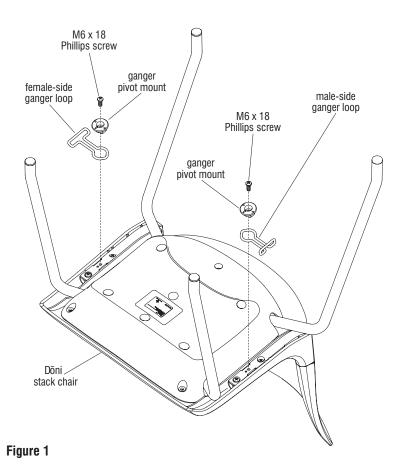
## Assembly Instructions ■

Dōni™ Stack Chair Ganger Kit

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 Carefully turn the Doni stack chair upside down onto a soft, protective surface such as the seat of another chair (Figure 1).

**Note:** Ganger loops are provided as male and female in design, and one of each is installed to the underside of a chair. It is important to always install the same style loop on the same side for every chair receiving ganger loops (i.e. female loop always installed to the left-hand side and male ganger loop always to the right-hand side as shown (Figure 1).

- 2. Position a female-side ganger loop over the mounting location at the left-hand side of the chair as illustrated, Next, insert a M6 x 18 Phillips screw through a ganger pivot mount as illustrated and rotate the ganger mount such that the arrow points to the front of the chair as illustrated (Figure 1).
- 3. Set the ganger pivot mount with screw over the mounting end of the female-side ganger loop and install to underside of chair. Repeat procedure for male-side ganger loop at right-hand side of chair (Figure 1).



Assemble units as described herein only. To do otherwise may result in instability. All screws, nuts and bolts must be tightened securely and must be checked periodically after assembly. Failure to assemble property, or to secure parts may result in assembly failure and personal injury.