



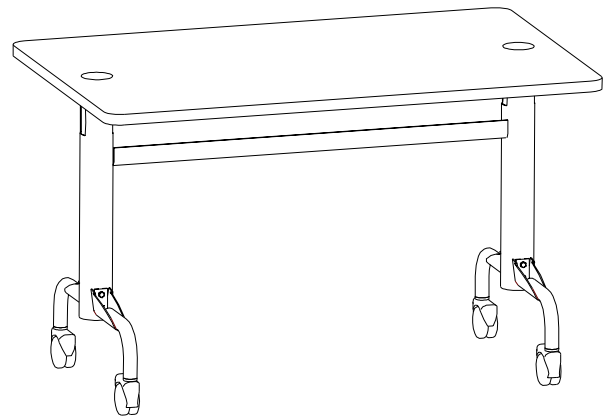
BRETFORD™

HTR/HTH FOLDING

HERE®

TABLE WITH CASTERS

Assembly Instructions



Parts List

Qty.	Part No.	Description	Qty.
1	SA5949	Table Top (24 1/2 Round)	6
	SA5950	Table Top (30 1/2 Round)	8
	SA5951	Table Top (24 x 48)	8
	SA5952	Table Top (24 x 60)	2
	SA5953	Table Top (24 x 72)	2
	SA5954	Table Top (30 x 48)	2
	SA5955	Table Top (30 x 60)	8
	SA5956	Table Top (30 x 72)	
4	022-2232	Stirrup Leg Assembly	
1	022-2233	24" 1/2 Round Frame	
	022-2234	30" 1/2 Round Frame	
	022-2235	48" Frame	
	022-2236	60" Frame	
	022-2237	72" Frame	
4	012-0672	Stirrup Cover	
2	012-0671	Bezel, Grommet	
4	015-0150	Caster with Brake	

Hardware List

Part No.	Description
030-0304	1/4-20 x 5/8" Truss Head Combo Screw
030-0307	5/16-18 x 5/8" Hex Screw
030-0529	5/16-18 Square Nut
012-0604	Bumper
030-0031	10-32 x 5/8" Phillips pan head screw
030-0357	10-32 Flanged Nut
030-1065	5/16" External Star Lockwasher

Tools Required

Phillips Screw Driver
Rubber Mallet
1/2" Wrench

STEP 1

Remove two grommets from top of work surface and save. Lay work surface with mounting holes facing up (Note: Use cardboard carton to protect finished side of work surface) and turn Handles to unlock position. Attach Frame as shown (Fig. 1) using screws (AA).

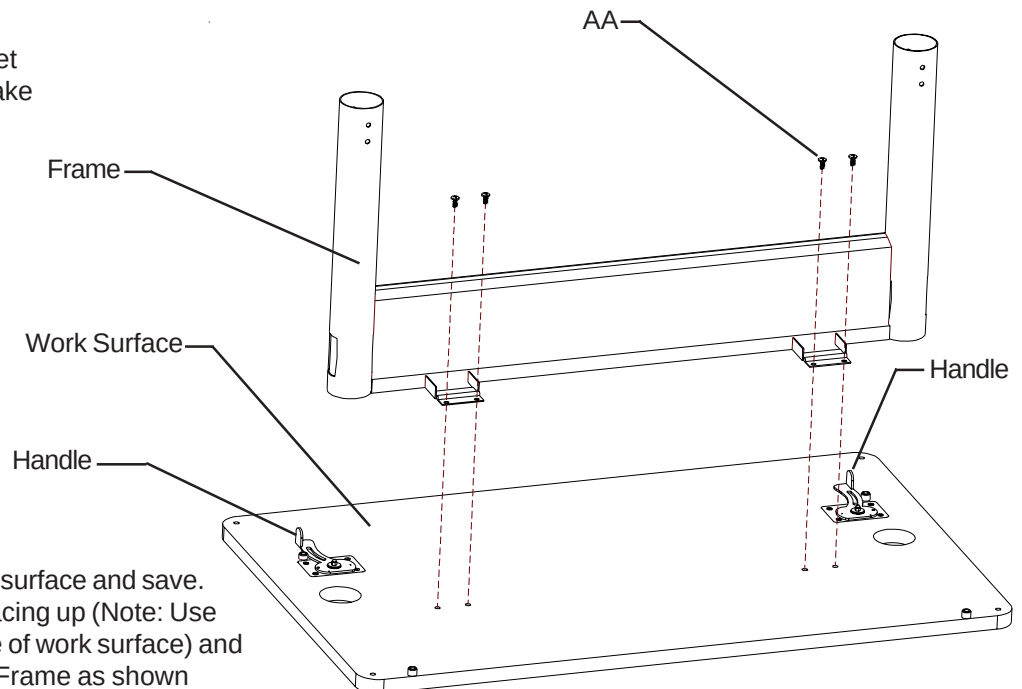
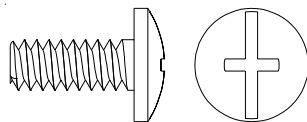
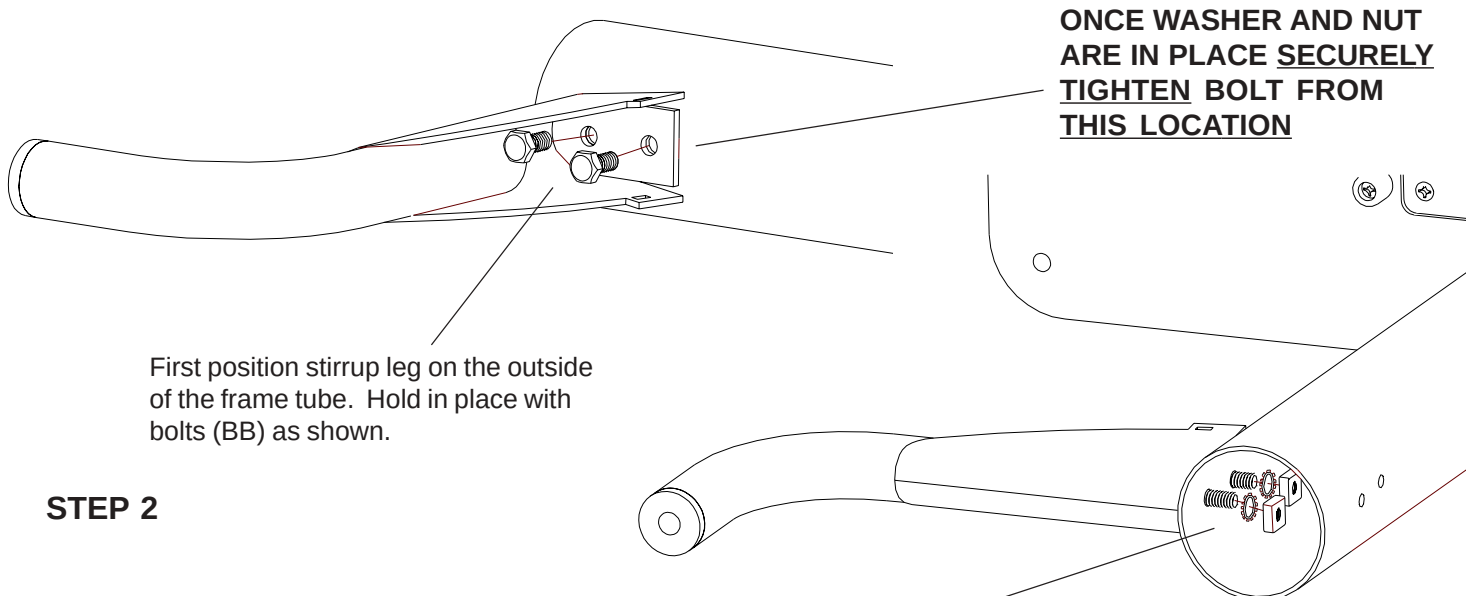


Fig. 1

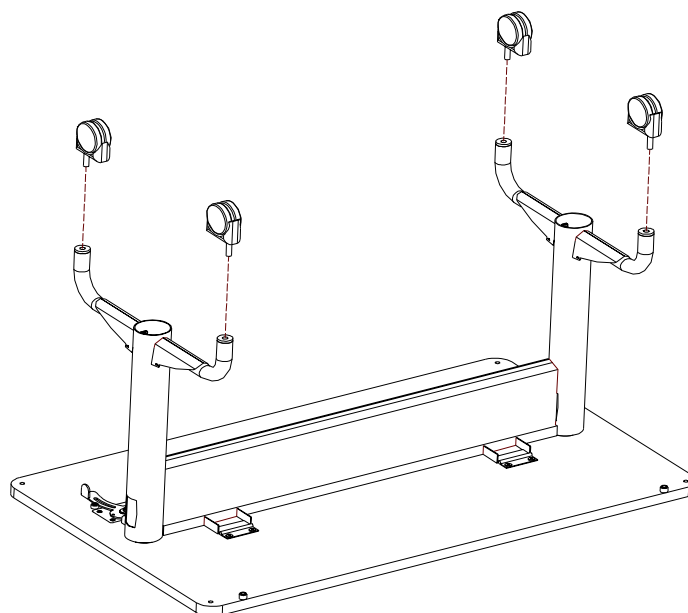
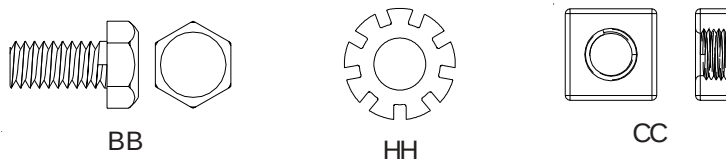


AA



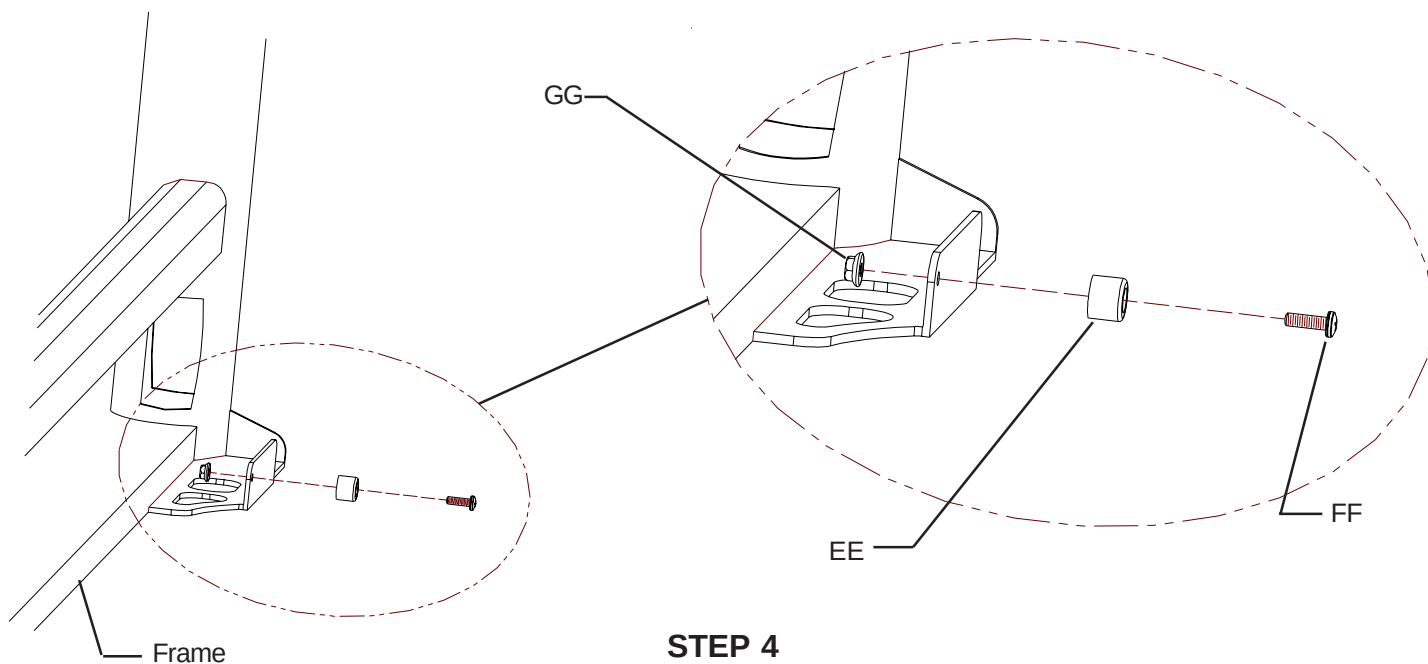
STEP 2

Next, from inside frame tube attach lockwasher (HH) and then nut (CC) onto bolt as shown.
NOW TIGHTEN BOLTS FROM OUTER LEG NOT FROM INSIDE TUBE.



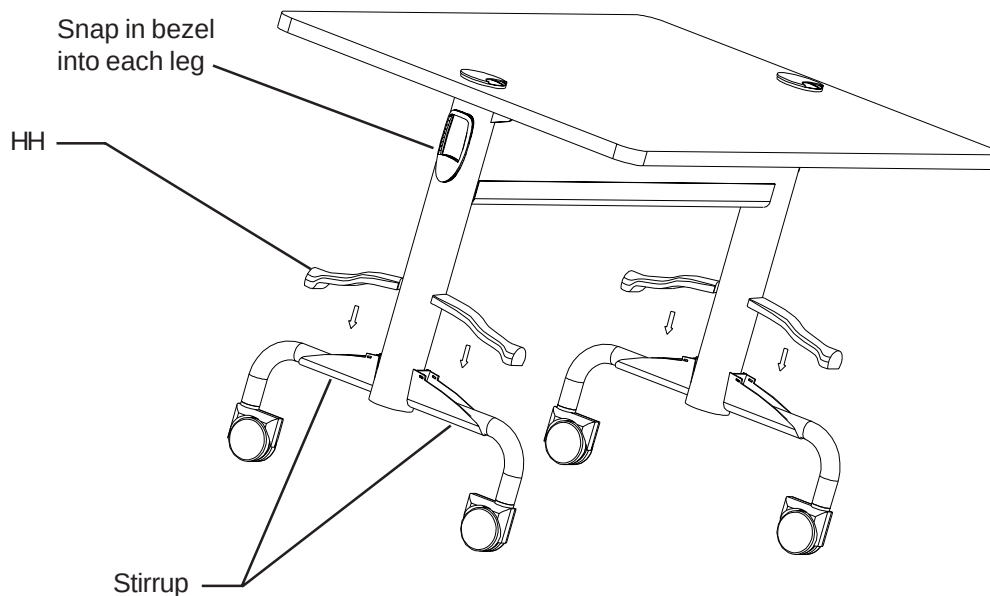
STEP 3

Install caster to each leg (a mallet will be needed to tap in the casters).



STEP 4

Install bumpers(EE) to frame with screw(FF) and Nut (GG) as shown. Repeat the same to install the bumper to other end. Turn the table over, reinstall the grommets removed in step 1.



STEP 5

Install stirrup cover to all legs by snapping it on the top of stirrup leg as shown. Snap bezel (grommet) into each leg as shown.

Bretford
11000 Seymour Avenue
Franklin Park, IL 60131
TEL: 847.678.2545
800.521.9614
FAX: 847.678.0852
800.343.1779

Bretford Ltd.
Technology House
2 Etongate, 110 Windsor Road
Slough, Berkshire SL1 2JA England
TEL: 01753 53 99 55
FAX: 01753 53 94 78

www.bretford.com

Part #031-6105
Rev.02.16.09 CZ