FORTE PLANNING GUIDE + PRICE LIST

January 2014

NUCRAFT

iSPEC

You design. Let us handle the details.

Nucraft offers a free, online product configuration and specification service that saves you time and allows you to be creative while leaving the nuts and bolts to someone else.

- No special software is required, nor is there any learning curve.
- The service applies to all Nucraft products including private office products, conference room products, reception stations, and training tables.
- You can generate quick and accurate answers for budget estimates and/or quick and exact specifications for final quotes.
- Revisions can be made any time you like, and total accuracy is guaranteed.

How it works.

Called iSpec, this service is as close as your phone and your Internet-connected computer. You can use it anytime you need to configure, specify, or price Nucraft furniture. Here is how it works :

1. Schedule an iSpec session by calling 1-877-NUCRAFT or by visiting www.nucraft.com/ispec. (You will be asked to provide some preliminary information on the project. We will respect the confidentiality of the information.)

2. At the scheduled time, a Nucraft project specialist will contact you at the telephone number you provide.

3. You will be directed to the online collaboration site. (All you need is an Internet connection and a Web browser.)

4. Once you are at the site, the Nucraft project specialist will work with you in real time to configure the required product based on your specific direction. (Watch the screen as your workstation appears.)

5. When the specification process is completed, you will receive 2-D or 3-D drawings, the specification itself with guaranteed accurate pricing, and the estimated lead time. (Follow-up sessions may be scheduled at your request to make any necessary modifications.)

iSpec—it's fast, it's flexible, it's a free service from Nucraft.

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Introduction

Nucraft Representatives

Nucraft has independent sales representatives throughout the United States, Canada, Mexico, and the Middle East.
Please visit www.nucraft.com/find-a-rep to locate a sales representative in your territory.

General Information

This price book supercedes all previous versions.

How to Order
Before placing your order, confirm you have all required information necessary. Lead times for orders begin after all required information is included and correct.

Delivery Information
Our goal has always been to provide the very best service to our customers. We know lead times are important and sticking to them even more so. We work to maintain a 6-8 week lead time on all standard products in this book from receipt of a clean order. All orders are acknowledged with an approximate shipping date and will be invoiced with the price in effect at the date the purchase order is received.

Shipping charges are prepaid (within the continental U.S.). Therefore, pricing is a delivered price based on normal ground transportation. If you have special instructions, need to ship by air, or are shipping to Alaska or Hawaii, contact Nucraft Customer Service. Nucraft can also help arrange to have products blanket wrapped for an additional charge. Contact Nucraft Customer Service team or specify it on your purchase order.

Minimum Freight Charge: Any order below $1,800 net will be assessed an $210 net minimum freight charge (one per order).

Orders are subject to acquiring the materials required for manufacturing. Fulfillment can be affected by strikes, fires, embargoes and acts of government. These elements are beyond our control.

Freight Terms
Shipping charges for Nucraft products are prepaid for standard delivery in the continental United States. Standard delivery is defined as follows: Product is delivered on a 53' trailer being pulled by a long-haul tractor (total length of 85'). Facility will receive delivery Monday through Friday between the hours of 8:00 AM and 4:00 PM. Facility has docks with levelers and a fork truck for unloading. Product will be loaded on load bars two levels high. Receiving facility is responsible to have personnel on hand to unload the truck upon arrival, drivers do not unload. Delivery sites or times that do not meet this criteria will be accommodated, but will typically incur a charge to cover additional shipping costs. Please notify Nucraft in advance of the shipment if this is the case and the additional charge (if any) will be determined by Nucraft.

Product ships FOB dock. The customer obtains title to their product and materials, and assumes the risk of loss for them, upon shipment from Nucraft's facilities.

Storage
Nucraft has no storage facilities for finished product. If a customer cannot accept an order when it is ready for shipment, the customer must designate an alternative shipping address. If no address is provided, Nucraft may, in its discretion, transfer the product to storage. If product is transferred to an off-site storage facility, the customer may be charged for transportation to the facility and for any associated storage fees. Nucraft considers transfer of the product to a storage facility the equivalent of shipment, including invoicing and payment. Customers assume the risk of damage or loss during storage.

Transportation Times and Delays
Third party carriers that Nucraft contracts with will make reasonable efforts to accommodate requested delivery times and dates. Scheduled delivery appointments may, however, be delayed for a variety of reasons, including inclement weather, traffic, transportation equipment problems, and delays encountered at other delivery locations along the delivery route. Nucraft does not recommend scheduling activities that depend on the delivery

General Information

appointment (for example, scheduling furniture installers to install furniture the day of the delivery appointment). Nucraft shall not be liable for any costs incurred as a result of a missed delivery appointment.

Shipment Damage Claims
Legal title to merchandise passes to the buyer upon acceptance by the carrier. **Inspect all cartons upon delivery.** Details of visible damage should be noted on the delivery receipt. Do not install product if damage is found upon inspection. The carrier should be notified by the buyer to inspect the merchandise, and file a claim immediately. If visible damage is not apparent, sign the delivery receipt "No visible damage." This will allow recourse for a concealed damage claim. Although most claims for transportation damages must be filed against the carrier within nine months of the date of delivery, concealed damage claims must be filed within 15 days of receipt.

Do not destroy packing materials until shipment has been inspected. Then proceed to file a claim with the carrier.

Failure to make any claims against Nucraft within 10 days shall constitute acceptance of the merchandise and a waiver of any defects, errors or shortages discovered upon inspection.

Cancellations
Cancellations must be reviewed by our Customer Service team. Because we build your products to order, orders cannot be cancelled once processing has begun. Processing includes but is not limited to development of shop drawings and other engineering drawings. If cancellation is approved, a processing fee of 20-100% will be assessed based upon the status of the order.

Repair Authorization
Prior written approval is required for repairs of merchandise charged to Nucraft. Failure to do so will result in customer funded repairs.

Payment Terms
Terms of payment consist of a 1% cash discount for payment within 10 days of invoice date or payment of the net amount due within 30 days of the invoice date (1% 10 days, net 30 days). Discount is not allowed on credit card payments.

Credit Card Payments
When paying by credit card (Visa, Mastercard or American Express), include the card number, expiration date, card holder name (printed) and card holder signature on the purchase order. A credit card payment form is available upon request. No cash discount allowed on credit card payments.

Warranty
Nucraft warrants that each piece of furniture it manufactures will be free from defects in materials and workmanship for a period of ten years of single-shift use. Textiles, decorative trim, electrical components, lamps, mechanical devices, casters and custom-made products not described in Nucraft's catalog are warranted for one year from the date of original delivery. This warranty is applicable only if the furniture is given normal and proper care and is properly installed and maintained in an office environment. This warranty extends only to products manufactured and sold in North America and only to original purchasers acquiring new Nucraft products through authorized dealers, or from others specifically authorized by Nucraft to sell its products.

Nucraft's sole obligation under this warranty is to repair or replace, at Nucraft's discretion, products which prove to be defective during the warranty period. Purchasers may be required to establish that a claim is within the warranty period. To initiate a warranty claim, the purchaser should contact an authorized Nucraft dealer.

This warranty does not cover: 1) Damage caused by a carrier 2) COM (Customer's Own Material) specified by the customer that is not a standard product offering 3) Color, grain or texture of wood and other covering materials (due to the natural variations over which Nucraft has no control) 4) Damages resulting from user modification, attachments to a product, misuse, abuse, alteration or negligent use.

Nucraft extends no other warranties, expressed or implied, including warranty of merchantability or fitness for a particular purpose. Nucraft shall not be liable for loss of time, inconvenience, commercial loss, incidental or consequential damages.

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Finish Information

Surface Materials Palette

We crafted our materials palette using the same demanding standards that distinguish our furniture. Thoughtful design and attention to every detail elevate your possibilities.

Anchored by Nucraft veneers, unrivaled for clarity, quality, and depth of finish, our collection of surface materails comprises a sophisticated set of balanced elements that supports your design vision.

Some elements have their roots in Nucraft's rich heritage. Other's are new materials and refelct current trends and taste. Together, they ensure that you're ready for today and positioned well for the future. Beautifully.

Custom Finishes

Nucraft specializes in expert custom finish matching. For a nominal upcharge we can provide custom finishes, and we are frequently asked to match the finishes of other furniture manufacturers. For orders over $5000 list, a finish sample will automatically be sent for approval prior to entering the order. Additionally, for finishes that appear unusual to match or for customers directly requesting a sample, a finish sample will also be sent for approval prior to entering the order.

Custom finishes requiring colored varnishes to create a painted look can only be applied to Maple veneer and require one extra week in addition to the standard leadtime. Nucraft's standard black finish (G82) can be applied to all Nucraft standard veneers. Walnut is the standard black veneer. Other species must be specified when ordering.

Custom finishes carry a 10% upcharge per item, per finish.

Do not add the finish upcharge to any item that is not wood. Example: casters, ganging connectors.

Treatments

Note: Default veneer sheen will vary per finish and were determined by a team of experts who reviewed the colorways to determine if gloss or matte best highlighted the natural characteristics of the species of wood and the color of the stain. Default finish is bolded on Page 8. If no direction is provided on incoming orders, default sheen will be selected.

Gloss: Gloss is a durable finish that tends to nicely mask normal wear and leaves wood grain visible to the eye. It achieves a medium gloss open pore appearance (40 – 50 sheen range). Finish numbers preceded by the letter "G" indicate a Gloss finish.

Matte: Like Gloss, Matte is durable, tends to nicely mask normal wear and leaves wood grain visible to the eye. It achieves a low luster, open pore appearance (10 – 20 sheen range). Finish numbers preceded by the letter "M" indicate a Matte finish.

Since each veneer type responds differently to both types of treatment, all will have a distinctive look and feel when finished. For example, a Walnut veneer with a Gloss treatment will remain much more textured than a Cherry veneer with the same treatment.

About the Wood

All Nucraft veneers are carefully selected for uniformity of color and grain. Still, wood is a natural substance and minor variations may occur due to its own uniqueness. Because of this, the furniture you receive may not be an exact match to our samples.

Nucraft takes great pride in our finish color consistency. However, wood is a natural product that will have color variation within a single piece of furniture, as well as from one piece to the next. Other factors also affect color over time, such as exposure to light (both intensity and duration). For example, lighter finishes cause more variation in colors over time.

In cases where a returning customer wants a precise match with existing furniture, we recommend sending a sample of the existing furniture finish. Please contact Nucraft Customer Service to determine an appropriate sample. This will ensure a finish match between old and new orders. This type of order is considered a control sample. There will be a 10% upcharge on an order of this type. Due to natural aging of veneers, natural finishes may vary.

Care and Maintenance of Wood Finishes

Our finish material is a crystal clear, urethane acrylic blend. This type of finish may be repaired in the field by a qualified refinisher.

Nucraft recommends using a damp cloth to clean your fine wood furniture. Always wipe with the grain of the wood. Should your wood furniture require a more thorough cleaning, we recommend using a mild cleaner such as Joy dish soap or Murphy's oil soap, thoroughly diluted in water (one part soap to thirty parts water). Water will not damage Nucraft's finish, but will leave surface spots when it dries. To avoid this, dry the surface with a soft cloth after it is cleaned. Marks that cannot be removed with the cleaning methods above may be able to be removed using naptha, a mild degreasing solvent.

Caution: while the use of polishes that contain wax, petroleum solvents or silicones may immediately enhance the "shine" of a product, it may also eventually remove the fine original finish applied in our factory. Silicone on the surface of wood may also make it very difficult to respray or refinish.

All Nucraft furniture is inspected and polished before it leaves our factory. In some instances, the packing materials may imprint on the factory polish. Cleaning and polishing the furniture once it is unpacked will normally restore the furniture to its original beauty.

In some cases, the rubber support feet used on the bottom of common office equipment (teleconferencing phones, laptops, microphones, copiers, etc.) can create unsightly marks in the surface of wood tops, due to oxidation of the lacquer finish. We suggest these machines be placed on a protective type of padding, such as felt.

Finish Information

Laminates
Selected Formica®, Nevamar®, and WilsonArt® laminates are available on Satellite Tables, A/V and Presentation Cart top insets as well as Conference Tables, Conference Room Furniture, Visual Boards and select Occasional Tables. For standard laminate and wood pricing, refer to individual item pricing columns.

Non-Standard Laminates
To order a color other than those on our list (see Page 8), refer to Nevamar, WilsonArt, or Formica standard grade, matte texture or Pionite standard grade, suede texture laminate offerings (excluding manufacturers' non-standard matte offering). **Add $90 list per item for a non-standard solid, matrix or pattern.** Add 20% per color for woodgrain laminates (includes stained-to-match for remainder of unit to match laminate color). Add one week to the lead-time for all non-standard laminate orders. Call the Nucraft Customer Service team for quotes on premium grades and laminates. Mirror and metal laminates are not available.

Care and Maintenance of Laminate
Laminate surfaces may be cleaned with a damp cloth and ordinary soap or non-abrasive household liquid detergent. Dry the surface with a clean cloth or soft paper towel to prevent streaks from appearing.

Care and Maintenance of Metal
Metal surfaces can be wiped with a damp cloth and rubbed dry. A mild non-abrasive household liquid detergent can be used if necessary. Regular maintenance of metal components, including tightening of fasteners and light lubrication of moving parts, will extend the life of your furniture.

Care and Maintenance of Glass
Clear or frosted glass may be cleaned with commercial glass cleaner. Be sure to use a lint-free cloth if cleaning the frosted side of the glass.

Stone and Solid Surface Material
Despite its reputation for durability, natural stone can easily be broken during handling and/or installation if proper techniques are not followed. In addition, Nucraft is not responsible for the installation of natural stone or solid surface materials on its products. Therefore, installers specifically trained in the installation of these materials must be utilized to ensure a quality installation. Nucraft shall not be liable for any damages incurred during the handling and/or installation of natural stone or solid surface materials on its products.

Care and Maintenance of Stone
Marble: Marble is porous and stains easily. Wipe off anything spilled on marble immediately. Occasionally wash marble surfaces with lukewarm water and wipe dry with a clean cloth. To avoid leaving streaks, wipe surface with a damp chamois. Should your marble surfaces require a more thorough cleaning, wash with a mild household liquid detergent solution, rinse and wipe dry. A light coat of wax will protect the surface of marble but is not considered essential. If wax is applied, it should be a colorless wax.

Granite: Granite surfaces may be cleaned with a damp cloth and ordinary soap or non-abrasive household liquid detergent. Dry the surface with a clean cloth or soft paper towel to prevent streaks from appearing.

Care and Maintenance of Leather
Genuine leather requires very little care. Nucraft recommends that leather be dusted regularly. If a more thorough cleaning is needed, use lukewarm water and a mild, non-abbrasive soap. Generate some lather and lightly rub the surface with cheesecloth. Rinse off any soap film with clean water and towel dry. The leather may dry dull. To restore the leather to a normal gloss, rub it with a clean towel. Never use furniture polish, oil, varnish or ammonia. Saddle soap may be used to prevent the leather from becoming brittle or cracked and to maintain the original supple finish.

Touch Up Finish Kits

Model #	Description	Price
KIT-M	Metal Kit	80
KIT-P	Paint Kit	80
KIT-S	Stain Kit	80

REQUIRED INFORMATION:
(ORDER CANNOT BE ENTERED WITHOUT THIS INFORMATION)
• Kit model number
• Quantity of kits
• Specify finish (See Page 8)

General Information:
• Touch-up kits must be ordered on a purchase order separate from Nucraft product due to Hazmat shipping

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Surface Materials

WOOD FINISHES

STANDARD

Default veneer sheen will vary per finish and were determined by a team of experts who reviewed the colorways to determine if gloss or matte best highlighted the natural characteristics of the species of wood and the color of the stain. Default finish is bolded. If no direction is provided, default sheen will be selected.

Ash	Matte	Gloss
Chalk	M48	**G48**
Crème	M41	**G41**
Angora	**M49**	G49
Oat	M45	**G45**
Smoke	M47	**G47**

Rift Cut Oak*		
Nougat	**M01**	G01
Wheat	**M02**	G02
Praline	**M04**	G04
Carbon	M03	**G03**

*Not available on Camelot, Diamante, Eased Edge, Legere, Paragon, and Plaza.

Cherry		
Sherry	M20	**G20**
Cognac	M21	**G21**
Spring	M95	**G95**
Auburn	M93	**G93**

Walnut		
Marron	**M35**	G35
Mocha	**M33**	G33
Zinc	M30	**G30**
Onyx	M82	**G82**
Otter	M31	**G31**

Double Cut		
Canvas	M2210	**G2210**
Pearl Gray	M2220	**G2220**
Cashmere	M2211	**G2211**
Charcoal	M964	**G964**

HERITAGE COLLECTION

Heritage Collection consists of popular mainstays of the Nucraft veneer collection preserved from our previous offering.

Natural Maple	M60	**G60**
Natural Walnut	M25	**G25**
Castano Walnut	M37	**G37**
Cordovan Cherry	M99	**G99**
CoCo Cherry	M96	**G96**

PREMIUM**
Quartered Figured Anigre

Roux	M11	**G11**
Truffle	M12	**G12**
Velvet	M18	**G18**

Black Limba		
Morel	M73	**G73**
Sable	M71	**G71**

Tropical Olive		
Tropical Olive	M74	**G74**

**Please refer to specific product lines for application restrictions.

STONE TOPS*

Stone

Gascogne Blue Honed Granite	ST02
Absolute Black Honed Granite	ST01

Quartz | Caesarstone

Pure White	ST04
Blizzard	ST07
Linen	ST05
Concrete	ST08
Raven	ST06

Quartz | Zodiaq

Bianco Carrara	ST03

***Available only on select Occasional Tables and Flow. Stone orders may affect lead times. Please contact customer care for details.

PAINTS	Gloss	High Gloss[†]
Cloud	S8004	HS8004
Oyster	-	HS8003
Moonlight	S87	HS87
Burnished	S88	-
Limelight[††]	S89	-
Peacock[††]	S86	-
Cayenne[††]	S84	-
Punch[††]	S83	-
Paint to Match[‡]		

[†]High Gloss paint only available on vertical applications and select Occasional Tables.
[††]Only available on Emme.
[‡]Paint sample must be matched and approved prior to order.

LAMINATES

Wood Grain Laminates[§]	Code	Matching Wood Finish	Suggested ABS Edgeband Coordinate
Formica White Ash	8841-58	M8841	R02, R01
Formica Natural Ash	8843-58	M8843	R02
Formica Aged Ash	8844-58	M8844	R04
Formica Weathered Ash	8842-58	M8842	R05
Formica Oiled Legno	8846-58	M8846	R05
Formica Bleached Legno	8845-58	M8845	R04
Formica Jarrah Legno	8847-58	M8847	R05
Formica Blackened Legno	8848-58	M8848	R05

[§]Wood grained laminates are not available on multiple piece conference tables.

Wood Grain Laminates Suitable for Multiple Piece Conference Tables

Formica Pecan Woodline	5883-58	M5883	R04
Formica Chestnut Woodline	5884-58	M5884	R05

Solid Laminates

Formica Bright White	459-58		R01
Formica Dover White	7197-58		R02
Formica Pearl	934-58		R02
Formica Graystone	464-58		R02
Formica Folkstone	927-58		R03
Formica Graphite	837-58		R03

Patterned Laminates

Nevamar Cool Chic	VA7002T		R02
Nevamar Serene Stardom	VA5001T		R05
Nevamar Calm Distinction	VA6001T		R05
Nevamar Easy Elegance	VA5002T		R05
Wilsonart Sheer Mesh	4876-38		R02
Wilsonart Grey Mesh	4877-38		R02
Wilsonart Pewter Mesh	4878-38		R05

Tackzone Fabric

KNOLLTEXTILES
Applies to Visual Boards and Tackzone

Nucraft is pleased to have partnered with KnollTextiles to offer a concise selection of standard fabrics pre-approved for use on our products, with prices that are figured into our graded-in system. We've carefully curated a selection of each of the textile's color lines to coordinate with our materials offering. However, all colorways are approved and available as standard. Please contact fabric manufacturer for sampling support.

All tackzone fabrics are applied railroaded

KnollTextiles Beacon | W1597 | Grade A
Spotlight	1
Tusk	2
Fossil	3
Marsh	4
Saffron	5
Hotshot	6
Bonfire	7
Reef	8
Nile	9
Putty	10
Cool Gray	11
Dust	12

KnollTextiles Reflect | W884 | Grade B
Ice	1A
Titanium	2A
Sterling*	3A
Ecru	5A
Ember	9A
Target	10A
Sharkskin	13A
Lagoon	14A

*Default Fabric

GRADED-IN FABRIC PROGRAM
Top quality upholstery and fabrics have been graded into the price list. We work with various distributors and now offer a larger selection of fabrics. For a curent list of graded-in manufacturers, check our website at www.nucraft.com

NET PRICE PER YARD	NUCRAFT GRADE
$0 - $20.00	A
$20.01 - $35.00	B
$35.01 - $50.00	C
$50.01 - $65.00	D
$65.01 - $80.00	E
$80.01 - $95.00	F
$95.01 - $110.00	G
$110.01 - $125.00	H

For additional information on our graded-in fabrics program, please go to www.nucraft.com.

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Upholstery Fabric

Applies to Benches, Pedestal Cushions

Nucraft is pleased to have partnered with KnollTextiles, Spinneybeck, and UltraFabrics to offer a concise selection of standard upholstery fabrics pre-approved for use on our products, with prices that are figured into our graded-in system. We've carefully curated a selection of each of the textile's color lines to coordinate with our materials offering. However, all colorways are approved and available as standard. Plase contact fabric manufacturer for sampling support.

*In addition to being avaialble on all of our bench and pedestal cushion applications, the starred upholstery fabrics are approved for tackzone application on Nucraft products.

Knoll Felt* | K1207 | Grade C
Ivory	1
Apple	3
Canary	5
Poppy	7
Cadet	11
Mocha	15
Pewter	17
Tar	20

Knoll Hopsack* | K1206 | Grade C
Buff	1
Stucco	2
Lime	4
Magenta	9
Red	10
Admiral	11
Putty	13
Black	16

Knoll Hourglass* | K1523 | Grade A
Gull	2
Sandbar	3
Flax	5
Beeswax	6
Sizzle	9
Tart	11
Bluebird	13
Spring	16
Bark	21
Misty	24
Alley	27

Spinneybeck Volo | VO | Grade F
Lichen	902
Rust	905
Talc	939
Mauve Beige	954
Oatmeal	957
Parchment	960
Petroglyph	962
Tuscany	963
Casablanca	975
Dromedary	977
Black	BLCK

Spinneybeck Vincenza | VZ | Grade E
Salvi	2101
Ponte Furo	2102
Villabalzana	2108
Castello di Bellaguardia	2112
Scamozzi	2114
Peralolo	2115
Costozza	2116
Nocciola	2117
Appia Antica	2120
Cinque Terre	2122
Black	BLCK

UltraFabrics Brisa | 303 | Grade B
French Vanilla	3866
Birch	3019
White	5747
Bone	3822
Shiitake	3022
New Sand	3946
Bark	3914
Peat	3200
Canyon	3825
Coffee Bean	3023
Black Onyx	5749

GRADED-IN FABRIC PROGRAM

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$20.01 - $35.00	B
$35.01 - $50.00	C
$50.01 - $65.00	D
$65.01 - $80.00	E
$80.01 - $95.00	F
$95.01 - $110.00	G
$110.01 - $125.00	H

COM Specification

For COM orders please include the following:
- Name of customer
- Customer's purchase order number
- Model number and quantity of piece(s) to be covered
- Specify right-way or railroad application (railroad is the default if no selection is made)
- If fabric is a stripe or pattern, specify vertical or horizontal application
- Supplier's name, material number and description

YARDAGE ESTIMATING
All yardages in the price list are based on 54" wide plain (no match) fabric. The following is a guide for fabrics that are less than 54" wide or have a pattern match.

Fabric Less Than 54" Wide
For 50" wide fabrics allow 10% additional fabric
For 48" wide fabrics allow 15% additional fabric
For 45" wide fabrics allow 20% additional fabric
For 36" wide fabrics allow 50% additional fabric

For Pattern Match Fabrics
3" to 14" repeat allow 15% additional fabric
15" to 19" repeat allow 20% additional fabric
20" to 27" repeat allow 25% additional fabric
28" to 36" repeat allow 30% additional fabric

Nucraft may add a charge for sewing, cutting and matching unusual COM or COL materials to cover additional costs. Call customer service for pricing.

It is the sole responsibility of the customer to determine that the fabric is appropriate for the application in which it will be used. Once COM/COL is accepted, Nucraft assumes no responsibility for its overall appearance, flammability, normal durability, color fastness or any other quality after upholstered on a Nucraft product beyond our normal quality standards.

The fabric should be sent to the following address:
Nucraft Furniture Company
5151 West River Drive
Comstock Park, MI 49321
Attn: Order Processsing

FIRE RESISTANCE
All Nucraft benches incorporating upholstery fabrics meet California Technical Bulletin 116/117 and BIFMA X5.7 - Voluntary Upholstered Furniture Flammability Standard for Non-Residential, Non-Live-In Occupancies.

COM LEATHER SPECIFICS
The following is a guide for specifying leather requirements. The guide is based on the following general information.

A full "domestic" hide is approximately 50-60 square feet. A specialty or calf hide is approximately 35 square feet. Of this footage there are various non-usable areas included in the hide's size. Conversion of fabric yardage to leather is approximately 1 yard = 18 square feet.

Bench Requirements
48" benches will require 1/2 domestic hide or 1 full calf hide.

60" benches will require 1 domestic hide or 2 calf hides.

72" benches will require approximately 1 full domestic hide or 3 calf hides.

The boxing around the seat, if required, will have 4-6 seams that will be placed aesthetically based on the yield and usable remains of the hides.

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Specification Tools

Computer Aided Planning

Nucraft products and pricing are available on CD via CAP (Computer Aided Planning), a product of 20 20 Technologies.

Cap Studio is an integrated software system developed specifically for interior designers and facility planners to enhance workplace performance. This modern suite of applications works together seamlessly, in concert. Navigate catalogs, select products, design in plan view and 3D, assign options, create worksheets and build a project where you want, when you want. Take your pick. It's dynamic and interactive. Design projects are a work in progress. And now you can perform any of the many discrete tasks that go into a project any time, any place.

For additional information you may contact 20 20 direct at 800-227-0038.

iSpec®

Nucraft offers a free online product configuration and specification service that saves you time and allows you to be creative while leaving the nuts and bolts to someone else. No specific software is required, nor is there any learning curve. This service applies to all Nucraft products. For additional information, call 1-877-NUCRAFT and ask for the iSpec Team or log on to www.nucraft.com/ispec.

Environmental Statement

Environmental Options

Nucraft is committed to supporting responsible environmental policies and practices in all that we do. We strive for sustainability, weighing our business decisions against the costs to the ecological, social and economic systems they affect.

Our products are manufactured to meet one or more of the following credit requirements of the U.S. Green Building Council's LEED rating systems:

Recycled Content

LEED Credit MR 4.1

Requirement: The sum of post-consumer recycled content plus 1/2 (one-half) of the pre-consumer content shall constitute at least 10% of the product (by weight).

LEED Credit MR 4.2

Requirement: The sum of post-consumer recycled content plus 1/2 (one-half) of the pre-consumer content shall constitute at least 20% of the product (by weight).

All standard Nucraft products consist of a high percentage of recycled content that far exceed the LEED requirements and vary by product line. For exact percentages, download the Environmental Statements for each respective product line at www.nucraft.com.

Rapidly Renewable Materials

LEED Credit MR 6

Requirement: Products shall consist of at least 5% (by weight) of materials made from plants that are typically harvested within a 10-year or shorter cycle.

Nucraft offers all wood products with an optional Rapidly Renewable construction to meet the LEED requirement for Rapidly Renewable content. Contact Nucraft Customer Service for details on how to order products with this construction. For exact percentages of Rapidly Renewable content by product line, download the Environmental Statements for each respective product line at www.nucraft.com.

Certified Wood

LEED Credit MR 7

Requirement: Products shall consist of at least 50% (by weight) of materials that are certified in accordance with the Forest Stewardship Council's Principles and Criteria.

Nucraft is a Forest Stewardship Council (FSC)-certified manufacturing facility and offers all wood products with an optional FSC-certified construction to meet the LEED requirement for Certified Wood. Contact Nucraft Customer Service for details on how to order products with this construction. For exact percentages of Certified Wood by product line, download the Environmental Statements for each respective product line at www.nucraft.com.
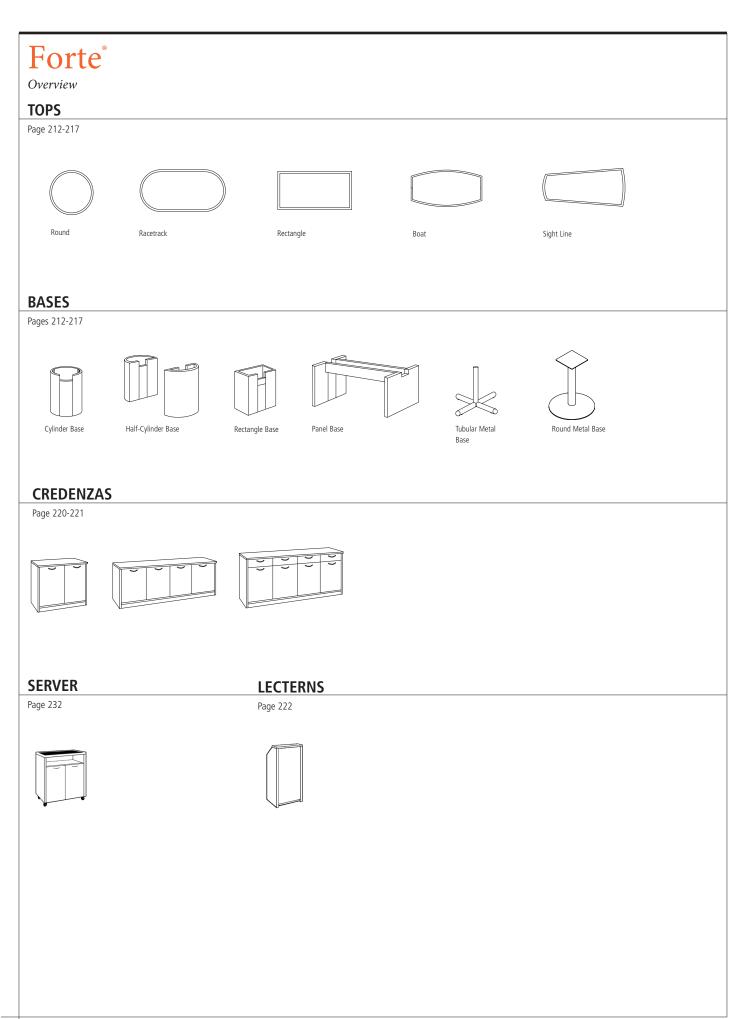
Low-Emitting Materials - Systems Furniture and Seating

LEED Credit EQ 4.5

Requirement: All systems furniture and seating that was manufactured, refurbished or refinished within one year prior to occupancy must meet the ANSI/BIFMA M7.1-2007 and ANSI/BIFMA X7.1-2007.

All Nucraft conference tables, training tables, and Aerial casegoods satisfy LEED Credit EQ 4.5 as they have been certified to the stringent ANSI/BIFMA X7.1-2007 Furniture Emissions Standard.

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Overview

TOPS

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Round

Racetrack

Rectangle

Boat

Sight Line

BASES

Pages 212-217

Cylinder Base

Half-Cylinder Base

Rectangle Base

Panel Base

Tubular Metal Base

Round Metal Base

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Section Contents

Power Option — Top Shape Availability

The power and voice/data components available on specific top shapes.

Options:	Round	Racetrack	Rectangle	Boat	Sight Line
Power Center*		•	•	•	•
Perimeter Power*		•	•	•	•
Power Cove	•	•	•	•	•
Tech Node	•	•	•	•	•
Round Grommet	•	•	•	•	•

*Only available on 96" or longer tops.

Power Option — Base Style Availability

The power and voice/data components available on specific table base styles.

Options:	Cylinder	Half-Cylinder	Panel	Rectangle
Power Center*		•	•	•
Perimeter Power*	•	•	•	•
Power Cove	•	•	•	•
Tech Node	•	•	•	•
Round Grommet	•	•	•	•

*Only available on 96" or longer tops.
Note: Queen Anne and Tubular Metal Bases are not wire management capable.

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Location Options for Power Cove

(Cylinder Bases, Panel Bases, Rectangle and Half Cylinder)

⬜ **Base**

🟧 **Power Cove**

- Note the order quantity required for each location option.

- **Illustrations show all potential power option locations.**

Plan Views

42-60" Round

72" Round

84-120" Racetrack, Rectangle, Boat, or a 120" Sight Line

144-192" Racetrack, Rectangle, Boat or Sight Line

216-240"   Racetrack, Rectangle or Boat (2 piece)

240"   Racetrack, Rectangle or Boat (3 piece)

Product Specification

Power Cove	Location	Order Qty.
PC-37	Two near center and one at each end (tables 144" and longer)	4
PC-39	Six symmetrically spaced (tables 216" and longer)	6
PC-40	Two near center	2
PC-43	One at each end	2
PC-47	One at center (tables 120" and shorter)	1
PC-53	One at narrow end (Sight Line tables only)	1
PC-54	One at wide end (Sight Line tables only)	1

Forte® Planning

Location Options for Tech Node and Grommets

(Cylinder, Half-Cylinder, Panel Bases, and Rectangle)

○ **Base**

● **Power Option**

- Note the order quantity required or each location option.

- **Illustrations show all potential power option locations.**

Plan Views

42-72" Round
(Cylinder only)

84-120" Racetrack,Rectangle,
or Boat
120" Sight Line
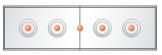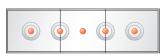
144-216" Racetrack, Rectangle,
Boat or Sight Line

240" Racetrack, Rectangle
or Boat (2 piece)

240" Racetrack, Rectangle
or Boat (3 piece)
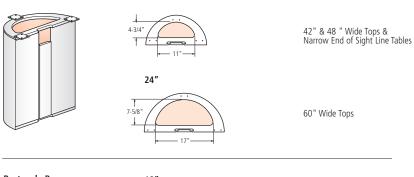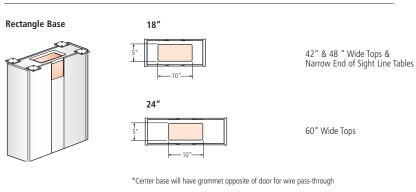
Product Specification
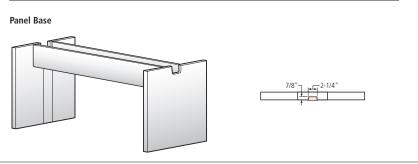
Tech Node	Round Grommets	Location	Order Qty.
PP-43	GR-43	One at each end	2
PP-44	GR-44	One at center and one at each end	3
PP-47	GR-47	One at center	1
PP-48	GR-48	One at one end	1
PP-49	GR-49	One at center and one at one end	2
PP-50	GR-50	Over center two bases (240" tables only)	2
PP-52	GR-52	Four symmetrically spaced (240" tables only)	4
PP-53	GR-53	One at narrow end (Sight Line only)	1
PP-54	GR-54	One at wide end (Sight Line only)	1
PP-55	GR-55	One at narrow end and one at center (Sight Line only)	2
PP-56	GR-56	One at wide end and one at center (Sight Line only)	2

Forte® Planning

Wire Management Openings

Cylinder Base

18″

18-3/16" dia.

12" dia.

42" & 48" Wide Tops &
Narrow End of Sight Line Tables

24″

23-5/8" dia.

16" dia.

60" Wide Tops

30″

30-5/8" dia.

16" dia.

72" Wide Tops

Half-Cylinder Base

18″

4-3/4"

11"

42" & 48 " Wide Tops &
Narrow End of Sight Line Tables

24″

7-5/8"

17"

60" Wide Tops

Rectangle Base

18″

5"

10"

42" & 48 " Wide Tops &
Narrow End of Sight Line Tables

24″

5"

10"

60" Wide Tops

*Center base will have grommet opposite of door for wire pass-through

Panel Base

7/8"   2-1/4"

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Base Dimensions

Cylinder Base
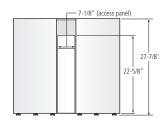
18″

7-1/8"
(access panel)

27-7/8"

22-5/8"

42" & 48" Wide Tops &
Narrow End of Sight Line Tables
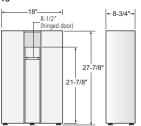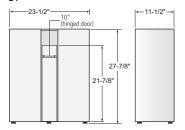
24″

7-1/8" (access panel)

27-7/8"

22-5/8"

60" Wide Tops

30″

7-1/8" (access panel)

27-7/8'

22-5/8"

72" Wide Tops

Half-Cylinder Base

18″

18"

8-1/2"
(hinged door)

8-3/4"

27-7/8"

21-7/8"

42" & 48 " Wide Tops &
Narrow End of Sight Line Tables

24″

23-1/2"

10"
(hinged door)

11-1/2"

27-7/8"

21-7/8"

60" Wide Tops

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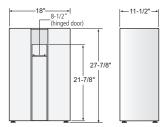
Base Dimensions

Rectangle Base

18″

18"
8-1/2"
(hinged door)
11-1/2"
27-7/8"
21-7/8"

42" & 48 " Wide Tops &
Narrow End of Sight Line Tables

24″

24"
10"
(hinged door)
11-1/2"
27-7/8"
21-7/8"

60" Wide Tops

Panel Base

28"
10"
2-1/4"
2"
2"
27-7/8"
access panel

11-1/2"
6"
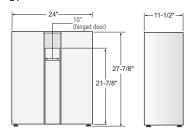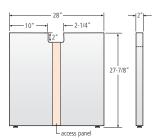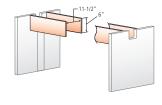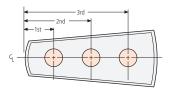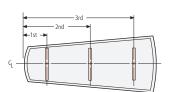
Note: Panel Base on narrow end
of Sight Line tables is 20″-wide.

Note: End Panel notch on Panel Bases
increases to 10-1/2″ W x 5″ H when
Power Cove specified over table end.

Forte® Planning

Floor Monument Locations

Sight Line

(Cylinder, Half-Cylinder, and Rectangle Bases)

Table Size (inches)	Center of 1st Base	Center of 2nd Base	Center of 3rd Base
120 x 30/60	23-7/8	89-7/8	
144 x 30/60	23-7/8	71-7/8	113-7/8
168 x 30/60	23-7/8	83-7/8	137-7/8
192 x 30/60	23-7/8	95-7/8	161-7/8
216 x 30/60	23-7/8	107-7/8	185-7/8
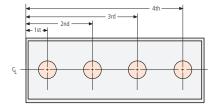
Sight Line
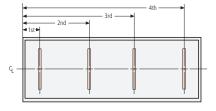
(Panel Bases)

Table Size (inches)	Center of 1st Base	Center of 2nd Base	Center of 3rd Base
120 x 30/60	23-7/8	89-7/8	
144 x 30/60	23-7/8	71-7/8	113-7/8
168 x 30/60	23-7/8	83-7/8	137-7/8
192 x 30/60	23-7/8	95-7/8	161-7/8
216 x 30/60	23-7/8	107-7/8	185-7/8

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Floor Monument Locations

Round, Racetrack, and Rectangle

(Cylinder, Half-Cylinder and Rectangle Bases)
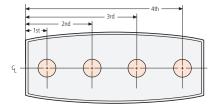
Table Size (inches)	Center of 1st Base	Center of 2nd Base	Center of 3rd Base	Center of 4th Base
42 diam.	21			
48 diam.	24			
54 diam.	27			
60 diam.	30			
72 diam.	36			
84 x 42	20-7/8	62-7/8		
96 x 48	23-7/8	71-7/8		
120 x 48	23-7/8	95-7/8		
144 x 48	23-7/8	71-7/8	119-7/8	
144 x 60	29-7/8	71-7/8	113-7/8	
168 x 48	23-7/8	83-7/8	143-7/8	
168 x 60	29-7/8	83-7/8	137-7/8	
192 x 48	23-7/8	95-7/8	167-7/8	
192 x 60	29-7/8	95-7/8	161-7/8	
216 x 48	23-7/8	107-7/8	191-7/8	
216 x 60	29-7/8	107-7/8	185-7/8	
240 x 48	26-7/8	88-7/8	150-7/8	212-7/8
240 x 60	26-7/8	88-7/8	150-7/8	212-7/8

Racetrack and Rectangle

(Panel Base)

Table Size (inches)	Center of 1st Base	Center of 2nd Base	Center of 3rd Base	Center of 4th Base
84 x 42	20-7/8	62-7/8		
96 x 48	23-7/8	71-7/8		
120 x 48	23-7/8	95-7/8		
144 x 48	23-7/8	71-7/8	119-7/8	
144 x 60	23-7/8	71-7/8	119-7/8	
168 x 48	23-7/8	83-7/8	143-7/8	
168 x 60	23-7/8	83-7/8	143-7/8	
192 x 48	23-7/8	95-7/8	167-7/8	
192 x 60	23-7/8	95-7/8	167-7/8	
216 x 48	23-7/8	107-7/8	191-7/8	
216 x 60	23-7/8	107-7/8	191-7/8	
240 x 48	26-7/8	88-7/8	150-7/8	212-7/8
240 x 60	20-7/8	86-7/8	152-7/8	218-7/8

Forte® Planning

Floor Monument Locations

Boat

(Cylinder, Half-Cylinder and Rectangle Bases)

Table Size (inches)	Center of 1st Base	Center of 2nd Base	Center of 3rd Base	Center of 4th Base
84 x 32/48	20-7/8	62-7/8		
96 x 36/48	23-7/8	71-7/8		
120 x 36/48	23-7/8	95-7/8		
144 x 40/50	23-7/8	71-7/8	119-7/8	
168 x 42/54	23-7/8	83-7/8	143-7/8	
192 x 48/60	23-7/8	95-7/8	167-7/8	
216 x 48/60	29-7/8	107-7/8	185-7/8	
240 x 48/60	26-7/8	88-7/8	150-7/8	212-7/8

Boat

(Panel Bases)
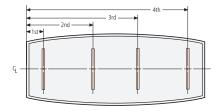
Table Size (inches)	Center of 1st Base	Center of 2nd Base	Center of 3rd Base	Center of 4th Base
84 x 32/48	23-7/8	62-7/8		
96 x 36/48	23-7/8	71-7/8		
120 x 36/48	23-7/8	95-7/8		
144 x 40/50	23-7/8	71-7/8	119-7/8	
168 x 42/54	23-7/8	83-7/8	143-7/8	
192 x 48/60	23-7/8	95-7/8	167-7/8	
216 x 48/60	20-7/8	86-7/8	152-7/8	
240 x 48/60	20-7/8	88-7/8	150-7/8	218-7/8

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Forte® Tops & Bases - Self Edge

Veneer Top with Veneer Edge

Round	Model #	Diameter	Top Sections	Recommended Seating Capacity	Price Cylinder -FW	Tubular Base -FSB	Round Metal Base -RMB
	FR-42-SE	42	1	4	2239	1812	1914
	FR-48-SE	48	1	5	2654	2180	2293
	FR-54-SE	54	1	6	3143	2619	2745
	FR-60-SE	60	1	6	3586	3021	3163
	FR-72-SE	72	2	8	4728	4155	-
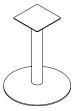
Options:
Power & Data Options: See Pages 218-219

FW-Cylinder Base

FSB-Tubular Base

RMB-Round Metal Base

REQUIRED INFORMATION: (ORDER CANNOT BE ENTERED WITHOUT THIS INFORMATION)
• Choose Wood Species & Finish: See Page 8. (Available in Ash, Cherry, Maple, Rift Cut Oak, Walnut, Double Cut)

Self-Edge

SE - Self-Edge

General Information:
• Suggested seating capacity based on 27" per person
• Tubular and Round Metal Bases do not have wire management capabilities or power options
• When ordering Tubular Bases, 42" and 48" round tops receive single post bases; tops larger than 48" receive four post bases
• 72" round tops include a sub-top
• FSB - Tubular Base only available in Black Chrome and Mirror Chrome

Forte® Tops & Bases - Self Edge

Veneer Top with Veneer Edge

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					Recommended Seating	Price			
						Cylinder	Half-Cylinder	Rectangle	Panel
Racetrack	**Model #**	**L x W**	**Base Qty.**	**Top Sections**	**Capacity**	**-FW**	**-FH**	**-FR**	**-FP**
	FO-84-SE	84 x 42	2	1	8	4385	4104	-	4104
	FO-96-SE	96 x 48	2	1	8	5244	4937	5244	4937
	FO-120-SE	120 x 48	2	1	10	6387	6046	6387	6046
	FO-144-SE	144 x 48	3	2	12	8934	8381	8934	8381
	FO-144-60-SE	144 x 60	3	2	14	10827	10219	10827	10219
	FO-168-SE	168 x 48	3	2	14	9638	9080	9638	9080
	FO-168-60-SE	168 x 60	3	2	16	11781	11167	11781	11167
	FO-192-SE	192 x 48	3	2	16	10250	9692	10250	9692
	FO-192-60-SE	192 x 60	3	2	18	12623	12009	12623	12009
	FO-216-SE	216 x 48	3	2	18	11580	10984	11580	10984
	FO-216-60-SE	216 x 60	3	2	20	14355	13700	14355	13700
	FO-240-SE	240 x 48	4	2	18	14038	13227	14038	13227
	FO-240-60-SE	240 x 60	4	2	20	17275	16383	17275	16383
	FO-240-3-SE	240 x 48	4	3	18	14038	13227	14038	13227
	FO-240-603-SE	240 x 60	4	3	20	17275	16383	17275	16383
Rectangle	**Model #**	**L x W**	**Base Qty.**	**Top Sections**	**Capacity**	**-FW**	**-FH**	**-FR**	**-FP**
	FT-84-SE	84 x 42	2	1	8	4201	3920	-	3920
	FT-96-SE	96 x 48	2	1	8	5005	4698	5005	4698
	FT-120-SE	120 x 48	2	1	10	6074	5733	6074	5733
	FT-144-SE	144 x 48	3	2	12	8545	7992	8545	7992
	FT-144-60-SE	144 x 60	3	2	14	10317	9709	10317	9709
	FT-168-SE	168 x 48	3	2	14	9195	8637	9195	8637
	FT-168-60-SE	168 x 60	3	2	16	11196	10582	11196	10582
	FT-192-SE	192 x 48	3	2	16	9757	9199	9757	9199
	FT-192-60-SE	192 x 60	3	2	18	11969	11355	11969	11355
	FT-216-SE	216 x 48	3	2	18	11000	10404	11000	10404
	FT-216-60-SE	216 x 60	3	2	20	13583	12928	13583	12928
	FT-240-SE	240 x 48	4	2	18	13391	12580	13391	12580
	FT-240-60-SE	240 x 60	4	2	20	16412	15520	16412	15520
	FT-240-3-SE	240 x 48	4	3	18	13391	12580	13391	12580
	FT-240-603-SE	240 x 60	4	3	20	16412	15520	16412	15520
Boat	**Model #**	**L x W**	**Base Qty.**	**Top Sections**	**Capacity**	**-FW**	**-FH**	**-FR**	**-FP**
	FB-84-SE	84 x 32/48	2	1	8	4769	4478	-	4478
	FB-96-SE	96 x 36/48	2	1	8	5271	4964	5271	4964
	FB-120-SE	120 x 36/48	2	1	10	6422	6081	6422	6081
	FB-144-SE	144 x 40/54	3	2	12	9855	9278	9855	9278
	FB-168-SE	168 x 42/54	3	2	14	10683	10099	10683	10099
	FB-192-SE	192 x 48/60	3	2	16	12696	12082	12696	12082
	FB-216-SE	216 x 48/60	3	2	18	14440	13785	14440	13785
	FB-240-SE	240 x 48/60	4	2	18	17371	16479	17371	16479
	FB-240-3-SE	240 x 48/60	4	3	18	17371	16479	17371	16479
Sight Line	**Model #**	**L x W**	**Base Qty.**	**Top Sections**	**Capacity**	**-FW**	**-FH**	**-FR**	**-FP**
	FA-120-SE	120 x 30/60	2	1	11	7388	7013	7388	7013
	FA-144-SE	144 x 30/60	3	2	13	10317	9709	10317	9709
	FA-168-SE	168 x 30/60	3	2	15	11196	10582	11196	10582
	FA-192-SE	192 x 30/60	3	2	17	11969	11355	11969	11355
	FA-216-SE	216 x 30/60	3	2	19	13583	12928	13583	12928

Options:
Power & Data Options: See Pages 218-219

REQUIRED INFORMATION: (ORDER CANNOT BE ENTERED WITHOUT THIS INFORMATION)
• Choose Wood Species & Finish: See Page 8. (Available in Ash, Cherry, Maple, Rift Cut Oak, Walnut, Double Cut)

Self-Edge

SE - Self-Edge

FW-Cylinder Base

FH-Half Cylinder Base

FR-Rectangle Base   **FP**-Panel Base

General Information:
• All bases feature wire access door
• Center Cylinder base(s) have a grommet opposite the wire access door for wire pass through
• Panel bases with Sight Line tops use the same bases used for a 48" wide top
• Panel bases feature a wire pass-through in the top

Forte® Tops & Bases - Shaped Edge

Veneer Top with Hardwood Edge

| Round	Model #	Diameter	Top Sections	Recommended Seating Capacity	Price Cylinder -FW	Tubular Base -FSB	Round Metal Base -RMB
	FR-42	42	1	4	3236	2809	2911
	FR-48	48	1	5	3918	3444	3557
	FR-54	54	1	6	4736	4212	4338
	FR-60	60	1	6	5512	4947	5089
	FR-72	72	2	8	7702	7129	-

Options:
Power & Data Options: See Pages 218-219

FW-Cylinder Base

FSB-Tubular Base

RMB-Round Metal Base

REQUIRED INFORMATION: (ORDER CANNOT BE ENTERED WITHOUT THIS INFORMATION)
• Choose Wood Species & Finish: See Page 8. (Available in Ash, Cherry, Maple, Rift Cut Oak, Walnut, Double Cut)
• Choose edge profile:

OV - Oval   **CR** - Crown   **RB**-Reverse Bevel

General Information:
• Tops are 1-1/4" thick with 1-1/8" deep solid hardwood edge
• Suggested seating capacity based on 27" per person
• Tubular and Round Metal Bases do not have wire management capabilities or power options
• When ordering Tubular Bases, 42" and 48" round tops receive single post bases; tops larger than 48" receive four post bases.
• 72" round tops include a sub-top
• FSB - Tubular Base only available in Black Chrome and Mirror Chrome

Forte® Tops & Bases - Shaped Edge

Inset Laminate Top with Hardwood Edge

Round		Model #	Diameter	Top Sections	Recommended Seating Capacity	Price Cylinder -FW	Tubular Base -FSB	Round Metal Base -RMB
		FR-42-P	42	1	4	3059	2655	2751
		FR-48-P	48	1	5	3703	3255	3362
		FR-54-P	54	1	6	4476	3981	4100
		FR-60-P	60	1	6	5209	4675	4810
		FR-72-P	72	2	8	7279	6737	-

Options:
Power & Data Options: See Pages 218-219

FW-Cylinder Base

FSB-Tubular Base

RMB-Round Metal Base

REQUIRED INFORMATION: (ORDER CANNOT BE ENTERED WITHOUT THIS INFORMATION)
• Choose Wood Species & Finish: See Page 8. (Available in Ash, Cherry, Maple, Rift Cut Oak, Walnut, Double Cut)
• Choose Laminate: See Page 8.
• Choose edge profile:

OV - Oval   **CR** - Crown   **RB**-Reverse Bevel

General Information:
• Tops are 1-1/4" thick with 1-1/8" deep solid hardwood edge
• Suggested seating capacity based on 27" per person
• Tubular and Round Metal Bases do not have wire management capabilities or power options
• When ordering Tubular Bases, 42" and 48" round tops receive single post bases; tops larger than 48" receive four post bases.
• 72" round tops include a sub-top
• FSB - Tubular Base only available in Black Chrome and Mirror Chrome

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Forte® Tops & Bases - Shaped Edge

Veneer Top with Hardwood Edge

Racetrack	Model #	L x W	Base Qty.	Top Sections	Recommended Seating Capacity	**Price** Cylinder -FW	Half-Cylinder -FH	Rectangle -FR	Panel -FP
	FO-84	84 x 42	2	1	8	5710	5429	-	5429
	FO-96	96 x 48	2	1	8	6966	6659	6966	6659
	FO-120	120 x 48	2	1	10	8632	8291	8632	8291
	FO-144	144 x 48	3	2	12	11726	11173	11726	11173
	FO-144-60	144 x 60	3	2	14	14493	13885	14493	13885
	FO-168	168 x 48	3	2	14	12822	12264	12822	12264
	FO-168-60	168 x 60	3	2	16	15984	15370	15984	15370
	FO-192	192 x 48	3	2	16	13799	13241	13799	13241
	FO-192-60	192 x 60	3	2	18	17326	16712	17326	16712
	FO-216	216 x 48	3	2	18	15750	15154	15750	15154
	FO-216-60	216 x 60	3	2	20	19901	19246	19901	19246
	FO-240	240 x 48	4	2	18	18691	17880	18691	17880
	FO-240-60	240 x 60	4	2	20	23482	22590	23482	22590
	FO-240-3	240 x 48	4	3	18	18691	17880	18691	17880
	FO-240-603	240 x 60	4	3	20	23482	22590	23482	22590

Rectangle	Model #	L x W				-FW	-FH	-FR	-FP
	FT-84	84 x 42	2	1	8	5416	5135	-	5135
	FT-96	96 x 48	2	1	8	6584	6277	6584	6277
	FT-120	120 x 48	2	1	10	8134	7793	8134	7793
	FT-144	144 x 48	3	2	12	11107	10554	11107	10554
	FT-144-60	144 x 60	3	2	14	13680	13072	13680	13072
	FT-168	168 x 48	3	2	14	12116	11558	12116	11558
	FT-168-60	168 x 60	3	2	16	15052	14438	15052	14438
	FT-192	192 x 48	3	2	16	13012	12454	13012	12454
	FT-192-60	192 x 60	3	2	18	16283	15669	16283	15669
	FT-216	216 x 48	3	2	18	14825	14229	14825	14229
	FT-216-60	216 x 60	3	2	20	18671	18016	18671	18016
	FT-240	240 x 48	4	2	18	17659	16848	17659	16848
	FT-240-60	240 x 60	4	2	20	22105	21213	22105	21213
	FT-240-3	240 x 48	4	3	18	17659	16848	17659	16848
	FT-240-603	240 x 60	4	3	20	22105	21213	22105	21213

Boat	Model #	L x W				-FW	-FH	-FR	-FP
	FB-84	84 x 32/48	2	1	8	6277	5986	-	5986
	FB-96	96 x 36/48	2	1	8	7009	6702	7009	6702
	FB-120	120 x 36/48	2	1	10	8688	8347	8688	8347
	FB-144	144 x 40/54	3	2	12	13082	12505	13082	12505
	FB-168	168 x 42/54	3	2	14	14375	13791	14375	13791
	FB-192	192 x 48/60	3	2	16	17442	16828	17442	16828
	FB-216	216 x 48/60	3	2	18	20037	19382	20037	19382
	FB-240	240 x 48/60	4	2	18	23635	22743	23635	22743
	FB-240-3	240 x 48/60	4	3	18	23635	22743	23635	22743

Sight Line	Model #	L x W				-FW	-FH	-FR	-FP
	FA-120	120 x 30/60	2	1	11	10073	9698	10073	9698
	FA-144	144 x 30/60	3	2	13	13680	13072	13680	13072
	FA-168	168 x 30/60	3	2	15	15052	14438	15052	14438
	FA-192	192 x 30/60	3	2	17	16283	15669	16283	15669
	FA-216	216 x 30/60	3	2	19	18671	18016	18671	18016

Options:
Power & Data Options: See Pages 218-219

REQUIRED INFORMATION: (ORDER CANNOT BE ENTERED WITHOUT THIS INFORMATION)
• Choose Wood Species & Finish: See Page 8. (Available in Ash, Cherry, Maple, Rift Cut Oak, Walnut, Double Cut)
• Choose edge profile:

OV - Oval   **CR** - Crown   **RB**-Reverse Bevel

FW-Cylinder Base

FH-Half Cylinder Base

General Information:
• Tops are 1-1/4″ thick with 1-1/8″ deep solid hardwood edge
• All bases feature wire access door
• Center Cylinder base(s) have a grommet opposite the wire access door for wire pass through
• Panel bases with Sight Line tops use the same bases used for a 48″ wide top
• Panel bases feature a wire pass-through in the top

FR-Rectangle Base   **FP**-Panel Base

Forte® Tops & Bases - Shaped Edge
Inset Laminate Top with Hardwood Edge

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Racetrack	Model #	L x W	Base Qty.	Top Sections	Recommended Seating Capacity	Price Cylinder -FW	Half-Cylinder -FH	Rectangle -FR	Panel -FP
	FO-84-P	84 x 42	2	1	8	5396	5131	-	5131
	FO-96-P	96 x 48	2	1	8	6583	6293	6583	6293
	FO-120-P	120 x 48	2	1	10	8158	7835	8158	7835
	FO-144-P	144 x 48	3	2	12	11082	10559	11082	10559
	FO-144-60-P	144 x 60	3	2	14	13696	13122	13696	13122
	FO-168-P	168 x 48	3	2	14	12117	11590	12117	11590
	FO-168-60-P	168 x 60	3	2	16	15105	14525	15105	14525
	FO-192-P	192 x 48	3	2	16	13041	12513	13041	12513
	FO-192-60-P	192 x 60	3	2	18	16374	15793	16374	15793
	FO-216-P	216 x 48	3	2	18	14884	14321	14884	14321
	FO-216-60-P	216 x 60	3	2	20	18807	18188	18807	18188
	FO-240-P	240 x 48	4	2	18	17663	16897	17663	16897
	FO-240-60-P	240 x 60	4	2	20	22191	21348	22191	21348
	FO-240-3-P	240 x 48	4	3	18	17663	16897	17663	16897
	FO-240-603-P	240 x 60	4	3	20	22191	21348	22191	21348

Rectangle	Model #	L x W				-FW	-FH	-FR	-FP
	FT-84-P	84 x 42	2	1	8	5119	4853	-	4853
	FT-96-P	96 x 48	2	1	8	6222	5932	6222	5932
	FT-120-P	120 x 48	2	1	10	7687	7365	7687	7365
	FT-144-P	144 x 48	3	2	12	10497	9974	10497	9974
	FT-144-60-P	144 x 60	3	2	14	12928	12354	12928	12354
	FT-168-P	168 x 48	3	2	14	11450	10923	11450	10923
	FT-168-60-P	168 x 60	3	2	16	14225	13644	14225	13644
	FT-192-P	192 x 48	3	2	16	12297	11770	12297	11770
	FT-192-60-P	192 x 60	3	2	18	15388	14808	15388	14808
	FT-216-P	216 x 48	3	2	18	14010	13447	14010	13447
	FT-216-60-P	216 x 60	3	2	20	17645	17026	17645	17026
	FT-240-P	240 x 48	4	2	18	16688	15922	16688	15922
	FT-240-60-P	240 x 60	4	2	20	20890	20047	20890	20047
	FT-240-3-P	240 x 48	4	3	18	16688	15922	16688	15922
	FT-240-603-P	240 x 60	4	3	20	20890	20047	20890	20047

Boat	Model #	L x W				-FW	-FH	-FR	-FP
	FB-84-P	84 x 32/48	2	1	8	5932	5657	-	5657
	FB-96-P	96 x 36/48	2	1	8	6624	6334	6624	6334
	FB-120-P	120 x 36/48	2	1	10	8211	7888	8211	7888
	FB-144-P	144 x 40/54	3	2	12	12363	11818	12363	11818
	FB-168-P	168 x 42/54	3	2	14	13585	13033	13585	13033
	FB-192-P	192 x 48/60	3	2	16	16483	15903	16483	15903
	FB-216-P	216 x 48/60	3	2	18	18935	18316	18935	18316
	FB-240-P	240 x 48/60	4	2	18	22336	21493	22336	21493
	FB-240-3-P	240 x 48/60	4	3	18	22336	21493	22336	21493

Sight Line	Model #	L x W				-FW	-FH	-FR	-FP
	FA-120-P	120 x 30/60	2	1	11	9519	9165	9519	9165
	FA-144-P	144 x 30/60	3	2	13	12928	12354	12928	12354
	FA-168-P	168 x 30/60	3	2	15	14225	13644	14225	13644
	FA-192-P	192 x 30/60	3	2	17	15388	14808	15388	14808
	FA-216-P	216 x 30/60	3	2	19	17645	17026	17645	17026

Options:
Power & Data Options: See Pages 218-219

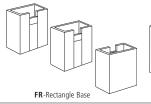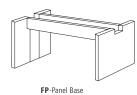**REQUIRED INFORMATION: (ORDER CANNOT BE ENTERED WITHOUT THIS INFORMATION)**
- Choose Wood Species & Finish: See Page 8. (Available in Ash, Cherry, Maple, Rift Cut Oak, Walnut, Double Cut)
- Choose Laminate: See Page 8.
- Choose edge profile:

OV - Oval   **CR** - Crown   **RB**-Reverse Bevel

FW-Cylinder Base

FH-Half Cylinder Base

General Information:
- Tops are 1-1/4" thick with 1-1/8" deep solid hardwood edge
- All bases feature wire access door
- Center Cylinder base(s) have a grommet opposite the wire access door for wire pass through
- Panel bases with Sight Line tops use the same bases used for a 48" wide top
- Panel bases feature a wire pass-through in the top

FR-Rectangle Base   **FP**-Panel Base

Forte® Power & Data Options

Power Center	Model #	Quantity	Length	Simplex Receptacles	RJ-11 (Voice)	RJ-45 (Data)	Double Gang Cutouts	Price
Wood Doors								
	WPC-96	1	30	8	2	2	1	3012
	WPC-120	1	40	8	2	2	1	3012
	WPC-144	2	30	16	4	4	2	6023
	WPC-168	2	40	16	4	4	2	6023
	WPC-192	2	40*	16	4	4	2	6023
	WPC-216	2	40*	16	4	4	2	6023
	WPC-240	2	40	16	4	4	2	6023
	WPC-240-3	3	30	24	6	6	3	9034
Metal Doors								
	MPC-96	1	30	8	2	2	1	3012
	MPC-120	1	40	8	2	2	1	3012
	MPC-144	2	30	16	4	4	2	6023
	MPC-168	2	40	16	4	4	2	6023
	MPC-192	2	40*	16	4	4	2	6023
	MPC-216	2	40*	16	4	4	2	6023
	MPC-240	2	40	16	4	4	2	6023
	MPC-240-3	3	30	24	6	6	3	9034

*192" and 216" Forte Conference Tables with T-Leg Bases are equipped with 30" Power Centers.

Options:

Plug-in Infeed: Add **-P**   Hardwire In-feed standard unless **-P** option selected
Chicago Electric: Add **-CHI**   Deduct $887 for 96"-120" tables
                                             Deduct $1772 for 144"-240" tables
The city of Chicago may require hardwiring of components and may not allow the use of standard modular power systems.
A junction box will be provided when ordering the **-CHI** option.

> **REQUIRED INFORMATION: (ORDER CANNOT BE ENTERED WITHOUT THIS INFORMATION)**
> • Choose Model Number: (Must correspond with table length)
> • Choose Metal Door finish if Metal Doors are specified: Cloud (A8004), Burnished (A8009), Foil (A8006), Shadow (A8005), Galaxy (A8007)
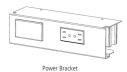
General Information:
• Available on all Racetrack, Rectangle, Boat, and Sight Line tops
• Not available with Cylinder or Tubular Metal Bases
• Wood finish and species default to the same as the table top and bases
• All electrical components included (unless **-CHI** option is chosen)
• Power in-feed located at end of table
• UL Listed
• Detailed information on Power Center found on Pages 416-419

Perimeter Power	Model #	Table Size	Electrical Outlets	Total Brackets	Brackets Per Side	Price
	PER-96	96 x 48	12	6	2	3677
	PER-120	120 x 48	12	6	2	3677
	PER-144	144 x 48	16	8	3	4902
	PER-144-60	144 x 60	16	8	3	4902
	PER-168	168 x 48	16	8	3	4902
	PER-168-60	168 x 60	16	8	3	4902
	PER-192	192 x 48	16	8	3	4902
	PER-192-60	192 x 60	16	8	3	4902
	PER-216	216 x 48	20	10	4	6126
	PER-216-60	216 x 60	20	10	4	6126
	PER-240	240 x 48	20	10	4	7021
	PER-240-60	240 x 60	20	10	4	7021
	PER-240-3	240 x 48	20	10	4	7021
	PER-240-603	240 x 60	20	10	4	7021

PER-96

Power Bracket

Options:

Chicago Electric: Add **-CHI**   Deduct $1191 for 96"-120" tables
                                             Deduct $1488 for 144"-192" tables
                                             Deduct $1784 for 216"-240"tables
The city of Chicago may require handwiring of components and may not allow the use of standard modular power systems.
A junction box will be provided when ordering the **-CHI** option.

General Information:
• Available on Sight Line, Boat, Racetrack and Rectangle tops
• Not available with Tubular Metal Bases
• Wood species and finish will default to the same as the table top and bases
• One Power Bracket per end
• All electrical components included (unless **-CHI** option is chosen)
• 24 3/4" clearance from floor to underside of apron
• Detailed information on Perimeter Power found on Pages 420-421

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Power Cove	Model #	W x D x H	Description	Electrical Outlets	RJ-11 (Voice)	RJ-45 (Data)	Price
	COVE-G	5 x 5 x 4	Glass Door	2	1	2	879
	COVE-M	5 x 5 x 4	Metal Door	2	1	2	879
	COVE-W	5 x 5 x 4	Wood Door	2	1	2	1114
	COVE-M-P	5 x 5 x 4	Polished Chrome Door	2	1	2	954

Options:
Chicago Electric: Add **-CHI** Deduct $119 per unit
The city of Chicago may require hardwiring of components and may not allow the use of standard modular power systems.
A junction box will be provided when ordering the **-CHI** option.
Plug-N-Play Data Add **-PNP** $148 per unit

REQUIRED INFORMATION: (ORDER CANNOT BE ENTERED WITHOUT THIS INFORMATION)
• Choose location code & quantity from the chart below
• Choose Glass Door finish if COVE-G is specified: Satin or Gloss in White (WS, WG), Meringue (MS, MG), Quill (QS, QG), Clove (VS, VG)
• Choose Metal Door finish if COVE-M is specified: Cloud (A8004), Burnished (A8009), Foil (A8006), Shadow (A8005), Galaxy (A8007) or Clear Anodized (CA)

General Information:
• Wood species and finish will default to the same as the table top and bases if COVE-W is specified
• Glass & wood doors are 1/4" thick, metal doors are 1/8" thick
• Glass door is back-painted low-iron glass
• All interior components are Clear Anodized aluminum
• Each unit includes one convenience outlet located below the work surface
• When specified on tables with laminate tops, each Power Cove unit includes a 3/8"-wide metal bezel and is limited to the glass, metal and polished chrome door options. Please note that the Clear Anodized (CA) metal door finish is not available.
• Detailed information on Power Cove is on Pages 422-423
• (2) RJ-45 and (1) RJ-11 faceplate ships installed on Power Coves. Each unit also ships with (1) Double Open Slot (COVE-FNG2), (1) VGA (COVE-VGA1), (1) RCA (COVE-RCA1) and (1) Blank Faceplate, which can be easily interchanged with pre-installed RJ-45 and RJ-11 faceplates.

Power Cove Faceplate Options	Model #	Description	Price
	COVE-FNG1	Open Slot Faceplate	18
	COVE-FNG2	Double Open Slot Faceplate	18
	COVE-VGA1	VGA Connector Faceplate	18
	COVE-USB1	USB Connector Faceplate	18
	COVE-RCA1	Single RCA Connector Faceplate	18
	COVE-RCA2	Double RCA Connector Faceplate	18

General Information:
• Faceplates do not include voice/data connectors (connectors are customer supplied)
• Finish is Clear Anodized aluminum
• For the various faceplate options see Page 422

Tech Node	Model #	W x D	Price
	PUP	8 x 4	331

REQUIRED INFORMATION: (ORDER CANNOT BE ENTERED WITHOUT THIS INFORMATION)
• Choose location code and quantity from chart below

General Information:
• Tech Node option includes two simplex receptacles and two voice/data openings
• 10' cord and a 15amp plug-in power in-feed
• Voice/data modules must be ordered separately; contact your local AV integrator
• Default color to metal finish specified on tables (Shadow and Galaxy receive Black Anodized Tech Node; Metallic Cloud, Burnished, and Foil receive Clear Anodized Tech Node)
• UL listed
• Detailed planning information found on Page 424

Round Grommet	Model #	W x D	Price
	GR	3" Diameter	125

REQUIRED INFORMATION: (ORDER CANNOT BE ENTERED WITHOUT THIS INFORMATION)
• Choose Location code and quantity from chart below
• Choose Metal Finish: Cloud (A8004), Burnished (A8009), Foil (A8006), Shadow (A8005), Galaxy (A8007) or Clear Anodized (CA)

General Information:
• Metal finish will default to the metal chosen for the table unless otherwise specified.
• Detailed information on Grommets found on Pages 425

Location Codes:

Power Cove	Tech Node	Round Grommet	Location	Order Qty
PC-37			Two near center and one at each end (tables 144" and longer)	4
PC-39			Six symmetrically spaced (tables 216" and longer)	6
PC-40			Two near center (tables 144" and longer)	2
PC-43	PP-43	GR-43	One at each end	2
	PP-44	GR-44	One at center and one at each end	3
PC-47	PP-47	GR-47	One at center (tables 120" and shorter Power Cove only)	1
	PP-48	GR-48	One at one end	1
	PP-49	GR-49	One at center and one at one end	2
	PP-50	GR-50	Over center two bases (240" tables only)	2
	PP-52	GR-52	Four symmetrically spaced (240" tables only)	4
PC-53	PP-53	GR-53	One at narrow end (Sight Line only)	1
	PP-54	GR-54	One at wide end (Sight Line only)	1
	PP-55	GR-55	One at narrow end and one at center (Sight Line only)	2
	PP-56	GR-56	One at wide end and one at center (Sight Line tables only)	2

Forte® Credenzas

Veneer Top with Hardwood Edge

Credenzas	Model #	W x D x H	Description	Price
	FC-4829	48 x 20 x 29	Credenza with two doors	4321
	FC-6029	60 x 20 x 29	Credenza with four doors	5150
	FC-7229	72 x 20 x 29	Credenza with four doors	5975
	FC-6035	60 x 20 x 35	Buffet Height Credenza with 4 drawers and doors	5920
	FC-7235	72 x 20 x 35	Buffet Height Credenza with 4 drawers and doors	6871

FC-7229

FC-6035

Options:
Locks: Add **-L** $140 upcharge for 48" and $374 for 60" and 72"

REQUIRED INFORMATION: (ORDER CANNOT BE ENTERED WITHOUT THIS INFORMATION)
• Choose Wood Species & Finish: See Page 8. (Available in Ash, Cherry, Maple, Rift Cut Oak, Walnut, Double Cut)
• Choose Metal Finish: Cloud (A8004), Burnished (A8009), Foil (A8006), Shadow (A8005), Galaxy (A8007)
• Choose edge profile:

OV - Oval   **CR** - Crown   **RB**-Reverse Bevel

Plinth Base Detail

General Information:
• Tops are 1-1/4" thick with 1-1/8" deep solid hardwood edge
• Finished back panels are 1/2" thick and adjustable shelves are 3/4" thick
• Door storage credenzas have (1) 3/4" thick adjustable shelf (behind doors)
• 48" Door storage credenzas have (1) 3/4" thick adjustable shelf
• 72" Door storage credenzas have (2) 3/4" thick adjustable shelves
• Inside Dimensions:
  48" Credenza   46"W x 18"D x 24-1/2" H
  72" Credenza   34-1/2"W x 18"D x 24-1/2" H
  60" Buffet Credenza   28-5/8"W x 18"D x 23-1/4" H
  72" Buffet Credenza   34-1/2"W x 18-1/2"D x 23-1/4"H

Forte Contemporary Pull

Forte® Credenzas

Inset Laminate Top with Hardwood Edge

Credenzas	Model #	W x D x H	Description	Price
	FC-4829-P	48 x 20 x 29	Credenza with two doors	4084
	FC-6029-P	60 x 20 x 29	Credenza with four doors	4867
	FC-7229-P	72 x 20 x 29	Credenza with four doors	5646
	FC-6035-P	60 x 20 x 35	Buffet Height Credenza with 4 drawers and doors	5595
	FC-7235-P	72 x 20 x 35	Buffet Height Credenza with 4 drawers and doors	6493

FC-7229

FC-6035

Options:
Locks: Add **-L** $140 upcharge for 48" and $374 for 60" and 72"

REQUIRED INFORMATION: (ORDER CANNOT BE ENTERED WITHOUT THIS INFORMATION)
• Choose Laminate: See Page 8.
• Choose Wood Species & Finish: See Page 8. (Available in Ash, Cherry, Maple, Rift Cut Oak, Walnut, Double Cut)
• Choose Metal Finish: Cloud (A8004), Burnished (A8009), Foil (A8006), Shadow (A8005), Galaxy (A8007)
• Choose edge profile:

OV - Oval   **CR** - Crown   **RB**-Reverse Bevel

Plinth Base Detail

General Information:
• Tops are 1-1/4" thick with 1-1/8" deep solid hardwood edge
• Finished back panels are 1/2" thick and adjustable shelves are 3/4" thick
• Door storage credenzas have (1) 3/4" thick adjustable shelf (behind doors)
• 48" Door storage credenzas have (1) 3/4" thick adjustable shelf
• 72" Door storage credenzas have (2) 3/4" thick adjustable shelves
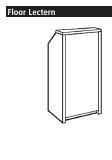• Inside Dimensions:
  48" Credenza   46"W x 18"D x 24-1/2" H
  72" Credenza   34-1/2"W x 18"D x 24-1/2" H
  60" Buffet Credenza   28-5/8"W x 18"D x 23-1/4" H
  72" Buffet Credenza   34-1/2"W x 18-1/2"D x 23-1/4"H

Forte Contemporary Pull

FLOW

FORTE

NEOS

PASSPORT

PERFORMANCE CREDENZA

RECYCLE CENTER

SABER

Forte® Lecterns

Floor Lectern	Model #	W x D x H	Price
	FFL-2447	24 x 19 x 47	3461
	FFL-3647	36 x 19 x 47	3869

Options:

Hinged Doors:	Add **-HD**	$561
Lock for Hinged Doors:	Add **-L**	$131
Microphone:	Add **-MG**	$926

Base Detail

REQUIRED INFORMATION: (ORDER CANNOT BE ENTERED WITHOUT THIS INFORMATION)
• Choose Wood Species & Finish: See Page 8. (Available in Ash, Cherry, Maple, Rift Cut Oak, Walnut, Double Cut)
• Choose edge profile:

OV - Oval   **CR** - Crown   **RB**-Reverse Bevel

• For lecterns with **-HD** option only: Choose Metal Finish for pulls: Cloud (A8004), Burnished (A8009), Foil (A8006), Shadow (A8005), Galaxy (A8007)

General Information:
• Includes 120 volt, 6 plug outlet strip with 9' power cord
• Reading light standard
• Hidden locking casters
• One adjustable and one fixed shelf
• Grommets included

FORTE PLANNING GUIDE + PRICE LIST
January 2014

NUCRAFT