

Assembly Instructions ■

Villa®

Power/Data/USB Module Installation

September 2017

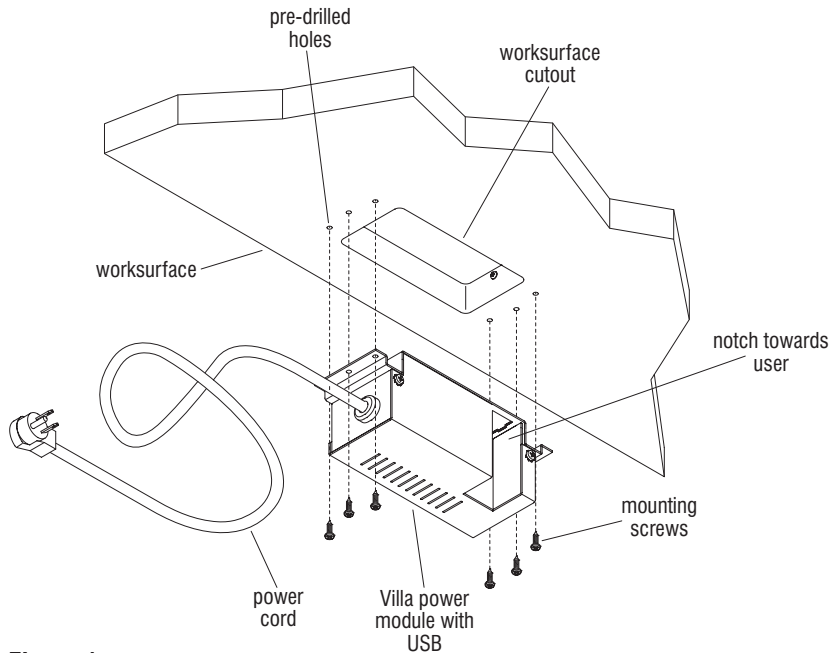


Figure 1

1. Position the Villa power/data/USB module under the work surface beneath the cutout. Orient the notch in the module to face the user side (Figure 1).
2. Align the six mounting holes on the power module with the six pre-drilled holes in the work surface, then secure the bracket to the underside of the surface with the six screws provided (Figure 1).
3. Route the power cord as desired to an outlet and plug the module in (Figure 1).



Assemble units as described herein only. To do otherwise may result in instability. All screws, nuts and bolts must be tightened securely and must be checked periodically after assembly. Failure to assemble properly, or to secure parts may result in assembly failure and personal injury.

