

ANSI/BIFMA Testing Summary SUM Task Chair

Test Standard: ANSI/BIFMA X5.1-2002
Product Series Tested: SUM Task Chair
Test Completion Dates: January 2008 or later

Tests	Section	Results
• Back Strength Test Static (Type i)	5	PASS
• Back Strength Test Static (Type II & ILL)	6	PASS
• Base Test Static	7	PASS
• Drop Test Static	8	PASS
• Swivel Test Cyclic	9	PASS
• Tilt Mechanism Test Cyclic	10	PASS
• Seating Durability Impact Tests Cyclic	11 a	PASS
• Seating Durability Tests Front Load Ease Test Cyclic	11 b	PASS
• Stability Test Rear (Type i & II)	12a	PASS
• Stability Test Rear (Type ILL)	12a	NA
• Stability Test Front	12b	PASS
• Arm Strength Test Vertical Static	13	PASS
• Arm Strength Test Vertical Horizontal	14	PASS
• Back Rests Durability Test Cyclic (Type i)	15	PASS
• Back Rests Durability Test Cyclic (Type II & ILL)	16	PASS
• Caster Chair Durability Test Cyclic	17	PASS
• Leg Strength Test Front and Side Application	18	NA
• Footrest Static Load Test Vertical	19	PASS
• Foot Rest Durability Test Vertical	20	PASS
• Arm Durability Test Cyclic	21	PASS
• Out Stop Tests for Chairs with Manually Adj, Seat Depth	22	PASS

Allsteel certifies that the above results were achieved using product in accordance to Allsteel's recommended freestanding guidelines. All testing was conducted at the HNI Corporation Test Lab; which is located at 505 Ford Avenue in Muscatine, IA The HNI Corporation Test Lab is accredited by the American Association for Laboratory Accreditation (AL2A).

Scott Shovar
Product Engineering Manager

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