nora® cove stick **COVE STICK**

1 Product Name / Manufacturer

1.1 Product

nora® rubber compound 959 with abundant natural fillers and environmentally compatible color pigments. The nora® cove stick (H 9010), Article 7731, comes 32.8 ft. (10.0 m) in length.

1.2 Manufacturer

nora systems, Inc. 9 Northeastern Blvd. Salem. NH 03079 800-336-5096 603-894-1021 www.nora.com/us

1.3 Product Description

nora cove stick Article 7731

1.4 Physical Characteristics

Material Size: ~ 0.59 inches (15mm) by 0.59 inches (15mm) 32.8 feet in length

Thickness: 3.2mm.

ASTM Specification: ASTM F1861 Type TP rubber, thermoplastic.

Composition: Homogeneous rubber compound.

Color: Varies.

Surface: Smooth

2 Technical Data

2.1 Static Load Limit

Not Applicable.

2.2 Rolling Load Limit

Not Applicable.

2.3 Slip Resistance

Not Applicable.

2.4 Flammability

ASTM E648; NFPA 253; NBSIR 75 950, 1.0 achieved, ≥ 0.45 watts/sq. cm for Class 1 is required.

2.5 Smoke Density

ASTM E662; NFPA 258; NBS, 147 (flaming) and 249 (non-flaming) achieved, < 450 is required.

2.6 Bacteria Resistance

Not Applicable.

2.7 Hardness

Not Applicable.

3 Installation

3.1 Site Conditions

The nora cove stick accessory and adhesive must be acclimated in the correct conditions for at least 48 hours prior to use. Areas of the flooring subjected to direct sunlight, for example through doors or windows, must be covered using blinds, curtains, cardboard or similar materials for 24 hours before and throughout installation and for a period of 72 hours after the installation to allow nora nose caulk to cure.

The area to receive flooring must be fully enclosed, weather tight and climate controlled at the normal service ambient temperature and humidity (except walk-in freezers or similar). If this is not possible then the ambient temperature must remain steady (± 10°F) and be between 59°F and 80°F for at least 48 hours prior, during and 72 hours after installation (do not use gas fueled blowers.) The ambient relative humidity is recommended to be 50% RH ± 10%. However, dew point must be avoided, or stop the installation and remove any applied adhesive. The substrate surface must be at least 5°F above dew point.

3.2 Substrates

Perform testing and the proper preparation protocol (as described in the opening section of the nora installation guide), and follow the appropriate sections of this guide for installing

flooring, substrate preparation and adhesive usage.

At the intersection between the wall and subfloor, no gap should be so wide that the cove stick cannot be installed correctly. If it is, then it must be filled and smoothed using a suitable product before installation. Ensure that the wall is dry, smooth and clean. If dusty then prime using a suitable water based primer applied with a small roller or paint brush.

Install the appropriate size nora[®] profix tape (90 for 4 inch or 145 for 6 inch) to the wall keeping it close to the substrate.

Cut the nora cove stick to size and miter all corners, then remove the bottom 1 inch of wax paper from the nora profix and adhere the nora cove stick to the wall (no need to adhere it to the subfloor).

3.3 Adhesive

Use appropriate size nora profix tape adhesive following the nora[®] Installation Guide.

3.4 Heat Welding

Not applicable (cove stick).

3.5 Cold Welding

Not applicable (cove stick).

3.6 Flash Coving

Not applicable (cove stick).

3.7 Installation Guidelines

Refer to the nora Installation Guide. For complete details go to www.nora.com/us.

4 Care and Cleaning

Refer to nora[®] Maintenance Guide - stairtreads. For complete details go to www.nora.com/us.

5 Warranty

See nora[®] Limited Warranty for 1 year defect warranty. For complete details go to www.nora.com/us.

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