

# EcoCycle Americana<sup>®</sup>

## Porcelain Stone<sup>®</sup>

### Features and Benefits

- Competitively priced, making it an exceptional value
- Deep hues go all the way through the tile, making the body an integral part of the overall color
- Cross-Sheen<sup>®</sup> finish for easy cleaning available on UPS only
- Crossville recommends a grout joint of 3/16 to 1/4 inch
- Contains a minimum of 4% pre-consumer recycled content and is manufactured by Crossville<sup>®</sup> using processes that is Green Squared<sup>SM</sup> certified
- Made in U.S.A

### Color Palette



AV111 ▶ Monticello



AV112 ▶ Gold Rush



AV115 ▶ Rushmore 18x18



AV113 ▶ Alamo



AV114 ▶ Grand Canyon



AV115 ▶ Rushmore



AV116 ▶ Plymouth Rock

# EcoCycle Americana®

## Porcelain Stone®

### Sizes & Finishes

#### Field Tile

Available in all colors

Nominal (in)	Actual (in)	Thickness (in)	Finish
12 x 12	11-3/4 x 11-3/4	5/16	UPS
18 x 18	17-3/4 x 17-3/4	3/8	UPS

Crossville® recommends a grout joint of 3/16 to 1/4 inch.  
Actual measurements stated in inches indicate tile is calibrated (non-rectified).  
Actual measurements stated in mm indicate tile is rectified.

#### Coordinating Trim

Available in all colors

Nominal (in)	Actual (mm)	Thickness (mm)	Finish
4 x 12 Single Bullnose	3-3/4 x 11-3/4	5/16	UPS
6 x 12 Cove Base	5-7/8 x 11-3/4	5/16	UPS



4 x 12 Bullnose



6 x 12 Cove Base  
(Universal, flat top)

### Product Performance

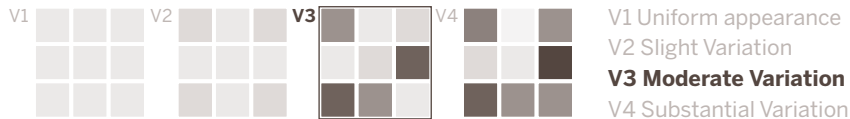
Breaking Strength	>350 lbf	ASTM C648
Bond Strength	>200 psi	ASTM C482
Chemical Resistance	Unaffected	ASTM C650
Frost Resistance	Resistant	ASTM C1026
Water Absorption	<0.10%	ASTM C373
Scratch Hardness	9	Mohs Scale

### Wet Dynamic COF

UPS	0.42- 0.52	DCOF AcuTest™
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### Shade & Texture Index

EcoCycle® Americana has a shade variation of V3.



This porcelain tile product is produced with a V3 variation. Expect that the amount of color and texture on each piece may vary significantly. Inspect the product upon delivery and for best results, blend tile from several cartons during installation.

Information listed here is subject to change. Please refer to [CrossvilleInc.com](http://CrossvilleInc.com) for the latest, most accurate information.

### Sizes (Shown AV113 Alamo)



### Get Planked!

Our Porcelain Stone® products are available in popular plank shapes with no minimum order and quick fulfillment. Depending on the product, there are up to 4 widths and 7 lengths, creating more than 2,796 combinations.



## Recommended Use

EcoCycle Americana® is recommended for interior floors, walls, countertops, and exterior walls. EcoCycle Americana is not recommended for exterior horizontal surfaces or exterior paving. If offset pattern is required for tiles 18 inches or longer, Crossville® recommends an offset of not greater than 33%. If an offset greater than 33% is specified, specifier and owner must approve mock-up and lippage. See CrossvilleInc.com for detailed installation instructions.

## Care and Maintenance

Regular cleaning is the best way to keep EcoCycle Americana® tile looking good for years to come. Use clean, hot water (combined with a household cleaner for more aggressive cleaning). Rinse thoroughly and dry with a soft cloth. No waxes are needed. More information regarding the care and maintenance of Crossville® products is available at CrossvilleInc.com.



**AV111** ▶ Monticello 18x 18 and **AV114** ▶ Grand Canyon 12x 12, 18x 18

## EcoCycle Tile Process™

EcoCycle Americana® contains a minimum of 4 percent pre-consumer recycled content and is manufactured by Crossville® using processes that recycle nearly 12 million pounds of previously discarded filtrate and fired tile waste. In addition to its own fired waste recycling, Crossville also accepts and recycles reclaimed, previously installed tile through its Tile Take-Back™ Program. For more information, visit CrossvilleInc.com/green.

## Green Squared™ Certified

Crossville® has earned Green Squared™ certification from the Tile Council of North America (TCNA) for its entire U.S.-manufactured porcelain product line-up, as well as its manufacturing processes. The company is among the first ever recipients of this certification standard for the tile industry. TCNA developed the Green Squared certification under American National Standards Institute (ANSI) process. The multi-attribute program (ANSI A138.1) scores products in five categories of performance: product characteristics, manufacturing, corporate governance, innovation and end-of-life. Crossville's certified products and processes received stringent evaluation from Scientific Certification Systems (SCS), the green building industry's longest standing third-party certifier.

## Hydrotect

Our porcelain tiles are available with Hydrotect™. Crossville's revolutionary invisible coating harnesses the power of light, water, and oxygen to create the best defense against dirt and pollution. Whether indoors or out, floors and walls stay cleaner, providing a superior experience in any space. For complete details check our website at CrossvilleInc.com.



## National Accounts

For over 20 years we have been offering Porcelain tile to commercial customers at National Accounts pricing programs with special discounts. The National Accounts department provides materials forecasting, sales support and samples.

## Exterior Cladding

Crossville's Porcelain Stone® Exterior Cladding Systems are suitable for virtually any conventional masonry application. When used in conjunction with our exterior cladding systems, Crossville's Porcelain Stone offers clear advantages: decreased construction costs, less site disturbance, low-to-zero maintenance after installation, accelerated construction schedules and greater strength than traditional masonry.

## ▶▶ Crossville® Sample Express

### Sample fulfillment & Help Line

Samples@CrossvilleInc.com  
1 800 221.9093

### Loose Samples for Architects & Designers

### Loose Tile Samples

Sizes may vary depending on product series  
Max. of 4 large field tile per order

### Replacement Chips for PSS Rack

Max. of 5, 2 x 2 chips per color

### Standard Shipping

UPS Ground

## Our Warranty

Crossville Inc. guarantees that its products will meet or exceed the performance specifications outlined in ANSI A137.1-2012 and in the performance data section of the Crossville, Inc. general product catalog. For complete details check our website at CrossvilleInc.com.

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*Please refer to CrossvilleInc.com for the latest, most accurate information.*

## Trade Organizations



## Environmentally Aware

