illiken

SEPIO

Rampart

Modular Tile

Construction

Tufted, Multi-Level Loop

Tile Size

50 cm x 50 cm (19.7" x 19.7")

Yarn Type

50% ECONYL® SDN Type 6 Multifilament, 50% SDN Type 6 Mono- and Multifilament

Antimicrobial

AlphaSan® AF Built-In Protection†

Dye Method

Solution Dyed

Tufted Face Weight

 $28.2 \text{ oz/yd}^2 (956 \text{ g/m}^2)$

Gauge

1/12

Stitches Per Inch

11.3

Tufts

135.6/in² (2,100/100 cm²)

Finished Pile Height

0.256" (6.50 mm)

Finished Pile Thickness

0.175 " (4.45)

Average Density (Finished)

5,801

Standard Backing

PVC-Free Underscore™ ES Cushion Available with TractionBack®

Recycled Content by Total Weight

ES Backing: 33.3% Pre-Consumer, 6.6% Post-Consumer ESP Backing: 24.3% Pre-Consumer,

15.6% Post-Consumer

Nominal Total Thickness

0.391" (9.9 mm)

Nominal Total Weight

 $104.4 \text{ oz/yd}^2 (3,540 \text{ g/m}^2)$

Flammability (Radiant Panel

ASTM-E-648)

≥ 0.45 (Class I)

Smoke Density (NFPA-258-T or

ASTM-E-662)

< 450

Methenamine Pill Test (CPSC FF-1-70

or **ASTM D 2859**

Self-Extinguishing

Lightfastness (AATCC 16E)

> 4.0 at 80 Hours

Crocking (AATCC 165)

≥ 4.0 Wet or Dry

Static Electricity (AATCC-134) 20%

R.H.,70° F.

≤ 3.5 KV, Permanent Conductive Fiber

Recommended Maintenance

MilliCare® Textile and Carpet Care Service Network

Indoor Air Quality—CRI Green Label

Plus™

GLP7205, Carpet Category 13X

Recommended Installation Method(s)

Monolithic

WARRANTIES

Lifetime Antimicrobial Protection (AlphaSan®) Five-Year Face Fiber Wear Lifetime Antistatic Lifetime Floor Compatibility Lifetime Color Pattern Permanency

Lifetime Floor Release Lifetime Cushion Resiliency Lifetime Moisture Resistance Lifetime Delamination of Backing Lifetime Staining/Soiling (StainSmart®)

Lifetime Dimensional Stability Lifetime Tuft Bind Lifetime Edge Ravel Flammability









This cushion-back carpet tile product is covered by one or more patents, published applications and/ or patents pending. Specifications are subject to normal manufacturing tolerances and may be changed without prior notice. Copies of actual test results are available upon request.