



201 E Martin St, Orleans, IN 47452  
Phone 800-457-7415 Fax 800-888-5817  
paoli.com

## Environmental Data Sheet

### Veneer Casegoods



Note: This example is intended to be typical and representative of veneer Casegoods in construction, material and process. It is based on the average of 36"x72" double pedestal (full height pedestal) desks. Design and edge treatments are specified in product catalogs and pricers.

#### Product Certifications

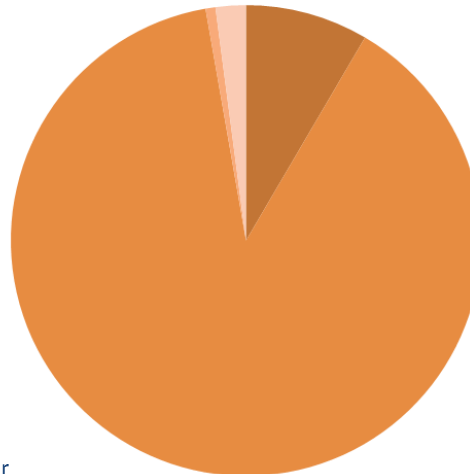
	
BIFMA Level 2	IAQ Certified Gold

#### Process Description

1. Natural or Composite veneer is adhered to particle board or MDF board with a PVA adhesive.
2. Top edges available in three edge profiles.
3. Drawer boxes are vinyl covered, assembled with glue, utilizing white glue and hot melt adhesives. Drawer fronts are attached separately.
4. Components are assembled using cleat & dowel construction.
5. Unit is placed in a corrugated carton for shipment to customer.

#### Recycled Content

Material	Post-consumer	Post-industrial	Total
Steel	25%	7%	32%
Particle board	0%	87%	87%
Plastic	0%	0%	0%
Wood	2%	56%	58%



#### Major Material Description By weight

- Steel 8.44%
- Particle Board 88.8%
- Plastic .68%
- Wood 2.08%

#### Indoor Air Emission Tests

Test Methodology: CA Spec 1350	Test Location: Berkeley Analytical, Richmond, CA	Date:
IAQ Certification	SCS	Gold

Standard	Compound	Criteria	Acceptable
BIFMA X7.1-2005	TVOC	0.250 mg/m <sup>3</sup>	Yes
	Formaldehyde	<25 ppb	Yes
	Total Aldehydes	<50ppb	Yes
	4-phenylcyclohexene	0.00350 mg/m <sup>3</sup>	Yes
Title VI of the 1990 Clean Air Act Amendments. (CFCs & HCFCs)	This product does not contain and is not manufactured with ozone depleting chemicals.		
OSHA	Formaldehyde	<10 ppm	Yes
Whole Health Organization	Formaldehyde	<10 ppm	Yes
USGBC Leadership in Energy and Environmental Design (LEED-CI June 2002 Draft)	TVOC	0.25 mg/m <sup>3</sup>	Yes
	Formaldehyde	<25 ppb	Yes
	Total Aldehydes	<50ppb	Yes
	4-phenylcyclohexene	Non-detect	Yes

We are committed to a culture of responsible environmental stewardship and sustainability.

#### Manufacturer

Paoli, LLC  
201 East Martin  
Orleans, Indiana 47452

#### General Contact

1-800-457-7415  
<http://www.paoli.com>

#### Technical Contact

Sandy Horton  
hortons@paoli.com