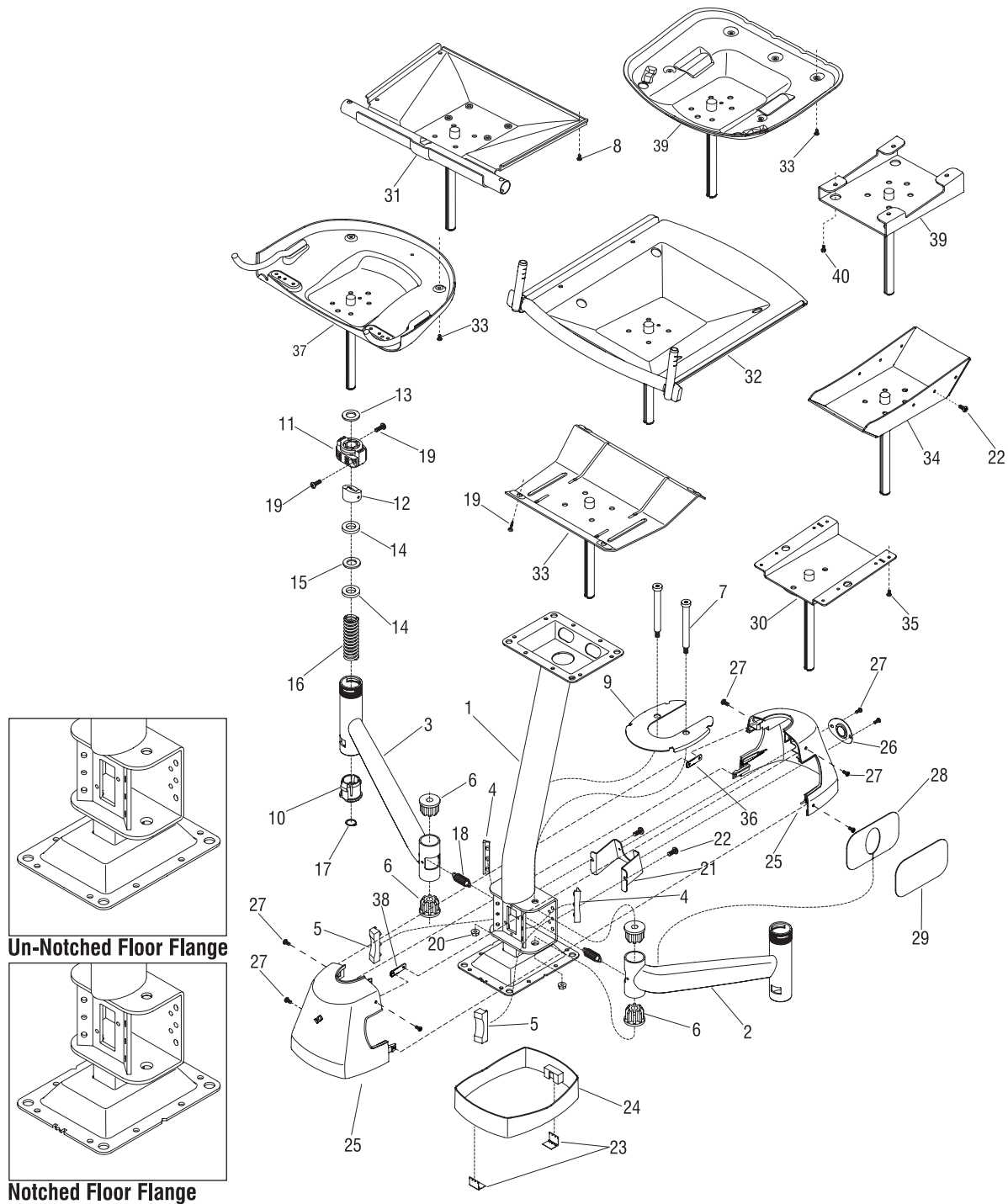


Parts Diagram

University™ Seating

Select Swing-Arm Base - UNIVS

September 2016



Un-Notched Floor Flange

Notched Floor Flange

■ University™ Seating - Select Swing-Arm Base - UNIVS

Parts Diagram

.XX = Select Color

"Y" = Slope (0-9)

Item	Part Number	Item Description
1	46.3159.YXX.ASM	Leg Weldment
	46.3160.YXX.ASM	Leg Weldment, 4" Additional
2	46.3162.27.XX	Swing Arm Wldmt., 27", Torsion, Torsion Air, Strive, Wave, Dorsal, 1000 Poly (arm only)
	46.3162.27.LXXA	Swing Arm Wldmt., 27", Torsion, Torsion Air, Strive, Wave, Dorsal, 1000 Poly, Left-hand Assembly
	46.3162.27.RXXA	Swing Arm Wldmt., 27", Torsion, Torsion Air, Strive, Wave, Dorsal, 1000 Poly, Right-hand Assembly
	46.3162.30.XX	Swing Arm Wldmt., 30", Torsion, Torsion Air, Strive, Wave, Dorsal, 1000 Poly (arm only)
	46.3162.30.LXXA	Swing Arm Wldmt., 30", Torsion, Torsion Air, Strive, Wave, Dorsal, 1000 Poly, Left-hand Assembly
	46.3162.30.RXXA	Swing Arm Wldmt., 30", Torsion, Torsion Air, Strive, Wave, Dorsal, 1000 Poly, Right-hand Assembly
3	46.3161.27.XX	Swing Arm Wldmt., 27", Piretti 2000 Task (arm only)
	46.3161.27.LXXA	Swing Arm Wldmt., 27", Piretti 2000 Task, Left-hand Assembly
	46.3161.27.RXXA	Swing Arm Wldmt., 27", Piretti 2000 Task, Right-hand Assembly
	46.3161.30.XX	Swing Arm Wldmt., 30", Piretti 2000 Task (arm only)
	46.3161.30.LXXA	Swing Arm Wldmt., 30", Piretti 2000 Task, Left-hand Assembly
	46.3161.30.RXXA	Swing Arm Wldmt., 30", Piretti 2000 Task, Right-hand Assembly
4	46.3208.BL	Bumper, Leg Weldment/Swing Arm, Rear
5	46.3192	Bumper, Leg Weldment/Swing Arm, Front
6	53.6421	Bushing, Swing Arm
7	46.3634	Bolt, 1/2" x 4-1/4" Shoulder
8	12.0011	Screw, M6 x 18 PPH, Piretti Torsion
9	46.3154	Shroud Support
10	06.4212	Bushing, Bottom
11	06.4213.BL	Upper Cam
12	06.4215	Lower Cam
13	12.0030	Washer, 3/4 x 1 1/4", 18 Gauge
14	53.4211.BL	Spacer
15	06.0030	Plastic Bearing
16	45.4202	Compression Spring
17	12.4202	Retaining Ring
18	45.0080.C	Spring, Swing Arm
19	12.2801	Screw, 1/4-15 x 3/4" PPH
20	12.3008	Flange Locking Nut, 3/8"-16
21	46.3155	Electrical Bracket
22	12.0074.P	Screw, 1/4-20 x 5/8" Self-tapping
23	12.0950	Clip, Black Flange (used on notched floor flange)
	12.0395	Clip, Flange (used on un-notched floor flange)
24	46.3151.XX	Base Flange Skirt
25	46.3150.XX	Shroud Half, Select Base
26	46.3163.XX	Oval Face Plate
27	PC.12.0009.XX	Screw, #10-24 x 1/2" Self-tapping
28	46.3166	Plastic Side Shield (with opening for swing-arm)
29	46.3166.S	Plastic Side Shield (solid for no swing-arm)
30	85.4261.XX	Spider Wldmt., Piretti 2000 Task
31	46.3081.XX	Spider Wldmt., Torsion, Torsion Air
32	FSSTR	Seat Frame Assembly, Strive (frame shown only)
33	87.6103.XX	Spider Wldmt., Dorsal, 1000 Poly
34	46.9176.XX	Spider Wldmt., Intellect Wave
35	12.5142	Screw, #8-25 x 3/8" PPH, Piretti 2000 Task
36	46.8700	Bracket, Shroud Splice
37	FSGP	Seat Frame Assembly, Grazie
38	87.0441.XX	Spider Wldmt., Apply
39	87.0508.XX	Seat Frame Assembly, Doni
40	12.0565	Screw, 1/4-20 x 1/2" Hex Head w/ Nylok