

LOGIC CONFERENCE TABLE

HBF

B1013-0004-00

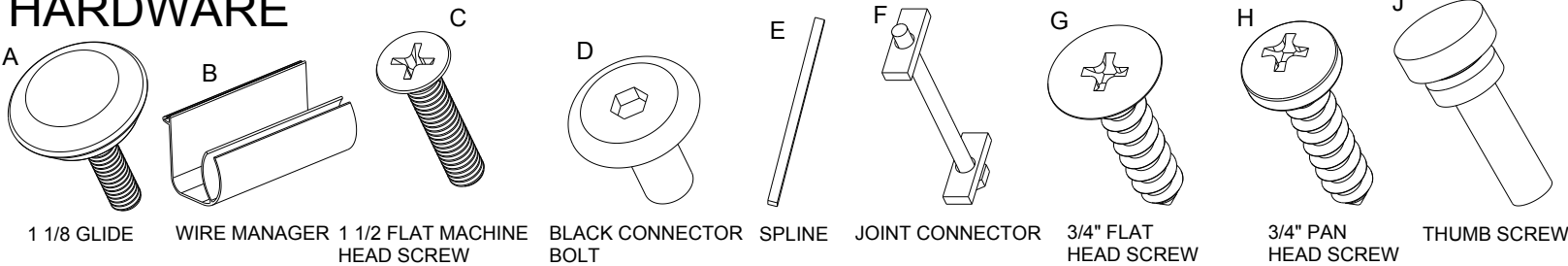
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ASSEMBLY INSTRUCTIONS

GENERAL NOTES

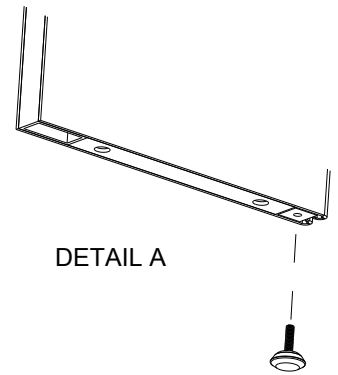
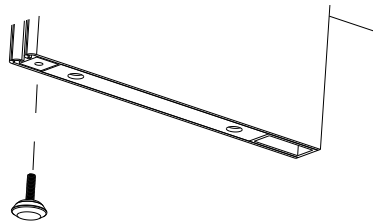
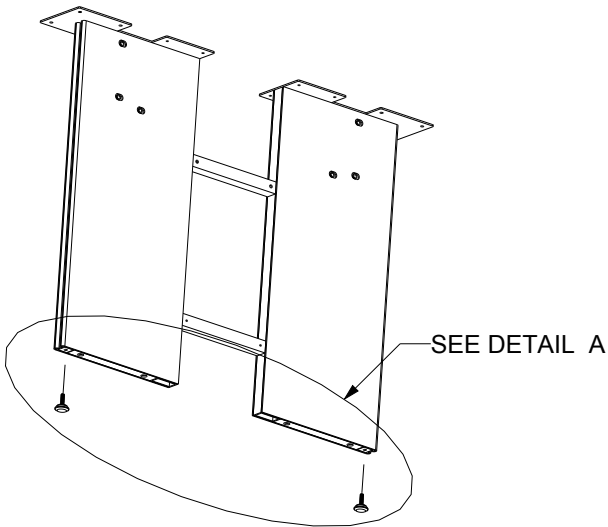
1. ALWAYS PROTECT THE WORKSURFACE DURING INSTALLATION.
2. ALWAYS LEVEL UNIT(S) AT FINAL LOCATION.
3. TWO PERSON ASSEMBLY REQUIRED

HARDWARE



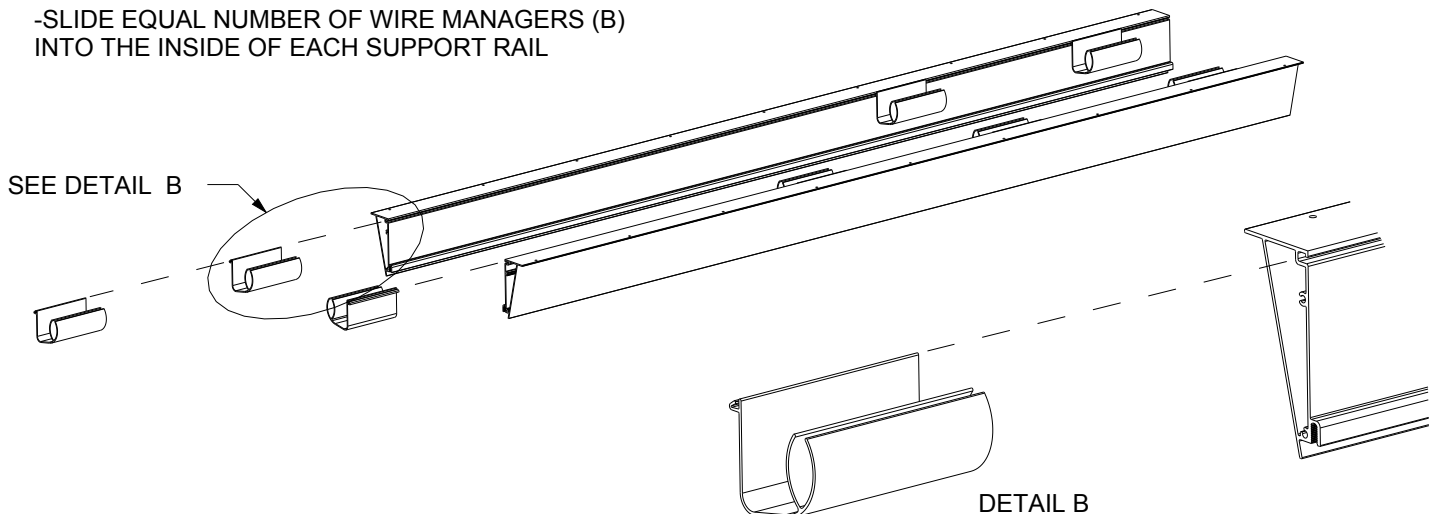
1 INSTALL GLIDES

-THREAD IN ALL ADJUSTABLE GLIDES (A) INTO BASE GLIDE HOLES



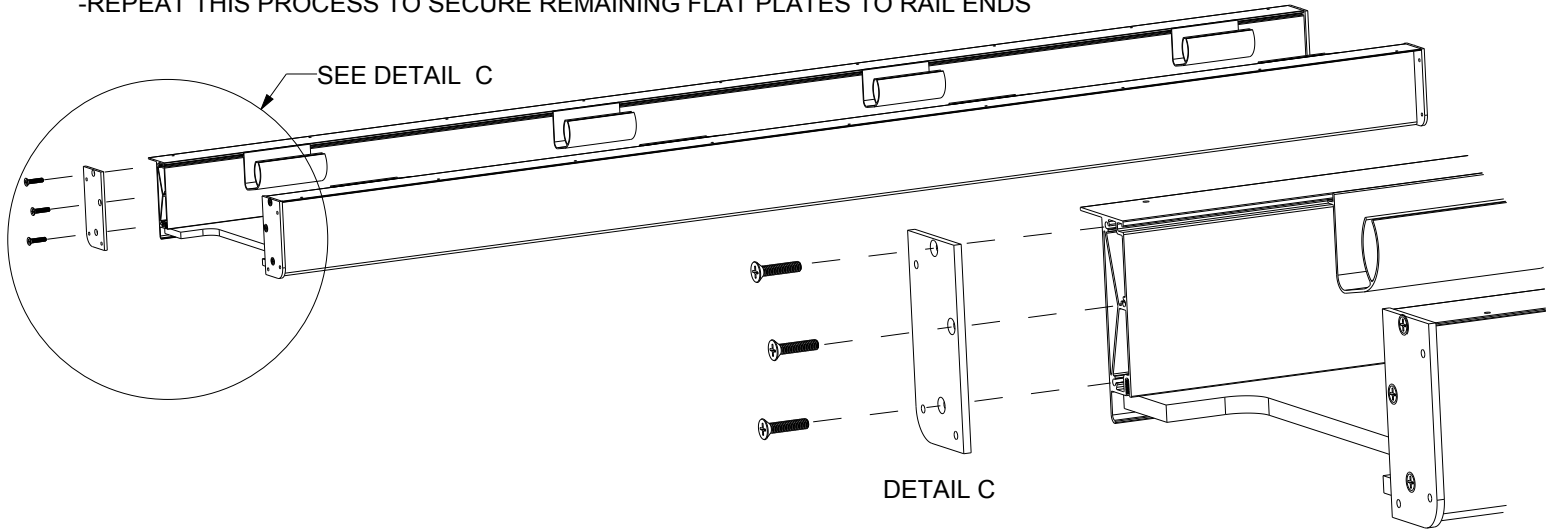
2 ATTACH WIRE MANAGEMENT CLIPS

-SLIDE EQUAL NUMBER OF WIRE MANAGERS (B) INTO THE INSIDE OF EACH SUPPORT RAIL



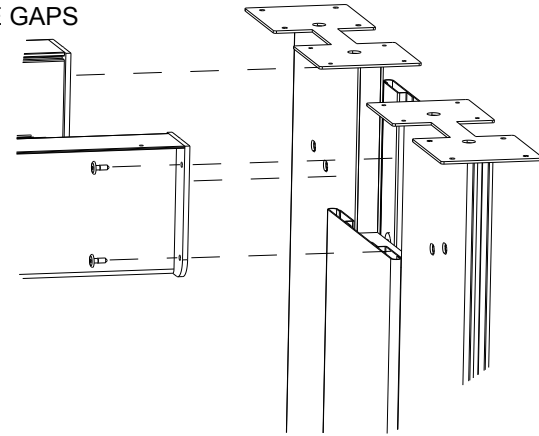
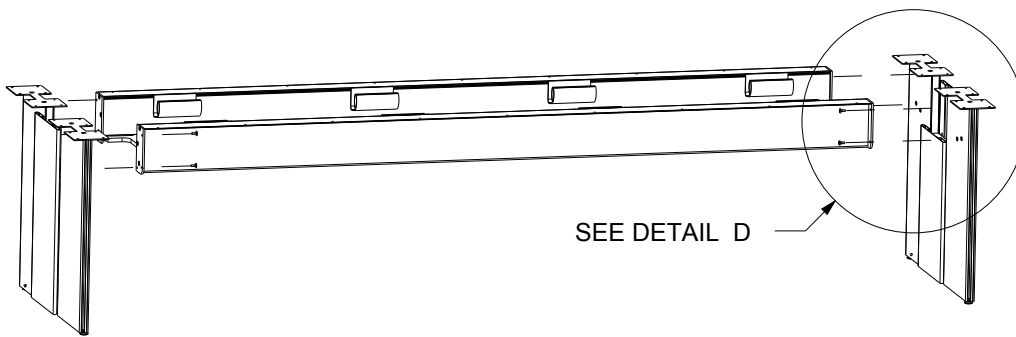
3 ATTACH FLAT PLATES TO END OF RAILS

- ALIGN FLAT PLATES WITH MOUNTING HOLES AS SEEN BELOW
- SECURE PLATE TIGHTLY AGAINST END OF RAIL WITH FLAT HEAD 1 1/2" MACHINE SCREWS (C)
- MAKE SURE TO PROPERLY ALIGN THE ALUMINUM EXTRUSIONS TO FULLY CLOSE GAPS
- REPEAT THIS PROCESS TO SECURE REMAINING FLAT PLATES TO RAIL ENDS



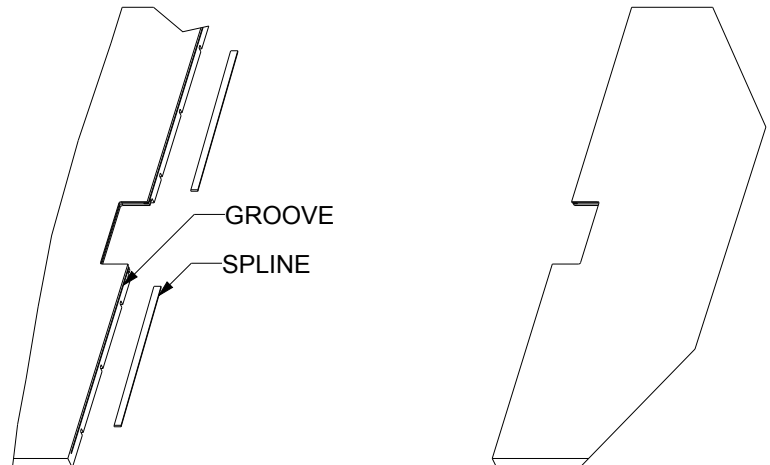
4 ATTACH FLAT PLATE TO BASES

- ALIGN TWO RAIL WITH SIDES OF BASES
- SECURE FLATPLATE TO BASE USING BLACK CONNECTOR BOLTS (D)
- MAKE SURE TO PROPERLY ALIGN THE PLATE TO THE BASE TO FULLY CLOSE GAPS
- REPEAT THIS PROCESS UNTIL ALL RAIL ARE FASTENED TO BASES



5 INSTALL SPLINES

- INSERT SPLINES (E) IN ONE GROOVE OF EACH JOINT
- PLACE TOPS ON THE BASES IN FINAL LOCATION
- SLIDE TOPS TOGETHER ALIGNING THE SPLINES TO THE GROOVE



NOTE:
DO NOT LIFT TOP ONCE JOINT FASTENERS ARE
INSTALLED. UNEVEN LIFTING WILL PINCH THE
TOP VENEER AT THE SEAM CAUSING A BUBBLE
IN THE VENEER.

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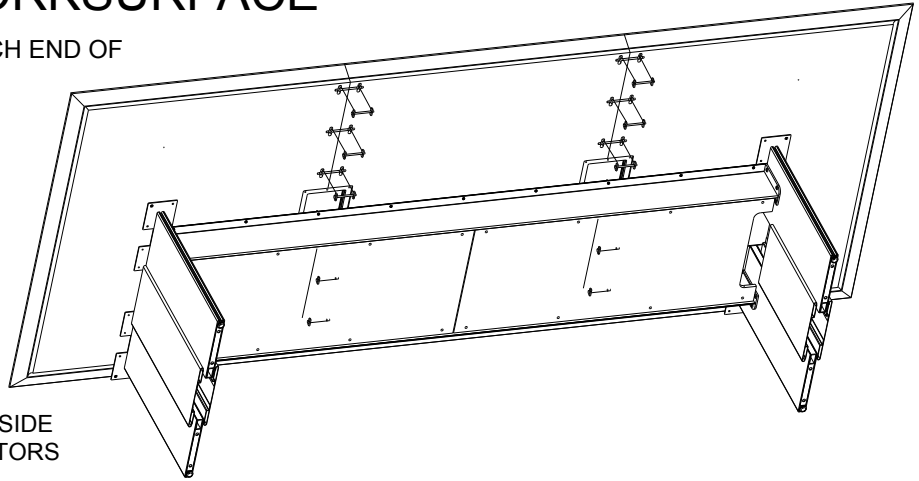
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6 ALIGN AND SECURE WORKSURFACE

- INSTALL ONE JOINT CONNECTOR (F) ON EACH END OF JOINT TO ENSURE PROPER ALIGNMENT
- INSTALL REMAINING JOINT CONNECTORS

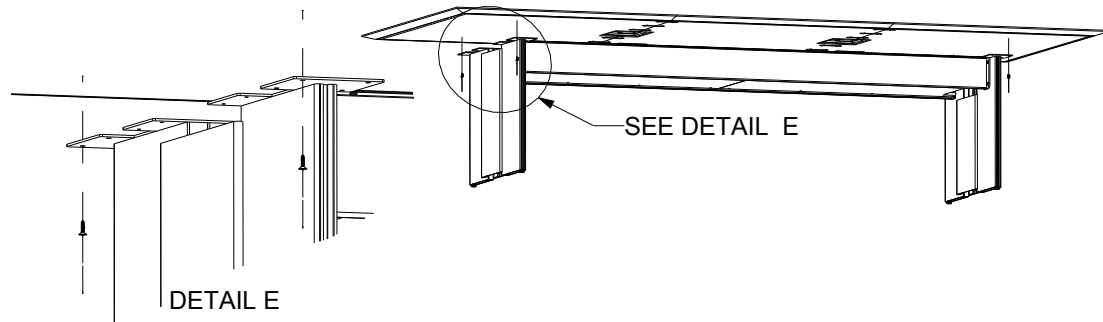
NOTE: ALWAYS INSTALL THE TOP RIGHT SIDE UP ON TOP OF THE BASES. USE SAWHORSES IF NECESSARY TO SUPPORT THE TOP BEFORE THE BASES ARE ATTACHED.

NOTE: TOP WILL HAVE TO BE MOVED FROM SIDE TO SIDE SLIGHTLY IN ORDER TO INSTALL ALL JOINT CONNECTORS



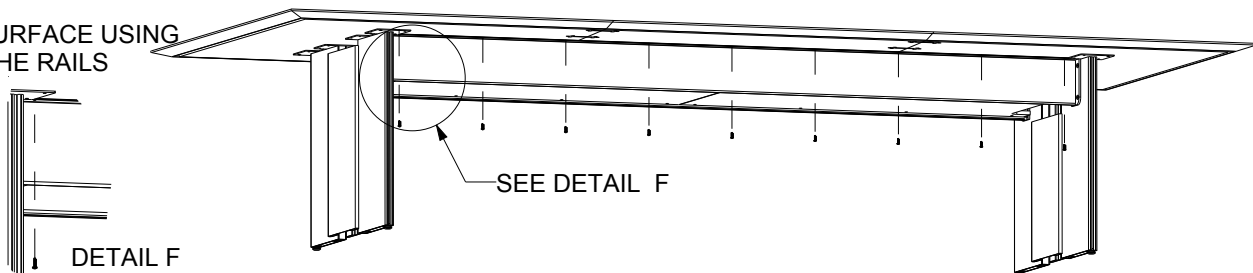
7 SECURE WORKSURFACE TO BASES

- CENTER TOP ON BASES
- ALIGN LOCATION HOLES ON BOTTOM OF WORKSURFACE TO OUTER SCREW HOLE IN THE BASE FLAT PLATES
- INSTALL ONE 3/4" FLAT HEAD SCREW (G) IN EACH CORNER TO ENSURE PROPER ALIGNMENT
- ONCE ALIGNED, FINISH SECURING FLAT PLATES TO WORKSURFACE



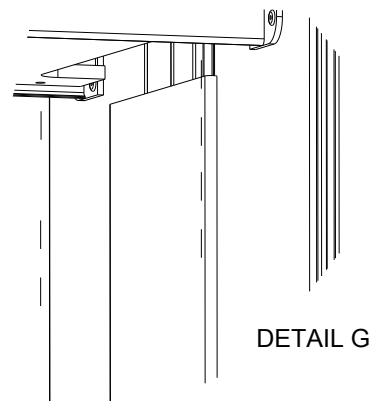
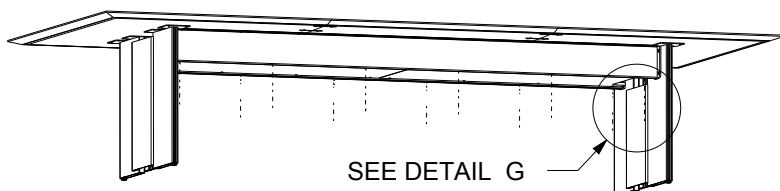
8 SECURE RAILS TO WORKSURFACE

- SECURE RAILS TO WORKSURFACE USING THE MOUNTING HOLES IN THE RAILS WITH 3/4" PAN HEAD SCREWS (H)
- DO THIS FOR ALL RAILS



9 INSTALL BOTTOM PANEL (FOR WIRE MANAGEMENT)

- SECURE BOTTOM PANEL TO UNDERSIDE OF THE UNDERSIDE OF THE SIDERAILS USING THUMB SCREW (J)



10 ADJUST GLIDES TO LEVEL TABLE