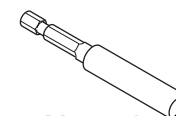
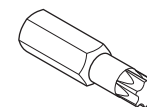


PROFILE OF HARDWARE FOR CLARITY

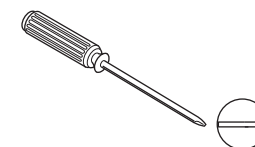
M6 x 45mm
Wafer Head Screw



Magnetic
Bit Holder



T-30



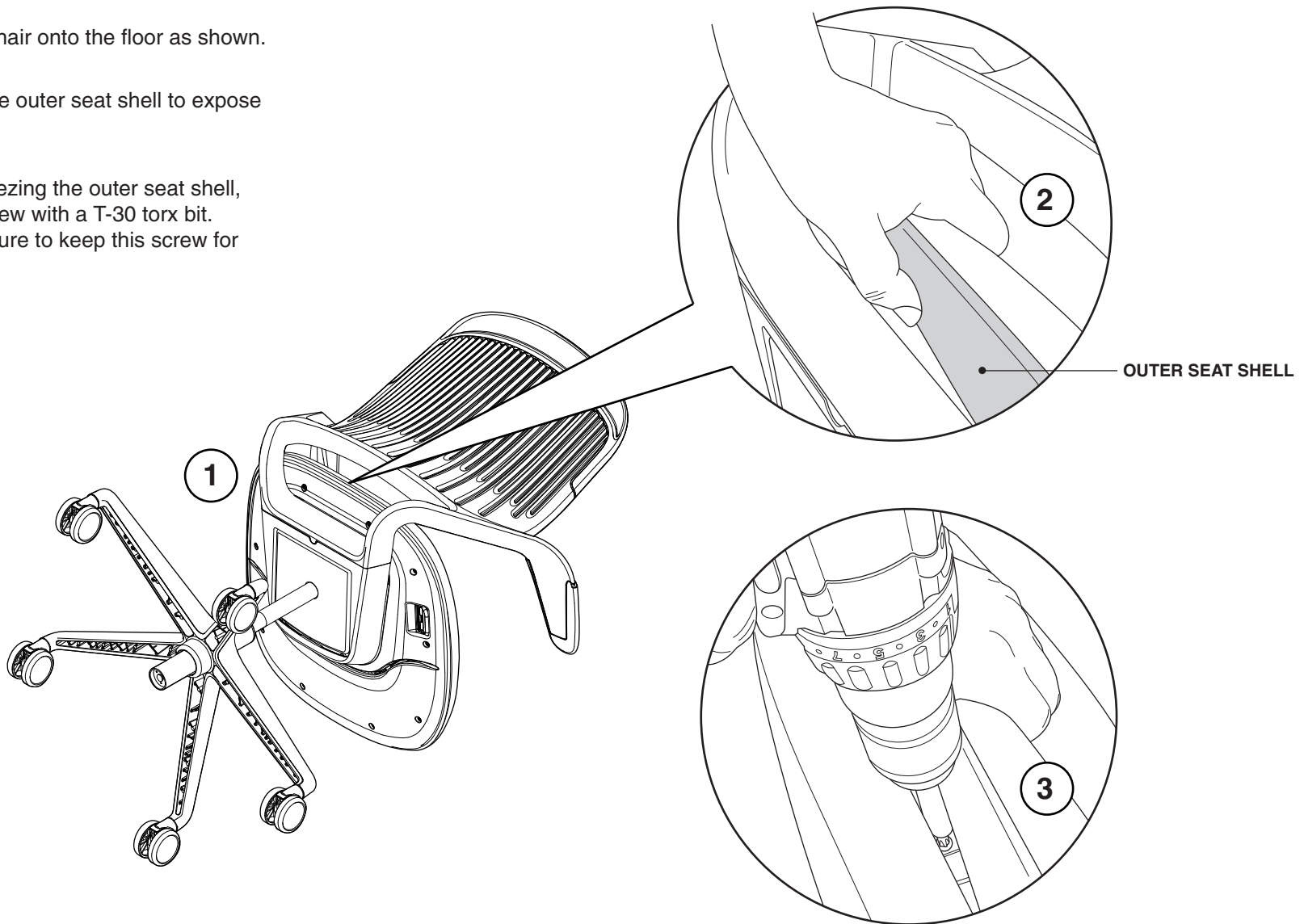
If you have a problem, question, or request, call
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for immediate action by people who want to help you.
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1. Place the chair onto the floor as shown.

2. Squeeze the outer seat shell to expose the seat screw.

3. While squeezing the outer seat shell, remove the screw with a T-30 torx bit.

NOTE: Make sure to keep this screw for reassembly.

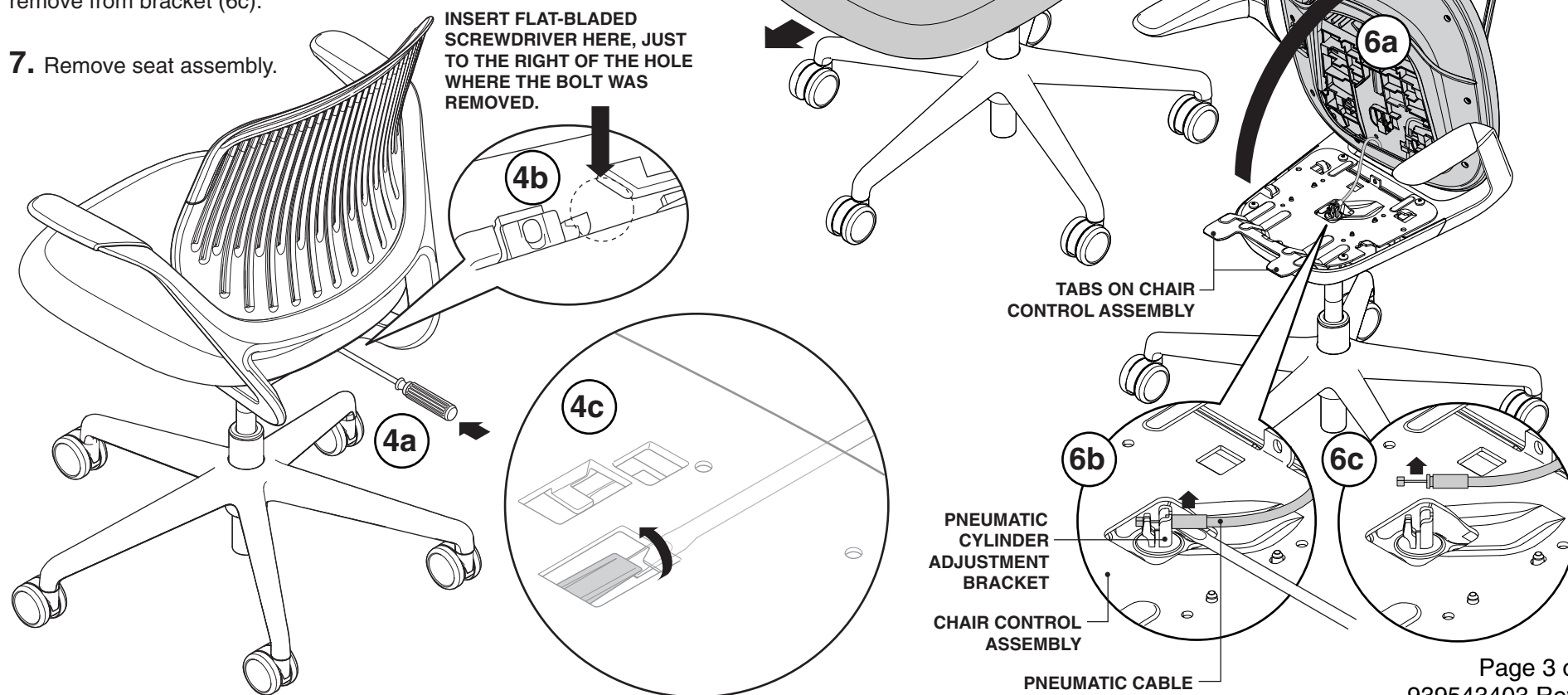


4. Place chair upright and insert a large flat-bladed screwdriver into the seat cushion (4a). Screwdriver must be inserted to the right of the hole where the bolt was removed in step 3 (4b). Insert the screwdriver inward until you locate the catch and then pry catch upward (4c). Grab the seat at the rear and pull sharply upward and forward while prying up on catch.

5. Carefully pull seat assembly forward to clear the tabs on the front of the chair control assembly. **DO NOT** pull seat assembly any farther forward than necessary to avoid kinking the pneumatic cable.

6. Flip seat assembly upward (6a). Locate the pneumatic cylinder adjustment bracket. Pry upward on pneumatic cable (6b) and then remove from bracket (6c).

7. Remove seat assembly.



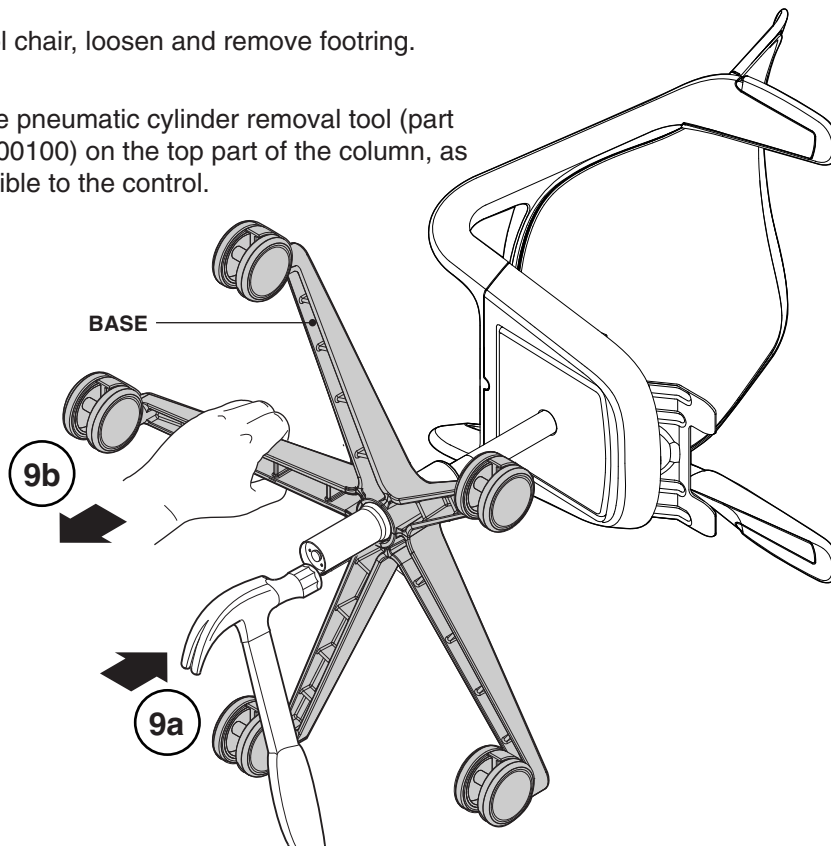
8. Lay chair on its side.

9. Hit bottom of the cylinder with a hammer (9a) while pulling forward on the chair base (9b).

10. Remove chair base.

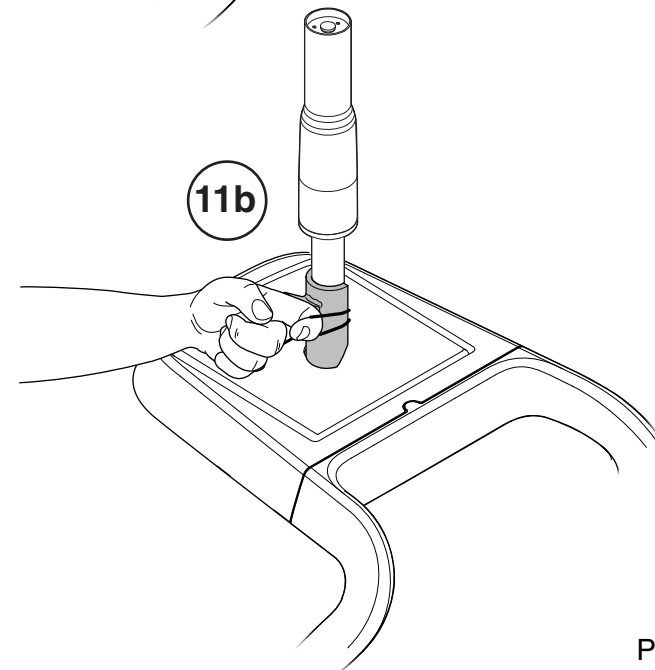
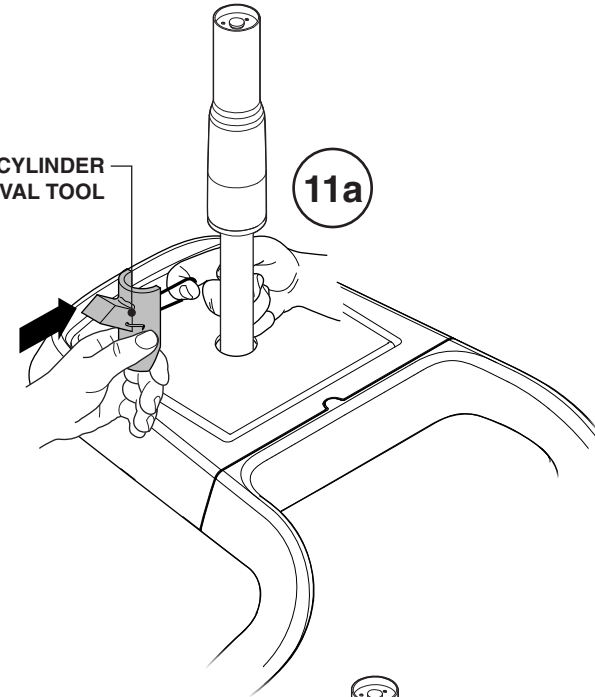
NOTE: If stool chair, loosen and remove footring.

11. Install the pneumatic cylinder removal tool (part number 879100100) on the top part of the column, as close as possible to the control.



NOTE: DO NOT hit the inner cylinder rod with the hammer. Hit the outer rim of the cylinder.

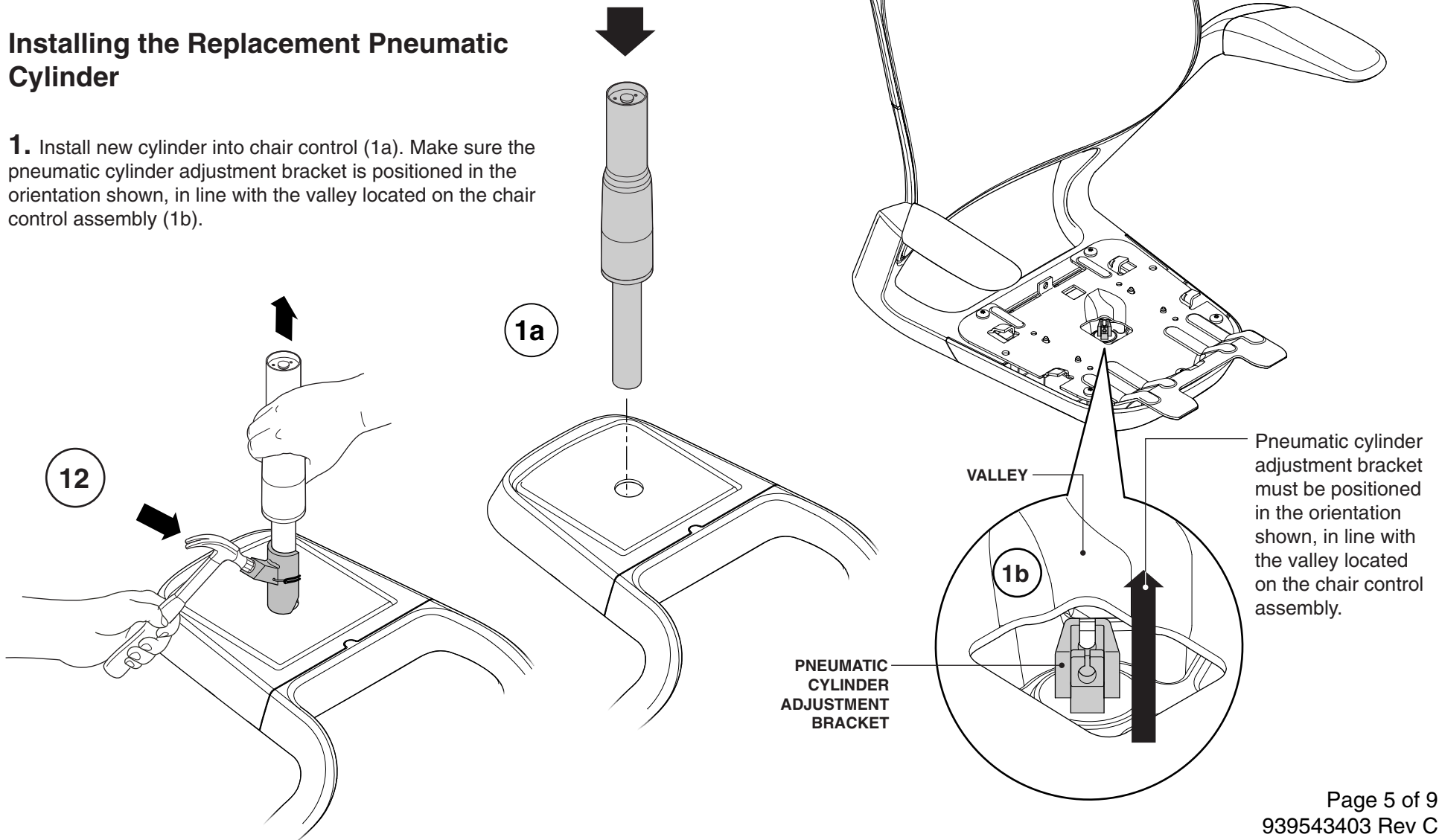
PNEUMATIC CYLINDER
REMOVAL TOOL



12. Apply lifting force to the column, with one hand. With the hammer in the other hand, give the removal tool several solid hits, on the flat part.

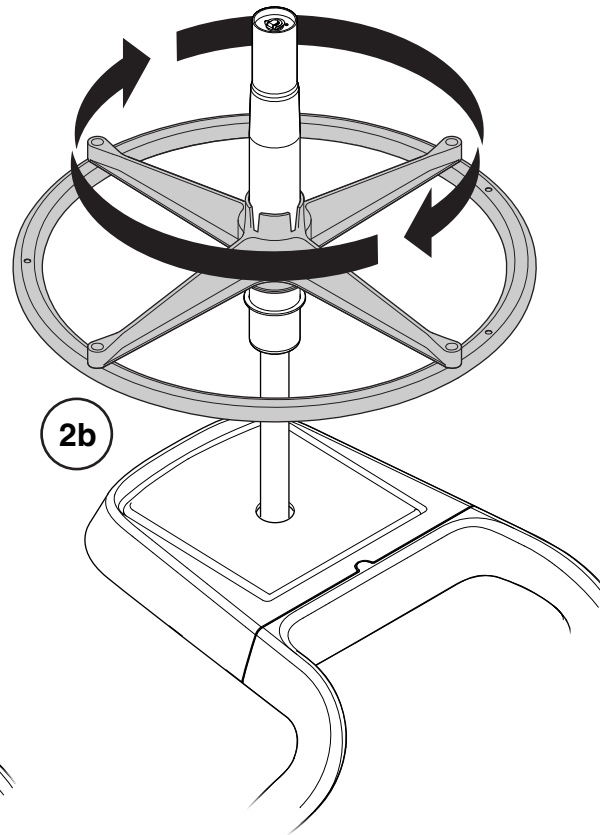
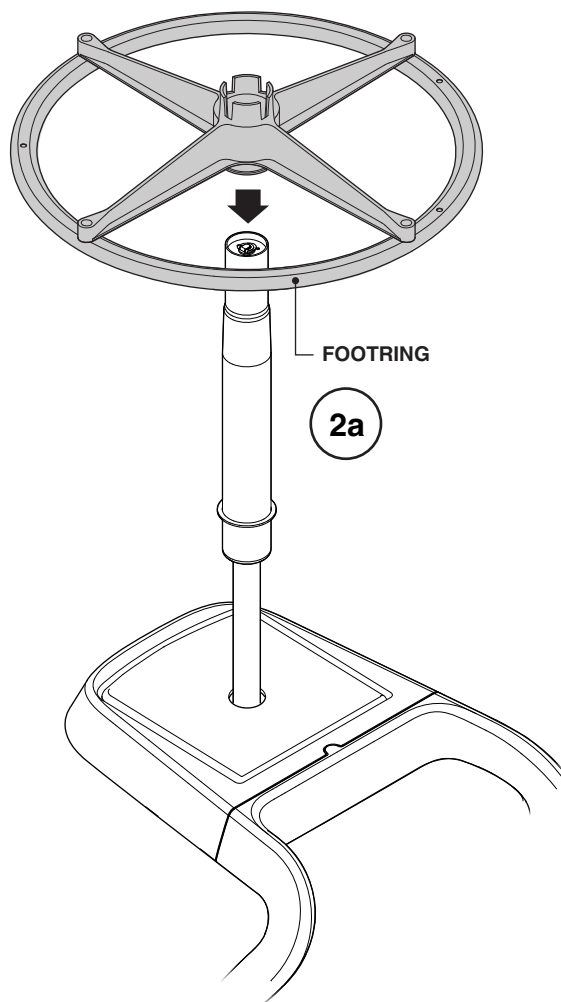
Installing the Replacement Pneumatic Cylinder

1. Install new cylinder into chair control (1a). Make sure the pneumatic cylinder adjustment bracket is positioned in the orientation shown, in line with the valley located on the chair control assembly (1b).

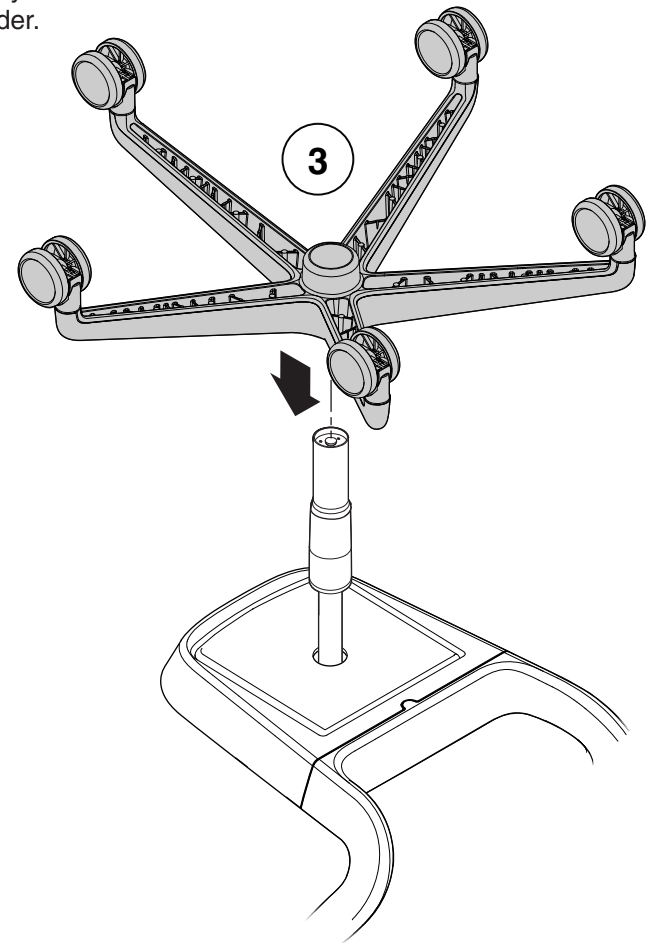


For Stool Chairs Only

2. Align footing with cylinder (2a) and twist to tighten (2b).

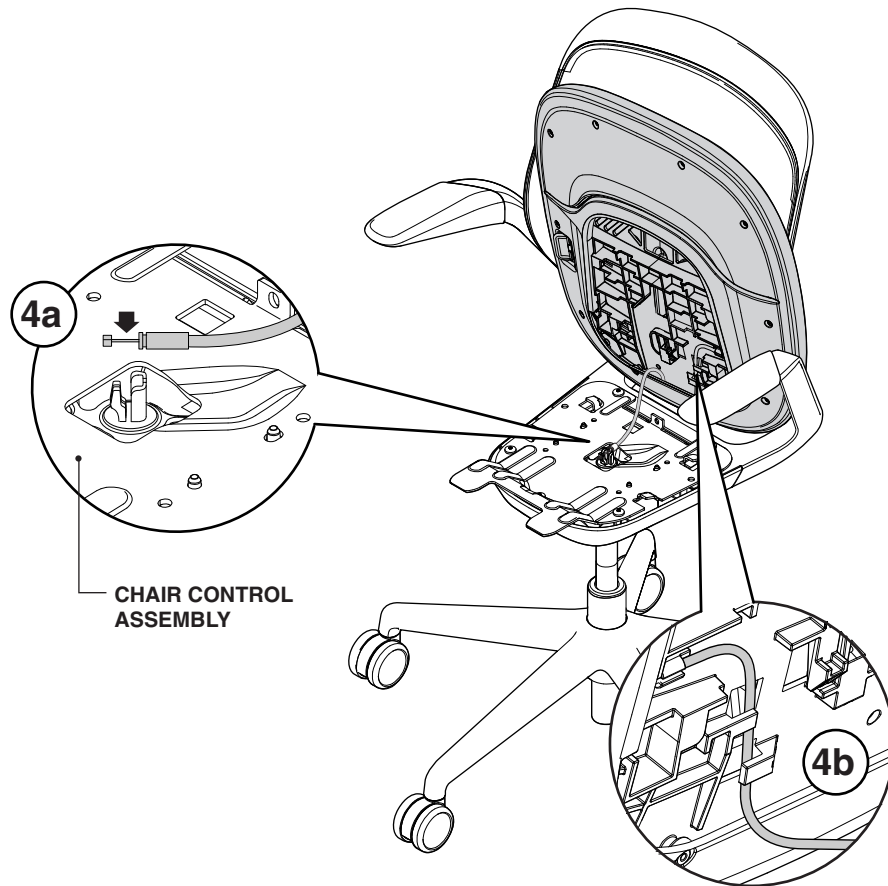


3. To install base, align base with cylinder and slide onto cylinder.



- 4.** Place seat assembly upright as shown and lower pneumatic cable into adjustment bracket and snap into place (4a).

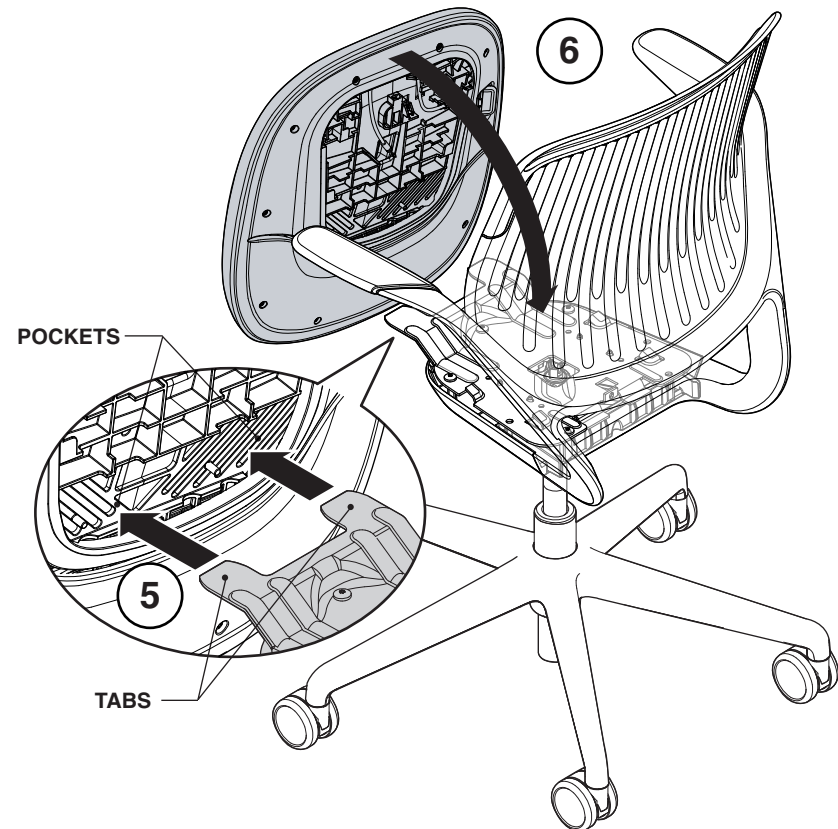
Make sure pneumatic cable is housed into bottom of seat cushion as shown (4b).



- 5.** Align underside of seat assembly with front of chair control assembly. The tabs located on the front of the chair control assembly must fit into the pockets of the seat assembly.

- 6.** Swing seat assembly downward as shown.

NOTE: Carefully place the seat over the tabs, making sure not to pull the seat assembly too far forward, as this would damage the pneumatic cable.

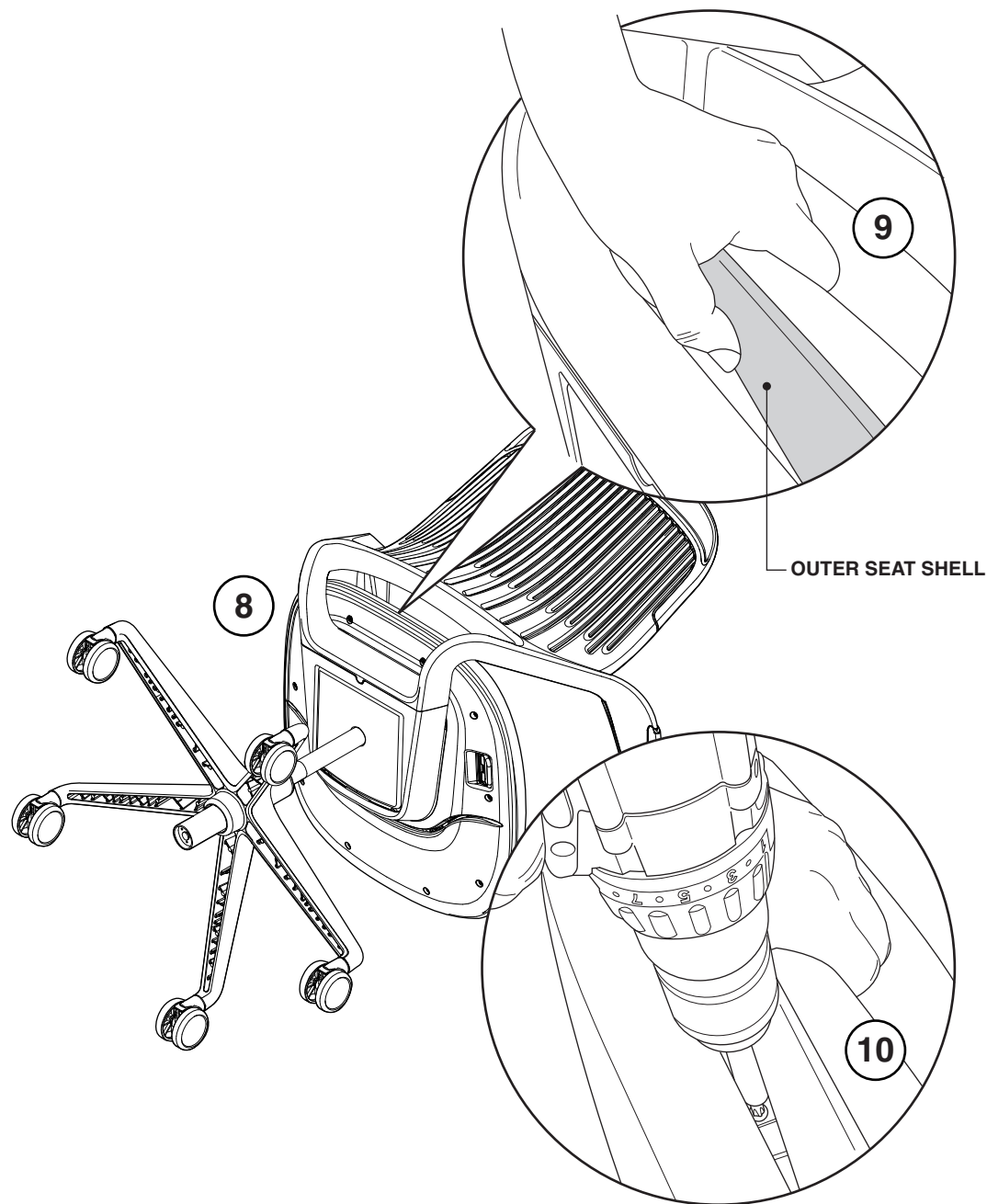
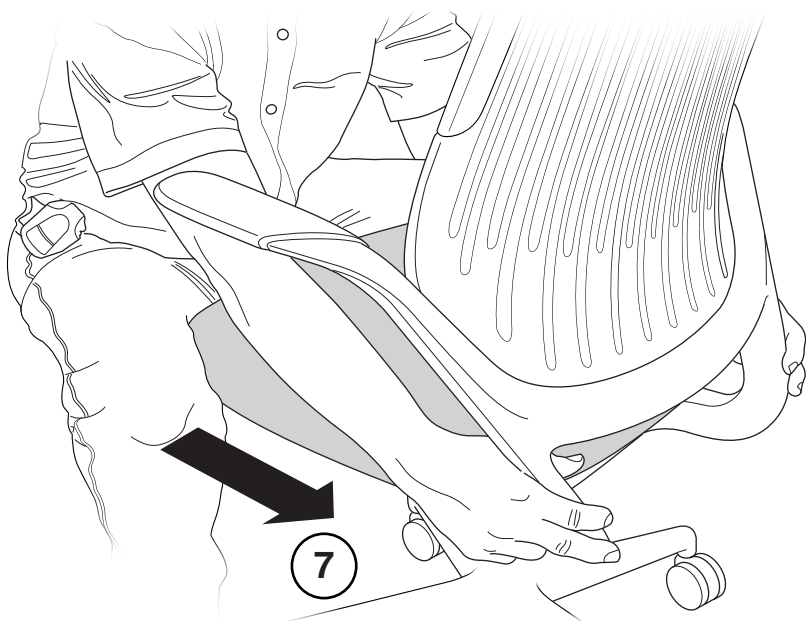


7. Slide seat assembly as shown using inner legs to push seat cushion inward.

8. Place chair onto the floor as shown.

9. Squeeze outer seat shell.

10. While squeezing the outer seat shell, install M6 x 45mm wafer head screw and tighten to 15-30 in-lbs. DO NOT over tighten.
IMPORTANT: Make sure to install this screw.



11. Flip chair over

12. Sit in chair to seat the cylinder into the chair control and base.

