S-240 Epoxy Adhesive



CAUTION

S-240 EYE AND SKIN IRRITANT

MAY CAUSE ALLERGIC SKIN OR RESPIRATORY REACTION VAPOR HARMFUL MIXING PART A AND PART B MAY GENERATE HEAT BUILD-UP

For use with the following Installation Systems:

- Commercial Linoleum
- Vinyl Composition Tile (Safety Zone in Specialty Areas)
- Commercial Luxury Vinyl Tile

- Commercial Vinyl-Backed
- Commercial Heterogeneous and Inlaid
- Commercial Stair Tread and Rubber Tile

NOTIC	E — DO NOT USE AT TEMPERATURES ABOVE 85° F (29° C)
DESCRIPTION:	
Type:	Two-part epoxy
Color:	Part A — Light Gray; Part B — Beige
Taggants:	Blue
Trowel:	S-891 Notched Steel Trowel — Fine notching
	S-892 Replaceable Blade Trowel with S-894 Fine Notch Blade
	Fine notch — (1/32" deep, 1/16" wide, 5/64" apart), U-notch
	For Rubber Tile:
	S-891 Notched Steel Trowel — Regular notching
	S-892 Replaceable Blade Trowel with S-893 Regular Notch Blade
	Regular notch — (1/16" deep, 1/16" wide, 3/32" apart), U-notch
	Note: For linoleum and vinyl sheet products, trowel ridges must be rolled out using a 3/16" nap paint roller
Coverage:	170-190 sq. ft./gallon (15-17 sq. m)
Units:	1/2 gallon (1.89 L); 1 gallon (3.78 L) — Both are two-part units
Open Time:	Approximately 10–20 minutes (Set-in-wet)
Working Time:	Up to 1 hour (May vary based on job conditions, substrates, temperature and humidity)
Shelf Life:	2 years, unopened
Freeze/Thaw Stable:	Yes, to 10° F (-12° C)
VOC Content:	Part A and Part B —10 g/L; calculated and reported, SCAQMD 1168
Clean Up:	Wet — clean, white cloth with neutral detergent and water
	Dry — clean, white cloth and mineral spirits
Subfloors:	All grade levels of concrete, existing resilient floors, ceramic, terrazzo, marble, steel, stainless steel, aluminum, lead, polymeric poured floors and approved suspended wood
	Radiant heated subfloors where the surface temperature does not exceed 85° F (29° C)
Advantages:	Moisture and alkali resistant
	Suitable for use with most Armstrong Flooring commercial installation systems

