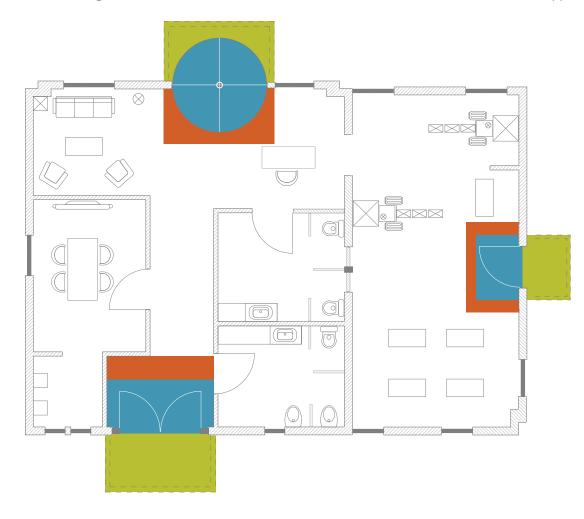


OBEX™ ZONE ENTRANCE FLOORING

The OBEX brand of entry products offers highly effective, comprehensive modular entry solutions designed as a three-zone barrier system to prevent dirt and moisture from entering the building.

Available in coordinated colors and patterns, OBEX entry products are engineered to increase the functionality of a building's entrance without forsaking elements of design or aesthetics. Simple and easy to work with, OBEX offers entrance flooring that can be recessed or surface-mounted as well as exterior and interior applications.



ZONE 1

OUTDOORS: The area just before the building access—ideal for placing a product with scraping action to remove grit and heavy particles such as sand and snow.

Milliken Product Solutions: Arx Collection: Prior and Tergo



INDOORS: The primary area just inside the building where a product with dual action—scraping and absorbing—should be installed to defend against dirt and moisture. This area often features a recess or vestibule. **Milliken Product Solutions:** Arx Collection: Forma 2.0, Quadrus Collection: Quadrus Brush



INDOORS: Secondary area inside the building after Zone 2. A textile product for moisture absorption is the preferred choice. Also, applicable to circulation areas and secondary entrances. **Milliken Product Solutions:** Quadrus Collection: All patterns, Sepio Collection

Note: Zones 2 & 3 can use any OBEX product from any Zone, however, Zone 1 must use Zone 1-designated products as they are the only ones suited for exterior applications.

QUADRUS COLLECTION

The Quadrus collection is specially designed to stop dirt and moisture. Quadrus textiles use a combination of nylon and monofilament. The nylon fiber is very durable and attracts water, which is desirable in a walk-off product. The monofilament in the textile creates the scrapping affect, removing dirt and debris. Quadrus textiles have an open, cut-pile construction which creates room in the product to trap dirt and moisture, and makes it easy to clean.

The Quadrus Collection, targeted for zone 2 & 3, consists of two constructions. The Quadrus Brush textile, a super aggressive combination of nylon and monofilament, available in three patterns and eight colorations. The Standard Quadrus textile, nylon and monofilament, available in five patterns and the same eight colorations.

QUADRUS BRUSH PATTERNS

ZONE 2 ////////



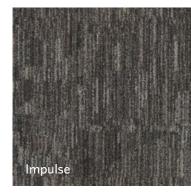




QUADRUS PATTERNS

ZONE 3

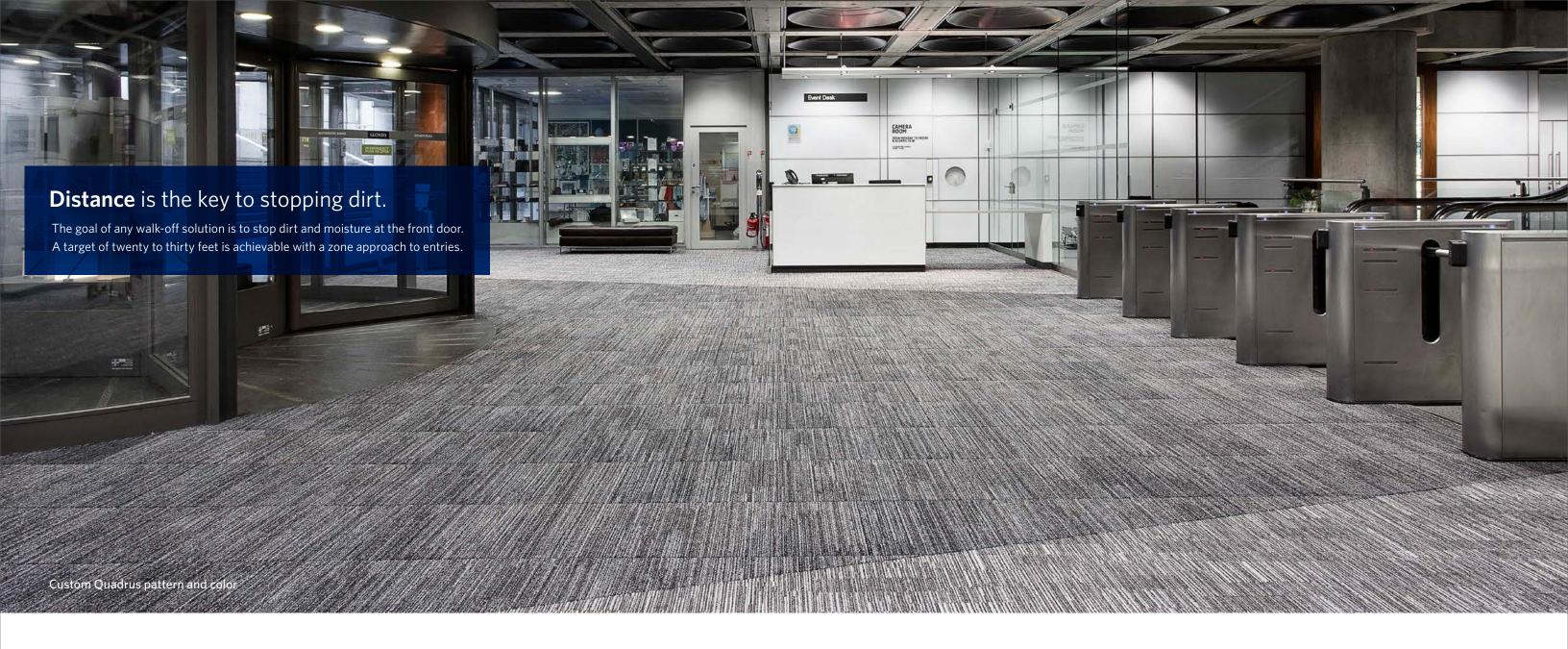












6' of entry product stops 40% of dirt

20' of entry product stops 80% of dirt

39' of entry product stops **98%** of dirt

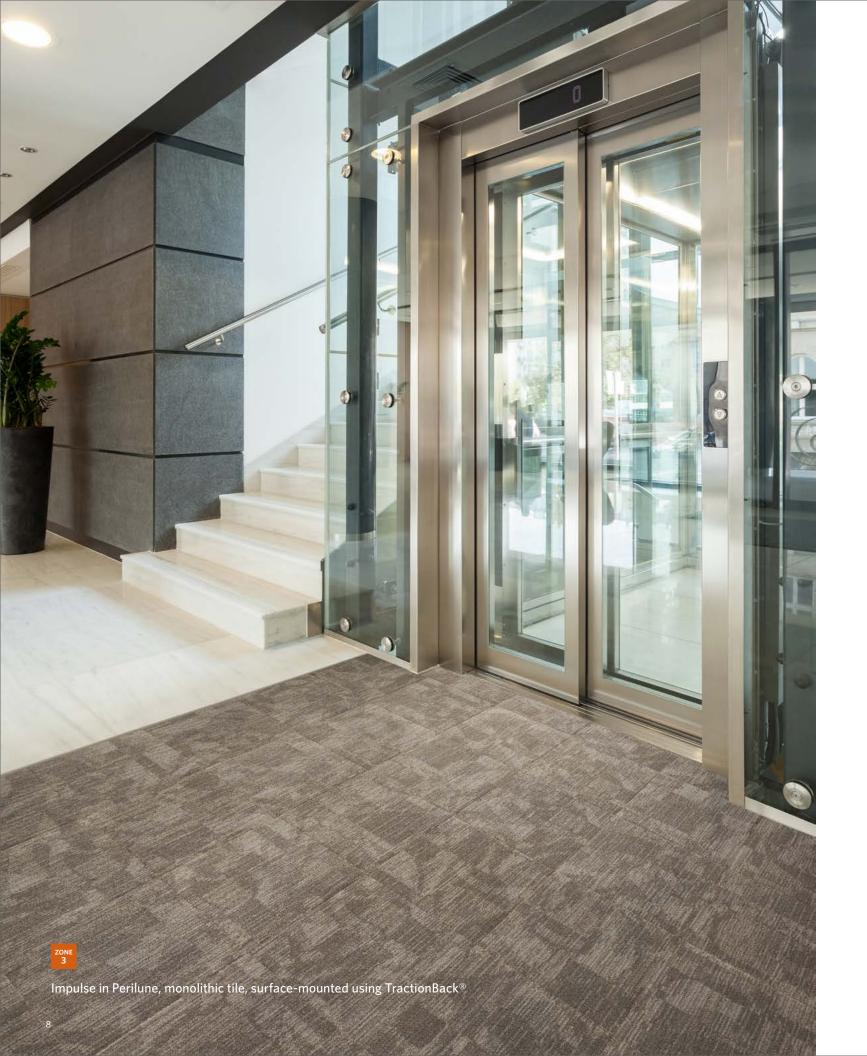
Source: Carpet and Rug Institute (CRI)

Ultimately, it's about protecting your flooring investment.

- » Without entrance matting, the foot traffic from 1,500 people can remove 42% of a floor's finish. (3M)
- 70% to 90% of the soil entering a facility is "walked in" through the front door, which can total as much as 24 pounds by 1,000 people when no matting is installed. (Worldwide Cleaning Association)
- » \$1 spent keeping soil out of a building will save \$10 in soil removal once inside. (Cleaning & Maintenance Management)
- » Approximately 25,000 people a day are victims to slip and fall accidents. The expense of these injuries is running \$3.5 million per hour, every hour of the day, every day of the year—that is over \$30 billion per year. (National Safety Council)

4





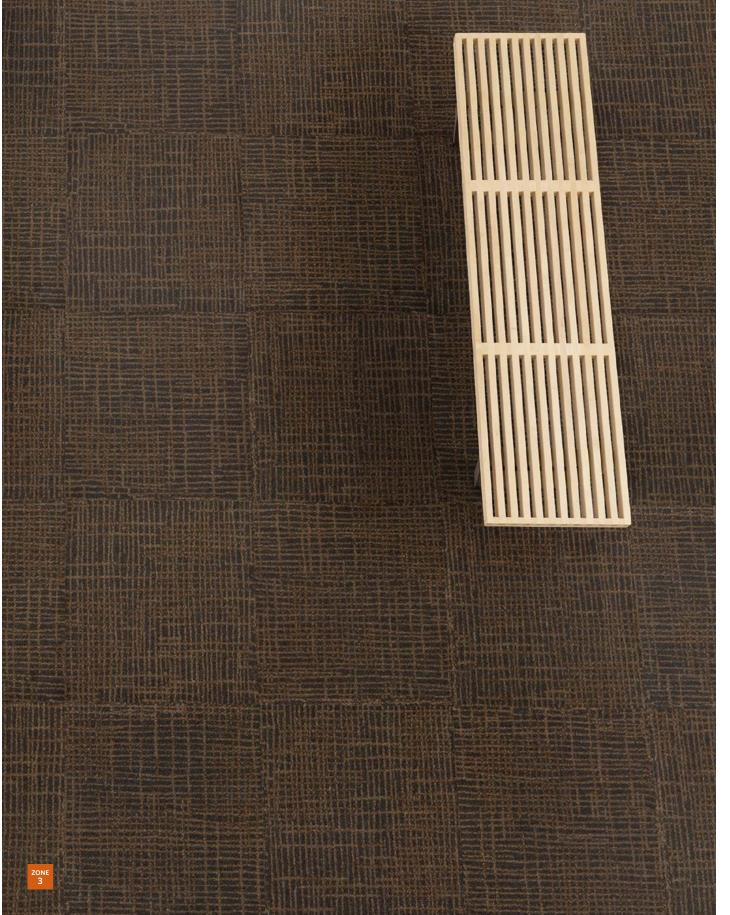


Gravity in Jettison, monolithic tile, with Arx-Forma in Jettison (revolving door)









Traveler in Radius, quarter-turn tile



QUADRUS COLORLINE Apogee Brush APG27-126 JETTISON APG118-119 STREAMLINE APG27-52 SHOCKWAVE

































APG27-145 PERILUNE























ORB27-52 SHOCKWAVE







QUADRUS COLORLINE 3 Impulse





IMS118-119 STREAMLINE



IMS27-98 RADIUS



IMS27-23 CONVERGE



ZONE Liftoff



LIF118-119 STREAMLINE



LIF27-98 RADIUS

LIF145 PERILUNE



LIF27-23 CONVERGE



IMS27-52 SHOCKWAVE



IMS27-173 BOUNDARY



IMS145 PERILUNE



IMS96-15 SOL



LIF27-52 SHOCKWAVE



LIF27-173 BOUNDARY



LIF96-15 SOL





PHA152-27-126 JETTISON



PHA118-119 STREAMLINE



PHA27-98 RADIUS



PHA27-23 CONVERGE



TRA27-126 JETTISON



TRA118-119 STREAMLINE



TRA27-98 RADIUS



TRA27-23 CONVERGE



PHA27-52 SHOCKWAVE



PHA5-27-173 BOUNDARY



PHA145 PERILUNE



PHA96-39 SOL



TRA25-52 SHOCKWAVE



TRA27-173 BOUNDARY



TRA145 PERILUNE



TRA96-15 SOL



Style Backed by Performance

Milliken Floor Covering offers products and expertise in all areas of your commercial spaces, including high-performance entryway systems, modular and broadloom carpet, luxury vinyl tile, and milliCare.® Simplify your flooring projects by working with a trusted partner that lets you focus on enjoying the process of creating a great space.

Milliken

Complete Performance and Support

ENTRANCE FLOORING

The OBEX™ brand of products offers highly effective, comprehensive modular entry solutions designed as a three-zone barrier system to prevent dirt and moisture from entering the building. Available in coordinated colors and patterns, OBEX™ entry products are engineered to increase the functionality of a building's entrance without forsaking elements of design or aesthetic.

MODULAR CARPET AND BROADLOOM

Milliken's broadloom and carpet tile incorporate the latest innovations in tufting and dyeing technology, achieving unique looks and excellent performance. All carpet tile products have cushion backing for an extended lifespan, as well as ergonomic and environmental benefits.

LUXURY VINYL TILE

From natural looks of wood and stone to more modern textures and abstracts, Milliken's collection of Luxury Vinyl Tile flooring creates new options for a commercial or hospitality interior. Our simple-to-search Color Reference system provides easy coordination of the LVT options to modular and broadloom carpets.

MILLICARE®

milliCare takes caring for your flooring and textiles off your to-do list, which means you can skip right to the part where you get to lean back, put your hands behind your head, and be a hero for keeping a beautifully cleaned space.



Our products are backed by lifetime commercial warranties that ensure quality and give peace of mind. Milliken stands behind its products in the areas of Face Fiber Wear, Staining/Soiling Resistance, Color Pattern Permanency, Delamination of Backing, Edge Ravel, Tuft Bind, Floor Compatibility, Antistatic, Flammability, Cushion Resiliency, Dimensional Stability, Floor Release, TractionBack and Moisture Resistance. » millikenfloors.com/warranty



USTAINABILITY

Core to our culture, we embrace sustainability with practices such as third party voluntary product labeling and certifications, zero waste to landfill since 1992, use of renewable energy, product life cycle assessments, ISO 9000 quality standards and all of our manufacturing sites are certified to the highest global environmental standard—ISO 14001. » millikenfloors.com/sustainability



StainSmart, a proprietary treatment applied to Milliken carpets designed to repel and protect against stains and enhance soil release. » millikenfloors.com/stainsmart



OISTURE MANAGEMENT

Milliken modular carpet is a moisture mitigation solution all by itself. Unlike with hardback products, water vapor has a way to escape from beneath Milliken's cushion backing. It travels freely through our open-cell cushion, evaporating naturally through seams at the edges of each carpet tile. All modular carpet tiles come with a lifetime warranty against adhesive breakdown due to moisture vapor emissions. » millikenfloors.com/moisture



Provides superior underfoot comfort while improving the carpet's durability and offering ergonomic, acoustic and environmental benefits. » millikenfloors.com/cushion



SIT TO STAND

Avoid the hassle and expense of using anti-fatigue mats under sit-to-stand workstations. Milliken cushion backed carpet tiles have ergonomics built directly into the carpet tiles themselves. » millikenfloors.com/sit2stand



TRACTIONBACK®

Our bio-based high-friction coating keeps carpet tiles securely in place without additional adhesives, eliminating the need to prime or seal the floor, thereby reducing installation time and costs.

» millikenfloors.com/tractionback

QUADRUS

Altitude Brush / Apogee Brush / Orbit Brush Gravity / Impulse / Liftoff / Phase / Traveler



COVER ALL YOUR BASES

Quadrus is part of the OBEX™ brand of installed entrance flooring products. The OBEX three-zone system ensures that all areas of your entrances are appropriately covered to stop dirt and moisture at the door. Quadrus was designed to coordinate with colors and patterns from other OBEX collections, such as Arx & Sepio.



Construction

Tufted, Cut Pile

Tile Size

50 cm x 50 cm (19.7" x 19.7")

Yarn Type

Milliken-Certified WearOn® Nylon, Multi- & Monofilament, Type 6,6 & 6

Tufted Face Weight

Quadrus Brush: 24 oz/yd² (814 g/m²) Quadrus: 28 oz/yd² (949 g/m²)

Finished Pile Height

Quadrus Brush: 0.186 in (4.72 mm) Quadrus: 0.182 in (4.62 mm)

Average Density

Quadrus Brush: 4,684 Quadrus: 5,281

Standard Backing

PVC-Free Comfort Plus® ES Cushion Comfort Plus® is available with TractionBack®

ADA Compliant

Earn **LEED**® points in various categories for installed entryway flooring and Enhanced IAQ Strategies.

Recommended Installation Methods

Design	Installation Method
Altitude Brush	Monolithic
Apogee Brush	Monolithic
Orbit Brush	Quarter-Turn
Gravity	Monolithic
Impulse	Monolithic
Liftoff	Quarter-Turn
Phase	Monolithic
Traveler	Quarter-Turn









Growing greener for over 100 years.

This product has a UL $^{\odot}$ Environment 3rd party verified Environmental Product Declaration (EPD). A copy of the EPD is available online at millikencarpet.com/epd and productguide.ulenvironment.com.

This cushion-back carpet tile product is covered by one or more patents, published applications and/or patents pending. Specifications are subject to normal manufacturing tolerances and may be changed without prior notice. Images in this brochure are approximate for color and pattern scale. Please use actual carpet samples to make your final selections.