



SPECIFICATIONS

Date Created: 1/07/08

Date Revised: 1/08/08

ADDISON ARM CHAIR SERIES

ADD2 – A 1 / A 2 / A 3 / A 4 / A 5

Product Information:

<u>Measurement</u>	<u>Millimeters</u> <u>Inches</u>	
	Overall Height	846
Overall Width	599	23.58
Overall Depth	602	23.70
Seat Height	459	18.07
Seat Depth	483	19.02
Width Between Arms	527	20.75
Height Of Arms From Floor	653	25.71
Height Of Arms From Seat	194	7.64
Seat Pitch	2.6°	
Back Pitch	105°	
Show Wood Specie Available In	Beech, Maple	
Fabric Yardage	A 1 - 0.70	A 2 - 1.20
	A 3 - 0.90	A 4 - 0.70
	A 5 - 0.70	

Dimensions Of Members:

<u>Part</u>	<u>Material</u>	<u>Width</u>		<u>Thickness</u>	
		<u>Millimeters</u>	<u>Inches</u>	<u>Millimeters</u>	<u>Inches</u>
Front Legs	Show Wood	36	1.42	34	1.34
Side Rails	Show Wood	49	1.93	25	0.98
Back Legs	Show Wood	44	1.73	34	1.34
Arms	Show Wood	40	1.57	34	1.34
Front Rail	Show Wood	49	1.93	41	1.61
Back Rail	Show Wood	49	1.93	41	1.61
Back Panel Solid	Show Wood / Ply	223	8.78	23	0.91
Top Back Rail (1st)	Show Wood	43	1.69	23	0.91
Back Rail (2nd)	Show Wood	30	1.18	20	0.79
Back Rail (3rd)	Show Wood	30	1.18	20	0.79
Back Rail (4th)	Show Wood	30	1.18	20	0.79
Front Corner Block	Soft Maple	40	1.57	19	0.75
Back Corner Block	Soft Maple	40	1.57	19	0.75
Upholstered Back Top Slat	Soft Maple	44	1.73	23	0.91
Upholstered Back Uprights	Soft Maple	25	0.98	23	0.91
Upholstered Back Bottom Rail	Soft Maple	44	1.73	23	0.91
Seat Panel	Plywood	548	21.57	22	0.87

Construction:

<u>Part</u>	<u>Joinery Used</u>	<u>Method</u>
Rails To Leg	Mortice & Tenon	The front, back and side rails are joined to the legs using mortice & tenon joint and glue.
Arm To Front Leg	8mm Dia. Metal Dowel Screw	The arms are joined to the front legs using epoxy glue and a metal dowel screw.
Arm To Back Leg	10mm Dia. Wood Dowel with one wood screw	The arms are joined to the back legs using a glued wood dowel and a wood screw.
Rails To Rails	n/a	Corner blocks are used to bridge and fasten rails together. They are fastened with glue and 2 wood screws per corner block.
Horizontal Back Slats To Back Rails	Dowel	The horizontal slats are joined to the legs with dowels and glue. The middle three slats are also pinned with metal pin nails.
Backs Assemblies	n/a	The top and bottom back rails are joined to the back uprights using glue and pin nails.
Final Assembly	n/a	The upholstered back frame assembly is fastened to the chair frame with two screws through the bottom back rail and two metal pins inserted into holes on the bottom of the top rail. The seat panel is fastened to the chair frame using one screw in each corner block of the chair frame.

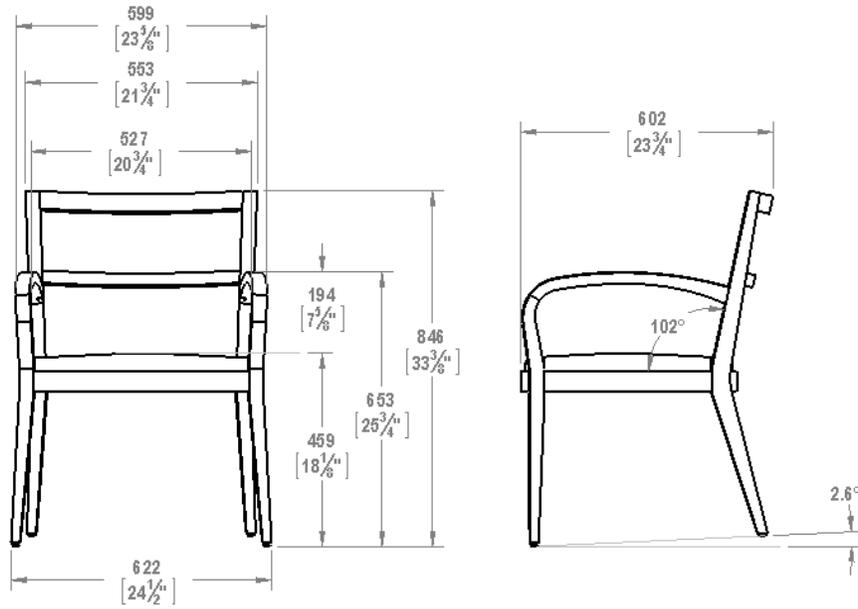
Foam And Upholstery:

<u>Part</u>	<u>Regular Foam Grade</u>	<u>Thickness Metric</u>	<u>Main Support Material</u>
Inside Back	1835FR	19mm	Jute webbing is stapled to the back, three vertically and one horizontally. Hession is then applied to the face of the frame.
Outside Back	1835FR	13mm	Hession is applied to the back of the frame.
Seat	2565FR	38mm	¼" thick decking over sinuous (no-sag) springs

General Information:

- ◇ Product is trimmed with nylon glides.
- ◇ Applied finishes are a two part catalyzed varnish.
- ◇ Product is Engineered and tested to meet Business & Institutional Furniture Manufacturers Association (BIFMA) Standard 5.1.
- ◇ For further information on this Krug product please contact Krug Customer Service at 1-888-578-5784.

ADDISON SERIES



**ADD2 A 1
OPEN BACK**



**ADD2 A 2
FULLY UPHOLSTERED BACK**



**ADD2 A 3
UPPER UPHOLSTERED BACK**



**ADD2 A 4
VERTICAL SLAT BACK**

ADDISON SERIES



**ADD2 A 5
SOLID BACK**

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