

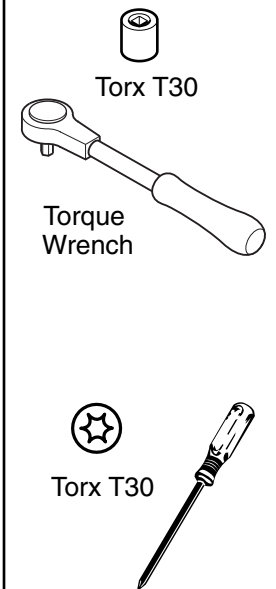


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Torx T30

Torque Wrench

Torx T30

1. Press seat slide handle (front of seat bottom) and pull seat as far forward as it will go.
2. Remove pivot screws with a Torx T30 driver, on both sides of the back frame.
3. Holding onto the bottom of the back frame, rotate back frame and slide off the backstops (3a). Remove back (3b).

Reverse steps to install replacement (new) back assembly.

NOTE: Tighten pivot screws to 15 Nm (130 inch pounds).

