



EW-710 Epoxy

ADHESIVE TECHNICAL DATA

Excelsior EW-710 Epoxy Adhesive is a two component urethane enhanced wet-set epoxy adhesive used for the permanent installation of all resilient and athletic flooring products over porous and non-porous substrates. When cured it is water resistant and has high shear strength and is the perfect choice for areas with topical moisture, heavy traffic and rolling loads both indoors and outdoors including areas with sunlight and not climate controlled; it is a low odor, non-flammable and solvent-free product

Product Type	Two-Component Wet-Set Urethane Enhanced Epoxy Adhesive for porous (absorptive) and non-porous (non-absorptive) surfaces
Characteristics	Part A, Beige Thick Liquid Part B, Light Gray Thick Paste
Packaging	0.92 Gallon per Unit when Mixed Part A, Gallon Container Part B, Quart Container to empty into Part A for Mixing
Moisture Control Properties	Not a moisture inhibitor or mitigation product
ASTM F2170 - RH Limit	90%, <i>in situ</i>
ASTM F1869 - MVER Limit	6 lbs. / 1000 sq. ft. / 24 hours
ASTM F710 - pH Limit	≥ 7 - ≤ 10
ASTM D6004 - Adhesive Shear Resistance	Excellent
ASTM D6862 - 90° Peel Resistance	Excellent
ASTM D7888 - Plasticizer Resistance	Excellent
ASTM D7149 - Freeze Thaw Stability	Up to 5 Cycles, Down to 0° F
ASTM F1337 - Shelf Life	2 Years from Manufacturing Date

Reading the Date Code B210201515293

Ignore the B, focus on the 210201 which is Year (21) Month (02) and Day (01), ignore the balance as it is for batching information for manufacturer

On the carton it is located on the lower left corner of the label under the UPC code

On the container it is located on a white sticker on top of the pail

Service & Storage Temperature	65° - 85° F
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Shelf Life depends on proper storage within service & storage temperatures in unopened container

See installation document for full installation details regarding approved substrates, job site conditions and acclimation procedures.

Application Method	Trowel Applied
Mixing Procedure	Empty contents of Part B container into Part A container, mix with a low speed (< 400 RPM) and an epoxy or jiffy mixing paddle for 3 minutes or until mixture is homogenous and consistent throughout. Immediately empty entire contents of mixed Epoxy onto substrate and spread using the appropriate trowel.

Resilient Flooring Trowel Sizes & Coverage

(Absorptive) Porous Substrates 1/16" x 1/16" x 1/16" V Notch, 135 sq. ft. per Gallon

(Non-Absorptive) Non-Substrates 1/16" x 1/32" x 1/32" U Notch, 150 sq. ft. per Gallon

Athletic Flooring Trowel Sizes & Coverage

(Absorptive) Porous Substrates 3/32" x 3/32" x 3/32" V Notch, 120 sq. ft. per Gallon

(Non-Absorptive) Non-Substrates 1/16" x 1/16" x 1/16" V Notch, 135 sq. ft. per Gallon

Flash Time

(Absorptive) Porous Substrates Immediate

(Non-Absorptive) Non-Substrates 10 - 15 Minutes

Working Time

Covered & Rolled within 60 Minutes

Access Times During & After Installation

Heat Welding ≥ 24 Hours

Light Foot Traffic ≥ 12 Hours

Heavy Foot Traffic and Rolling Loads ≥ 24 Hours

Maintenance ≥ 48 Hours

Trowel Notch Dimensions are Depth x Width x Space

Coverage Rates are approximate and subject to level of porosity as well as ambient conditions, angle of the trowel, actual results may vary

Flash time and working time will vary with conditions; higher temps with higher humidity will be shorter than lower temps with lower humidity

Sustainability Information

Made in the U.S.A.

Meets Buy America Act (49 CFR Part 661)

Meets Buy American Act (41 USC §§ 8301-8303)

Contributes to LEED v4/4.1

≤ 12.0 grams/liter VOC Content (SCAQMD Rule 1168)

Meets SCAQMD Rule 1168 Requirements

FloorScore Certification

Meets CA 01350 Requirements

HPD Available

Red List Chemical Free

Contains No Recycled Content

California Prop 65 Labeling

Part A, **WARNING:** Cancer and Reproductive Harm - www.P65Warnings.ca.gov

Part B, To the best of our knowledge, this product does not contain any of the listed chemicals, which the state of California has found to cause cancer, birth defects or other reproductive harm

The following information is provided as general guidance, always refer to the current installation information on the product website for the resilient flooring being installed for complete information

Approved Flooring Products

Rubber Tiles & Sheet

LVT/LVP

Solid Vinyl Tile

Quartz Tiles

Resilient Stair Treads

Athletic Flooring

Approved Flooring Products...	Recycled Crumb Rubber Products Underlayments
Approved Substrates & Surfaces	Concrete above, on, or below grade; properly prepared for moisture sensitive resilient flooring in place a minimum of 45 days APA rated plywood underlayment Properly prepared Portland cement based patches & underlayments Properly prepared Gypsum cement based underlayments Properly prepared VCT, VAT, Quartz Tile, Solid Vinyl Tile, Vinyl Sheet Goods Properly prepared Ceramic Tiles Properly prepared Stone & Terrazzo Tiles Properly prepared Steel & Aluminum Epoxy Mitigation & Sealers (100% solid and fully cured) Stained concrete that is sound, smooth and free of waxes, cleaners and any other bond inhibiting substances Radiant heated sub-floors
Site Requirements	During acclimation, the site must be fully enclosed, weather tight, and material must be in the installation area with the HVAC system functional and operating at desired service temperatures for a period of 48 hours prior to installation, during the installation and for the service life of the installation afterwards. It is recommended to maintain an ambient relative humidity between 40% and 60% for a period of 48 hours prior to installation, during the installation and for the service life of the installation afterwards.
Substrate Requirements	All substrates must be prepared according to the information contained within the product installation instructions. Concrete substrates, whether on-grade and/or below grade must have an intact and effective moisture vapor barrier which meets the current requirements of ASTM E1745. Substrates must be clean, smooth, permanently dry, flat, and structurally sound. Substrates must be free of visible water or moisture, dust, sealers, paint, sweeping compounds, curing compounds, residual adhesives, concrete hardeners or densifiers, solvents, wax, oil, grease, asphalt, visible alkaline salts or excessive efflorescence, mold, mildew and any other extraneous coating, film, material or foreign matter.
Adhesive Clean-Up	Uncured Adhesive can be removed with solution of 70% isopropyl alcohol and a clean cloth. Cured adhesive will be difficult to remove from wall and flooring surfaces, ensure removal prior to curing.
Product & Substrate Restrictions	Not designed for use with products manufactured with polyolefin, polyethylene, or polypropylene. Not designed for use on substrates that have been exposed to adhesive removers, solvents, or chemical cleaners.



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Disposal

Disposal in accordance with local, state and federal regulations.

Do not allow product to get into drains, watercourses, or landfills.

Hardened product residues are considered construction waste.

Empty packaging is recyclable.

Product Warranty

1 Year Manufacturers Warranty

See product warranty for full details regarding bond warranty, limitations, and warranty coverage.

Technical Support

solutions@rhctechnical.com

Product Support

solutions@rhctechnical.com

Technical Documentation

www.excelsiorproducts.net