

SUCCESS TIPS

- Inspect the box. Damage and dents in the box may be evidence of damaged material. Only sign for good HPL.
- Remove the laminate from this box right away. The longer HPL is kept rolled the less it will stay flat on your fabrication or cutting table.
- Inspect the sheets. Know that some factory defects might be under the peel coat. Finding defects now will save money later.
- Let sheets acclimatize. Over night should suffice.
- Check for color match. Did you order correctly? Did we ship correctly? Put a sample chip to each sheet.
- Many laminates such as metals have a direction. Always lay-up panels in the same direction.
- Most cracking occurs in the winter from heated shops in cold climates. HPL likes moisture.
- Before you postform call your HPL vendor. Dwell times, bending temperatures and other items vary among laminate brands.
- In general, rigid adhesives such as PVA are more stable than contact adhesives.
- Substrates such as MDF and particleboard are good. Plywood is not recommended.
- Rounded corners and filed edges prevent many problems.
- After fabrication use clean soft rags to wipe away over spray and other surface dirt. Dirty rags merely smear.
- ABET LAMINATI is successfully fabricated in such diverse locations as Riyadh, Saudi Arabia; Calgary, Canada; Singapore, Finland and Phoenix, AZ. Done correctly you can have a successful experience with the world's most exciting HPL.