

# PRODUCT SPECIFICATIONS

## CaféWay™ Octagonal Tables with Stools

June 2017

### CaféWay Overview

Tables listed with Underwriters Laboratories in compliance with their testing for Folding Rollaway Tables.

### Lift Mechanism and Table Undercarriage

All critical parts at the pivot points are attached to the unitized steel frame. Steel latches are automatic in both the storage and in-use positions and are located so that they cannot be accidentally opened or knocked out of adjustment. Two-handed release mechanism protects fingers and hands during operation. Torsion bars assist in closing and opening tables. Torsion springs in conjunction with torsion bars provide easy lifting throughout the complete operating range. Torsion bars are shot-peened to impart compressive strength and increase lifecycle. Torsion bars are epoxy e-coated to prevent rusting and extend usable life. Torsion bars have machined grooves at each end, which receive e-clips to lock in position and prevent lateral movement. All legs are robotically welded for continued consistent quality assurance.

### Table Tops

Table top is constructed of  $\frac{3}{4}$ " thick particleboard with average density of 45 P.C.F. Table tops (sprayed) have a  $\frac{1}{2}$ " corner radius. Table top is laminated with a .030 high-pressure laminate sheet for superior abrasion resistance. Laminates meet or exceed NEMA standards. A .028" phenolic backer is bonded to the bottom of the table core for stability and moisture resistance. Table tops thickness are .808 +/- .004". Top is secured to frame with #10 x  $\frac{3}{4}$ " screws, 9" on centers.

### Stools

Diameter is 13", made of high-impact polypropylene, heavy-duty construction with ribs to reinforce points of stress, and rolled edges for comfort and strength. Top surfaces are textured and color must permeate the stool. Stools are fastened directly on a 6" square, 11-gauge steel plate with eight #14 x  $\frac{5}{8}$ " screws. This plate is welded to a 1" diameter, 14-gauge vertical tube. Seat columns contact floor directly with rubber-cushioned, molded-in steel washer and non-skid, non-marring end caps.

### Edges

Table top edges are sprayed finished.

### Sprayed Edge (SY)

Edges are sealed and finished with sprayed-on black polyurea edge treatment that provides superior resistance to moisture, eliminates unsanitary food traps, and is extremely tamper-resistant.

### Frames

Self-supporting MIG welded, unitized frame design uses 14-gauge 1", 1  $\frac{1}{4}$ ", and 1  $\frac{1}{2}$ " steel tubing. Lock plates are 8-gauge steel, laser cut to exact tolerances. Low profile 2" high, 14-gauge C-shaped aprons provide maximum top clearance. Grade 5 hex machine bolts with aircraft-type lock nuts are used at assembly points and shoulder bolts are used at stretcher bar-to-leg connections.

### Frame Finishes

Frames are either powder-coated painted, or chrome finished.

### Powder-Coat Paint

All metal parts are thoroughly cleaned to resist corrosion and provide maximum paint adhesion, finished with high-grade electrostatically applied baked-on epoxy powder-coat paint which provides superior resistance to abrasion, marring, and scratching. The metal finish is a baked-on, lightly textured polyester powdercoat.

### Chrome Finish

Leg sets touching the ground are duplex nickel-chrome plated in a 22-step process.

### Casters

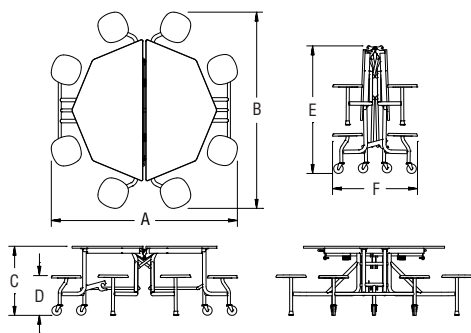
Table rolls on six 4" diameter by 1  $\frac{1}{4}$ " wide Poly II gray rubber, non-marking, ball-bearing swivel casters. Poly II rubber wheels provide excellent floor protection, abrasion resistance, impact strength, quiet operation, and rolling ease. Casters are resistant to water, oil and most acids and chemicals.



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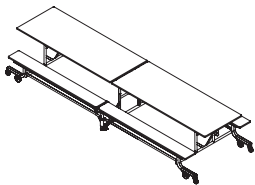
## DIMENSIONS

Table height shall be either 27" or 29".  
Table is available in two sizes.  
All dimensions are in inches.

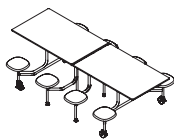


MODEL #	A	B	C	D	E	F
ECTO290508PY w/8 stools	78"	83"	29"	17"	52"	36"
ECTO270508PY w/8 stools	78"	83"	27"	15"	52"	36"

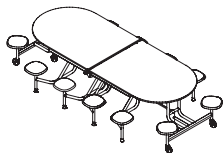
## STATEMENT OF LINE



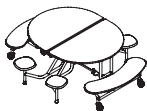
Rectangular table  
w/benches



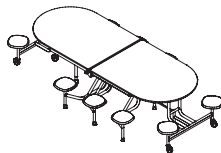
Rectangular table  
w/stools



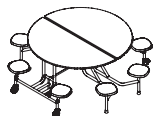
Racetrack table  
w/stools



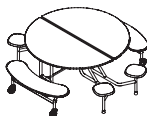
Racetrack table  
w/benches and  
stools



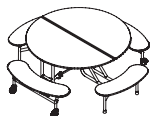
Racetrack  
wheelchair  
accessible table



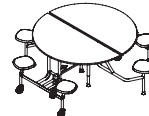
Round table  
w/stools



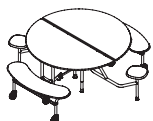
Round table  
w/benches and  
stools



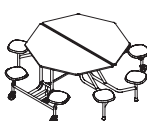
Round table  
w/benches



Round wheelchair  
accessible table  
w/stools



Round wheelchair  
accessible table  
w/benches and stools



Octagonal table  
w/stools

## CODE COMPLIANCE



INDOOR AIR QUALITY  
Indoor Advantage | Furniture  
GOLD

