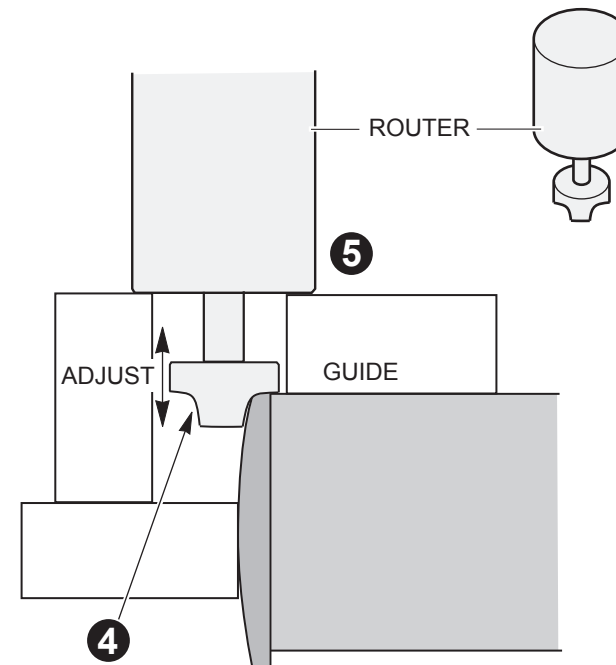
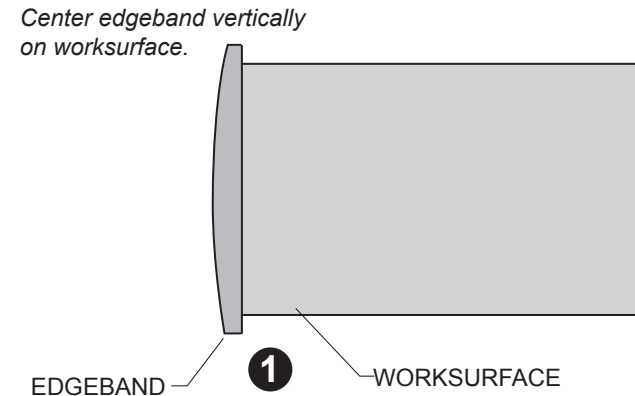


Field Installation of 3 mm Edgeband on a Worksurface

Note: Edgeband is intentionally taller than worksurface profile.

1. Apply edgeband to worksurface, centered vertically on worksurface. This will leave some edgeband overhang above and below the worksurface. At the ends it should be installed to extend beyond the worksurface end.
2. Trim the edgeband with a sharp flat knife to be flush with the top and bottom surface of the worksurface.
3. Trim edgeband to be flush with the ends of the worksurface.
4. Use a corner rounding router bit with 3mm inside radius.
5. Use a router with a depth guide to follow the surface of the part and set the depth of the corner router so that the radius is tangent to the surface of the worksurface. The router should also have a guide to set the horizontal distance of the router bit so the radius is tangent to the front surface of the edgeband.
6. Carefully flip worksurface over to rout bottom edge of edgeband.
7. After routing, use a fine sandpaper to smooth the edgeband if required.



If you have a problem, question, or request, call your local dealer, or Steelcase Line 1 at 888.STEELCASE (888.783.3522) for immediate action by people who want to help you. (Outside the U.S.A., Canada, Mexico, Puerto Rico, and the U.S. Virgin Islands, call: 1.616.247.2500) Or visit our website: www.steelcase.com
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