

## 90° and 120° Corner Bases

### Tools Required

- 4, 5 and 6 MM Allen Wrench/Driver

### Hardware Required

- M6 x 12 Countersink Head Screw
- M6 x 12 Socket Head Screw
- M10 x 20 Button Head Screw

### Installation

#### Important:

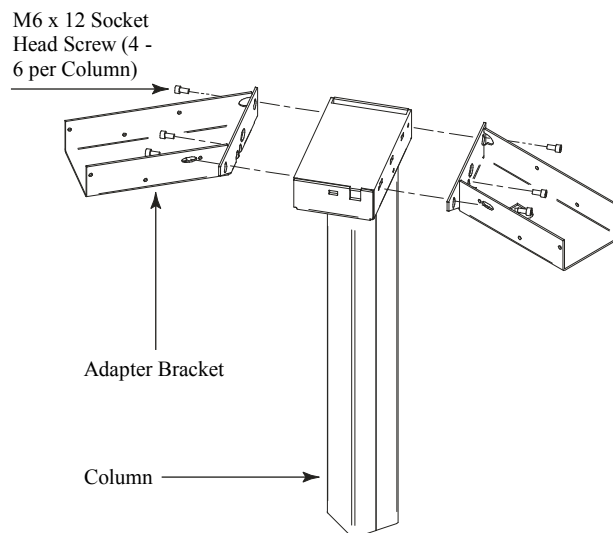
- All fasteners using tapped holes should be started by hand to prevent cross-threading.
- Bases are easiest to assemble when upside-down.
- For Electric Height-Adjustable Bases see Priority Assembly Instructions 2383883 for proper initialization steps.
- For Crank Height-Adjustable Bases see Priority Assembly Instructions 2383884.
- When Bases are configured with 2 Columns rather than 3, under a 90° or 120° Worksurface, see Figure D for proper use and placement.
- For installing Worksurfaces to Bases, see Priority Worksurface Assembly Instructions 2383879.
- Set Bases to standard 27 3/4" height unless otherwise specified. 6 MM Allen Wrench is used to make adjustment on Bases with machine screw adjustment.

1. Assemble Adaptor Brackets to Column using M6 x 12 Socket Head Screws (4 - 6 per Column depending on type of column). (Figure A)
2. Assemble Support Rails to Adaptor Brackets and Columns using M6 x 12 Socket Head Screws (6 per Adaptor Bracket and 4 - 6 per Column depending on type of Column). (Figure B)
2. Assemble Top Support to Column using M6 x 12 Countersink Head Screws (2 per Column). (Figure B)
3. Assemble T Leg Foot to Column using M10 x 20 Button Head Screws (4 per Column).

**Important:** After all screws are tightened on T Leg Foot, re-tighten each screw. (Figure B)

Important tips and figures shown on next page.

Figure A



## Tips

1. Support Rails are to be oriented as shown in Figure C.

Figure D

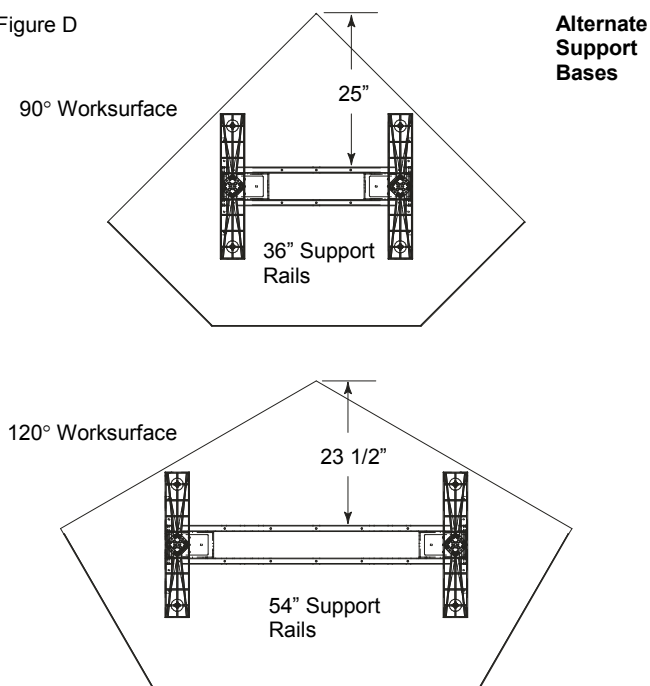


Figure B

