

Engage Lever Replacment	
Document #:	ENGSTM-01
Cell:	Field Repair

KEY	
	Notification of direction
	Critical Procedure/Part

Work Description
Engage stem replacement universal instruction

1



Actuate & fully extend cylinder.

2



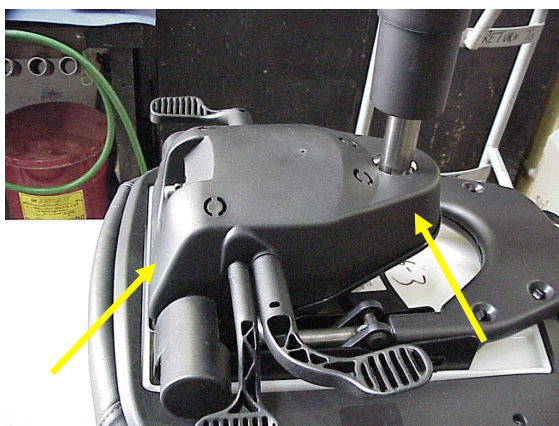
Place the chair upside down on a clean sturdy table or similar surface

3



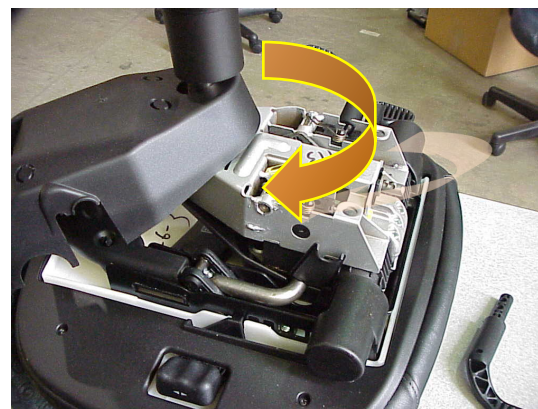
Remove tension knob from front of mechanism.  
**PC.06.4011.BL**

4



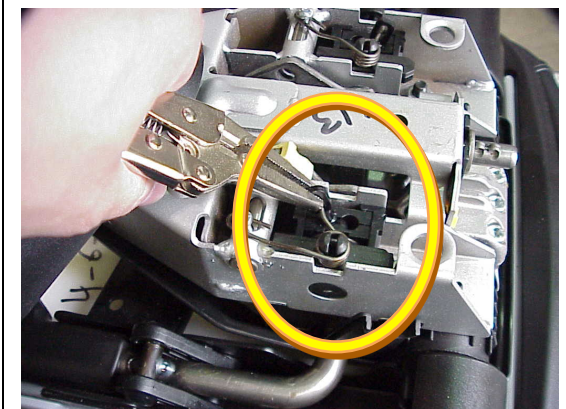
Remove mechanism shroud pictured above by pulling on the bottom of the shroud where indicated.

5



Lift & rotate the mechanism shroud towards the back of the chair to expose the mechanism as shown above.

6



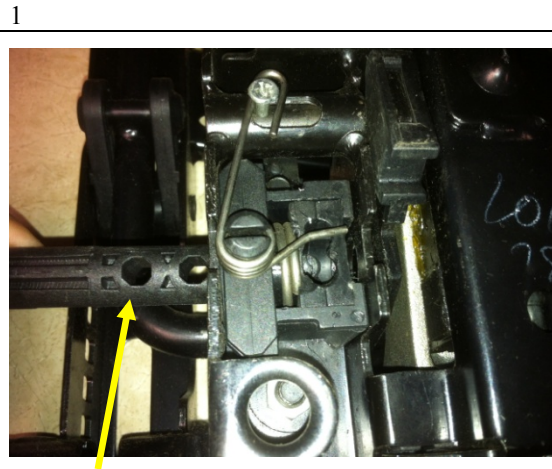
Using a pliers remove the black locking pin of the broken handle by pulling away from mechanism.



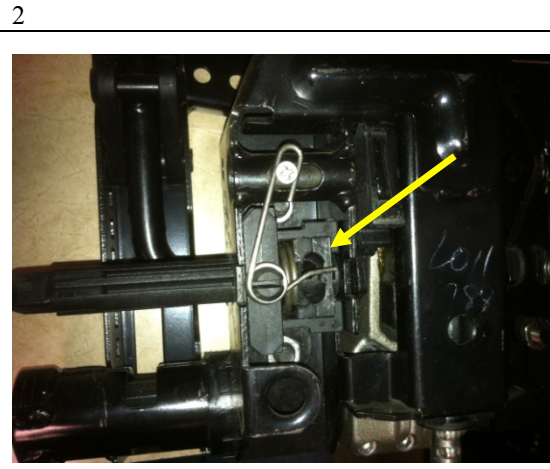
Engage Lever Replacment	
Document #:	ENGSTM-01
Cell:	Field Repair

KEY	
	Notification of direction
	Critical Procedure/Part

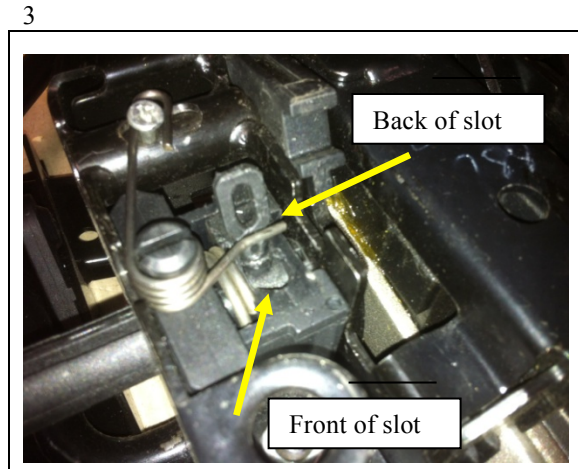
Work Description
Engage stem replacement universal instruction



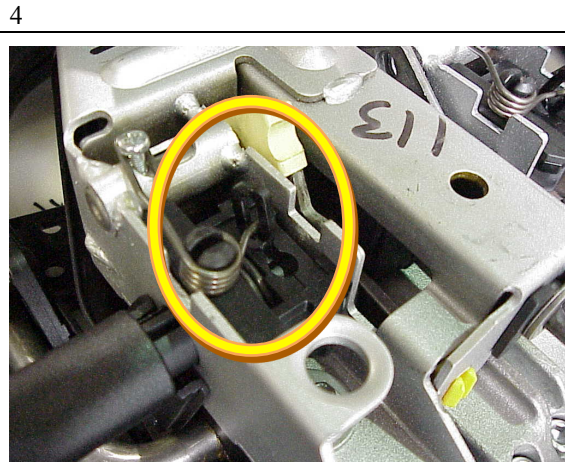
Remove the broken stem & insert new handle stem assembly (PC.06.4022.BL - HANDLE BK ANGLE ASSEMBLY or PC.06.4023.BL - HANDLE SEAT TILT ASSEMBLY) into mechanism as shown above.



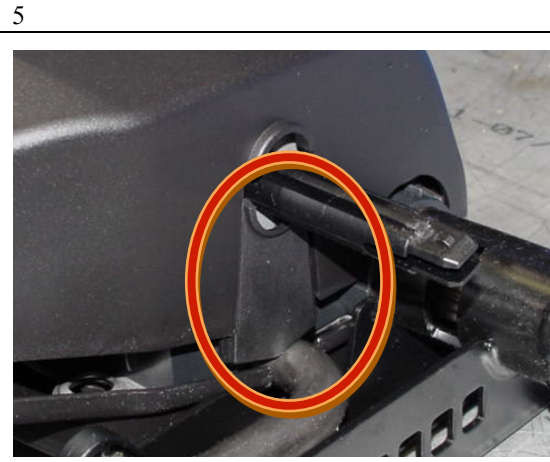
Line up the hole from the stem with the back of the slot as shown.



Slide the locking pin from step 5 back into position at the back of the slot ensure locking pin is fully seated & “snapped” into position.



Place the wire inside of the locking pin loop



Position left lateral shroud under activation stem and into cover shroud. PC.06.4012.L.BL



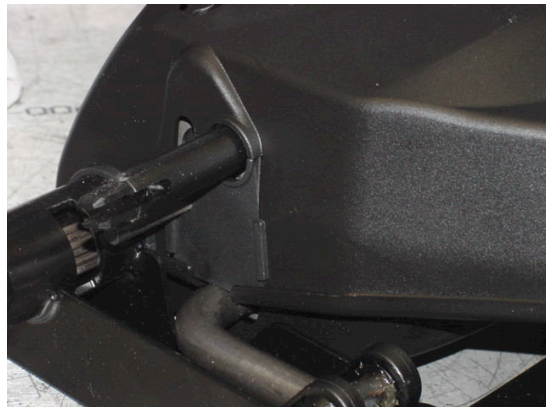
Position right lateral cover under opposite side of lower mechanism shroud and under height adjustment, back adjustment stems PC.06.4012.L.BL

Engage Lever Replacment	
Document #:	ENGSTM-01
Cell:	Field Repair

KEY	
	Notification of direction
	Critical Procedure/Part

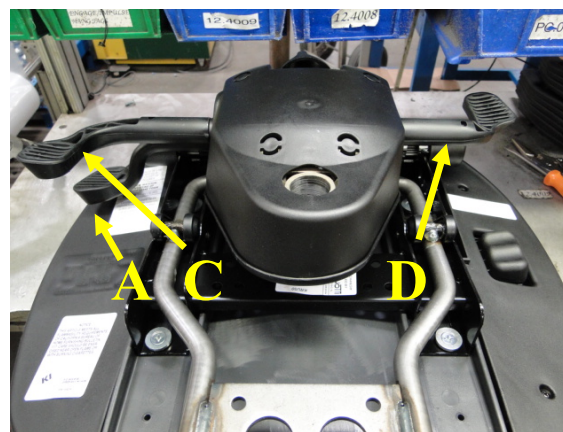
Work Description
Engage stem replacement universal instruction

1



Snap the shroud in place over mechanism. **Ensure that the lateral tabs are positioned correctly so they are not loose.**

2



Add handles to stems.

A. Height Adjustment Handle

C. Back Angle Assembly **PC.06.4022.BL**

D. Seat Front Tilt Assembly **PC.06.4023.BL**

3



Replace tension knob onto front of mechanism

4



Remove chair from work surface, place upright, and check lever functions.

5



Locking Pin pictured out of mechanism

6

**Do Not Use Special  
Part # S10438031.01  
Use Correct  
Assembly**