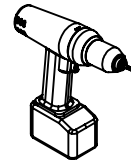


## STATIC BRIDGE & RETURN MODULE

### INSTALLATION INSTRUCTIONS

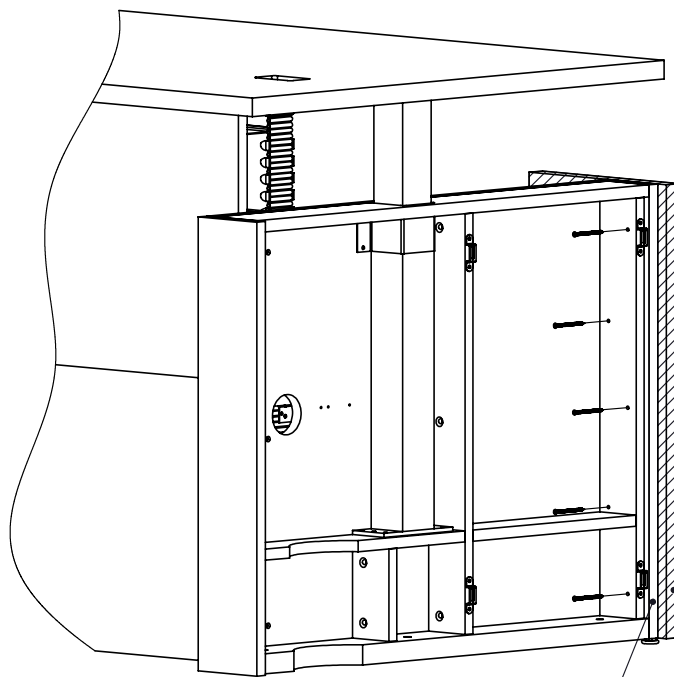
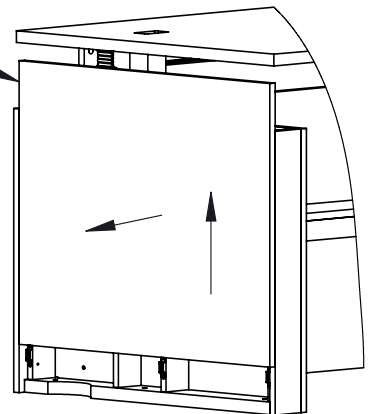
1. This sheet covers the steps to install a **static** bridge or return module with the "**FX**" no hinged access panel back option to a height adjustable freestanding desk.
2. Begin by removing the outside access panel on the connecting end of the desk. The access panel can be removed by lifting upwards and then outward as illustrated in the upper most view. Next, remove the two outer most factory installed screws on the connecting panel of the desk, as shown in the view below. The inner most screws will be removed at a later time.
3. Locate the loose support panel included with your height adjustable desk. Place it directly against the connecting end of the desk, making sure the bottom edges are flush with each other, and that the back edge will align with the face of the access panel. Secure the panel in place by fastening the supplied wood screws from the HK-67 kit through the clearance holes and into the support panel, as shown below. A pilot hole can be drilled prior to fastening the screws. Repeat the process for the remaining inner most screws. The access panel can now be re-installed.
4. Position the bridge/return next to the desk, making sure all are aligned with each other and level. Once the modules are in their correct position, fasten together by using the supplied "L" brackets and wood screws from the HK-10 kit as shown below.

#### Tools Required:

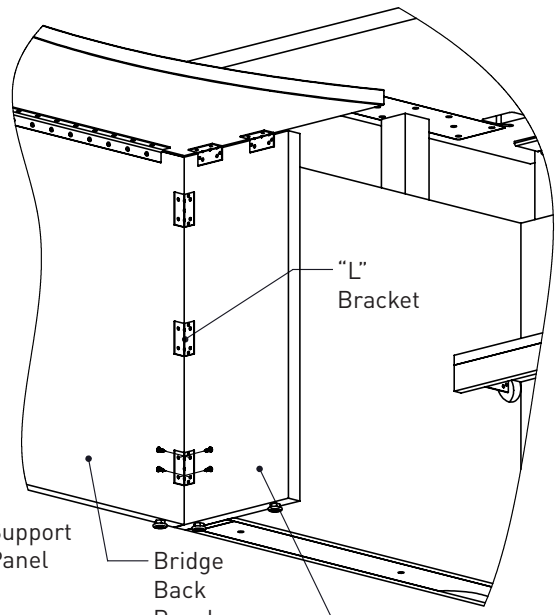


Drill

Outside  
Access  
Panel



Desk Connecting Panel



"L"  
Bracket

Support  
Panel

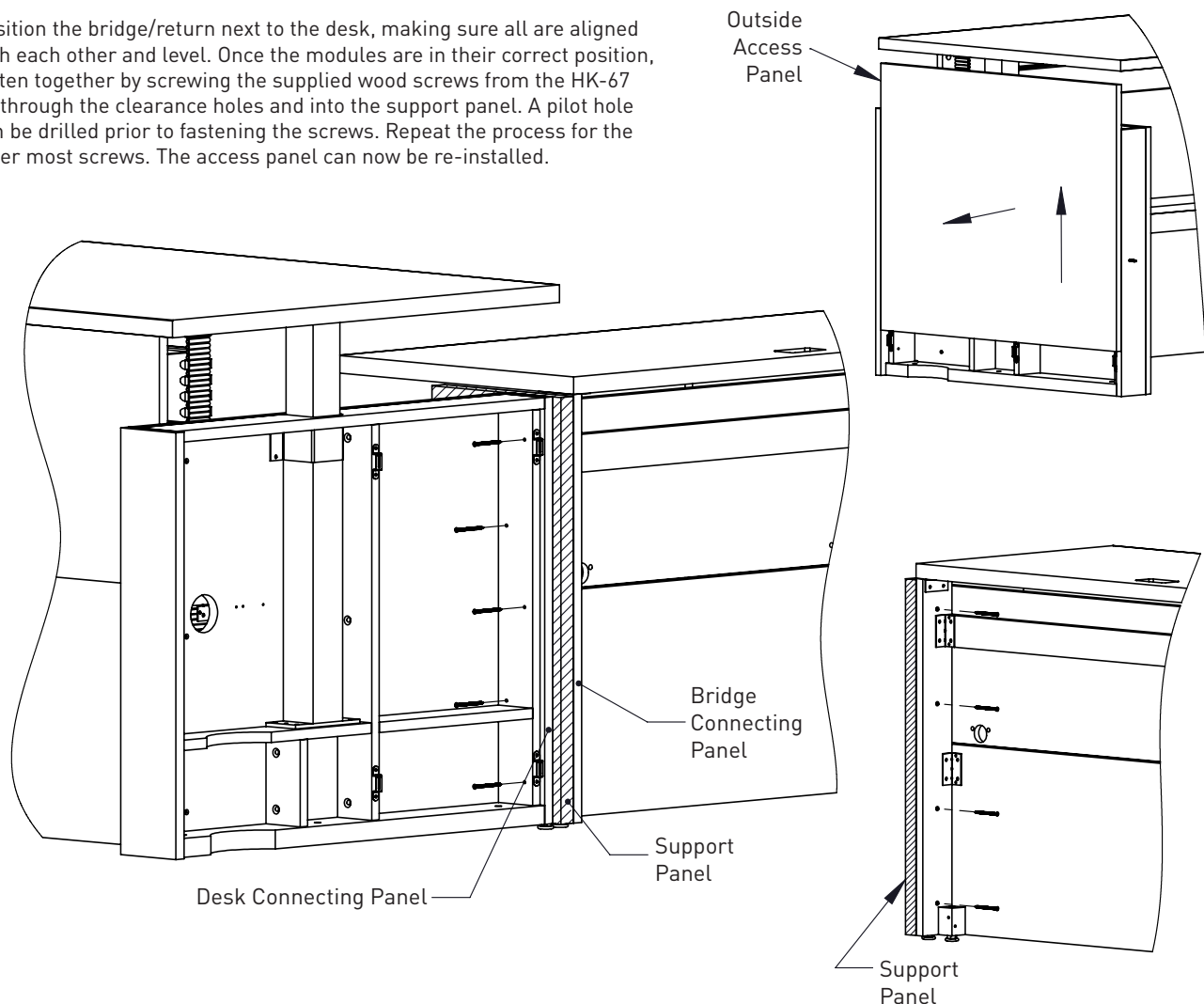
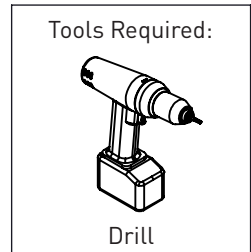
Bridge  
Back  
Panel

Support  
Panel

## STATIC BRIDGE & RETURN MODULE

### INSTALLATION INSTRUCTIONS

1. This sheet covers the steps to install a **static** bridge or return module with the "FZ" hinged access panel back option to a height adjustable freestanding desk.
2. Begin by locating the loose support panel included with your height adjustable desk. Place it directly against the connecting end of the bridge/return making sure the back and bottom edges are flush with each other as shown in the view below. Secure the panel in place by fastening the supplied wood screws from the HK-48 kit through the mounting holes in the bridge/return and into the support panel.
3. Next, remove the outside access panel on the connecting end of the desk. The access panel can be removed by lifting upwards and then outward as illustrated in the upper most view. Remove the two outer most factory installed screws on the connecting panel of the desk, as shown in the view below. The inner most screws will be removed at a later time.
4. Position the bridge/return next to the desk, making sure all are aligned with each other and level. Once the modules are in their correct position, fasten together by screwing the supplied wood screws from the HK-67 kit through the clearance holes and into the support panel. A pilot hole can be drilled prior to fastening the screws. Repeat the process for the inner most screws. The access panel can now be re-installed.

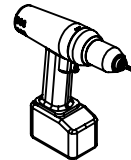


## HEIGHT ADJUSTABLE BRIDGE & RETURN MODULE

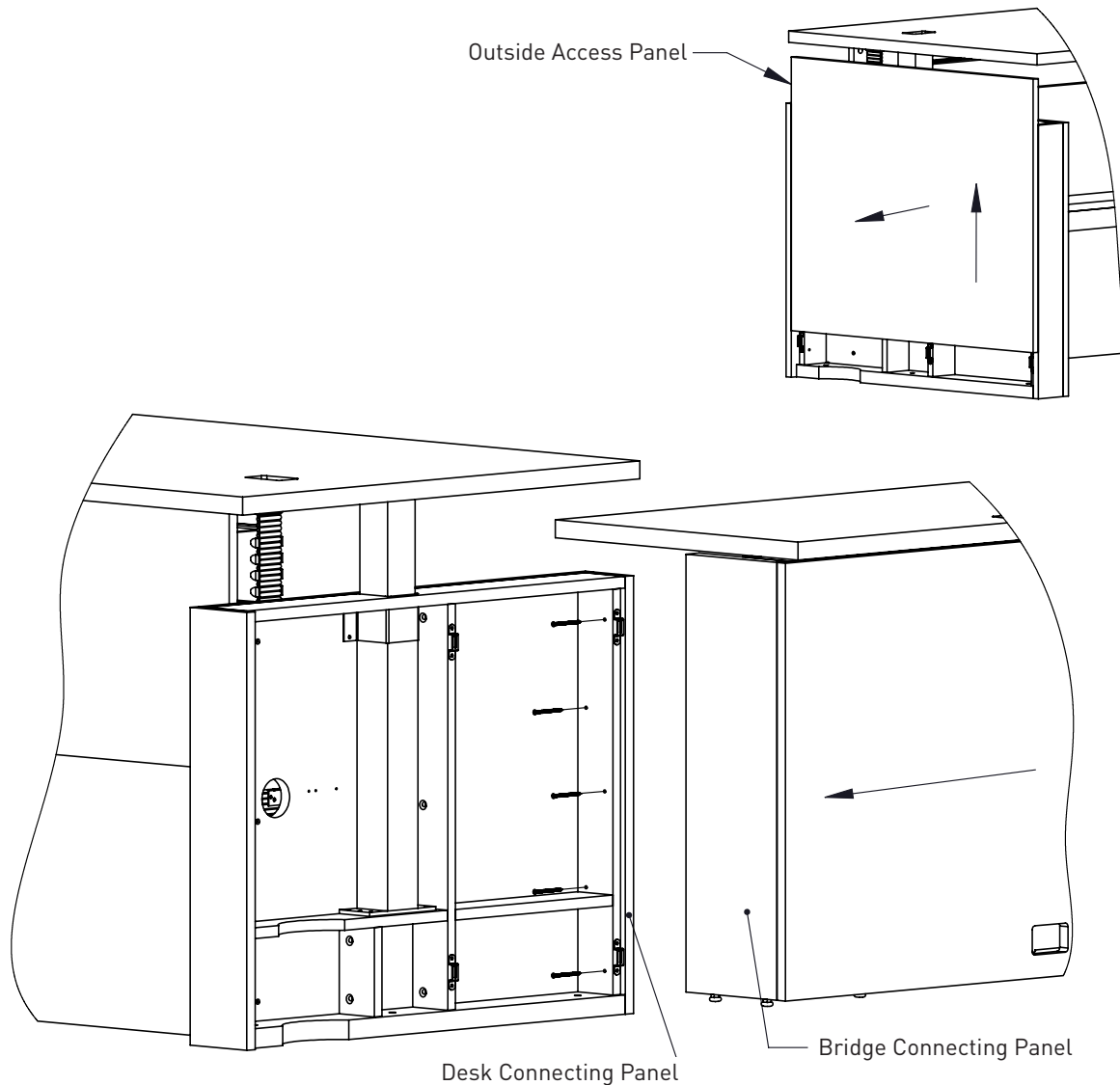
### INSTALLATION INSTRUCTIONS

1. This sheet covers the steps to install a **height adjustable** bridge or return module to a **height adjustable** freestanding desk.
2. Begin by removing the outside access panel on the connecting end of the desk. The access panel can be removed by lifting upwards and then outward as illustrated in the upper most view. Next, remove the two outer most factory installed screws on the connecting panel of the desk, as shown in the view above. The inner most screws will be removed at a later time.
3. Position the bridge/return next to the desk, making sure all are aligned with each other and level. Once the modules are in their correct position, fasten together by screwing the supplied wood screws from the HK-67 kit through the clearance holes and into the support panel, as shown below. A pilot hole can be drilled prior to fastening the screws. Repeat the process for the remaining inner most screws. The access panel can now be re-installed.

#### Tools Required:



Drill



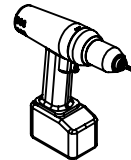
## HEIGHT ADJUSTABLE BRIDGE & RETURN MODULE

### INSTALLATION INSTRUCTIONS

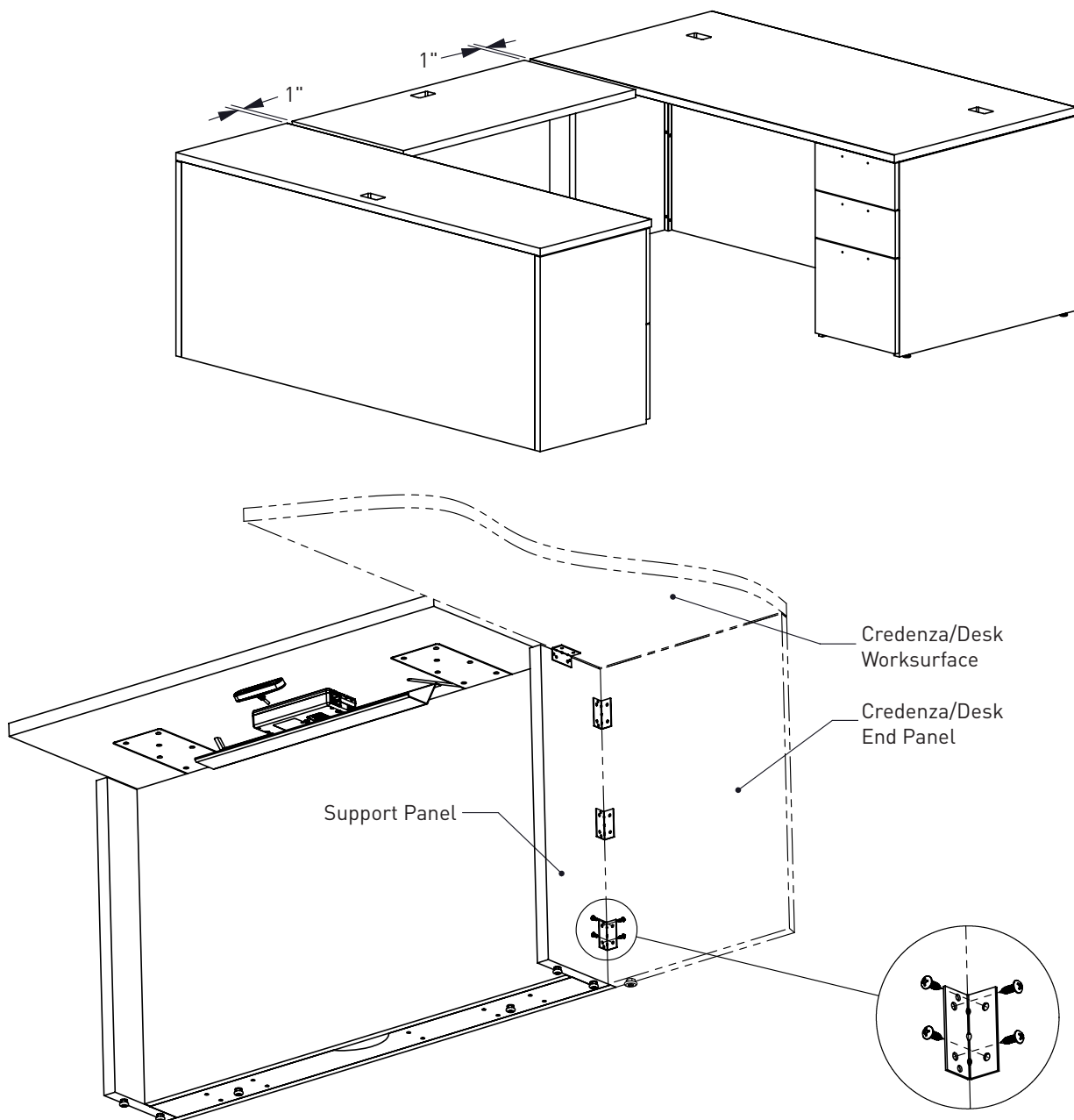
1. This sheet covers the steps to install a **height adjustable** bridge or return module to a **static** freestanding desk or credenza.

**NOTE: The bridge/return has been designed to allow a 1" clearance between adjacent worksurfaces.** Position the bridge/return next to the desk/credenza, making sure the face of the support panel is placed directly against the edge of the end panel. Verify all modules are all aligned, then fasten together using the supplied "L" brackets and wood screws from the HK-10 kit as shown above. Repeat for remaining connecting end, if installing a bridge module.

#### Tools Required:



Drill

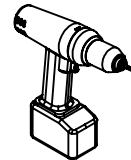


## RUNOFF WORKTABLE

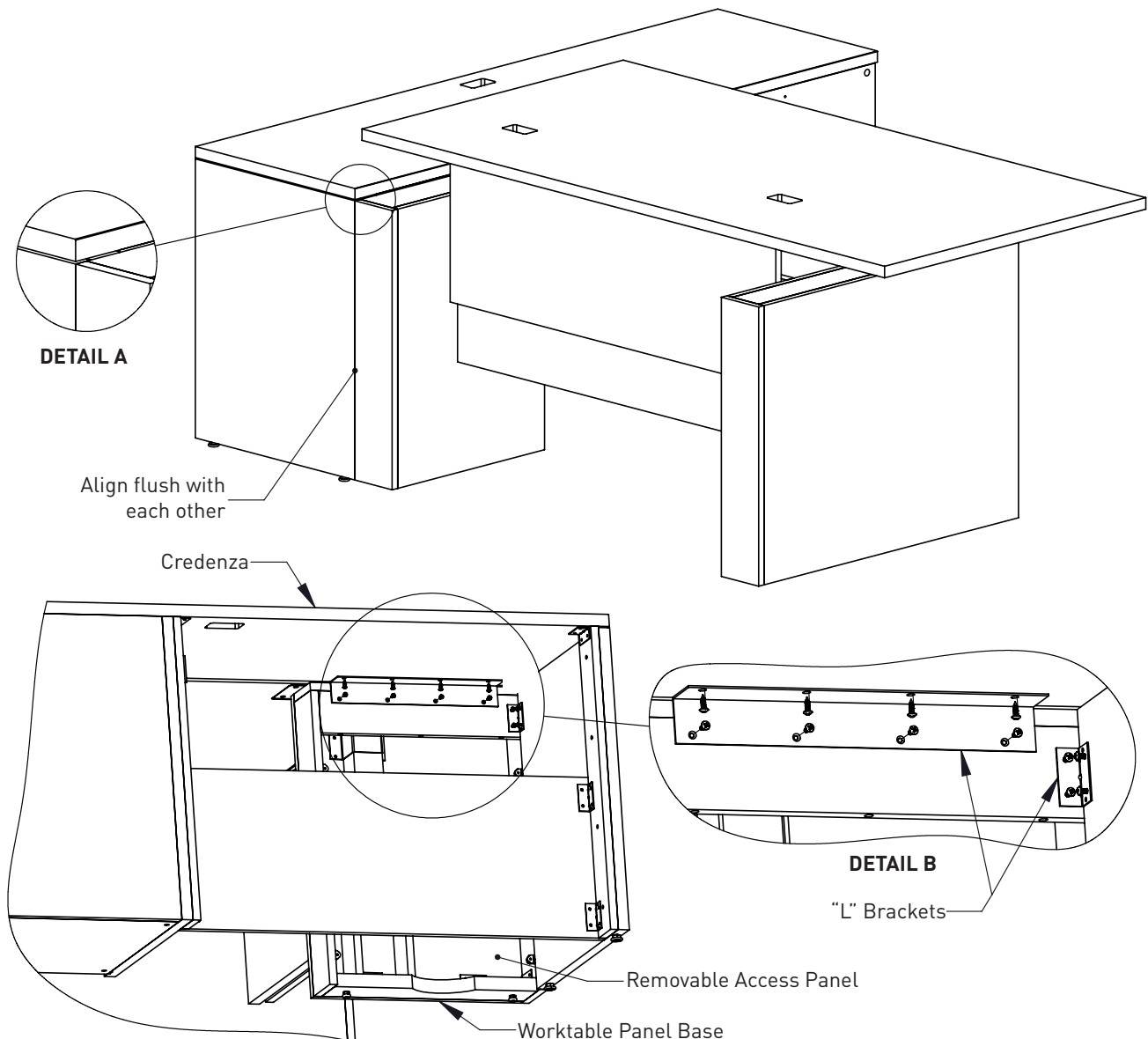
### INSTALLATION INSTRUCTIONS

1. This sheet covers the steps to install a height adjustable runoff worktable to a static credenza.
2. Begin by positioning the back of the worktable directly up against the user side of the credenza, making sure the end panel on the credenza is flush with the end panel on the panel base. The panel base height will match up to the bottom of the credenza worksurface.
3. Using the views below as a guide, secure the worktable in place by fastening the supplied "L" brackets from the to the upper part of the panel base, and then to the worksurface and end panel on the credenza. The attaching screws and "L" bracket can be found in the HK-10 and HK-11 kits. **NOTE: The view is shown with the worktable connecting to a lateral file credenza with the hinged access panel back option. The hinged access panel is not shown for clarity purposes.**
4. The back of the worktable panel base features a removable access panel. The panel is held in place with a "snap-in" connector at each corner. To remove, grab the panel through the grommet hole and pull outwards.

#### Tools Required:



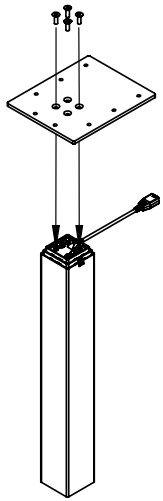
Drill



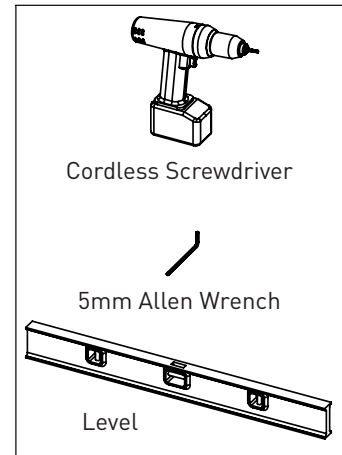
## FREESTANDING TABLE

### INSTALLATION INSTRUCTIONS

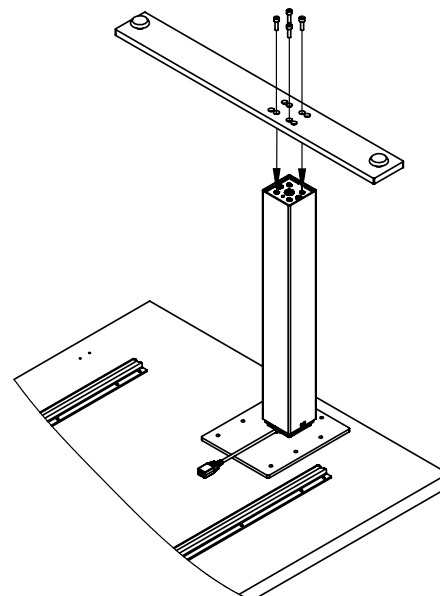
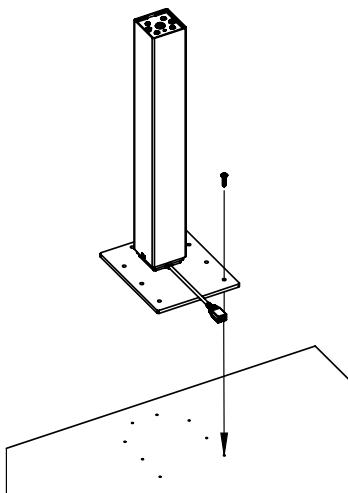
1. Attach mounting hardware to top of columns.
2. Use (4) M6 x 16MM flat head cap screws, per column, to attach mounting plate to top of column.



#### Tools Required:



3. Place work surface bottom side up on a non-marring surface.
4. Align holes on mounting plate with pre-drilled holes on bottom side of worksurface.
5. Fasten mounting hardware to worksurface using (8) #12 X 1" truss head screws per column.
6. Align bolt holes in feet with threaded holes in the bottom of columns.
7. Attach feet to columns using (4) M6 x 20MM socket head cap screws per column.

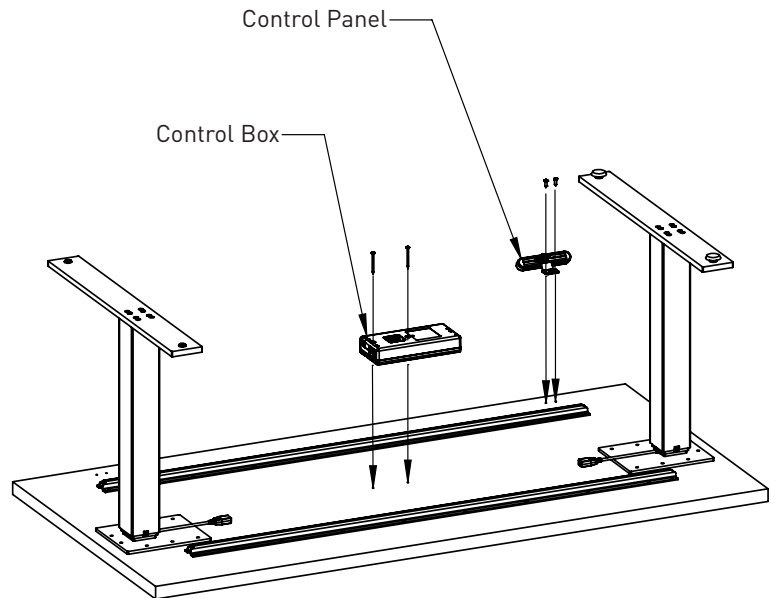


# IMPULSE G2/PULSE

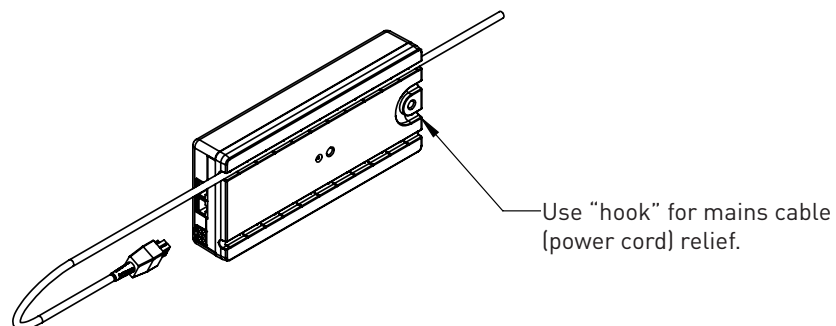
## FREESTANDING TABLE

### INSTALLATION INSTRUCTIONS

8. Align two thru holes in control box with pre-drilled holes on bottom side of work surface.
9. Use (2) #8 x 2" pan head screws to secure to work surface.
10. To attach control panel, determine if control panel is to be on the left or right side of the worksurface.
11. Align control panel mount plate with pre-drilled holes.
12. Use (2) X8 x 5/8" pan head screws to secure to work surface.



NOTE: When attaching control box, use the grooves on the upper face to help manage motor cables.

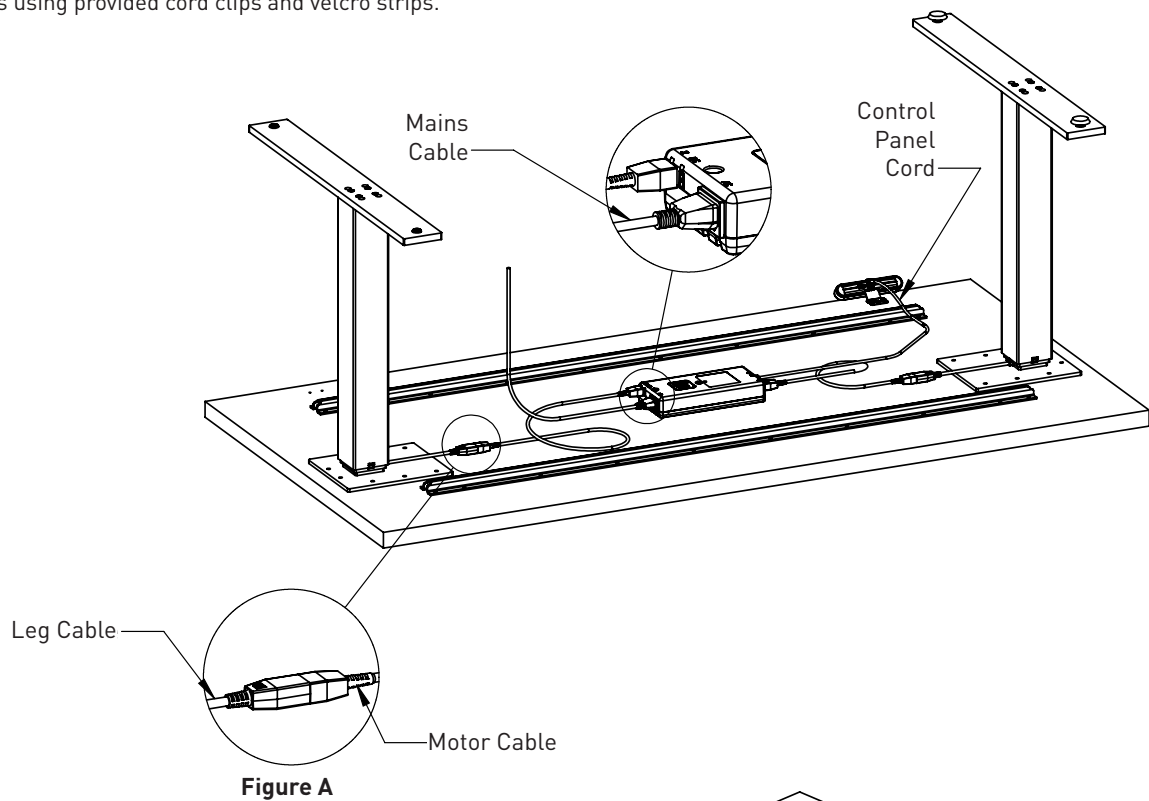


# IMPULSE G2/PULSE

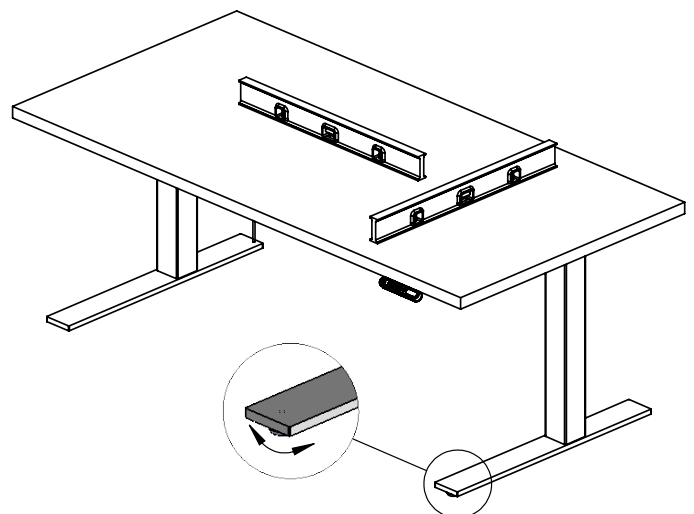
## FREESTANDING TABLE

### INSTALLATION INSTRUCTIONS

13. Snap together motor cable ends and leg cables. (Figure A)
14. Plug the other end of the motor cable to the control box.
15. Plug control panel cord into control box.
16. Last, plug in mains cable to control box.
17. Secure cables using provided cord clips and velcro strips.



18. Table must be completely leveled before use.
19. Adjust levelers by turning them in or out.
20. Table must be level from side to side and front to back.



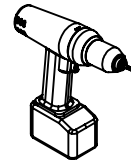


## HEIGHT ADJUSTABLE BRIDGE & RETURN

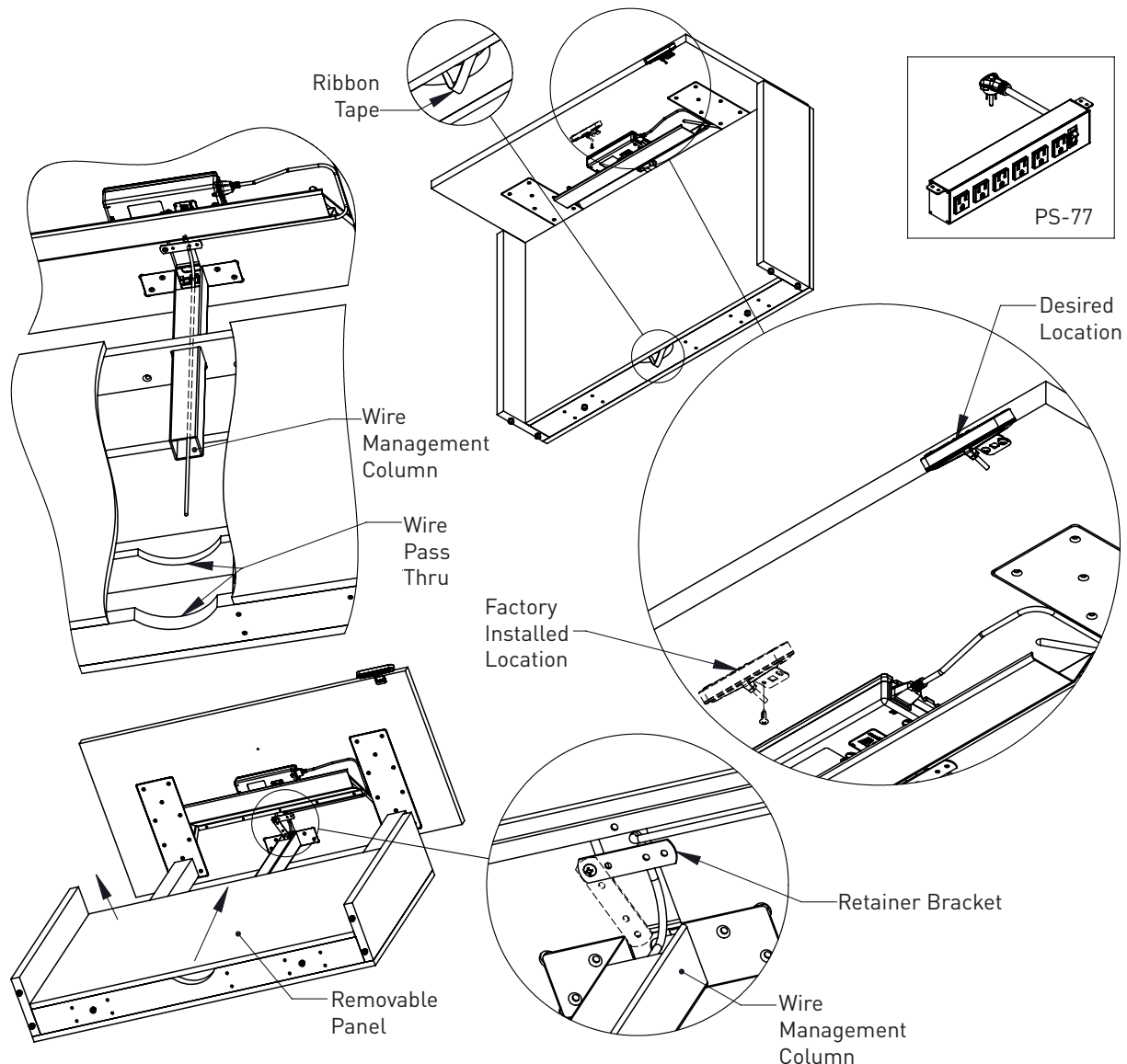
### SET UP GUIDE

1. This sheet covers the details to correctly set up your height adjustable unit.
2. The control switch has been temporarily mounted in a protected area underneath the worksurface to prevent any damage during shipping. Remove the mounting screw(s) and place the switch in a visible and obstruction free position. Fasten the switch to the worksurface utilizing the two mounting holes on the bracket.
3. The power cord has been routed through the wire manager and into the chassis during shipping. Pull on the ribbon tape located at the bottom of the unit to bring the power cord out. **NOTE: It is recommended to use a power supply (PS-77) to power the height adjustable unit if any electrical accessories are installed onto it. This will aid in the process of properly managing power cords underneath the worksurface.**
4. To route cables through the wire management column, rotate the retainer bracket and place the cable into the pocket in the worksurface. Rotate the bracket back into place so that the cable is secured into the pocket, as shown in the view below. The cables can then pass through the column as shown the upper left view. To gain access and further manage cables inside the chassis, lift upward and then outward on the front removable panel and set aside.

#### Tools Required:



Drill



## HEIGHT ADJUSTABLE DESK

### SET UP GUIDE

1. This sheet covers the details to correctly set up your height adjustable unit.
2. The control switch has been temporarily mounted in a protected area underneath the worksurface to prevent any damage during shipping. Remove the mounting screw(s) and place the switch in a visible and obstruction free position. Fasten the switch to the worksurface utilizing the two mounting holes on the bracket. **NOTE: It is recommended to use a power supply (PS-77) to power the height adjustable unit if any electrical accessories are installed onto it. This will aid in the process of properly managing power cords underneath the worksurface.**
3. A wire manager is included to use with your desk and is intended to be installed in between the worksurface and fixed shelf. To assemble the wire manager, slide the mounting clip onto the manager as shown in the views below. The slot on the clip aligns with the flat narrow sections of the manager.
4. The wire manager can be installed on either the left or right side of the fixed shelf, near the corner notches. Raise the worksurface to the upper most height, then locate an area above and below that will allow for a clear mounting position. Approximate locations are shown in the views below. Fasten the mounting clips, making sure the mounting clips are relatively straight and parallel with each other. This will ensure that the wire manager will not bind or stress when the worksurface is lowered.
5. Wires and cables can then be passed through the wire manager, the notch of the shelf, and finally routed through the pedestal and/or base as illustrated in the views below. To gain access inside the panel base, lift upward and then outward on the outside end panel and set aside.

