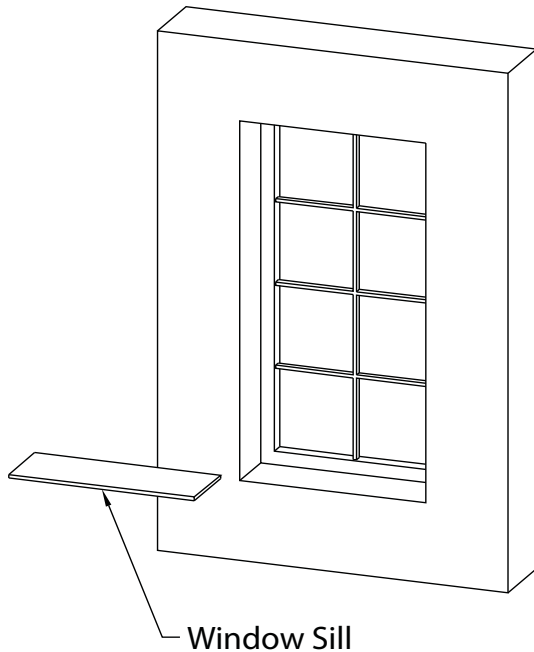


BioPrism® Solid Surface

Installation Instructions Window Sill

Please read all instructions before installing products.

FIG.1



1. Window sills are manufactured to your specifications, either flat or with a drop edge. If trimming is required use a belt sander with #24 or #36 sandpaper or a saber saw to trim sills. Make sure to maintain at least a 1/16" gap on each end that butts up to a window jam/wall return for thermal expansion. **DO NOT** trim the finished edges of sills. If sills have "ears" that extend beyond window opening, make sure to maintain a 1/8" radius on all inside corners to protect against cracking.

Note: Always support sills properly when sanding or cutting.

2. Apply a bead of clear adhesive within 2" of the perimeter of the area where the sill will be installed. Apply Quarter coin-sized drops of clear adhesive, spaced 8" apart, over the remaining field. *See Figure 2*
3. Position the sill in the opening and press the sill into place.
4. Apply a bead of silicone sealant around the perimeter of the opening. To seal the 1/16" gap for thermal expansion, use a paintable latex caulk if you are planning to paint later.

See Figure 3

FIG.2

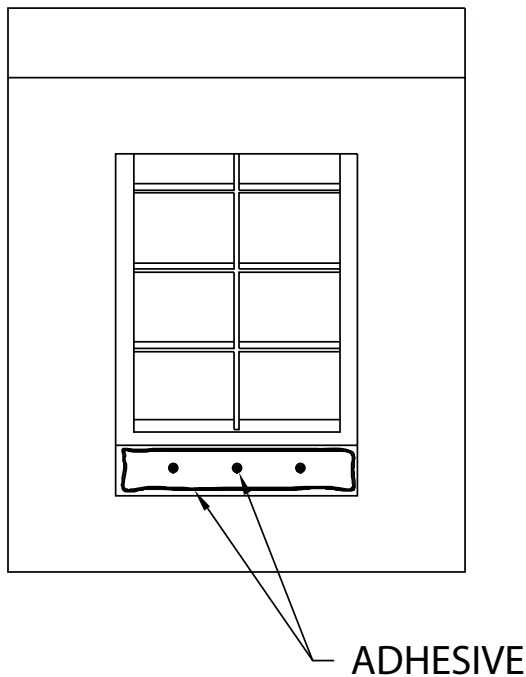
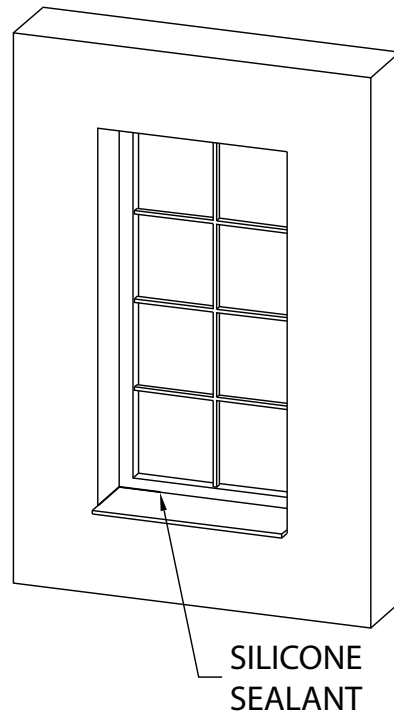


FIG.3



IPC.1307/REV.3