

MATERIALS BREAKDOWN**FRAME CONSTRUCTION****FRAME**

Constructed of high carbon content cold rolled seam welded flash controlled steel tubing free of crimping on all bends. Offered in 7/8" O.D. 14 Gauge tube. Stretcher bars are welded to the frame to provide seat support. All connections are metal to metal.

SLED BASE FRAME

The back to back sled is made of cast aluminum and is attached to the chair leg ends using a 5/16 in. threaded glide. Brazed welding is used on all exposed welds.

SEAT AND BACK CONSTRUCTION**SEAT**

The upholstered seat foundation is made with 100% recycled plastic with upholstery covers form fitted and stapled over 1 inch thick hi-resiliency polyurethane molded foam. The 100% recycled plastic platform covers the staples, making the seat tamperproof, easy to clean and provides for a smooth surface when stacking (stacking available on four point chairs only).

BACK

The back support structure is made from polypropylene plastic with upholstery covers form fitted and fastened over 1 inch thick hi-resiliency polyurethane slab cut foam.

FLAME RETARDANTS

Foam provided is compounded to meet specifications of the Federal Motor Vehicle Standard MVSS302 and California Bulletin No. 117 (TB117-2013).

ARM CONSTRUCTION

The arm is constructed from molded nylon.

FEET CONSTRUCTION**GLIDES**

Frame feet are finished with durable injection molded plastic glides.

CASTERS (MODEL 1402-US)

The caster is non-locking, twin wheel and made of a durable nylon pneumatically attached to a 5/16"- 18 threaded steel insert which is threaded through a 1/4" steel tab welded into the frame at the floor.

FOOTREST (MODELS 1421-US, 1426E-US)

Constructed of 1" NAUF (no added urea-formaldehyde) particle board (Phase 2 CARB compliant) covered and bonded to a rubber tread mat with a PVC edge.

DOLLY CONSTRUCTION**FRAME**

Constructed of high carbon content cold rolled seam welded flash controlled steel tubing free of crimping on all bends. The handle is 3/4" 11 gauge tube. Stretchers that form the dolly tray are constructed from 1.5" angle bar and welded into position. The handle to dolly tray connection is friction fit and all other connections are metal to metal.

STACKING

Four point, standard width: 6 high on floor, 8 high with dolly.

Four point, midsize width: 6 high on floor, 4 high with dolly.

CERTIFICATIONS

ANSI/BIFMA X5.4 Public & Lounge Seating

OPTIONS

Wall saving, connected, casters, and stacking are available on select models. Please refer to the price list for more information.

STATEMENT OF LINE - DIMENSIONS



1401-US



1411-US



1431-US



1441-US



1404-US

Seat Height (in)	18	18	18	18	18
Total Height (in)	32.5	32.5	32.5	32.5	32.5
Seat Width (in)	18	18	18	18	22
Total Width (in)	24	20.1	24	20.1	27.8
Depth (in)	22	22	22	22	22
Arm Height (in)	27		27		27
Weight Rating (lbs)	500	500	500	500	500
Product Weight (lbs)	19	18	20	19	22
Qty (pcs)/Volume (cu ft)	1/11 or 2-4/22	1/11 or 2-4/22	1/11	1/11	1-3/21.25



1414-US



1434-US



1444-US



1402-US



1421-US

Seat Height (in)	18	18	18	18	18
Total Height (in)	32.5	32.5	32.5	32.5	43.5
Seat Width (in)	22	22	22	18	18
Total Width (in)	24	27.8	24	24	24
Depth (in)	22	22	22	22	22
Arm Height (in)		27		27	37
Weight Rating (lbs)	500	500	500	500	500
Product Weight (lbs)	21	22	23	19	25
Qty (pcs)/Volume (cu ft)	1-3/21.25	1/11	1/11	1/11 or 2-4/22	1/17



1425-US



1424-US



1426-US



1421E-US



1424E-US

Seat Height (in)	28	28	28	24	24
Total Height (in)	43.5	43.5	43.5	38.5	38.5
Seat Width (in)	18	22	22	18	22
Total Width (in)	20.1	27.8	27.8	24	27.8
Depth (in)	22	22	22	32	32
Arm Height (in)		37		33	33
Weight Rating (lbs)	500	500	500	500	500
Product Weight (lbs)	24	27	26	31	33
Qty (pcs)/Volume (cu ft)	1/17	1/17	1/17	1/19	1/19