VOX® POWER DRAWER & EDGE BUILD UP

INSTALLATION GUIDE

SUGGESTED MINIMUM CREW: APPROXIMATE INSTALL TIME: 30 Min

TOOLS REQUIRED:

Ratchet 1/2" Socket 1/4" Socket / Wrench 5/16" Socket / Wrench 4mm Hex Key Philips Screwdriver / Driver

HARDWARE:



1/4"-20 x 7/8" Joiner Bolt





6-32 Nut



6-32 x 3/8" Pan Head Mach. Screw



#8 x 1/2" Pan Head Wood Screw

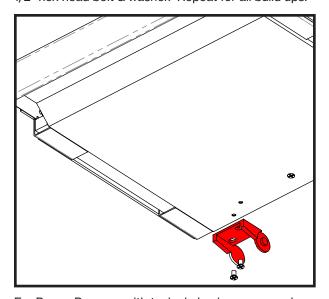




5/16"-18 X 2 1/2" Hex bolt

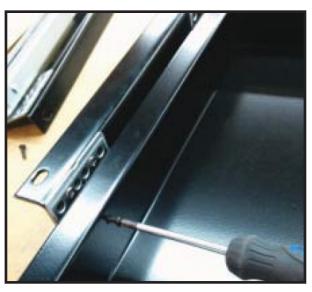


With table upside down on a protective surface place edge build up in place and secure using 5/16"-18 x 2 1/2" hex head bolt & washer. Repeat for all build ups.



For Power Drawers with typical plug in power cords, mount starting link of power chain horizontally to drawer using 6-32 x 3/8" pan head machine screws and 6-32 nuts.

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Attach slides by clipping slide into back of drawer and securing with #8 x 1/2" black pan head, phillips drive wood screws.



For Power Drawers with hardwire cabling, mount starting link of power chain vertically to drawer using 6-32 x 3/8" pan head machine screws and 6-32 nuts.

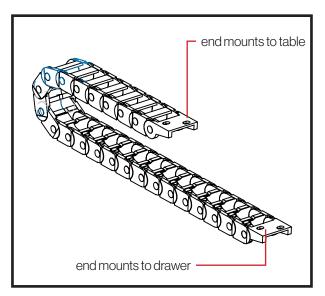


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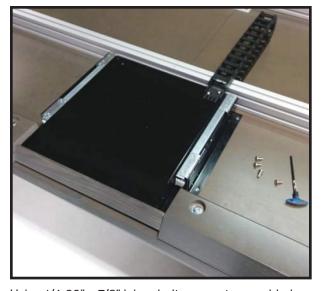
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Snap either hardwire or standard wire into first link of power chain that has been mounted to the drawer. Push cable into top of full length of power chain. Snap length of chain into the mounted starter link.



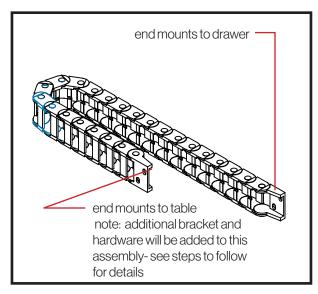
Power chain orientation for standard cable and plug power drawers.



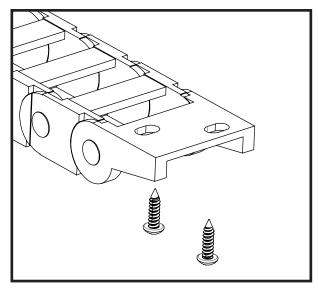
Using 1/4-20" x 7/8" joiner bolts, mount assembled drawer unit in place.

Caution- the drawer can slide open during installation. Take care of this when handling.

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Power chain orientation for hardwired power drawers.

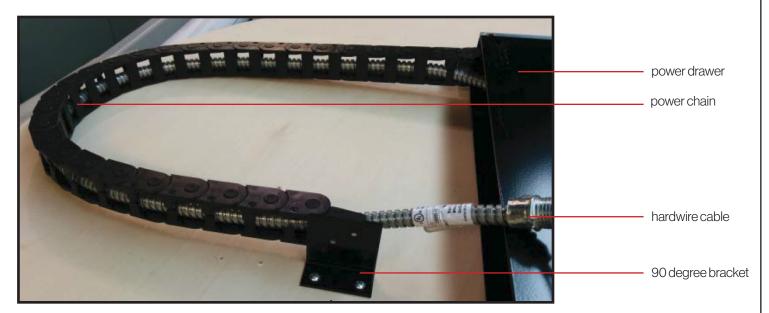


For standard cable and plug installations, the power chain is fixed to the bottom of the table with #8 x 5/8" pan head, phillips drive wood screws.



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For power drawers that are hardwired, an additional 90 degree bracket and hardware will be supplied. Simply, mount the bracket to the end of the power chain using $6-32 \times 3/8$ " pan head, phillips drive machine screws and nuts. Allow wire to take a natural "U" shape bend and attach the bracket to the underside of the top approximately 6" - 10" from the closed drawer using $48 \times 5/8$ " pan head phillips drive wood screws.

THIS IS A GENERAL ASSEMBLY GUIDE, NOT ALL CONDITIONS MAY APPLY TO YOUR PARTICULAR INSTALLATION.

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