

**EMME™**

# Planning Guide + Price List

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# General Information

This price book supercedes all previous versions.

**Before placing your order, confirm you have all required information necessary. Lead times for orders begin after all required information is included and correct.**

## Delivery Information

We know lead times are important and sticking to them even more so. We work to maintain a 6-8 week lead time on all standard products in this book from receipt of a clean order. All orders are acknowledged with an approximate shipping date and will be invoiced with the price in effect at the date the purchase order is received.

Shipping charges are prepaid (within the continental U.S.). Therefore, pricing is a delivered price based on normal ground transportation. If you have special instructions, need to ship by air, or are shipping to Alaska or Hawaii, contact NuCraft Customer Service. NuCraft can also help arrange to have products blanket wrapped for an additional charge. Contact the NuCraft Customer Service team or specify it on your purchase order.

**Minimum Freight Charge: Any order below \$2,100 net will be assessed a \$285 net minimum freight charge (one per order).**

Orders are subject to acquiring the materials required for manufacturing. Fulfillment can be affected by strikes, fires, embargoes and acts of government. These elements are beyond our control.

NuCraft offers a variety of services to accommodate a wide range of delivery requirements. Availability of these services is dependent on a number of factors and may not be offered with all shipments. Examples of delivery services that have additional fees include:

- Specific date within our standard 3-5 day delivery window (for orders under \$50,000 net)
- Specific time of day, morning or afternoon (for orders under \$50,000 net)
- Delivery to a warehouse before delivery to its final destination (unless product is picked up at the warehouse)

Contact the NuCraft Customer Service team for availability and pricing on these services.

## Freight Terms

Shipping charges for NuCraft products are prepaid for standard delivery in the continental United States. Standard delivery is defined as follows: Product is delivered on a 53' trailer being pulled by a long-haul tractor (total length of 85'). Facility will receive delivery Monday through Friday between the hours of 8:00 AM and 4:00 PM. Facility has docks with levelers and a fork truck for unloading. Product will be loaded on load bars two levels high. Receiving facility is responsible to have personnel on hand to unload the truck upon arrival, drivers do not unload. Delivery sites or times that do not meet this criteria will be accommodated, but will typically incur a charge to cover additional shipping costs. Please notify NuCraft in advance of the shipment if this is the case and the additional charge (if any) will be determined by NuCraft.

Product ships FOB dock. The customer obtains title to their product and materials, and assumes the risk of loss for them, upon shipment from NuCraft's facilities.

## Storage

NuCraft has no storage facilities for finished product. If a customer cannot accept an order when it is ready for shipment, the customer must designate an alternative shipping address. If no address is provided, NuCraft may, at its discretion, transfer the product to storage. If product is transferred to an off-site storage facility, the customer may be charged for transportation to the facility and for any associated storage fees. NuCraft considers transfer of the product to a storage facility the equivalent of shipment, including invoicing and payment. Customers assume the risk of damage or loss during storage.

## Transportation Times and Delays

Third party carriers that NuCraft contracts with will make reasonable efforts to accommodate requested delivery times and dates. Scheduled delivery appointments may, however, be delayed for a variety of reasons, including inclement weather, traffic, transportation equipment problems, and delays encountered at other delivery locations along the delivery route. NuCraft does not recommend scheduling activities that depend on the delivery appointment (for example, scheduling furniture installers to install furniture the day of the delivery appointment). NuCraft shall not be liable for any costs incurred as a result of a missed delivery appointment.

## Shipment Damage Claims

Legal title to merchandise passes to the buyer upon acceptance by the carrier. **Inspect all cartons upon delivery.** Details of visible damage should be noted on the delivery receipt. Do not install product if damage is found upon inspection. The carrier should be notified by the buyer to inspect the merchandise, and file a claim immediately. If visible damage is not apparent, sign the delivery receipt "No visible damage." This will allow recourse for a concealed damage claim. Although most claims for transportation damages must be filed against the carrier within nine months of the date of delivery, concealed damage claims must be filed within 15 days of receipt.

Do not destroy packing materials until shipment has been inspected. Then proceed to file a claim with the carrier.

**Failure to make any claims against NuCraft within 10 days shall constitute acceptance of the merchandise and a waiver of any defects, errors or shortages discovered upon inspection.**

## Cancellations

Cancellations must be reviewed by our Customer Service team. Because we build your products to order, orders cannot be cancelled once processing has begun. Processing includes but is not limited to development of shop drawings and other engineering drawings. If cancellation is approved, a processing fee of 20-100% will be assessed based on the status of the order.

## Change Order Policy

NuCraft will make every attempt to honor any reasonable change request to product provided that the request is received prior to start of production. Change orders will be accepted only if the request is made in writing and received in time to make the change. NuCraft reserves the right to increase our acknowledged price and ship date if necessary to make the requested changes. Please submit any change order request to our Customer Service team. NuCraft will assess charges to the customer as stipulated in the following:

- Standard Orders: Change orders received prior to production will be charged \$200 net to cover print and administrative costs.
- Special Orders: Change orders received prior to production will be charged \$200 net to cover print and administrative costs. There may be additional costs associated with engineering labor required for the change order.
- Change orders received after production must be evaluated by NuCraft. If approved, the charge will be \$200 net plus any restocking charges accumulated. There may be additional costs associated with engineering labor required for the change order.



# General Information

## Repair Authorization

Prior written approval is required for repairs of merchandise charged to Nucraft. Failure to do so will result in customer funded repairs.

## Payment Terms

Terms consist of a 1% cash discount for payment within 10 days of invoice date, or payment of the net amount within 30 days of the invoice date (1% 10 days, net 30 days). Discount is not allowed on credit card payments.

## Credit Card Payments

When paying by credit card (Visa, Mastercard or American Express), include the card number, expiration date, card holder name (printed) and card holder signature on the purchase order. A credit card payment form is available upon request. No cash discount allowed on credit card payments.

## Warranty

Nucraft warrants that each piece of furniture it manufactures will be free from defects in materials and workmanship for a period of ten years of single-shift use. Textiles, decorative trim, electrical components, lamps, mechanical devices, casters and custom-made products not described in Nucraft's catalog are warranted for one year from the date of original delivery. Height adjustable desk mechanisms are warranted for two years. This warranty is applicable only if the furniture is given normal and proper care and is properly installed and maintained in an office environment. This warranty extends only to products manufactured and sold in North America and only to original purchasers acquiring new Nucraft products through authorized dealers, or from others specifically authorized by Nucraft to sell its products.

Nucraft's sole obligation under this warranty is to repair or replace, at Nucraft's discretion, products which prove to be defective during the warranty period. Purchasers may be required to establish that a claim is within the warranty period. To initiate a warranty claim, the purchaser should contact an authorized Nucraft dealer.

This warranty does not cover: 1) Damage caused by a carrier 2) COM (Customer's Own Material) specified by the customer that is not a standard product offering 3) Color, grain or texture of wood and other covering materials (due to the natural variations over which Nucraft has no control) 4) Damages resulting from user modification, attachments to a product, misuse, abuse, alteration or negligent use.

**Nucraft extends no other warranties, expressed or implied, including warranty of merchantability or fitness for a particular purpose. Nucraft shall not be liable for loss of time, inconvenience, commercial loss, incidental or consequential damages.**

## Environmental Statement

Nucraft is committed to supporting responsible environmental policies and practices in all that we do. We strive for sustainability, weighing our business decisions against the costs to the ecological, social and economic systems they affect.

Our products are manufactured to meet the credit requirements of the U.S. Green Building Council's LEED rating systems in one or more of the following categories:

- Recycled Content
- Certified Wood
- Low-Emitting Materials

## Computer Aided Planning

Nucraft products and pricing are available on CD via 2020 Cap, an AutoCAD®-based space planning tool.

2020 Cap is an integrated software system developed specifically for interior designers and facility planners to enhance workplace performance. This modern suite of applications works together seamlessly, in concert. Navigate catalogs, select products, design in plan view and 3D, assign options, create worksheets and build a project where you want, when you want. Take your pick. It's dynamic and interactive. Design projects are a work in progress. And now you can perform any of the many discrete tasks that go into a project any time, any place.

For additional information, you may contact 2020 Cap direct at 800-227-0038.

## iSpec®

Nucraft offers a free online product configuration and specification service that saves you time and allows you to be creative while leaving the nuts and bolts to someone else. No specific software is required, nor is there any learning curve. This service applies to all Nucraft products. For additional information, call 1-877-NUCRAFT and ask for the iSpec Team or log on to [www.nucraft.com/ispec](http://www.nucraft.com/ispec).



# Finish Information

## Surface Materials Palette

We crafted our materials palette using the same demanding standards that distinguish our furniture. Thoughtful design and attention to every detail elevate your possibilities.

Anchored by NuCraft veneers, unrivaled for clarity, quality, and depth of finish, our collection of surface materials comprises a sophisticated set of balanced elements that supports your design vision.

Some elements have their roots in NuCraft's rich heritage. Others are new materials and reflect current trends and taste. Together, they ensure that you're ready for today and positioned well for the future. Beautifully.

## Custom Finishes

NuCraft specializes in expert custom finish matching. For a nominal upcharge we can provide custom finishes, and we are frequently asked to match the finishes of other furniture manufacturers. For orders over \$5000 list, a finish sample will automatically be sent for approval prior to entering the order. Additionally, for finishes that appear unusual to match or for customers directly requesting a sample, a finish sample will also be sent for approval prior to entering the order.

Custom finishes requiring colored varnishes to create a painted look can only be applied to Maple veneer and require one extra week in addition to the standard leadtime. NuCraft's standard black finish (G82) can be applied to all NuCraft standard veneers. Walnut is the standard black veneer. Other species must be specified when ordering.

Custom finishes carry a 10% upcharge per item, per finish.

Do not add the finish upcharge to any item that is not wood. Example: casters, ganging connectors.

## Treatments

**Note: Default veneer sheen will vary per finish and were determined by a team of experts who reviewed the colorways to determine if gloss or matte best highlighted the natural characteristics of the species of wood and the color of the stain. Default finish is bolded on Page 5-6. If no direction is provided on incoming orders, default sheen will be selected.**

**Gloss:** Gloss is a durable finish that tends to nicely mask normal wear and leaves wood grain visible to the eye. It achieves a medium gloss open pore appearance (40 – 50 sheen range). Finish numbers preceded by the letter "G" indicate a Gloss finish.

**Matte:** Like Gloss, Matte is durable, tends to nicely mask normal wear and leaves wood grain visible to the eye. It achieves a low luster, open pore appearance (10 – 20 sheen range). Finish numbers preceded by the letter "M" indicate a Matte finish.

Since each veneer type responds differently to both types of treatment, all will have a distinctive look and feel when finished. For example, a Walnut veneer with a Gloss treatment will remain much more textured than a Cherry veneer with the same treatment.

## About the Wood

All NuCraft veneers are carefully selected for uniformity of color and grain. Still, wood is a natural substance and minor variations may occur due to its own uniqueness. Because of this, the furniture you receive may not be an exact match to our samples.

NuCraft takes great pride in our finish color consistency. However, wood is a natural product that will have color variation within a single piece of furniture, as well as from one piece to the next. Other factors also affect color over time, such as exposure to light (both intensity and duration). For example, lighter finishes cause more variation in colors over time.

In cases where a returning customer wants a precise match with existing furniture, we recommend sending a sample of the existing furniture finish. Please contact NuCraft Customer Service to determine an appropriate sample. This will ensure a finish match between old and new orders. This type of order is considered a control sample. There will be a 10% upcharge on an order of this type. Due to natural aging of veneers, natural finishes may vary.

## Care and Maintenance of Wood Finishes

Our finish material is a crystal clear, urethane acrylic blend. This type of finish may be repaired in the field by a qualified refinisher.

NuCraft recommends using a damp cloth to clean your fine wood furniture. Always wipe with the grain of the wood. Should your wood furniture require a more thorough cleaning, we recommend using a mild cleaner such as Joy dish soap or Murphy's oil soap, thoroughly diluted in water (one part soap to thirty parts water). Water will not damage NuCraft's finish, but will leave surface spots when it dries. To avoid this, dry the surface with a soft cloth after it is cleaned. Marks that cannot be removed with the cleaning methods above may be able to be removed using naphtha, a mild degreasing solvent.

**Caution:** while the use of polishes that contain wax, petroleum solvents or silicones may immediately enhance the "shine" of a product, it may also eventually remove the fine original finish applied in our factory. Silicone on the surface of wood may also make it very difficult to respray or refinish.

All NuCraft furniture is inspected and polished before it leaves our factory. In some instances, the packing materials may imprint on the factory polish. Cleaning and polishing the furniture once it is unpacked will normally restore the furniture to its original beauty.

In some cases, the rubber support feet used on the bottom of common office equipment (teleconferencing phones, laptops, microphones, copiers, etc.) can create unsightly marks in the surface of wood tops, due to oxidation of the lacquer finish. We suggest these machines be placed on a protective type of padding, such as felt.

Wood will fade as a result of exposure to UV light. This is particularly prevalent with light finishes. If color changes due to fading are a concern for your application, the impact can be minimized by selecting medium to dark stains for your wood surfaces. Our top coat includes a UV inhibitor which makes the finishes less prone to fading.



# Finish Information

## Laminates

Selected Formica® and Nevamar® laminates are available on Training Tables, Conference Tables, Conference Room Furniture and select Occasional Tables. For standard laminate and wood pricing, refer to individual item pricing columns.

## Non-Standard Laminates

To order a color other than those on our list (see Page 5-6), refer to Nevamar or Formica standard grade, matte texture laminate offerings (excluding manufacturers' non-standard matte offering). **Add \$103 list per item for a non-standard solid, matrix or pattern.** Add 20% per color for woodgrain laminates (includes stained-to-match for remainder of unit to match laminate color). Add one week to the lead-time for all non-standard laminate orders. Call the NuCraft Customer Service team for quotes on premium grades and laminates. Mirror and metal laminates are not available.

## Care and Maintenance of Laminate and Novawrap

Laminate and Novawrap surfaces may be cleaned with a damp cloth and ordinary soap or non-abrasive household liquid detergent. Dry the surface with a clean cloth or soft paper towel to prevent streaks from appearing.

## Care and Maintenance of Metal

Metal surfaces can be wiped with a damp cloth and rubbed dry. A mild non-abrasive household liquid detergent can be used if necessary. Regular maintenance of metal components, including tightening of fasteners and light lubrication of moving parts, will extend the life of your furniture.

## Satin Etched Glass

Glass color may vary slightly on multi-piece conference table tops over 180" x 60" when satin etched glass is specified due to the iron content and etching process of the glass.

## Care and Maintenance of Glass

Clear or frosted glass may be cleaned with commercial glass cleaner. Be sure to use a lint-free cloth if cleaning the frosted side of the glass.

## Stone and Solid Surface Material

Despite its reputation for durability, natural stone can easily be broken during handling and/or installation if proper techniques are not followed. In addition, NuCraft is not responsible for the installation of natural stone or solid surface materials on its products. Therefore, installers specifically trained in the installation of these materials must be utilized to ensure a quality installation. NuCraft shall not be liable for any damages incurred during the handling and/or installation of natural stone or solid surface materials on its products.

## Care and Maintenance of Granite

Granite surfaces may be cleaned with a damp cloth and ordinary soap or non-abrasive household liquid detergent. Dry the surface with a clean cloth or soft paper towel to prevent streaks from appearing.

## Care and Maintenance of Leather

Genuine leather requires very little care. NuCraft recommends that leather be dusted regularly. If a more thorough cleaning is needed, use lukewarm water and a mild, non-abrasive soap. Generate some lather and lightly rub the surface with cheesecloth. Rinse off any soap film with clean water and towel dry. The leather may dry dull. To restore the leather to a normal gloss, rub it with a clean towel. Never use furniture polish, oil, varnish or ammonia. Saddle soap may be used to prevent the leather from becoming brittle or cracked and to maintain the original supple finish.

## Touch Up Finish Kits

Model #	Description	Price
KIT-M	Metal Kit	80
KIT-P	Paint Kit	80
KIT-S	Stain Kit	80

## REQUIRED INFORMATION:

### (ORDER CANNOT BE ENTERED WITHOUT THIS INFORMATION)

- Kit model number
- Quantity of kits
- Specify finish (See Pages 5-6)

## General Information:

- Touch-up kits must be ordered on a purchase order separate from NuCraft product due to Hazmat shipping



## WOOD FINISHES

### STANDARD

Default veneer sheen will vary per finish and were determined by a team of experts who reviewed the colorways to determine if gloss or matte best highlighted the natural characteristics of the species of wood and the color of the stain. Default finish is bolded. If no direction is provided, default sheen will be selected.

	Matte	Gloss
<b>Ash</b>		
Chalk	M48	<b>G48</b>
Angora	<b>M49</b>	G49
Blanco	<b>M44</b>	G44
Oat	M45	<b>G45</b>
<b>Rift Cut Oak</b>		
Nougat	<b>M01</b>	G01
Wheat	<b>M02</b>	G02
Carbon	M03	<b>G03</b>
Bramble	<b>M07</b>	G07
<b>Cherry</b>		
Sherry	M20	<b>G20</b>
Cognac	M21	<b>G21</b>
Spring	M95	<b>G95</b>
Auburn	M93	<b>G93</b>
<b>Walnut</b>		
Marron	<b>M35</b>	G35
Mocha	<b>M33</b>	G33
Zinc	M30	<b>G30</b>
Onyx	M82	<b>G82</b>
Otter	M31	<b>G31</b>
Walnut	<b>M26</b>	G26
<b>Linea</b>		
Oak Linea	<b>M08</b>	G08
Walnut Linea	<b>M27</b>	G27
<b>Paldao</b>		
Thicket	<b>M75</b>	G75
Paldao	<b>M76</b>	G76

## HERITAGE COLLECTION

Heritage Collection consists of popular mainstays of the Nucraft veneer collection preserved from our previous offering.

	Matte	Gloss
Natural Maple	M60	<b>G60</b>
Natural Walnut	M25	<b>G25</b>
Castano Walnut	M37	<b>G37</b>
Cordovan Cherry	M99	<b>G99</b>
CoCo Cherry	M96	<b>G96</b>

### PREMIUM

#### Quartered Figured Anigre

Roux	M11	<b>G11</b>
Truffle	M12	<b>G12</b>
Velvet	M18	<b>G18</b>

#### Black Limba

Morel	M73	<b>G73</b>
Sable	M71	<b>G71</b>

## STONE TOPS

Stone orders may affect lead times. Please contact Nucraft Customer Service for details.

### Stone

Absolute Black Honed Granite	ST01
Carrara Marble	ST16

### Quartz | Caesarstone

Pure White	ST04
Blizzard	ST07
Haze	ST15
Concrete	ST08
Raven	ST06

### Quartz | Wilsonart

Haida	ST14
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# Emme® Surface Materials

## METAL FINISHES

Aged Bronze	A8010
Black	A44
Blackened Nickel	ABN
Brushed Stainless Steel	BAA
Burnished	A88
Cloud	A8004
Foil	A8006
Galaxy	A8007
Moonlight	A87
Polished Stainless Steel	APA
Satin Bronze	A8011
Shadow	A8005
Storm	A8012

## PAINTS

Aged Bronze	S8010
Black	S44
Blush	S6052
Burnished	S88
Cayenne	S84
Cloud	S8004
Eco	S6447
Flirt	S6860
Foil	S8006
Galaxy	S8007
Limelight	S89
Moonlight	S87
Oyster	HS8003
Peacock	S86
Punch	S83
Santorini	S6966
Satin Bronze	S8011
Serendipity	S6907
Shadow	S8005
Storm	S8012

### Paint to Match

To request a custom paint color, contact Nucraft Customer Service. A paint sample must be matched and approved prior to order.

## GLASS (SATIN)

	Satin	Gloss
Black	BS	-
Clove	VS	VG
Meringue	MS	MG
Quill	QS	QG
White	WS	WG



# Upholstery Fabric

Applies to Benches

Nucraft is pleased to have partnered with KnollTextiles, Spinneybeck, and UltraFabrics to offer a concise selection of standard upholstery fabrics pre-approved for use on our products, with prices that are figured into our graded-in system. We've carefully curated a selection of each of the textile's color lines to coordinate with our materials offering. However, all colorways are approved and available as standard. Please contact fabric manufacturer for sampling support.

## Knoll Felt\* | K1207 | Grade C

Ivory	1
Apple	3
Canary	5
Poppy	7
Cadet	11
Mocha	15
Pewter	17
Tar	20

## Knoll Hopsack\* | K1206 | Grade C

Buff	1
Stucco	2
Lime	4
Magenta	9
Red	10
Admiral	11
Putty	13
Black	16

## Knoll Hourglass\* | K1523 | Grade A

Gull	2
Sandbar	3
Flax	5
Beeswax	6
Sizzle	9
Tart	11
Bluebird	13
Spring	16
Bark	21
Misty	24
Alley	27

\*In addition to being available on all of our bench and pedestal cushion applications, these upholstery fabrics are approved for tackzone application on Nucraft products.

## Spinneybeck Volo | VO | Grade F

Lichen	902
Rust	905
Talc	939
Mauve Beige	954
Oatmeal	957
Parchment	960
Petroglyph	962
Tuscany	963
Casablanca	975
Dromedary	977
Black	BLCK

## Spinneybeck Vincenza | VZ | Grade E

Salvi	2101
Ponte Furo	2102
Villabalzana	2108
Castello di Bellaguardia	2112
Scamozzi	2114
Peralolo	2115
Costozza	2116
Nocciola	2117
Appia Antica	2120
Cinque Terre	2122
Black	BLCK

## UltraFabrics Brisa | 303 | Grade B

French Vanilla	3866
Birch	3019
White	5747
Bone	3822
Shiitake	3022
New Sand	3946
Bark	3914
Peat	3200
Canyon	3825
Coffee Bean	3023
Black Onyx	5749

## GRADED-IN FABRIC PROGRAM

Top quality upholstery and fabrics from some of the biggest names in the textile industry have been graded into this price list. For a current list of graded-in manufacturers and additional information on our graded-in fabrics program, please go to [www.nucraft.com](http://www.nucraft.com). All Graded-In and COM fabrics will require pre-approval for use on Talis and Arena benches. Please contact Nucraft Customer Service for assistance with this process.

NET PRICE PER YARD	NUCRAFT GRADE
\$0 - \$20.00	A
\$20.01 - \$35.00	B
\$35.01 - \$50.00	C
\$50.01 - \$65.00	D
\$65.01 - \$80.00	E
\$80.01 - \$95.00	F
\$95.01 - \$110.00	G
\$110.01 - \$125.00	H





# COM Specification

## For COM orders please include the following:

- Name of customer
- Customer's purchase order number
- Model number and quantity of piece(s) to be covered
- Specify right-way or railroad application (railroad is the default if no selection is made)
- If fabric is a stripe or pattern, specify vertical or horizontal application
- Supplier's name, material number and description

## YARDAGE ESTIMATING

All yardages in the price list are based on 54" wide plain (no match) fabric. The following is a guide for fabrics that are less than 54" wide or have a pattern match.

### Fabric Less Than 54" Wide

For 50" wide fabrics allow 10% additional fabric  
For 48" wide fabrics allow 15% additional fabric  
For 45" wide fabrics allow 20% additional fabric  
For 36" wide fabrics allow 50% additional fabric

### For Pattern Match Fabrics

3" to 14" repeat allow 15% additional fabric  
15" to 19" repeat allow 20% additional fabric  
20" to 27" repeat allow 25% additional fabric  
28" to 36" repeat allow 30% additional fabric

Nucraft may add a charge for sewing, cutting and matching unusual COM or COL materials to cover additional costs. Call customer service for pricing.

### It is the sole responsibility of the customer to determine that the fabric is appropriate for the application in which it will be used.

Once COM/COL is accepted, Nucraft assumes no responsibility for its overall appearance, flammability, normal durability, color fastness or any other quality after upholstered on a Nucraft product beyond our normal quality standards.

All Graded-In and COM fabrics will require pre-approval for use on Talis and Arena benches. Please contact Nucraft Customer Service for assistance with this process.

The fabric should be sent to the following address:  
Nucraft Furniture Company  
5151 West River Drive  
Comstock Park, MI 49321  
Attn: Order Processing

## FIRE RESISTANCE

Nucraft will only work with textiles that meet the ACT Voluntary Performance Guidelines:

- Nucraft fabric tack panels incorporate fabrics that meet the ASTM E 84 standard US flammability test for wrapped panels.
- Nucraft upholstery fabrics for benches and cushions must meet one or more of the following flammability tests; NFPA 260, NFPA 701, or CAL 117.
- All COM fabrics must meet the required flammability standards per fabric application.
- Nucraft reserves the right to decline any fabrics that do not meet ACT standard flammability requirements.

## COM LEATHER SPECIFICS

The following is a guide for specifying leather requirements. The guide is based on the following general information.

A full "domestic" hide is approximately 50-60 square feet. A specialty or calf hide is approximately 35 square feet. Of this footage there are various non-usable areas included in the hide's size. Conversion of fabric yardage to leather is approximately 1 yard = 18 square feet.

### Bench Requirements

48" benches will require 1/2 domestic hide or 1 full calf hide.

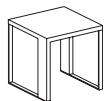
60" benches will require 1 domestic hide or 2 calf hides.

72" benches will require approximately 1 full domestic hide or 3 calf hides.

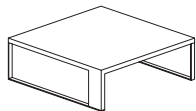
The boxing around the seat, if required, will have 4-6 seams that will be placed aesthetically based on the yield and usable remains of the hides.

## OCCASIONAL TABLES

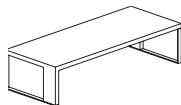
Page 10-11



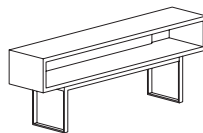
Occasional



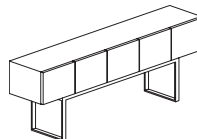
Square Coffee



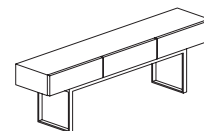
Rectangle Coffee



Open Console



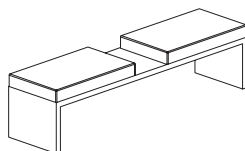
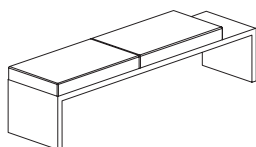
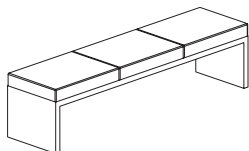
Doors Console



Drawers Console

## BENCHES

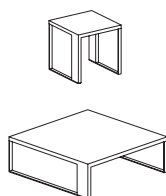
Page 12





				Paint	Veneer				Premium Veneer			
				All Paint	Metal Legs	Polished Stainless Legs	Brushed Stainless Legs	Blackened Nickel Legs	Metal Legs	Polished Stainless Legs	Brushed Stainless Legs	Blackened Nickel Legs

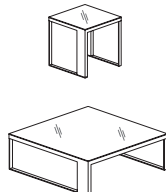
Square with Wood Top	Model #	W x D x H	Description	-S	-VC	-VL	-VD	-VB	-PC	-PL	-PD	-PB
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EMS-1620-W	16 x 16 x 20	End Table	1294	1294	1810	1938	1938	1693	2368	2537	2537	
EMS-2020-W	20 x 20 x 20	End Table	1358	1358	1899	2034	2034	1776	2486	2663	2663	

EMS-3614-W	36 x 36 x 14	Coffee Table	1720	1720	2408	2580	2580	2253	3155	3378	3378	
EMS-4214-W	42 x 42 x 14	Coffee Table	1925	1925	2694	2887	2887	2522	3528	3780	3780	
EMS-4814-W	48 x 48 x 14	Coffee Table	2161	2161	3023	3240	3240	2830	3961	4242	4242	

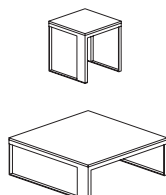
Square with Glass Over Wood Top	Model #	W x D x H	Description	-S	-VC	-VL	-VD	-VB	-PC	-PL	-PD	-PB
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EMS-1620-G	16 x 16 x 20	End Table	1449	1449	1966	2095	2095	1851	2525	2694	2694	
EMS-2020-G	20 x 20 x 20	End Table	1603	1603	2146	2280	2280	2022	2732	2909	2909	

EMS-3614-G	36 x 36 x 14	Coffee Table	2517	2517	3205	3376	3376	3050	3950	4175	4175	
EMS-4214-G	42 x 42 x 14	Coffee Table	3011	3011	3778	3971	3971	3605	4611	4863	4863	
EMS-4814-G	48 x 48 x 14	Coffee Table	3577	3577	4440	4656	4656	4245	5376	5659	5659	

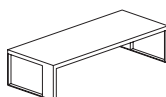
Square with Stone Over Wood Top	Model #	W x D x H	Description	-S	-VC	-VL	-VD	-VB	-PC	-PL	-PD	-PB
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EMS-1620-S	16 x 16 x 20	End Table	1768	1768	2284	2412	2412	2168	2844	3013	3013	
EMS-2020-S	20 x 20 x 20	End Table	2099	2099	2642	2777	2777	2518	3229	3406	3406	

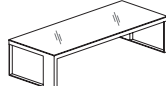
EMS-3614-S	36 x 36 x 14	Coffee Table	4126	4126	4813	4985	4985	4658	5558	5784	5784	
EMS-4214-S	42 x 42 x 14	Coffee Table	5199	5199	5967	6159	6159	5793	6801	7053	7053	
EMS-4814-S	48 x 48 x 14	Coffee Table	6435	6435	7299	7514	7514	7104	8234	8518	8518	

Rectangle with Wood Top	Model #	W x D x H	Description	-S	-VC	-VL	-VD	-VB	-PC	-PL	-PD	-PB
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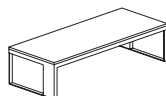
EMT-4814-W	48 x 24 x 14	Coffee Table	1659	1659	2321	2486	2486	2171	3037	3254	3254	
EMT-6014-W	60 x 24 x 14	Coffee Table	1784	1784	2496	2675	2675	2336	3270	3502	3502	

Rectangle with Glass Over Wood Top	Model #	W x D x H	Description	-S	-VC	-VL	-VD	-VB	-PC	-PL	-PD	-PB
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EMT-4814-G	48 x 24 x 14	Coffee Table	2365	2365	3029	3194	3194	2879	3746	3963	3963	
EMT-6014-G	60 x 24 x 14	Coffee Table	2667	2667	3381	3560	3560	3221	4153	4386	4386	

Rectangle with Stone Over Wood Top	Model #	W x D x H	Description	-S	-VC	-VL	-VD	-VB	-PC	-PL	-PD	-PB
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EMT-4814-S	48 x 24 x 14	Coffee Table	3795	3795	4457	4623	4623	4308	5176	5392	5392	
EMT-6014-S	60 x 24 x 14	Coffee Table	4454	4454	5166	5347	5347	5008	5940	6173	6173	

**Options:**  
Satin Glass Add -SG \$267

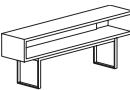
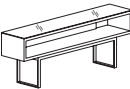
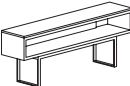
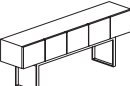
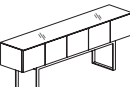
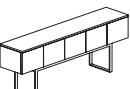
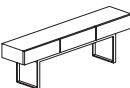
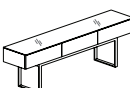
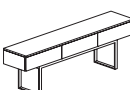
#### REQUIRED INFORMATION: (ORDER CANNOT BE ENTERED WITHOUT THIS INFORMATION)

See pages 5-6 for surface material options.

- Choose Wood Species & Finish
- Choose Paint Finish
- Choose Metal Finish (-VC or -PC option only)
- Choose Glass Finish, if applicable
- Choose Stone Top Finish, if applicable

#### General Information:

- Wood top on End Tables are 1-1/4" thick; Wood Top on Coffee Tables are 1-1/2" thick
- Wood legs on End Tables are 4-1/2" wide; Wood legs on Coffee Tables are 5-3/4" wide
- Metal legs on End Tables are 1-1/4" wide; Metal legs on Coffee Tables are 1-1/2" wide
- Glass top adds 1/4" to the overall height
- Stone top adds 2 cm (approx. 3/4 inches) to the overall height
- Satin glass creates a translucent matte appearance which obscures view while maintaining a high level of light transmittance.
- To create a monochromatic look, specify All Paint (-S) option
- Laminate not available
- Qtr veneer on all veneered surfaces (except when Premium Veneer is specified)
- All products ship assembled

				Paint	Veneer				Premium Veneer						
					Metal Legs	Brushed Stainless Legs	Blackened Nickel Legs	Polished Stainless Legs	Metal Legs	Brushed Stainless Legs	Blackened Nickel Legs	Polished Stainless Legs			
Open with Wood Top				Model #	W x D x H	Description	-S	-VC	-VD	-VB	-VL	-PC	-PD	-PB	-PL
	EMC-6026-NN-W	60 x 15 x 26.5	Open Console	3455	3455	4007	4007	5523	4523	5247	5247	7235			
	EMC-7226-NN-W	72 x 15 x 26.5	Open Console	3631	3631	4211	4211	5805	4753	5515	5515	7605			
Open with Glass Over Wood Top				Model #	W x D x H	Description	-S	-VC	-VD	-VB	-VL	-PC	-PD	-PB	-PL
	EMC-6026-NN-G	60 x 15 x 26.5	Open Console	4011	4011	4564	4564	6081	5079	5804	5804	7790			
	EMC-7226-NN-G	72 x 15 x 26.5	Open Console	4299	4299	4879	4879	6473	5422	6182	6182	8272			
Open with Stone Over Wood Top				Model #	W x D x H	Description	-S	-VC	-VD	-VB	-VL	-PC	-PD	-PB	-PL
	EMC-6026-NN-S	60 x 15 x 26.5	Open Console	5126	5126	5677	5677	7196	6194	6917	6917	8906			
	EMC-7226-NN-S	72 x 15 x 26.5	Open Console	5634	5634	6213	6213	7809	6758	7518	7518	9608			
Doors with Wood Top				Model #	W x D x H	Description	-S	-VC	-VD	-VB	-VL	-PC	-PD	-PB	-PL
	EMC-6026-DR-W	60 x 15 x 26.5	4 Doors	-	3641	4192	4192	5709	4709	5433	5433	7420			
	EMC-7226-DR-W	72 x 15 x 26.5	5 Doors	-	3892	4471	4471	6066	5015	5777	5777	7864			
Doors with Glass Over Wood Top				Model #	W x D x H	Description	-S	-VC	-VD	-VB	-VL	-PC	-PD	-PB	-PL
	EMC-6026-DR-G	60 x 15 x 26.5	4 Doors	-	4197	4749	4749	6267	5265	5990	5990	7977			
	EMC-7226-DR-G	72 x 15 x 26.5	5 Doors	-	4560	5141	5141	6733	5683	6443	6443	8534			
Doors with Stone Over Wood Top				Model #	W x D x H	Description	-S	-VC	-VD	-VB	-VL	-PC	-PD	-PB	-PL
	EMC-6026-DR-S	60 x 15 x 26.5	4 Doors	-	5310	5863	5863	7380	6379	7103	7103	9091			
	EMC-7226-DR-S	72 x 15 x 26.5	5 Doors	-	5895	6475	6475	8070	7018	7780	7780	9868			
Drawers with Wood Top				Model #	W x D x H	Description	-S	-VC	-VD	-VB	-VL	-PC	-PD	-PB	-PL
	EMC-6022-DW-W	60 x 15 x 22.5	2 Drawers	-	3826	4378	4378	5895	4893	5619	5619	7607			
	EMC-7222-DW-W	72 x 15 x 22.5	3 Drawers	-	4165	4745	4745	6340	5288	6050	6050	8140			
Drawers with Glass Over Wood Top				Model #	W x D x H	Description	-S	-VC	-VD	-VB	-VL	-PC	-PD	-PB	-PL
	EMC-6022-DW-G	60 x 15 x 22.5	2 Drawers	-	4382	4934	4934	6454	5450	6174	6174	8163			
	EMC-7222-DW-G	72 x 15 x 22.5	3 Drawers	-	4835	5413	5413	7008	5956	6717	6717	8806			
Drawers with Stone Over Wood Top				Model #	W x D x H	Description	-S	-VC	-VD	-VB	-VL	-PC	-PD	-PB	-PL
	EMC-6022-DW-S	60 x 15 x 22.5	2 Drawers	-	5989	6048	6048	7567	6565	7289	7289	9276			
	EMC-7222-DW-S	72 x 15 x 22.5	3 Drawers	-	6169	6749	6749	8344	7292	8054	8054	10143			

Options:

#### Options:

Satin Glass

Add -SG

\$267

#### REQUIRED INFORMATION: (ORDER CANNOT BE ENTERED WITHOUT THIS INFORMATION)

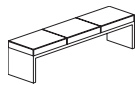
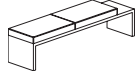
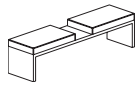
See pages 5-6 for surface material options.

- Choose Wood Species & Finish
- Choose Paint Finish (-S option only)
- Choose Metal Finish (-VC or -PC option only)
- Choose Glass Finish, if applicable
- Choose Stone Top Finish, if applicable

#### General Information:

- Grain direction runs horizontally on the Door and Drawer fronts
- Metal legs are 1-1/2" wide
- Glass top adds 1/4" to the overall height
- Stone top adds 2 cm (approx. 3/4 inches) to the overall height
- Satin glass creates a translucent matte appearance which obscures view while maintaining a high level of light transmittance
- Drawer console has painted drawer boxes with soft close undermount slides; Door Console has soft close hinges
- To create a monochromatic look, specify All Paint (-S) option
- Laminate not available
- Qtr veneer on all veneered surfaces (except when Premium Veneer is specified)
- All products ship assembled



			Yardage	COM	A	B	C	D	E	F	G	H
Bench	Model #	W x D x H										
	<b>Veneer with Full Width Cushion</b>											
	EMB-6018-F-V	60 x 18 x 18	2	2606	2764	2846	2924	3005	3084	3162	3242	3273
	EMB-7218-F-V	72 x 18 x 18	3	2911	3154	3273	3390	3510	3632	3748	3869	3915
	<b>Veneer with Partial Width Cushion - Open on End</b>											
	EMB-6018-P-V	60 x 18 x 18	2	2511	2672	2753	2830	2910	2991	3069	3150	3180
	EMB-7218-P-V	72 x 18 x 18	2	2808	2968	3049	3126	3207	3288	3365	3446	3475
	<b>Veneer with Partial Width Cushion - Open in Center</b>											
	EMB-6018-C-V	60 x 18 x 18	2	2511	2672	2753	2830	2910	2991	3069	3150	3180
	EMB-7218-C-V	72 x 18 x 18	2	2808	2968	3049	3126	3207	3288	3365	3446	3475
	<b>Premium Veneer with Full Width Cushion</b>											
	EMB-6018-F-PV	60 x 18 x 18	2	3411	3573	3652	3730	3811	3892	3968	4048	4080
	EMB-7218-F-PV	72 x 18 x 18	3	3813	4055	4175	4293	4413	4532	4650	4772	4816
	<b>Premium Veneer with Partial Width Cushion - Open on End</b>											
	EMB-6018-P-PV	60 x 18 x 18	2	3289	3450	3530	3607	3688	3768	3847	3927	3958
	EMB-7218-P-PV	72 x 18 x 18	2	3677	3837	3919	3997	4077	4157	4235	4315	4346
	<b>Premium Veneer with Partial Width Cushion - Open in Center</b>											
	EMB-6018-C-PV	60 x 18 x 18	2	3289	3450	3530	3607	3688	3768	3847	3927	3958
	EMB-7218-C-PV	72 x 18 x 18	2	3677	3837	3919	3997	4077	4157	4235	4315	4346
	<b>Painted with Full Width Cushion</b>											
	EMB-6018-F-S	60 x 18 x 18	2	2606	2764	2846	2924	3005	3084	3162	3242	3273
	EMB-7218-F-S	72 x 18 x 18	3	2911	3154	3273	3390	3510	3632	3748	3869	3915
	<b>Painted with Partial Width Cushion - Open on End</b>											
	EMB-6018-P-S	60 x 18 x 18	2	2511	2672	2753	2830	2910	2991	3069	3150	3180
	EMB-7218-P-S	72 x 18 x 18	2	2808	2968	3049	3126	3207	3288	3365	3446	3475
	<b>Painted with Partial Width Cushion - Open in Center</b>											
	EMB-6018-C-S	60 x 18 x 18	2	2511	2672	2753	2830	2910	2991	3069	3150	3180
	EMB-7218-C-S	72 x 18 x 18	2	2808	2968	3049	3126	3207	3288	3365	3446	3475

**REQUIRED INFORMATION: (ORDER CANNOT BE ENTERED WITHOUT THIS INFORMATION)**

See pages 5-7 for surface material options.

- Choose Wood Species & Finish
- Choose Paint Finish, if applicable
- Minimum Freight Charge: Add \$285 net per order below \$2100 net

**General Information:**

- Cushion is 3 1/2" thick
- Opening on End and Center for 60" wide and 72" wide are 12"W x 18"D
- Qtr veneer on all veneered surfaces (except when Premium Veneer is specified)
- All products ship assembled

**Note:**

To accommodate its crisp corner construction, fabrics and other cushion materials must often be adhered to Emme cushions to prevent excessive rippling and puckering. Some materials do not lend themselves to this process, including some fabrics and all leathers. Nucraft alerts its customers when these are selected and recommends selecting an alternative material. If customers choose to proceed with the original selection, Nucraft will not be responsible for the rippling and puckering that may occur.



# Emme® Power & Data Options

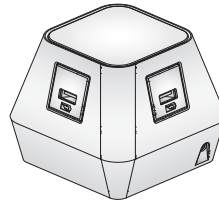
*Freestanding Power Option: Charging Cube and Tech Zone*

## Charging Cube

Charging Cube addresses the need for portable power. The ability to take this device anywhere for collaboration and easy connectivity makes the Charging Cube ideal for those who appreciate flexibility in their workspace.

The Charging Cube can be placed anywhere, and allow up to three devices to be charged at once.

- Three 2 amp USB charging ports
- 11,600 mAh battery capacity
- Charges completely in 4.5 hours



Charging Cube - Top View



Charging Cube - Side View

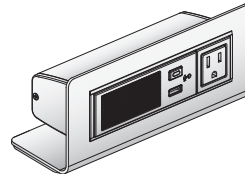


## Tech Zone

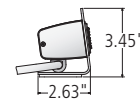
Simple, easy to use and portable, this freestanding table top power option allows you to easily charge all of your devices.

Available in three configurations with a variety of power and data connectivity options. Includes a 72"-long plug-in infeed cord.

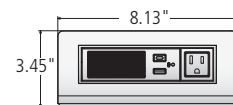
- ZONE-SPEAKER includes one simplex receptacle, one dual charging USB-A charging port and a Bluetooth speaker
- ZONE-DATA includes two simplex receptacles and two open data ports
- ZONE-USB includes two simplex receptacles, one data port and one dual charging USB-A charging port



Tech Zone - Side View



ZONE-SPEAKER



ZONE-DATA



ZONE-USB





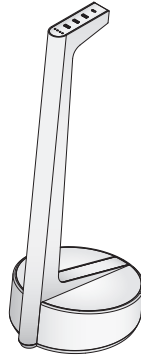
# Emme® Power & Data Options

Freestanding Power Option: Charging Stand

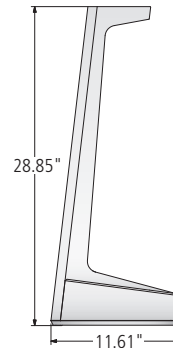
## Battery-Powered Charging Stand

At table height, this battery-powered unit provides multiple charging options for collaboration anywhere with cordless power.

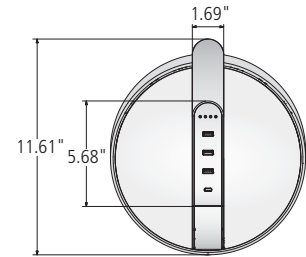
- Three 2 amp USB-A charging ports
- One USB-C (18W) charging port



Battery-Powered Charging Stand  
Side View



Battery-Powered Charging Stand  
Top View



## Corded Charging Stand

The corded unit offers various configurations to fit your needs, while still offering easy mobility. Includes a 10'-long plug-in infeed cord.

Three configurations to choose from:

STAND-1C

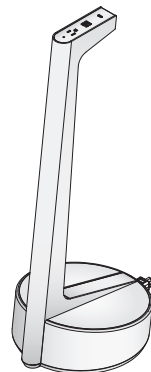
One simplex receptacle and two USB-A ports, and one USB-C port

STAND-3C

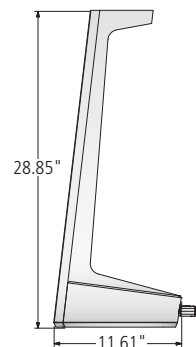
Three simplex receptacles, two USB-A ports, and one USB-C port

STAND-4C

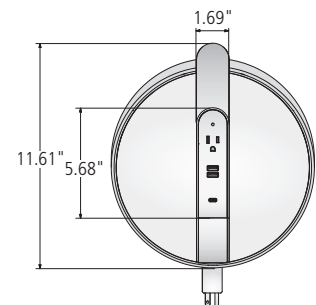
Four simplex receptacles, two USB-A ports and one USB-C port



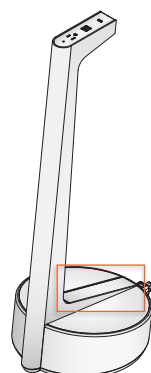
Corded Charging Stand  
Side View



Corded Charging Stand  
Top View



### Base Plate Configuration Options



STAND-1C



STAND-3C



STAND-4C





# Emme® Power & Data Options

Charging Stand (Battery-Powered)	Model #	Description	Simplex	USB-A	USB-C	Price
			Receptacles	Ports	Ports	
	STAND-B-W	Battery-Powered White Unit	-	3	1	1619
	STAND-B-B	Battery-Powered Black Unit	-	3	1	1619



## General Information:

- Three ports for USB-A and one 18 Watt USB-C
- Charging cord included
- LED lights on top of the unit indicate charge level of the battery. When all 4 lights are on, the battery is fully charged.
- Uses a 40 Amp Hour battery with a 128 Watt Hour capacity. For optimal use, it should be charged every night.
- Charging capacities are estimated, based on charging from no power to full power.
  - 10-12 smart phones
  - 8-10 small tablets (5-7" in size)
  - 4 large tablets (9-11" in size)
- White unit is a combination of White aluminum on the base and neck area, and plastic in the Fog color for the trim inserts
- Weight: 12lbs

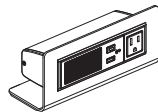
Charging Stand (Corded)	Model #	Description	Simplex	USB-A	USB-C	Price
			Receptacles	Ports	Ports	
	STAND-1C-W	Corded White Unit	1	2	1	711
	STAND-3C-W	Corded White Unit	3	2	1	720
	STAND-4C-W	Corded White Unit	4	2	1	733
	STAND-1C-B	Corded Black Unit	1	2	1	711
	STAND-3C-B	Corded Black Unit	3	2	1	720
	STAND-4C-B	Corded Black Unit	4	2	1	733



## General Information:

- 10' Plug-In Infeed Cord
- Capable of charging laptops, tablets and mobile phones simultaneously
- STAND-4C version includes a circuit breaker in the base
- Weight: 10lbs

Tech Zone	Model #	Description	Simplex	Open Data	Dual Charging	Bluetooth	Price
			Receptacles	Ports	USB	Speaker	
	ZONE-DATA	(2) Simplex receptacles (2) Open data ports	2	2	-	-	239
	ZONE-USB	(2) Simplex receptacles (1) Dual charging USB (1) Open data port	2	1	1	-	299
	ZONE-SPEAKER	(1) Simplex receptacle (1) Dual charging USB (1) Bluetooth speaker	1	-	1	1	608



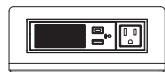
ZONE-SPEAKER



ZONE-DATA



ZONE-USB

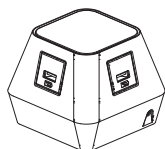


ZONE-SPEAKER

## General Information:

- 72" long plug-in infeed cord
- Finish is black
- Includes a Voice/Data Adapter Kit to accept couplers and jacks when required

Charging Cube	Model #	Description	Price
	CUBE-W	White Power Cube	290
	CUBE-B	Black Power Cube	290



## General Information:

- Includes (3) 2 Amp USB charging ports
- The Cube can be recharged completely in 4.5 hours