

Mobile Workstation - Cabinet attachment

Tools Required

- 4mm hex bit
- #2 Phillips bit
- Drill or impact driver
- Tape Measure
- Non Marring Rubber Mallet

Hardware

- 4 - M6 X 12mm Cap Screw
- 9 - #8 X 5/8" Phillips Wood screw
- 8 - #8 x 3/4" Phillips Wood screw
- 1 - Mounting Bracket
- 1 - Crossrail with key-holes

Installation

1. Assemble cart following the Assembly Instructions.

2. Unpack cabinet removing hardware and adjustable shelves.

3. Determine if the cabinet should be mounted on the left or right then remove the crossrail from that side of the cart assembly and replace with crossrail included with cabinet that includes mounting holes. Slide crossrails over the installed U Brackets with the mounting holes facing outward. Image shown is a right mounted cabinet. Figure A
Note: Tap the top of the crossrail with the rubber mallet to seat the U brackets if needed.

4. Place cart on its back on a clean soft surface. Install the mounting plate on the bottom of the cart frame using supplied M6 machine screws with 4MM hex bit as shown in Figure B.

5. Align shoulder screws on the side of the cabinet with the keyhole slots in the crossrail. The back of the cabinet should be 1/8" off the ground to achieve alignment. Using a cardboard sheet as a spacer makes this task easier. Push the cabinet and cart together to remove any gap between the two and then slid the cabinet downward until the bottom of the cabinet comes in contact with the mounting plate.

Note: if screws do not slide easily into keyhole slots the height of the screws can be adjusted by turning them 1/4" turn counterclockwise.

Figure A

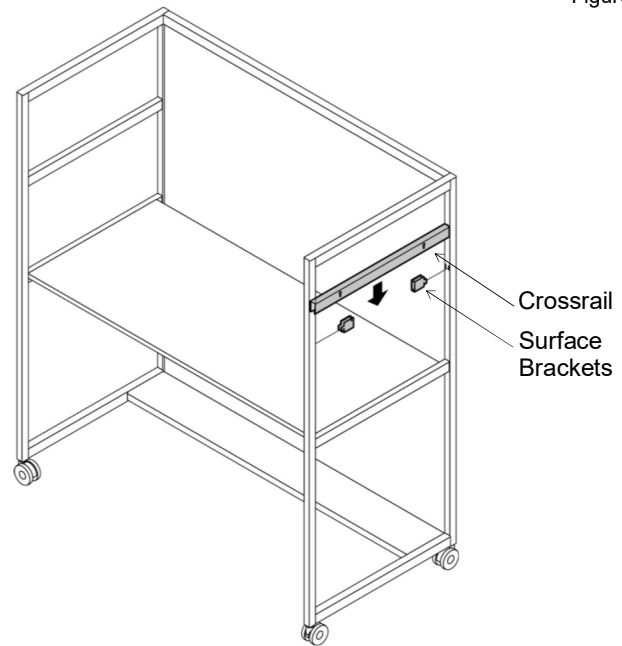


Figure C

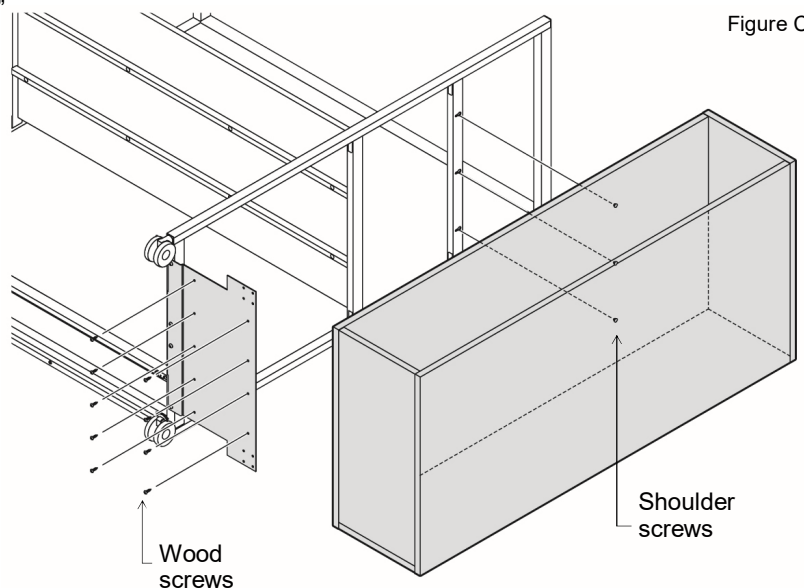
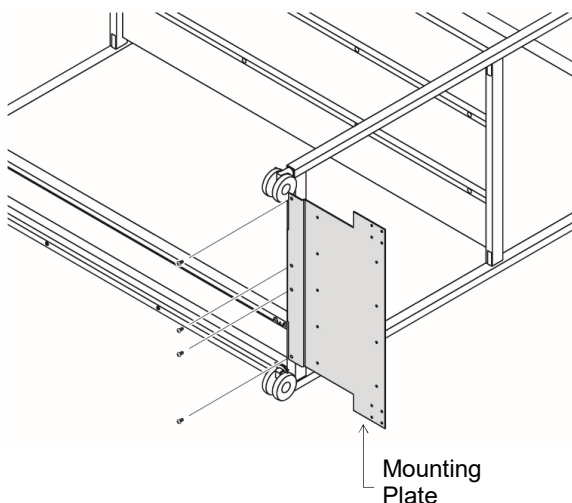


Figure B



Installation (Continued)

6. If the cabinet has doors, flush doors with front of cart, adjust door hinges to achieve 1/16" margin between frame and door. Units without doors should be inset 1/8" from front of cart as seen on Figure D. Ensure there is no gap between cart and frame along the back. Secure the cabinet to the mounting plate using supplied #8 – 5/8" screws.

7. Use holes on bottom plate to locate caster mounting plate the use #8-3/4" wood screws, to attach to bottom of cabinet. See Figure E.

8. Install any remaining cabinets or end panels on the opposite side of the cart if needed. Upright cabinet and cart assembly then install adjustable shelves using supplied pins. Figure F

9. Recommend to have two people raise the unit to the upright position.

Figure D

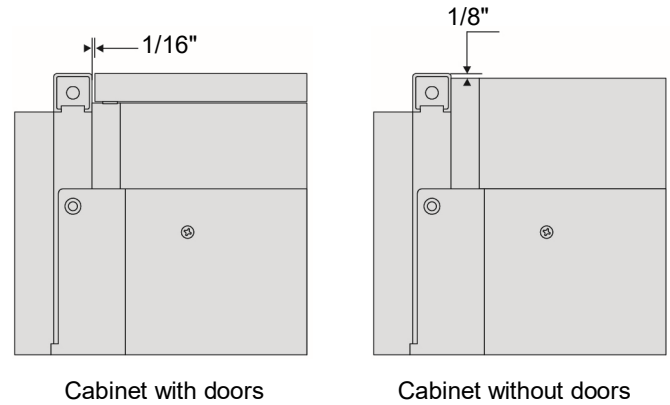


Figure E

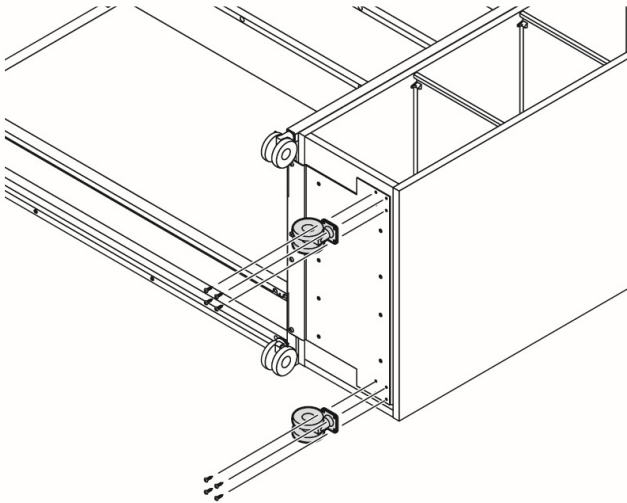


Figure F

