ECOUSTIC® LOOP TRIMMING GUIDELINES

All ecoustic® Panel + Screen products must be installed with the correct top-to-bottom orientation to avoid any variation in color and pattern direction.

The print does not extend to the edges of the panel and screen, therefore an unprinted border occurs on all four sides and the product needs to be trimmed before installation even if using edging profiles.

Make all measurements and cuts based on the printed pattern and not the edge of the panel and screen. The position of the print may not be centred within the panel and screen border.
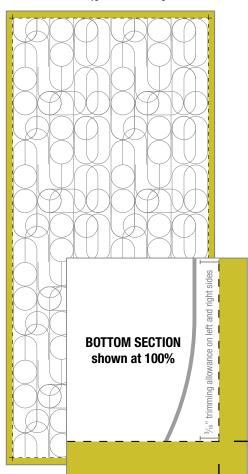
Due to the large scale of the printed panels and screens, slight pattern bowing can occur and the edges of the printed design may not be 100% straight.

Please adhere to the following guidelines to ensure the most effective pattern matching from panel to panel in the horizontal direction.
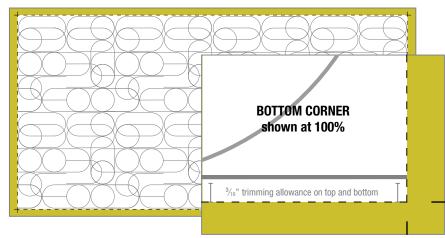
- ecoustic® Panel Loop: take a straight edge and cut vertically in the negative space approx 4mm from the outside of the last printed vertical line on the left and right hand sides. For the top and bottom, take a straight edge and cut horizontally along the tips of the vertical printed lines. Avoid losing any of the printed circle area.

- The design repeats horizontally and can be joined vertically although not in repeat, however once trimmed slight variations in the pattern join may occur due to natural variations in the screen printing process.

- ecoustic® Screen Loop: take a straight edge and cut vertically, along the tips of the horizontal printed lines. Avoid losing any of the printed circle area. For the top and bottom, take a straight edge and cut horizontally in the negative space approximately $3/16$" from the outside of the last printed horizontal line on the top and bottom edge.

- The design repeats vertically and can be joined horizontally although not in repeat, however once trimmed slight variations in the pattern join may occur due to natural variations in the screen printing process. The repeat for the screen is slightly different to the panel.

Due to the artisan nature of the hand printing process, there may be slight variations in the prints so always check panels side by side for correct pattern matching prior to cutting and installing. Joins may be obvious upon installation and there will be a panelling effect.

Panel: 8' 11 $1/16$" x 3' 11 $5/8$"

BOTTOM SECTION
shown at 100%

$3/16$" trimming allowance on left and right sides

Screen: 3' 11 $5/8$" x 7' 11 $1/4$"

BOTTOM CORNER
shown at 100%

$3/16$" trimming allowance on top and bottom

Screen Size: 3'11 $5/8$" x 7'11 $1/4$" (1210 x 2420mm)
Trim Size: 3'11 $1/4$" x 7'10 $1/2$" (1200 x 2400mm)
Pattern Repeat: 3'11 $1/4$" x 7'10 $1/2$" (1200 x 2400mm)

Panel Size: 8'11 $1/16$" x 3'11 $5/8$" (2720 x 1210mm)
Trim Size: 8'10 $5/16$" x 3'11 $1/4$" (2700 x 1200)
Pattern Repeat: 8'10 $5/16$" x 3'11 $1/4$" (2700 x 1200)

- - - - - - - - Trimming line

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