

# NUCRAFT

Tesano Conference Installation Instructions

# Before Beginning Installation

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- Read through the entire instruction thoroughly
- A minimum of 2 people are required for this assembly. For 96" tables and larger it is recommended to have 3 or 4 people available for the install.
- These instructions reflect typical assemblies; They may not match your specific configuration

▪ **Note: This table will be assembled right-side up**

# Required Tools & Hardware

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- Drill Driver
- #2- Phillips Bit
- Laser Level
- 1/4" Allen Wrench

1



2



3



4



5

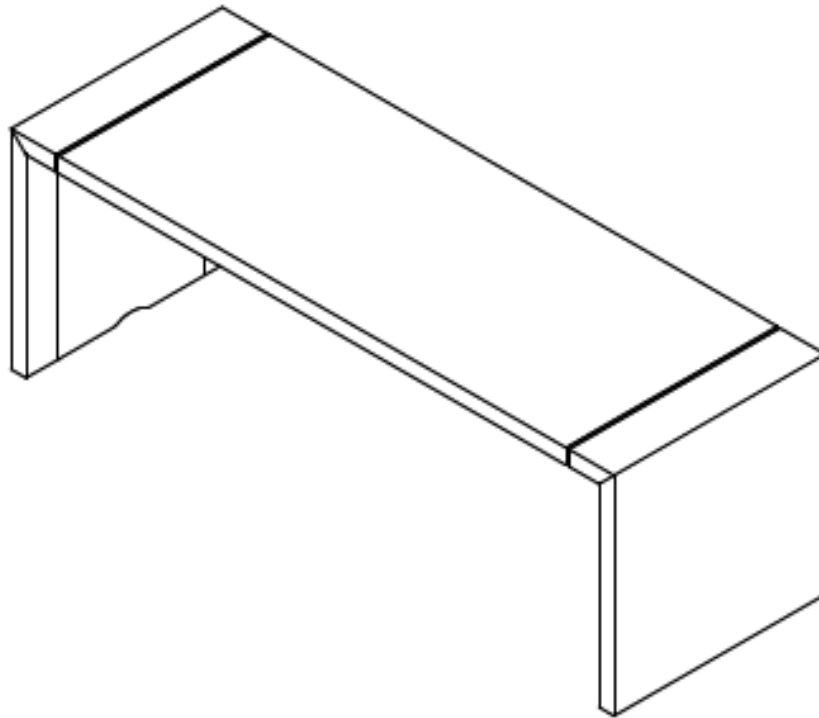


6



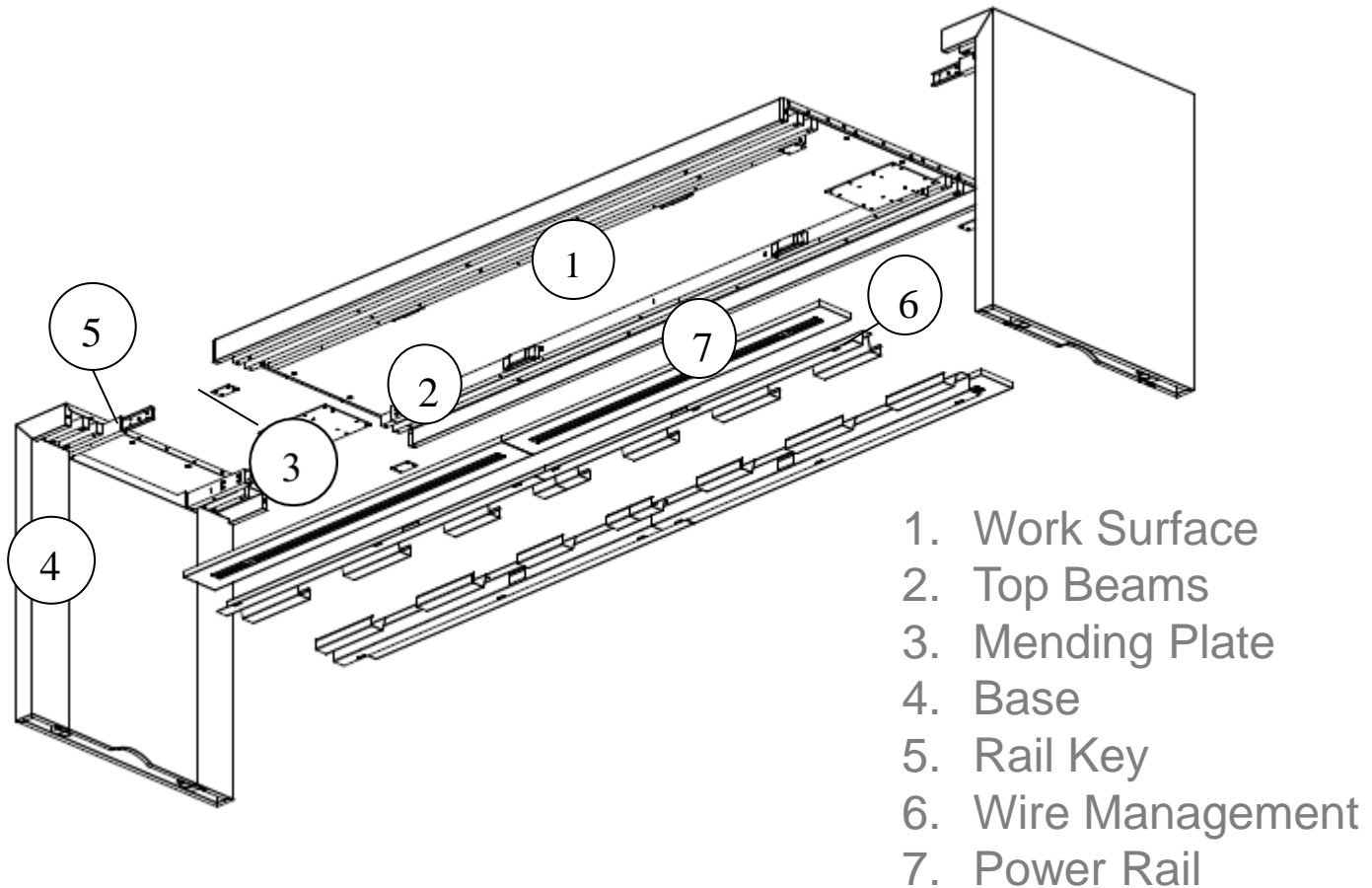
# Tesano Conference

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# Tesano Exploded

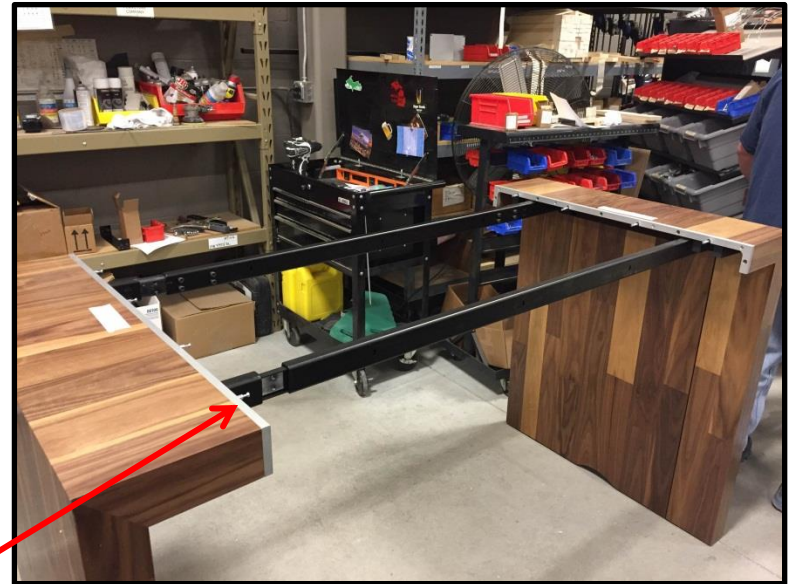
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# Step 1

## Connecting Rails to Bases

- Run glides out of bases before beginning assembly
- Loosen bolts (#6) in the keys attached to the beam
- Insert the beams with rail keys attached, into each of the bases with the **“THIS SIDE UP”** label facing up and pilot holes facing ground
- Use labels to attach correct beams to correct bases



# Step 2

## Installing Top

- Insert pins (hardware #4) into the holes along the top edge of base end.
- Place top onto beams, sliding one end into the pins (hardware #4) of one base
- Repeat with the base on the opposite end
- **Tighten the cams to bring the two surfaces flush**
- Make sure the ends match labels





# Step 3

## Securing Top with Mending Plates

### Note:

**-Ensure to center sides of top to the bases prior to attaching mending plates**

**-Square the base up to the top before securing the mending plates**

- Attach mending plate along the center of the metal spacer. Pilot holes should be present.
- Attach smaller mending plates in between the edge of the table and the top wood rails.





# Step 4a

## Securing Top Rails

- With the mending plates secured in place, secure the top beams to the wood rails using hardware #5 long silver screws. The pilot holes in the beam should be facing the ground.
- Using the cap screws (hardware #6) shown at right, insert into side of rail keys



# Step 4b

## Securing Top Rails

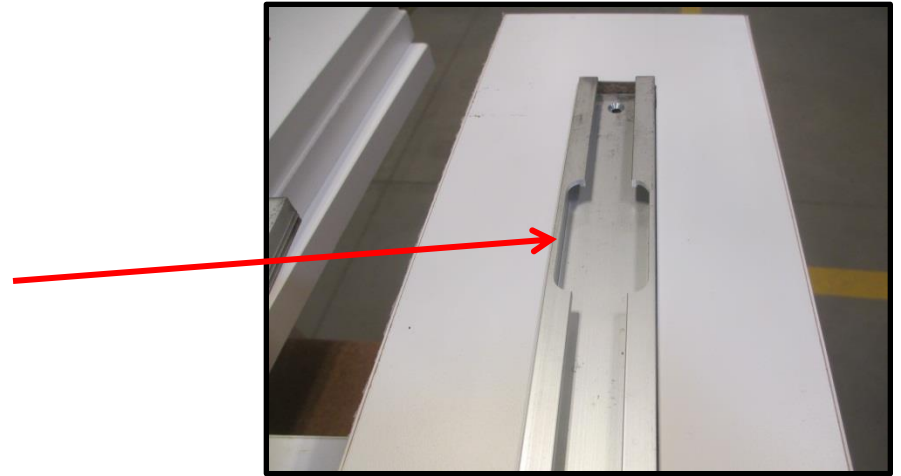
- Center the top beam between the base and tighten cap screws ensuring bottom of beams are flush with one another
- Secure the top beams to the wood rails using hardware #5 long silver screws. The screws will go through the slotted openings along the face of the beam



# Step 5

## Fastening Aprons

- Locate notch, place in apron toward end of table
- Place the aprons between the inside of the side rail and the black beam, and fasten them using supplied silver screws (hardware #2). **Screws will go through the aluminum extrusion.**



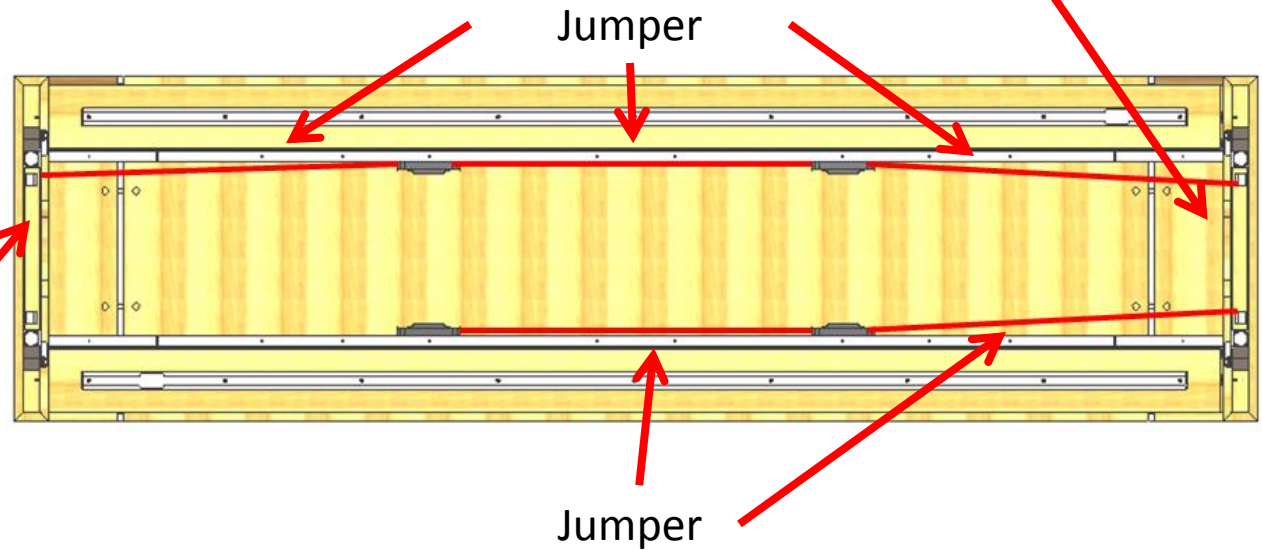
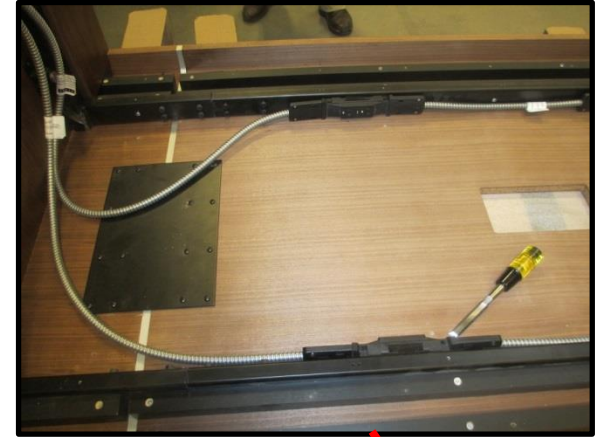
# Step 6

## Installing Wire Management

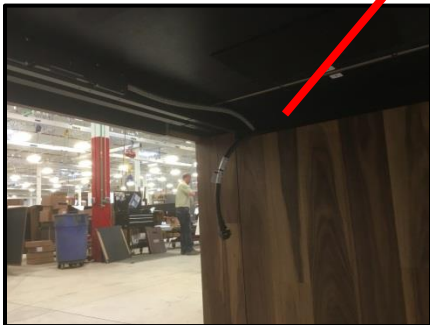
**Step (1):** Attach jumpers to receptacles

**Step (2):** Run the jumpers around the table, in a u-shape design.

**Step (3):** At one end of the table, the plug in-feed or hardwire should run through the leg



Plug-in Infeed



# Step 7

## Installing Wire Management Covers

- Locate the wire management channels.
- Ensuring that the power duplex lines up with the cutout, fasten the wire management channel using silver screws (hardware #1) and black screws (hardware #3).
- The label will be facing the top
- The silver screws (hardware #1) must be used on the raised surface, while the black screws (hardware #3) should be used on the lower surface





# Step 8

## Installing Power Rail Unit

- The power rail unit will come with two black brackets which should be inserted first into the rail.
- The silver bolts should be inserted into the bracket before inserting into rail.
- Place power unit over screws
- Tighten nuts to secure unit to the rail.

