seating Capacity

Square



Depth	Width	Seating capacity
24	24	2
30	30	2 - 4
36	36	4
42	42	4
48	48	4

Rectangle

Depth	Width	Seating capacity
18	48	2
18	60	3
18	72	3
18	84	3
18	96	4
20	30	1
20	36	2
24	30	1
24	36	2
24	42	4
24	48	4
24	60	6
24	72	6
24	84	6
24	96	8
30	36	2
30	42	2 - 4
30	48	4
30	60	6
30	72	6 - 8
30	84	6 - 8
30	96	8
36	42	2 - 4
36	48	4
36	60	6
36	72	6 - 8
36	84	6 - 8
36	96	8
42	72	6 - 8
42	84	6 - 8
42	96	8
48	96	8
48	120	10 - 12
48	144	12 - 14
48	168	14 - 16
60	120	12
60	144	14
60	168	16

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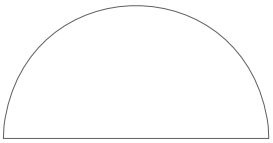
WCI

Designer's Aid | Table Seating Capacity

Half Round

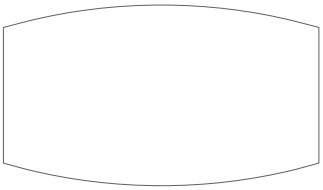


Depth	Width	Seating capacity
24	48	3
30	60	4
36	72	4

Arc Rectangle

Depth	Width	Seating capacity
30	60	6
30	72	6 - 8
30	84	6 - 8
30	96	8
36	60	6
36	72	6 - 8
36	84	6 - 8
36	96	8
42	72	6 - 8
42	84	6 - 8
42	96	8
48	96	8
48	120	10 - 12
48	144	12 - 14
48	168	14 - 16
60	120	12
60	144	14
60	168	16

Boat Shape



Depth	Center	Width	Seating capacity
36	42	72	6 - 8
36	48	84	6 - 8
36	48	96	8
36	48	120	10 - 12
36	48	144	12 - 14
36	48	168	14 - 16

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Base Finishes

Powder Coat

Solid Colors

MWH	White
MLG	Light Gray
MMG	Medium Gray
MDG	Dark Gray
MBK	Matte Black

Metallics

MSL	Silver
MGR	Graphite
MCH	Champagne
MDT	Dark Tone

Textures

MST	Stucco
MIG	Iron Glimmer
MWR	Black Wrinkle
MRB	Rubbed Bronze
MAN	Anthracite

Aluminum

MPA	Polished Aluminum
MSA	Satin Aluminum

Plated

Standard Plated

MPC	Polished Chrome
MSC	Satin Chrome

Premium Plated

MPB	Polished Brass
MSB	Satin Brass
MAB	Antique Brass
MPO	Polished Copper
MSO	Satin Copper
MSZ	Statuary Bronze

Hot Rolled Steel

MHS	Hot Rolled Steel with Clear Coat

Custom

CPC	Custom Powder Coat

Surface Materials

Laminate See WCI Laminate Reference Guide, Page 23

Wood

Maple

WNM	Natural Maple
WHM	Honey Maple
WEM	Ebony Maple

Oak

WNO	Natural Oak
WMO	Medium Oak
WEO	Ebony Oak

Cherry

WNC	Natural Cherry
WMC	Medium Cherry
WEC	Ebony Cherry
WMA	Mahogany over Cherry

Walnut

WNW	Natural Walnut
WMW	Medium Walnut
WDW	Dark Walnut

Maple Butcher Block

BNM	Natural Maple
BEM	Ebony Maple
BNC	Natural Cherry Over Maple
BMA	Mahogany Over Maple

Ultrafoam

ULFP	Flat White PVC Edge
ULFR	Unfinished Edge

Acrylic

Opaque

AWQ	White Quartz
ABQ	Black Quarry
AMD	Moon Dust
AKH	Khaki
AGD	Gold Dust
AGV	Gravel

Translucent

AGL	Glacier
ATR	Terrain
AGY	Golden Ray

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Surface Materials

Corian® See WCI Corian Reference Guide, Page 25

3form® Chroma® See 3form website for additional colors

FAE	Aloe
FAC	Atlantic
FCA	Camel
FEG	Eggplant
FGH	Ghost
FMA	Marmalade
FMS	Moss
FPW	Pewter
FSB	Sable
FSY	Sassy

Metal Solid & Mesh*

MES	Solid
MEM	Mesh
MSS	Scalloped Pattern (Sam table only)

Powder Coat

Solid Colors

MWH	White
MLG	Light Gray
MMG	Medium Gray
MDG	Dark Gray
MBK	Matte Black

Metallics

MSL	Silver
MGR	Graphite
MCH	Champagne
MDT	Dark Tone

Textures

MST	Stucco
MIG	Iron Glimmer
MWR	Black Wrinkle
MRB	Rubbed Bronze
MAN	Anthracite

Anodized Aluminum

MAA	Anodized Aluminum

*Available on select tables only.

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Edge Materials

Laminate See WCI Laminate Reference Guide, Page 23

Vinyl & PVC

VWH	White
VLG	Light Gray
VMG	Medium Gray
VDG	Dark Gray
VBK	Black
VDT	Dark Tone

Metal

MPR	Polished Aluminum Ribbed
MSR	Satin Aluminum Ribbed
MPA	Polished Aluminum
MSA	Satin Aluminum

Wood

Maple

WNM	Natural Maple
WHM	Honey Maple
WEM	Ebony Maple

Oak

WNO	Natural Oak
WMO	Medium Oak
WEO	Ebony Oak

Cherry

WNC	Natural Cherry
WMC	Medium Cherry
WEC	Ebony Cherry
WMA	Mahogany Over Cherry

Walnut

WNW	Natural Walnut
WMW	Medium Walnut
WDW	Dark Walnut

Maple Butcher Block

BNM	Natural Maple
BEM	Ebony Maple
BNC	Natural Cherry Over Maple
BMA	Mahogany Over Maple

Ultrafoam

ULFP	Flat White PVC Edge
ULFR	Unfinished Edge

Chair Materials (Seat and Back)

Molded Polypropylene

Standard Colors

PWH	White
PAN	Anthracite

Supplemental Colors

PGR	Green
PIV	Ivory
POR	Orange
PRD	Red
PYE	Yellow

Synthetic Rattan

RBK	Black
RHN	Honey

Metal

Aluminum

MPA	Polished Aluminum

Chair Finishes (Frame)

Metal

Aluminum

MPA	Polished Aluminum

Powder Coat

Metallics

MSL	Silver

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Laminate Top Construction

Standard 1.25" thick balanced construction consisting of 45 lb. NAUF/FSC (no added urea formaldehyde) particleboard core surfaced with a laminate face. A moisture resistant backing sheet is laminated to the underside of the top. All complete tables (tables consisting of a top and base) have steel threaded inserts for metal to metal mounting of table bases allowing ease of installation. Tops sold separately do not have steel threaded inserts. Table tops over 96" in length have a steel support to prevent bowing. All top dimensions are nominal and may vary up to .75" depending on the edge treatment. If a critical size is required (+/- .0625), dimensions must be specified in writing.

Veneer Top Construction

Standard 1.25" thick balanced construction consisting of 45 lb. NAUF/FSC (no added urea formaldehyde) particleboard core surfaced with a bookmatched veneer face. A moisture resistant backing sheet is laminated to the underside of the top. All complete tables (tables consisting of a top and base) have steel threaded inserts for metal to metal mounting of table bases allowing ease of installation. Tops sold separately do not have steel threaded inserts. Table tops over 96" in length have a steel support to prevent bowing. All top dimensions are nominal and may vary up to .75" depending on the edge treatment. If a critical size is required (+/- .0625), dimensions must be specified in writing.

Butcher Block Construction

Butcher block tops have an eased edge with 1.3125" wide finger jointed strips. Tops are 1.375" thick and 1.875" thick on 60" and 72" tops. Tops are constructed from solid maple. .5" tolerance.

Wood Surface Finish

All wood products are finished in a semi-gloss, acrylic waterborne enamel providing a 40% sheen finish using a multi-step process of hand sanding, staining and sealing that provides superior water and alcohol resistance. Custom sheens are available upon request; please contact WCI Customer Service for a quote.

Laminate Surfaces

See Laminate Reference Guide, Page 23

Ultrafoam Surfaces

Standard 1" thick balanced construction consisting of 45 lb. NAUF/FSC (no added urea formaldehyde) particleboard core surfaced with a permanently bonded fire-retardant, expanded polyvinyl chloride pad. Ultrafoam tops are available with white vinyl T-mold or raw exposed edges and are recommended for use with tablecloth only. Ultrafoam tops create a slightly cushioned surface that is impervious to grease, foods, acids and alcohol. Ultrafoam tops absorb sound and eliminate the need for silencer cloths, double linen or other padding. All complete tables (tables consisting of a top and base) have steel threaded inserts for metal to metal mounting of table bases allowing ease of installation. Tops sold separately do not have steel threaded inserts. Table tops over 96" in length have a steel support to prevent bowing. All top dimensions are nominal and may vary up to .75" depending on the edge treatment. If a critical size is required (+/- .0625), dimensions must be specified in writing.

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3form® Chroma® Surfaces

Standard thickness of 1" with moisture resistant marine grade plywood sub-top for indoor and outdoor use. 3form® Chroma® is produced from optical grade engineered resin with high UV resistance. The surface of Chroma features a durable renewable matte texture that can be easily refinished throughout its lifetime. Chroma incorporates 38% recycled content (29% pre-consumer, 9% post-consumer) and is certified according to the GREENGUARD® Indoor Air Quality Certification Program for Low Emitting Products. All top dimensions are nominal and may vary up to .75" depending on the edge treatment. If a critical size is required (+/- .0625), dimensions must be specified in writing.

Acrylic Surfaces

Standard thickness of 1.25" with moisture resistant marine grade plywood sub-top. The specially formulated acrylic provides a tough nonporous surface material with superior stain and UV light resistance. Color and material is consistent throughout the top providing a renewable surface.Acrylic surfaces are not predrilled to accept table bases. All top dimensions are nominal and may vary up to .75" depending on the edge treatment. If a critical size is required (+/- .0625), dimensions must be specified in writing.

Corian® Surfaces

Standard average nominal thickness of 1" with a NAUF (no added urea formaldehyde) decorative hardwood plywood sub-top. Outdoor Corian® tops use a moisture resistant marine grade plywood sub-top. Corian® is a solid surface material created by DuPont, composed of acrylic polymer and alumina trihydrate. Corian® along with its adhesives and sealants are certified by the GREENGUARD® Environmental Institute, providing a complete surfacing system with low-VOC. All complete tables (tables consisting of a top and base) have steel threaded inserts for metal to metal mounting of table bases allowing ease of installation. Tops sold separately do not have steel threaded inserts. Table tops over 96" in length have a steel support to prevent bowing. All top dimensions are nominal and may vary up to .75" depending on the edge treatment. If a critical size is required (+/- .0625), dimensions must be specified in writing.

Vinyl T-Mold Edges

Vinyl edges provide an impact resistant edge. All vinyl T-molding corners have a 2" radius.

PVC Edges

PVC edges provide an impact resistant edge. All PVC corners are square.

Metal Edges

Metal edges are extruded 6063 aluminum alloy for strength and durability. Standard finishes are polished and satin aluminum. All metal edges have 2" radius corners.

Wood Edges

Wood edges are solid maple, oak, cherry, and walnut. Other wood species are available. Contact Customer Service at **415.621.6656** for quotation.

Overall Table Heights

Overall table heights vary according to top specifications. WCI standard base height is 28". Add top thickness to determine overall table height.

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WCI offers over 800 standard laminates from Nevamar, Formica, Wilsonart, and Pionite. Laminates from other manufacturers and non-standard laminates are available and require special pricing from WCI's Customer Service Department. Please contact WCI Customer Service at **415.621.6656** for all special laminate requests.

Please note: Laminate manufacturers change their product offerings frequently and sometimes without advanced notification. For this reason, a standard laminate may not be available. Please contact the laminate manufacturers for current offerings.

Note: Other laminate manufacturers are available, such as Arborite® , Laminart® and Abet Laminati® .

Wilsonart®	Identifying Code
Standard Finishes	
Matte	60
Fine Velvet Texture	38
Standard Selections	
Solids	
Woodgrains	
Non-standard Selections (require quote)	
Solids-Gloss/Filmed	
Decorative Metals	
Non-standard Finishes (require quote)	
Textured Gloss	07
Linearity	18
High Wear	HW
Quarry	52
Fine Grain	78
Premium High Definition	35/45/55
Chalk Board	137
Chemsurf® Chemical-Resistant	390
Fire Rated	604, 605, 607
Marker Board	136/336

Pionite	Identifying Code
Standard Finishes	
New Suede	

Pionite	Identifying Code
Standard Selections	
Solids	
Patterns	
Stones	
Woodgrains	
Non-standard Finishes (require quote)	
Ashwood	Z
Hi_Brite	H
Soft Leather	C
Embossed Leather	L
Slate	W
Granite	R
Stone X	V

Nevamar	Identifying Code
Standard Finishes	
Textured	T
Standard Selections	
Solids	
Patterns	
Stones	
Woodgrains	
Non-standard Finishes (require quote)	
Crystal	CR
Chemarmor	CA
Polished Velvet	PV

Formica®	Identifying Code
Standard Finishes	
Matte	58
Microdot	MC
Non-standard Selections (require quote)	
Color Core 2	C
Non-standard Finishes (require quote)	
Artisan	43
Crystal	42
Etchings	46
Honed	77
Naturelle (vertical use only)	NT
Radiance	RD
Sculpted (vertical use only)	SP

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WCI materials have been carefully matched to the closest industry standards available in laminates. Color match accuracy varies with material and available colors. Please request WCI sample(s) for true colors.

WCI Color Match Recommendations

Material	Color	WCI Code	Manufacturer	Reference Number & Color
Vinyl Edges (including PVC)	White	**VWH**	Wilsonart	D354-60 Designer White
	Light Gray	**VLG**	Nevamar	S6003T Dove Gray
	Medium Gray	**VMG**	Wilsonart	D92-60 Dove Gray
	Dark Gray	**VDG**	Nevamar	S6054T Wrought Iron
	Black	**VBK**	Formica	909-58 Black Matte
	Dark Tone	**VDT**	Wilsonart	D91-60 Slate Gray
Wood Veneer Tops and Solid Wood Edges	**Maple**			
	Natural Maple	**WNM**	Wilsonart	7911-60 Manitoba Maple
	Honey Maple	**WGM**	Wilsonart	7925-38 Monticello Maple
	Ebony Maple	**WHM**	Wilsonart	7944K-01 Madagascar
	Oak			
	Natural Oak	**WNO**	Formica	8844WR Aged Ash
	Medium Oak	**WMO**	Nevamar	WM8110T Golden Ash
	Ebony Oak	**WEO**	Wilsonart	7944K-01 Madagascar
	Cherry			
	Natural Cherry	**WNC**	Wilsonart	7925-38 Monticello Maple
	Medium Cherry	**WMC**	Wilsonart	7919-78 Amber Cherry
	Ebony Cherry	**WEC**	Wilsonart	1595-60 Black
	Mahogany Over Cherry	**WMA**	Wilsonart	7122K-07 Empire Mahogany
	Walnut			
	Natural Walnut	**WNW**	Wilsonart	7110K-78 Montana Walnut
	Medium Walnut	**WMW**	Wilsonart	W313A-60 Gunstock Walnut
	Dark Walnut	**WDW**	Pionite	HP359-H Thunderstorm

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WCI offers Corian® as a surface material for use on indoor and outdoor tops. Corian® offers over 100 colors, giving architects and designers a wide range of design choices and possibilities for aesthetic expression.

The material may be specified as a complete table by selecting one of our 23 base designs, or our customers may specify the material as a top only. Please visit our website, westcoastindustries.com, and download our complete pricelist for additional information.

Please note: Corian® may change their product offerings. For this reason, we recommend our customers contact Corian® directly for current offerings.

IMPORTANT SPECIFICATION INFORMATION

Due to random veining, material transparency, directional metallic flakes and unique colors, seams and glue lines may be visible on tops larger than 30"W x 72"L in certain series of Corian® solid surface materials. Please refer to the lists below for colors that may present fabrication issues.

Private Collection Series

Seams may be visible at joints due to random veining patterns

Allspice	Hazelnut	Sagebrush
Arrowroot	Hickory Smoke	Sandalwood
Basil	Jasmine	Sonora
Burled Beach	Juniper	Sorrel
Cinnabar	Lava Rock	Thyme
Clam Shell	Natural Grey	Tumbleweed
Earth	Raincloud	Vanero White
Ecru	Rosemary	Verde
Elderberry	Saffron	Witch Hazel

Illumination Series

Seams will be visible when backlit, may be slightly visible when not backlit

Arctic Blueberry	Arctic Strawberry	Lime Ice
Acrtic Ice	Blueberry Ice	Mint Ice
Arctic Mint	Glacier Ice	Starwberry Ice

Metallic Series

Due to directional metallic flakes in each sheet seams will be visible

Anthracite	Bronzite	Olivite
Aqualite	Copperite	Silverite
Azunite	Graylite	

Difficult Colors to Seam

Glue line at joint may be visible

Black Quartz	Night Sky	Sand
Graphic Blue	Nocturne	Sun
Hot Mandarin		

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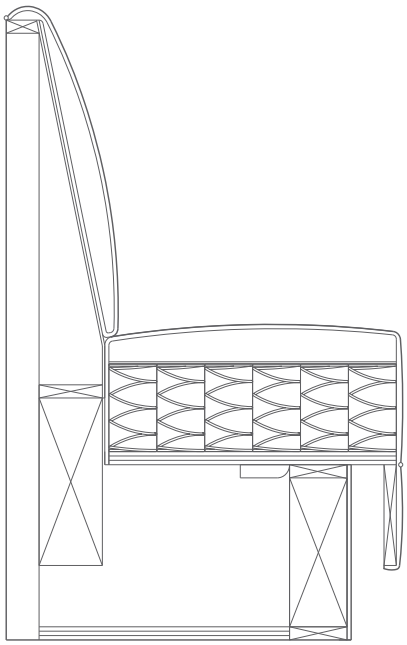
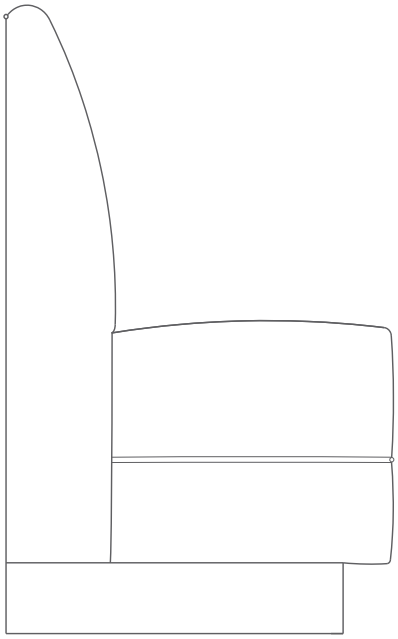
- Coil-spring construction provides no hard edges and uniform support for comfort and durability.
- Removable seat allows ease of re-upholstery.
- Back pitch and seat depth can be specified to meet specific applications and price points.
- Multi-functional banquettes can be designed for both Hospitality and Contract environments.
- Foams used in fabrication are flame retardant and pass: CAL 117. TB-133 is available upon request.
- LEED compliant materials available upon request.
- Shop drawings are submitted upon order by WCI design and engineering staff for final approval before fabrication commences.

- **Back Support:** 2.5" polyfoam over .125" plywood backing
- **Seat:** Removable with 2" polyfoam with bonded Dacron
- Insulpad and coil springs
- **Seat Platform:** .75" Oriented Strand Board (OSB)
- **Booth Platform:** .75" CDX exterior grade plywood
- **Other services are available at a minimal charge including:** field dimensioning (including templates when necessary), delivery and installation.





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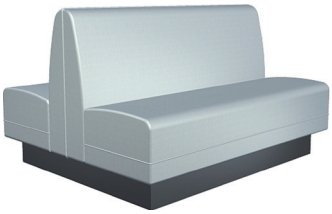
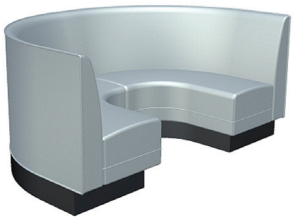
Standard Configurations

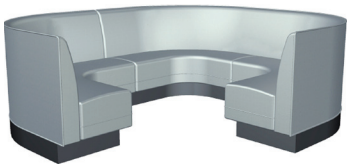
Single



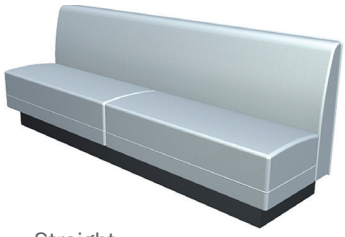
Double



U - Shaped

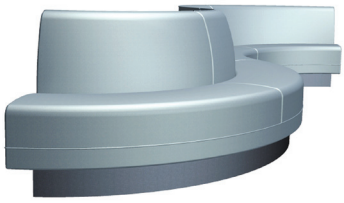


3/4 Circle



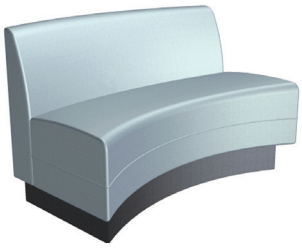
Straight

L - Shaped



Custom Curved

Rotunda



Ellipse

Custom shapes are available upon request.

Images shown are representations of standard WCI banquette configurations

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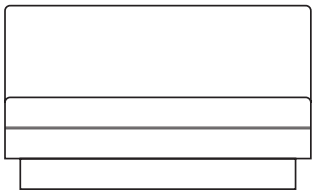
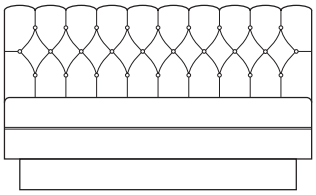
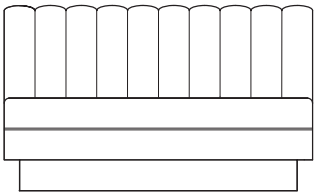
Inside Back Styles



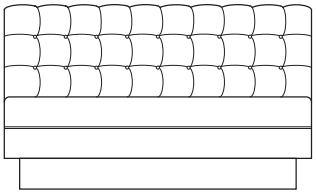
Plain upholstered (standard)



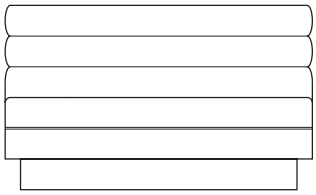
Diamond tufted



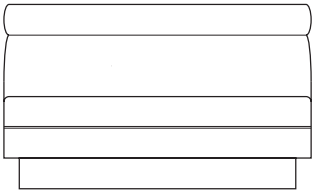
Vertical channels



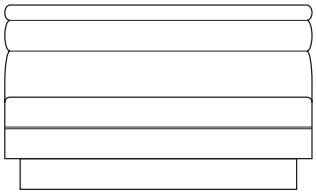
Biscuit tufted



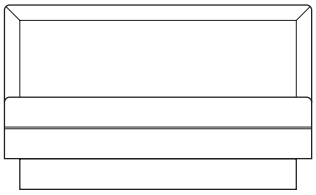
Horizontal channels



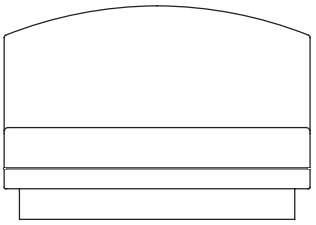
Headroll



Graduating width horizontal channels



Picture frame headroll



High rise curved back

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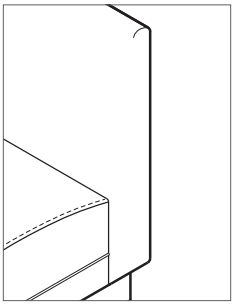
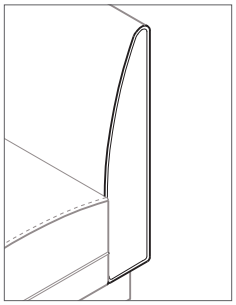
WCI

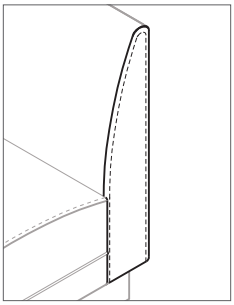
End Panel Styles



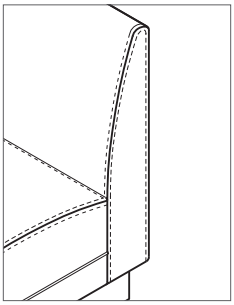
Wrap-around upholstered (standard)



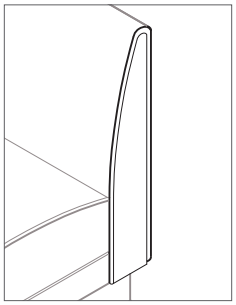
Self upholstered with welt all around



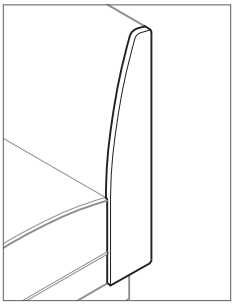
Self upholstered with french stitch



Self upholstered with baseball stitch



Applied upholstered end panel with welt all around



Applied .75" self edge plastic laminate or wood veneer end panel

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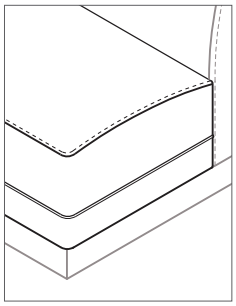
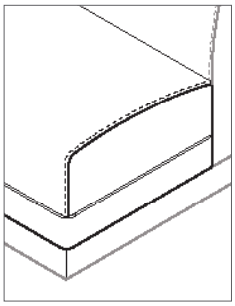
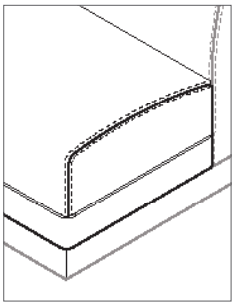
Seat Styles



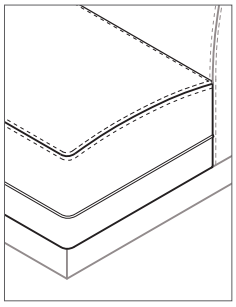
Plain upholstered with french stitch on all seat top edges (standard)



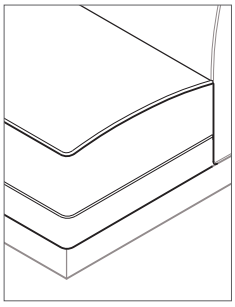
Waterfall upholstered front and back edges with french stitch on ends



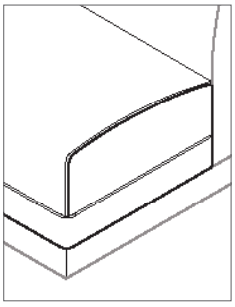
Waterfall upholstered front and back edges with baseball stitch on ends



Plain upholstered with baseball stitch on all seat top edges



Plain upholstered with welt on all seat top edges



Waterfall upholstered front and back edges with welt on ends

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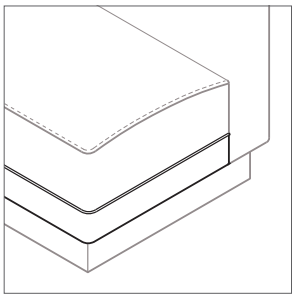
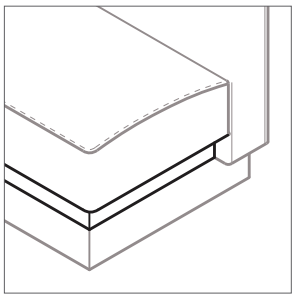
Seat Apron Styles



Flush seat apron
(standard)



Recessed seat apron

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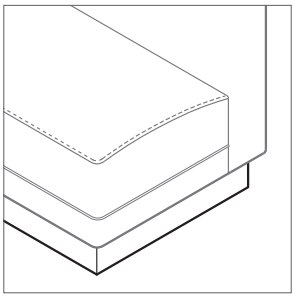
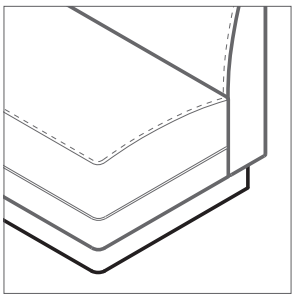
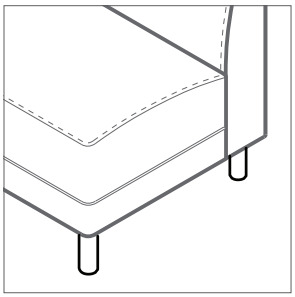
Kickbase and Leg Styles



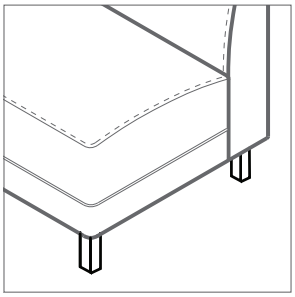
Enclosed kickbase square corners, square or slanted profile (standard)



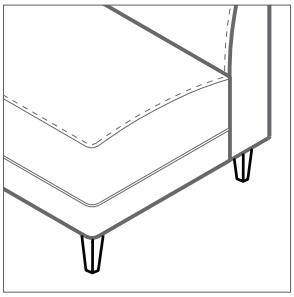
Enclosed kickbase radius corners



Metal or wooden post legs 6" high max.



Metal or wooden square post legs 6" high max.



Tapered wooden legs 6" high max.

A recessed kickbase can be used in conjunction with leg supports for additional stability.

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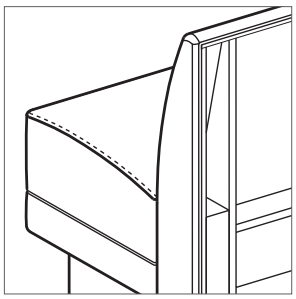
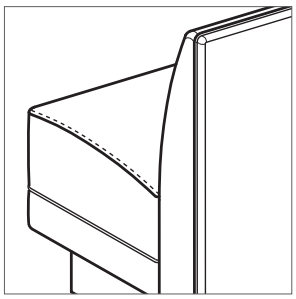
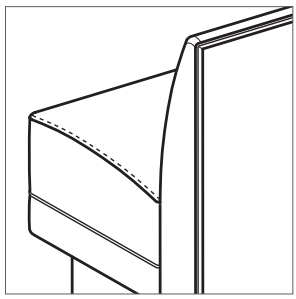
Outside Back Styles



Unfinished
(standard)



Plain upholstered with welt



Applied .75" thick self edge
plastic laminate or wood veneer
back with welt

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WCI

furnishing possibilities