

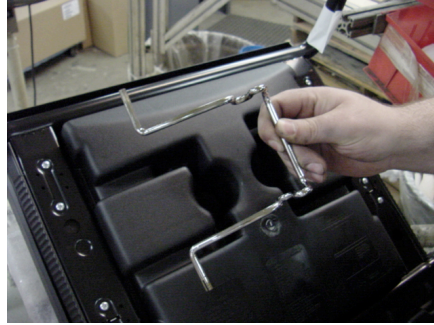
# Repair and Replacement Instructions ■

## Piretti Stack Chair - Gangers

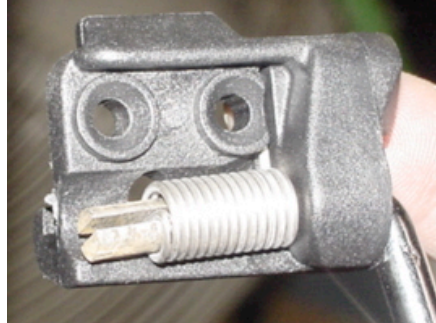
2/19/15

Tools required: Phillips screwdriver  
Estimated work time: 20 minutes  
Written by: Chad Koerten

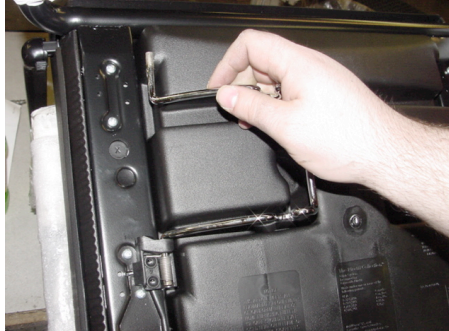
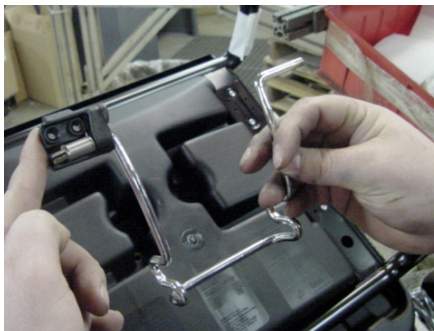
1. Locate the parts for the left ganger assembly. Locate the left ganger (female - 87.7830).



2. Locate the spring side bushing (PC.06.2562.BL) and slide it onto the left ganger. Then, slide the spring (PC.45.5510) over the end of the ganger.



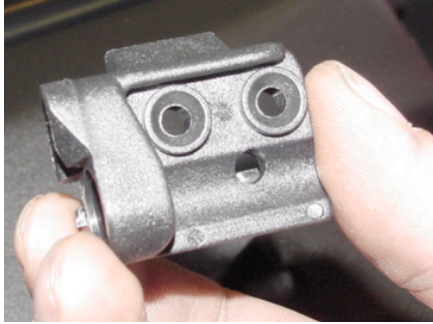
3. Rotate the ganger one full turn while holding the bushing with the spring stationary, making the ganger spring loaded. Snap the bushing into place.



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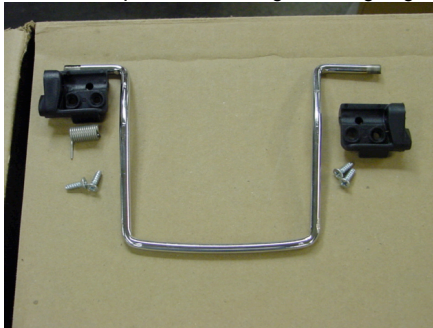
4. Locate the non-spring side bushing. Snap it into place.



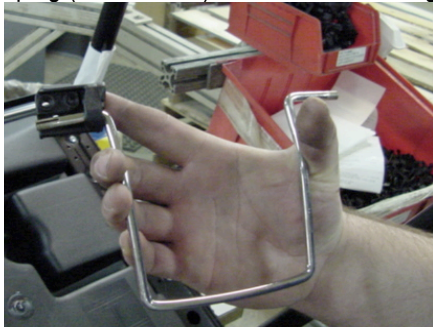
5. Locate the screws (PC.12.0583) and secure the bushings with the screws to hold the ganger in place.



6. Locate the parts for the right side ganger assembly. Locate the right side ganger (male 87.7831)



7. Locate the spring side bushing (PC.06.2562.BL) and slide it onto the ganger. Slide the spring (PC.45.5510) over the end of the ganger.

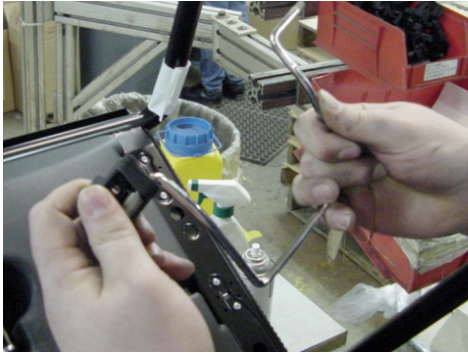




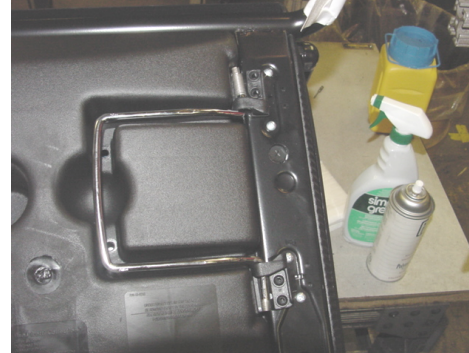
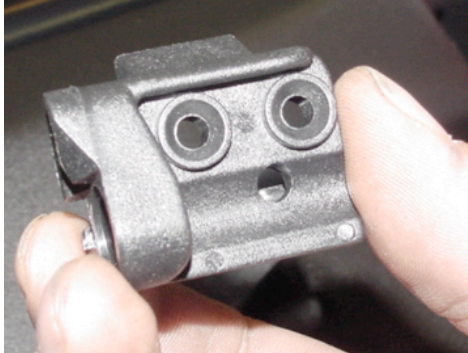
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### Piretti Stack Chair - Gangers

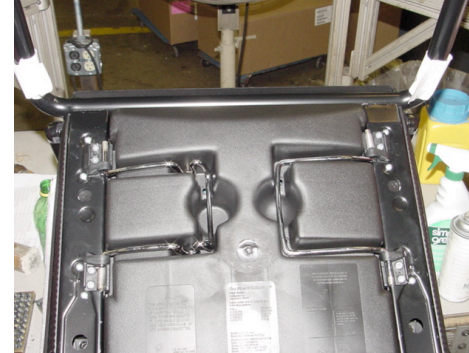
8. Rotate the ganger one full turn while holding the bushing with the spring stationary, making the ganger spring loaded. Snap the bushing into place.



9. Locate the non-spring side bushing (PC.06.2564.BL). Snap the bushing into place.



10. Locate screws (PC.12.0583). Secure the bushings with the screws to hold the ganger in place.



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### Piretti Stack Chair - Gangers

11. Test the gangers by opening and closing them a few times.

