

## Mobile Workstation - End Panel attachment

- Tools Required**
- 4mm hex bit
  - #2 Phillips bit
  - Drill or impact driver
  - Non marring Rubber Mallet
  - Tap Measure

- Hardware**
- 4 - M6 X 12mm Cap Screw
  - 4 - #8 X 3/4" Phillips Wood screw.
  - 1 - Mounting Bracket
  - 1 - Crossrail with keyholes

### Installation

1. Assemble cart following the Assembly Instructions.
2. Unpack End Panel removing hardware.  
Tip: Install End Panels before Cabinets for easier Installation.
3. Determine if the end panel should be mounted on the left or right then remove the crossrail from that side of the cart assembly and replace with crossrail included with end panel that includes mounting holes. Install with the keyholes facing outward. Image shown is a Left mounted end panel. Figure A.
4. Place cart on its back on a clean soft surface. Install the mounting plate on the bottom of the cart frame using supplied M6 machine screws as shown in figure B.
5. Peel the split backer on the tape back until ~1" of backer extends past the ends of the End panel. This will allow the backer to be removed after the end panel is attached to the frame and prevents the tape from coming in contact to the frame during installation. See Figure C.
5. Align the preinstalled shoulder screws on the inside of the end panel with the keyhole slots in the crossrail. The front of the end panel should be 1/8" inset from the front of the frame. Figure D. Push the end panel and cart together to remove any gap between the two and then slid the end panel downward until the bottom of the end panel comes in contact with the mounting plate. Ensure 1/8" margin is maintained on either side of the end panel and secure in place with supplied #8 Wood screws. Remove backer from tape by pulling outward on each end. Secure the top of the end panel to the frame by squeezing together and holding for 1 minute.

Figure A

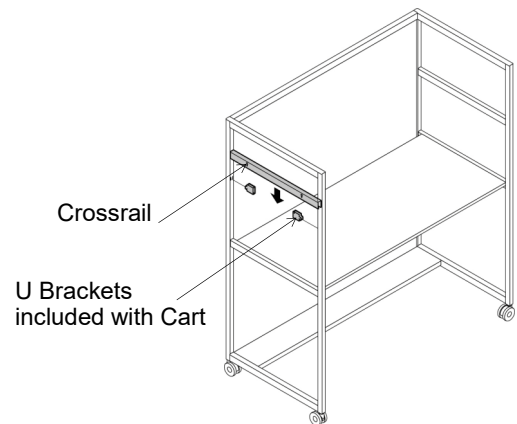


Figure B

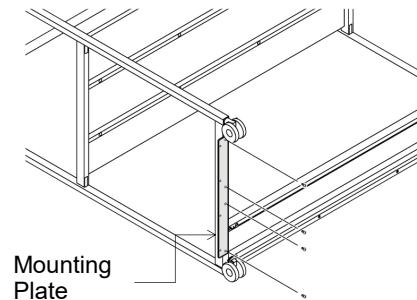


Figure C

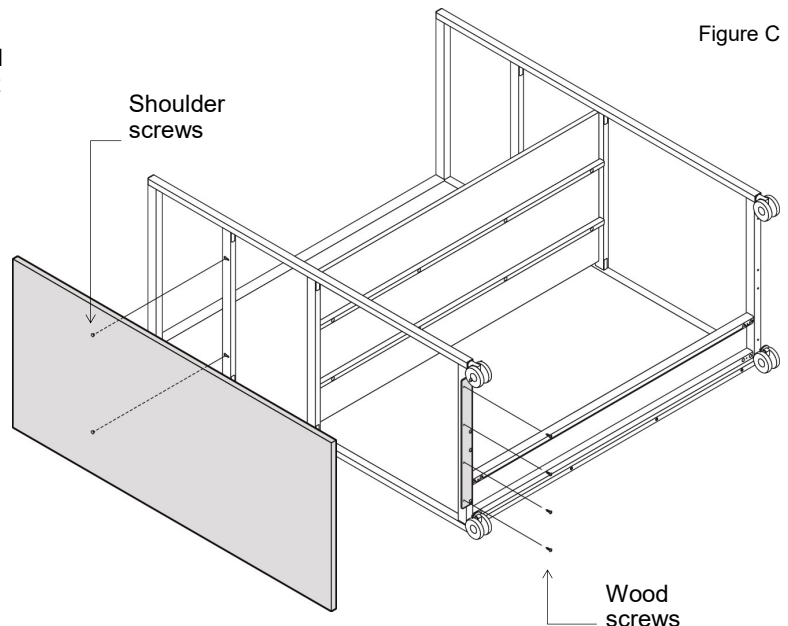
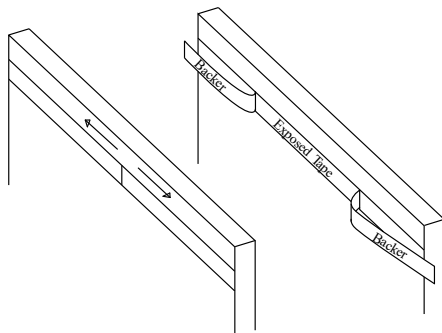


Figure C



*Installation (Continued)*

6. Install any remaining cabinets or end panels on the opposite side of the cart if needed using the appropriate assembly instruction. Upright cabinet.

Figure D

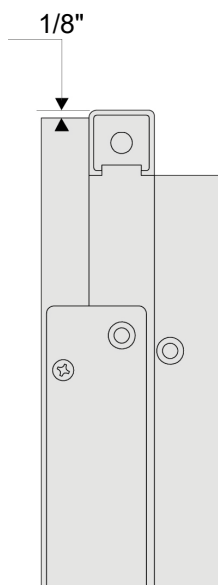


Figure E

