

Keilhauer is driven by its Big Time Corporate Goal of closed loop manufacturing where waste doesn't exist, materials are benign and made of recycled or renewable content, and all energy is renewable.

To achieve this goal we are guided by our sustainability policy, occupied by our sustainability programs, and supported by our people.



In our journey to closed loop manufacturing we have achieved:

- ✓ 100% renewable electricity
- ✓ Near 0 process water use
- ✓ Textile and leather recycling
- ✓ Food waste composting
- ✓ Blanket wrapped shipping that saves 76,000 boxes/ year
- ✓ Design for Environment that evaluates product lifecycle impacts in design, and maximizes recycled and renewable content



BELLE

MATERIAL & RESOURCES

LEED-CI MR Credit 2	Construction Waste Management – 50% or 75% diverted Keilhauer products are wrapped in a recyclable LDPE bag, and can be shipped in a recyclable cardboard box or in a reusable blanket wrapping that is taken back by the shipper at delivery.
LEED-CI MR Credit 3.2	Materials Reuse Furniture and Furnishings – 30% Keilhauer products are designed for durability and offer a long useful life with a ten year warranty. Seating can be reupholstered and reused to contribute to this point on future projects.
LEED-CI MR Credit 4	Recycled Content – 10% or 20% Post-consumer Recycled Content 0% Pre-consumer Recycled Content 0%
LEED-CI MR Credit 5	Regional Materials – 20% manufactured regionally Keilhauer products may contribute to this point depending on project location. Products are manufactured in Toronto, Ontario, Canada.
LEED-CI MR Credit 6	Rapidly Renewable Materials – 2.5% rapidly renewable Some Keilhauer textiles are made of rapidly renewable cotton or wool, and some foam contains a portion of rapidly renewable soy-based content.

INDOOR ENVIRONMENTAL QUALITY

LEED-CI IEQ Credit 4.5	Low-Emitting Materials – Systems Furniture and Seating SCS Indoor Advantage Gold Certified. Download the SCS Indoor Air Quality Certificate Registration # SCS-IAQ-03451 at http://www.scsglobalservices.com/certified-green-products-guide
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MATERIAL & RESOURCES

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LEED-NC MR Credit 3	Materials Reuse – 5% or 10% reused Keilhauer products are designed for durability and offer a long useful life with a ten year warranty. Seating can be reupholstered and reused to contribute to this point on future projects.
LEED-NC MR Credit 4	Recycled Content – 10% or 20% Post-consumer Recycled Content 0% Pre-consumer Recycled Content 0%
LEED-NC MR Credit 5	Regional Materials – 10% or 20% manufactured regionally Keilhauer products may contribute to this point depending on project location. Products are manufactured in Toronto, Ontario, Canada.
LEED-NC MR Credit 6	Rapidly Renewable Materials – 2.5% rapidly renewable Some Keilhauer textiles are made of rapidly renewable cotton or wool, and some foam contains a portion of rapidly renewable soy-based content.

