FORMICA® GUIDE SPECIFICATIONS



PART 1 - GENERAL

1.1 SUMMARY

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

B. Section Includes:

1. [Standard decorative laminate] [Solid color decorative laminate] [Metal laminates] [Fire rated decorative laminates] [Chemical resistant decorative laminate] [moldings] surfacing for finishing [casework] [millwork] [countertops] [toilet partitions] [walls] [<add surfaces to be finished>] as indicated, including accessories and trim needed for a complete installation.

1.2 RELATED WORK

- **A.** Work of this section is related to work specified in the following sections:
- 1. Division 6 Section "Finish Carpentry".
- 2. Division 6 Section "Interior Architectural Woodwork".
- 3. Division 10 Section "Toilet Partitions".
- 4. Division 12 Section ["Institutional Casework"] ["Residential Casework"] ["Laboratory Casework"].
- 5. Division 16 Section ["Plumbing Fixtures"].
- **B.** Allowances: Furnish the following under the allowances indicated as specified in Division 1 Section "Allowances":
- 1. [<Insert work to be included under an allowance>.]
- **c.** Alternates: Refer to Division 1 Section "Alternates" for description of Work in this Section affected by alternates.

1.3 REFERENCES

- **A.** Reference Standards: In addition to requirements, comply with applicable provisions of following for design, materials, fabrication, and installation of component parts:
- 1. NEMA LD3-2005.

1.4 SUBMITTALS

A. Product Data: Manufacturer's technical literature for decorative plastic laminate material, adhesive for bonding plastic laminate, miscellaneous accessories and related components.

B. Samples:

- 1. Decorative plastic laminates, 5 by 7 inches (125 by 175 mm), for each type, color, pattern, and surface finish [with 1 sample applied to core material] [and specified edge material applied to 1 edge].
- **C.** Product [Schedule]: For decorative plastic laminate materials. [Use same designations indicated on Drawings.]
- **D.** Informational Submittals: Submit following packaged separately from other submittals:
- 1. Manufacturer's written handling, storage and installation instructions.

1.5 QUALITY ASSURANCE

- **A.** Fabricator/Installer Qualifications: Company specializing in fabricating and installing decorative plastic laminate finished work with a minimum 3 years experience.
- **B.** Source Limitations: Obtain decorative plastic laminate materials through one source from a single manufacturer.
- **C.** Fire-Test-Response Characteristics: Provide decorative plastic laminate with the following surface burning characteristics as determined by testing identical products per ASTM E 84 by UL or another testing and inspecting agency acceptable to authorities having jurisdiction:
- 1. Flame-Spread Index: 25 or less.
- 2. Smoke-Developed Index: 450 or less.
- **D.** Mockups: Build mockups to [verify selections made under sample Submittals and to demonstrate aesthetic effects][and qualities of materials and execution][set quality standard for fabrication and installation].

1.6 DELIVERY, STORAGE AND HANDLING

- **A.** Deliver, store, handle, and protect materials in accordance with manufacturer's written instructions.
- 1. Provide protective coverings of suitable material. Take special precautions at corners.

1.7 SEQUENCING

A. Coordinate sizes and locations of plumbing, cut-outs and other related Work specified in other Sections to ensure that interior architectural woodwork can be supported and installed as indicated.

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PART 2 - PRODUCTS

2.1 PRODUCTS AND MANUFACTURERS

A. Acceptable Manufacturer: Formica Corp., 10155 Reading Road, Cincinnati, OH. 45241 (513-786-3400).

2.2 MATERIALS AND COMPONENTS

- **A.** Decorative Plastic Laminate: Manufacturers standard and custom decorative surface papers with melamine resins, bonded under heat and pressure to kraft paper backing sheet with phenolic resins.
- **B.** Standard Decorative Laminate General Purpose Type [Decorative Laminate] [Cabinet Liner] [Backing Sheet]:
- 1. Grade: [Grade 10, HGS] [Grade 12, HGP] [Grade 20, VGP] [CLS] [BKH].
- 2. Thickness: [.045 Inches (1.1mm)] [.035 Inches (0.9mm)] [.026 Inches (0.7mm)] [.020 Inches (0.5mm)] [.030 Inches (0.8mm)].
- 3. Surface burning characteristics in accordance with ASTM E84.
- 4. Finish:
- 5. Colors and Patterns: [As indicated by manufacturer's designations] [Match Architect's samples] [As selected by Architect from manufacturer's full range].
- c. Solid Color Decorative Laminate:
- 1. Grade: [Grade CC, HCS]
- 2. Thickness: [.040 Inches (1.02 mm)].
- 3. Surface burning characteristics in accordance with ASTM E84.
- 4. Finish:
- 5. Colors and Patterns: [As indicated by manufacturer's designations] [Match Architect's samples] [As selected by Architect from manufacturer's full range].
- D. Fire Rated [Decorative Laminate] [Cabinet Liner] [Backing Sheet]:
- 1. Grade: [Grade 32, VGF] [Grade 50, HGF].
- 2. Thickness: [.030 Inches (0.8 mm)] [.045 Inches (1.1 mm)].
- 3. Surface burning characteristics in accordance with ASTM E84 or UL723.
- 4. Finish:
- 5. Colors and Patterns: [As indicated by manufacturer's designations] [Match Architect's samples] [As selected by Architect from manufacturer's full range].
- E. Chemical Resistant Decorative Laminate:

- 1. Grade: [Grade A3, Post Forming Grade]
- 2. Thickness: [.038 Inches (1.0 mm)]
- 3. Surface burning characteristics in accordance with ASTM E84.
- 4. Finish:
- 5. Colors and Patterns: [As indicated by manufacturer's designations] [Match Architect's samples] [As selected by Architect from manufacturer's full range].
- F. Metal Laminate:
- 1. Grade: [Grade 82] [Grade 83] [Grade 84] [Grade 85] [Grade 86].
- 2. Thickness: [.025 Inches (0.7mm)] [.030 Inches (.08mm)] [.040 Inches (1.0mm)] [.050 Inches (1.3mm)]
- 3. Sheet Size: [4 Foot x 8 Foot] [4 Foot x 10 Foot]
- 4. Surface burning characteristics in accordance with ASTM E84.
- 5. Finish:
- 6. Colors and Patterns: [As indicated by manufacturer's designations] [Match Architect's samples] [As selected by Architect from manufacturer's full range].
- G. Edge Molding:

Grade: [Grade 12, HGP]

Profile thickness: [1.25" Ogee and Bullnose]

Size/Profile: [A12, Ogee] [B12, Bullnose]

Finish:

Colors and Patterns: [As indicated by manufacturer's designations] [Match Architect's samples] [As selected by Architect from manufacturer's full range].

H. Edge Banding: [Grade HGS] [PVC tape, 0.018-inch (0.460-mm) minimum thickness, matching laminate in color, pattern, and finish] [PVC T-mold matching laminate in color, pattern, and finish] [PVC edge banding, 0.12 inch (3 mm) thick, matching laminate in color, pattern, and finish].

2.3 ACCESSORY MATERIALS

Adhesive for Bonding Plastic Laminate: [Unpigmented contact cement] [Contact cement] [PVA] [Urea formaldehyde] [Resorcinol].

Adhesive for Bonding Edge Molding: Provide type as specified in manufacturer's written installation instructions

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PART 3 - EXECUTION

3.1 EXAMINATION AND PREPARATION

A. Examine surfaces for conditions that would adversely affect decorative plastic laminate surfacing or edge performance.

3.2 INSTALLATION

- **A.** General: Install decorative plastic laminate in accordance with manufacturer's written installation instructions, approved Submittals and requirements of [Division 6 Section "Finish Carpentry"] [Division 6 Section "Interior Architectural Woodwork"] [Division 10 Section "Toilet Partitions"] [Division 12 Section ["Institutional Casework"] ["Residential Casework"] ["Laboratory Casework"]].
- 1. Provide templates and rough-in measurements.

Edge Molding: Install in accordance with manufacturer's written installation instructions.

3.3 CLEANING AND PROTECTION

- A. Cleaning:
- 1. Clean decorative plastic laminate surfaces and edge moldings in accordance with manufacturer's instructions.
- B. Protection:
- 1. Do not permit construction near unprotected surfaces.

END OF SECTION