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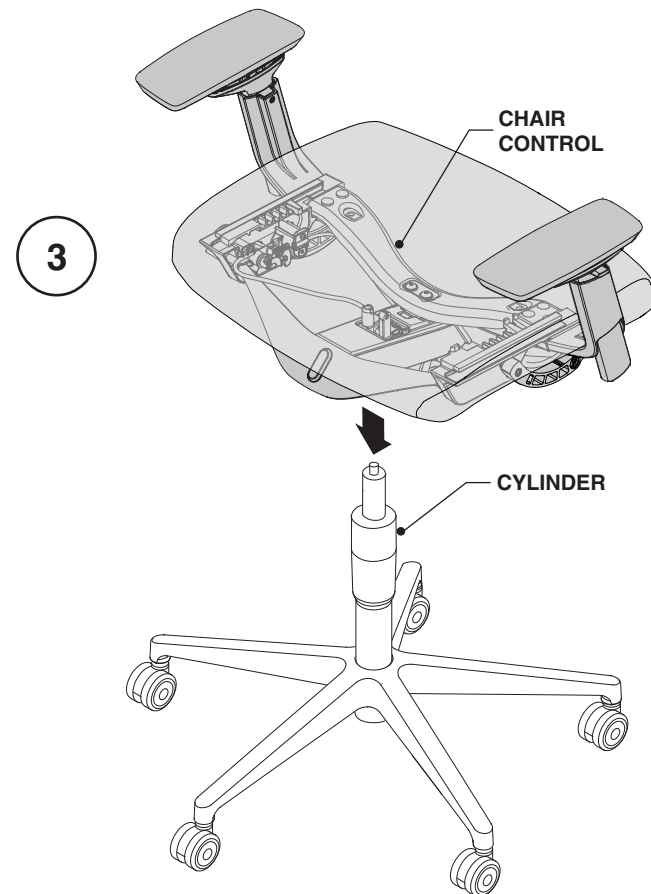
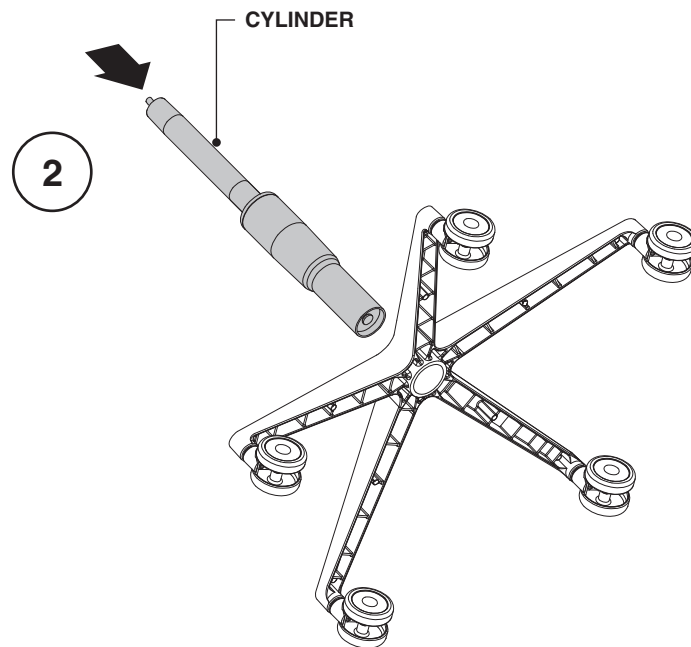
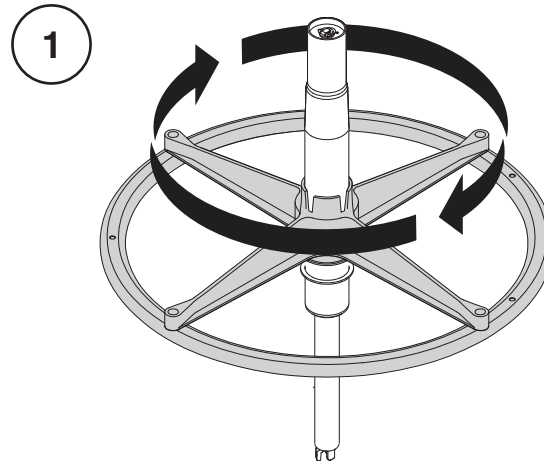
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1. For stool chairs only. Position footring on cylinder and twist clock-wise to secure to cylinder.

2. Place cylinder onto base.

3. Place chair control onto cylinder.



6. Position back assembly on chair frame as shown. Align holes in back with holes in control assembly. Rotate back assembly backwards until it stops. Insert pivot screws in both sides.

7. Tighten pivot screws with torque wrench and T-30 driver to 15Nm (130 inch pounds).

8. Sit in chair to set the taper on the pneumatic cylinder.

