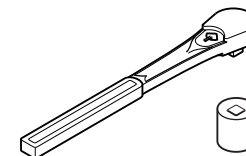
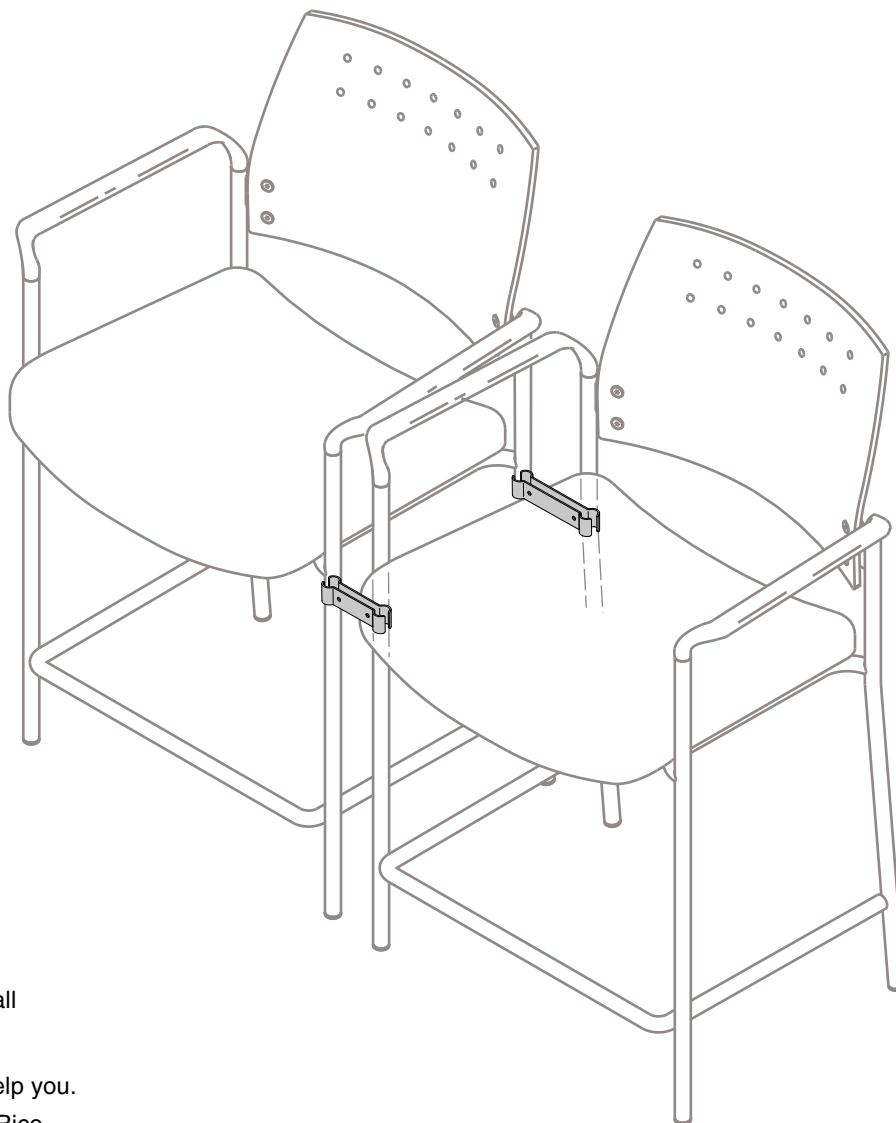
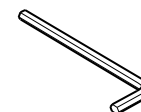


Sorrel™ Chair Ganging Bracket Instructions



**1/2" Hex Socket &
Ratchet Wrench**



3/16" Allen Wrench

If you have a problem, question, or request, call
your local dealer, or Steelcase Line 1 at
888.STEELCASE (888.783.3522)
for immediate action by people who want to help you.

(Outside the U.S.A., Canada, Mexico, Puerto Rico,
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1. Arrange all chairs to be ganged at approximate final location.
2. On all adjacent front and rear chair legs, where ganging brackets will be attached, apply provided 1" X 4" rubber bond tape just below the horizontal seat support bars. Ensure that tape is at equal heights.

NOTE: Ganging brackets are manufactured as pairs in two (2) different lengths. Shorter, 6 1/8" brackets, are installed at the front of the chair.

NOTE: Always install the button head screws from the outside to ensure hex nuts are facing inward.

3. Place front and rear brackets onto the applied tape on adjoining chair legs. Install, but do not completely tighten, supplied button head screws and hex nuts. Repeat for any remaining adjacent chair legs.

4. Make any necessary final adjustments to align chairs. Tighten all screws and hex nuts, using 1/2" socket, ratchet wrench and 3/16" Allen wrench.

