

# State of Grace

## Porcelain Stone®

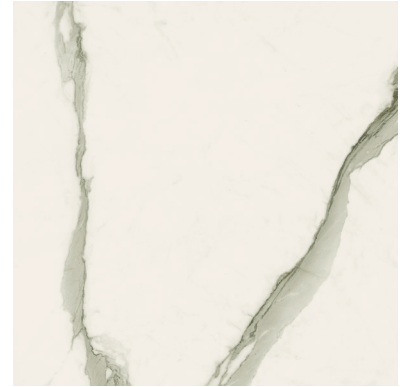
### Features and Benefits

- One shade of white in Unpolished and Satin finishes.
- Contains a minimum 4 percent pre-consumer recycled content and is Green Squared<sup>SM</sup> Certified.
- Customize designs with mesh-mounted mosaics, including 2x2, herringbone, and 3x3 hex options.
- Finish installations stylishly with cove base and bull nose trims, base and crown moldings, and chair rails.
- All field tile is rectified with a recommended minimum 3mm grout joint

### Color Palette



**GRC01** ▶ State of Grace UPS



**GRC01** ▶ State of Grace Satin



**GRC01** ▶ State of Grace 24 x 48 UPS

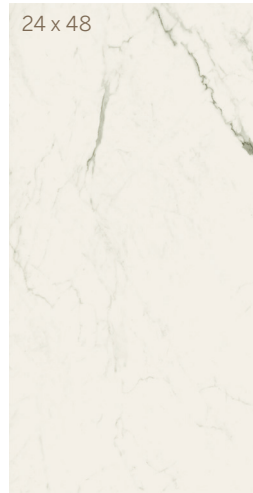


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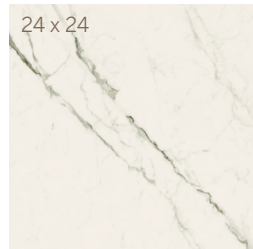
## Porcelain Stone®



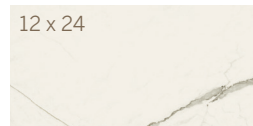
### Sizes



24 x 48



24 x 24



12 x 24



6 x 24



12 x 12



2.5 x 12  
Chevron Left  
and Right



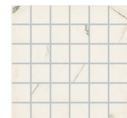
3 x 6



3x6 Picket



**3 x 3 Hex Mosaics**  
UPS Finish  
Mesh mounted on a  
276mm x 296mm  
sheet



**2 x 2 Mosaics**  
UPS Finish  
Mesh mounted on a  
298mm x 298mm  
sheet



**Herringbone Mosaic**  
UPS Finish  
Mesh mounted on a  
295mm x 341mm sheet  
(Coverage area 0.8186 sf)

### Sizes & Finishes

#### Field Tile

Nominal (in)	Actual (mm)	Thickness (mm)	UPS Finish	Satin Finish
3 x 6	72 x 147	10.5	GRC01.10306UPS	GRC01.10306SAT
3 x 6 Picket	72 x 146	10.5	GRC01.136UPSPCK	GRC01.136SATPCK
6 x 24	147 x 597	10.5	GRC01.10624UPS	GRC01.10624SAT
2.5 x 12 Chevron Right	64 x 305	10.5	GRC01.10312UCVR	GRC01.10312SCVR
2.5 x 12 Chevron Left	64 x 305	10.5	GRC01.10312UCVL	GRC01.11312SCVL
12 x 12	297 x 297	10.5	GRC01.11212UPS	GRC01.11212SAT
12 x 24	297 x 597	10.5	GRC01.11224UPS	GRC01.11224SAT
24 x 24	597 x 597	10.5	GRC01.12424UPS	GRC01.12424SAT
24 x 48	597 x 1197	10.5	GRC01.12448UPS	GRC01.12448SAT

Actual measurements stated in inches indicate tile is calibrated (non-rectified).

Actual measurements stated in mm indicate tile is rectified. All field tile is rectified with a recommended 3mm grout joint.

#### Mosaics

Nominal (in)	Actual (mm)	Thickness (mm)	UPS Finish	Grout Joint (mm)
3 x 3 Hexagon	276 x 296	10.5	GRC01.13HEXUMOS	3.5
2 x 2 Square	298 x 298	10.5	GRC01.10202UMOS	3
Herringbone	295 x 341	10.5	GRC01.1HBUPSMOS	2.5

#### Coordinating Trim

Nominal (in)	Actual (mm)	Thickness (mm)	UPS Finish	Satin Finish
4 x 24 Single Bullnose	96 x 597	10.5	GRC01.10424BNS	GRC01.10424SABN
2 x 12 Cove Base	45 x 297	10	GRC01.10212CBS	-
1-1/2 x 12 Chair Rail*	30 x 297	9.5	-	GRC01.11512CR
3 x 12 Crown Molding*	72 x 297	9.5	-	GRC01.10312CM
6 x 12 Base Molding*	147 x 297	9.5	-	GRC01.10612BM



4 x 24 Single Bullnose



2 x 12 Cove Base



6 x 12  
Base Molding\*

\* Globally Sourced



3 x 12  
Crown Molding\*



1-1/2 x 12  
Chair Rail\*

#### Product Performance

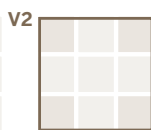
	UPS	Satin	
Breaking Strength	>500 lbf	>500 lbf	ASTM C648
Bond Strength	>200 psi	>200 psi	ASTM C482
Chemical Resistance	Class A	Class B	ASTM C650
Frost Resistance	Unaffected	Unaffected	ASTM C1026
Water Absorption	<0.20%	<0.20%	ASTM C373
Scratch Hardness	7	5	Mohs Scale

#### Wet Dynamic Coefficient of Friction Range

UPS	0.42 - 0.52	AcuTest <sup>sm</sup>
SAT	0.31 - 0.41	AcuTest <sup>sm</sup>

#### Shade & Texture Index

State of Grace has a shade variation of V2.



V1 Uniform appearance  
**V2 Slight Variation**  
 V3 Moderate Variation  
 V4 Substantial Variation

This porcelain tile product is produced with a V2 variation. Expect that the amount of color and texture on each piece may vary slightly. Inspect the product upon delivery and for best results, blend tile from several cartons during installation.

# State of Grace

Crossville, Inc.

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Crossville, TN  
38557

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**E-Mail** [Crossc@CrossvilleInc.com](mailto:Crossc@CrossvilleInc.com)  
**Web** [CrossvilleInc.com](http://CrossvilleInc.com)

## EcoCycle Tile Process™

State of Grace contains a minimum of 4 percent pre-consumer recycled content and is manufactured by Crossville® using processes that recycle nearly 12 million pounds of previously discarded filtrate and fired tile waste. In addition to its own fired waste recycling, Crossville also accepts and recycles reclaimed, previously installed tile through its Tile Take-Back™ Program. For more information, visit [CrossvilleInc.com/green](http://CrossvilleInc.com/green).

## Green SquaredSM Certified

Crossville® has earned Green SquaredSM certification from the Tile Council of North America (TCNA) for its entire U.S.-manufactured porcelain product line-up, as well as its manufacturing processes. The company is among the first ever recipients of this certification standard for the tile industry. TCNA developed the Green Squared certification under American National Standards Institute (ANSI) process. The multi-attribute program (ANSI A138.1) scores products in five categories of performance: product characteristics, manufacturing, corporate governance, innovation and end-of-life. Crossville's certified products and processes received stringent evaluation from Scientific Certification Systems (SCS), the green building industry's longest standing third-party certifier..

## Hydrotect

Our porcelain tiles are available with Hydrotect. Crossville's revolutionary invisible coating harnesses the power of light, water, and oxygen to create the best defense against dirt and pollution. Whether indoors or out, floors and walls stay cleaner, providing a superior experience in any space. For complete details check our website at  **HYDROTECT**  
by  **CROSSVILLE**.  
[CrossvilleInc.com](http://CrossvilleInc.com)..

## Get Planked!™

Our Porcelain Stone® products are available in popular plank shapes with no minimum order and quick fulfillment. See  website for more details and sizes.

## Recommended Use

State of Grace UPS is recommended for interior floors, walls, countertops, and exterior walls in both residential and commercial applications. The satin finish is recommended for residential and light commercial use only. State of Grace is not recommended for exterior horizontal surfaces or exterior paving. **The satin finish is not recommended for wet areas where standing water may occur.** If offset pattern is required for tiles 15 inches or longer, Crossville® recommends an offset of not greater than 33%. If an offset greater than 33% is specified, specifier and owner must approve mock-up and lippage. See [CrossvilleInc.com](http://CrossvilleInc.com) for detailed installation instructions.

## Wet area use for State of Grace mosaics

Crossville® produces the State Of Grace 3 x 3 hexagon and 2 x 2 mosaics with the Cross-Sheen® (UPS) finish. The AcuTestsm wet Dynamic COF of State of Grace is ≥ 0.42. Their small sizes ensure frequent grout joints which provides traction and drainage.

Crossville cannot control situations involving incorrect installation, improper slope to the drain for elimination of standing water and poor surface cleaning.

This information is provided so that customers may make a realistic and informed decision when comparing State of Grace to other tile products in wet area environments, such as residential/commercial bathrooms, showers, and interior pool decks.

## Care and Maintenance

Regular cleaning is the best way to keep State Of Grace tile looking good for years to come. Use clean, hot water (combined with a household cleaner for more aggressive cleaning). Rinse thoroughly and dry with a soft cloth. No waxes are needed.

**State Of Grace satin requires a grout release prior to grouting.** More information regarding the care and maintenance of Crossville® products is available at [CrossvilleInc.com](http://CrossvilleInc.com).

## National Accounts

For over 20 years we have been offering Porcelain tile to commercial customers at National Accounts pricing programs with special discounts. The National Accounts department provides materials forecasting, sales support and samples.

## Exterior Cladding

Crossville's Porcelain Stone® Exterior Cladding Systems are suitable for virtually any conventional masonry application. When used in conjunction with our exterior cladding systems, Crossville's Porcelain Stone offers clear advantages: decreased construction costs, less site disturbance, low-to-zero maintenance after installation, accelerated construction schedules and greater strength than traditional masonry.

## Our Warranty

Crossville Inc guarantees that its products will meet or exceed the performance specifications outlined in ANSI A137.1-2012 and in the performance data section of the Crossville, Inc. general product catalog. For complete details check our website at [CrossvilleInc.com](http://CrossvilleInc.com).

## Crossville® Sample Express

**Sample fulfillment & Help Line**  
[Samples@CrossvilleInc.com](mailto:Samples@CrossvilleInc.com)  
1 800 221.9093

## Loose Samples for Architects & Designers

### Loose Tile Samples

Sizes may vary depending on product series  
Max. of 4 large field tile per order

### Replacement Chips for PSS Rack

Max. of 5, 2 x 2 chips per color

### Standard Shipping

UPS Ground

*Information listed here is subject to change. Please refer to [CrossvilleInc.com](http://CrossvilleInc.com) for the latest, most accurate information.*

## Trade Organizations



## Environmentally Aware

