





Zip It 12x36 and Jean, color 955
coordinating with ColorBeat, color 555



Zip It 12x36 | Herringbone Installation, color 955



Hem 12x36 and Zip It 12x36, color 955
coordinating with ColorBeat 12x36, color 252



Hem 12x36 | Brick Ashlar Installation, color 955



Hem 12x36, color 955 coordinating with ColorBeat, color 252



Inseam 12x36 | BasketWeave Installation, color 955



Inseam 12x36 | Random Installation, color 955



Hem, Jean & Selvedge | Combination Installation, color 955



duracolor[®]

FOREVER STAIN FREE

The performance standard for every application, Duracolor fiber is forever stain free, forever sustainable and forever beautiful, guaranteed*. Carpet is easy to maintain with inherent stain resistance and water-only stain removal.

FOREVER STAIN FREE

- Permanent built in protection
- Resists 99% of all stains
- Passes the GSA Test Method for stain resistance: AATCC Test Method 175
- Duracolor Warranty: We guarantee it

- Lasts Longer: Product life is extended, reducing the impact to your bottom line and to the environment
- Recyclable through Mohawk's ReCover Program

FOREVER BEAUTIFUL

- Available in more than 300 colors
- Unsurpassed colorfastness to light and atmospheric contaminants so colors won't fade
- Unmatched design flexibility without compromising color retention or stain resistance
- Proven track record of success over the past 20 years

FOREVER SUSTAINABLE

- Made with 30% recycled content: 25% pre-consumer & 5% post-consumer
- No Chemicals required: 96% of all common stains clean with just water
- Declare Red List Free: Duracolor fiber is Declare red list free in accordance with the Living Building Challenge



Duracolor



*Competitor
Solution Dyed /
Yarn Dyed Blend*

* See Mohawk Group official warranty documents for further details at www.mohawkgroup.com

ColorBeat

Solid, all loop textured tile available in 48 colors.
Select colors also available as 12x36 plank.
Install as a border, inset or accent tile.

						
Lemon Zest #121 <input type="checkbox"/> <input type="checkbox"/>	Ground Turmeric #142 <input type="checkbox"/> <input type="checkbox"/>	Mustard Seed #168 <input type="checkbox"/> <input type="checkbox"/>	Electric Orange #252 <input type="checkbox"/> <input type="checkbox"/>	Cajun Spice #258 <input type="checkbox"/> <input type="checkbox"/>	Sundried Tomato #352 <input type="checkbox"/> <input type="checkbox"/>	Tango #353 <input type="checkbox"/> <input type="checkbox"/>
						
Mulled Wine #354 <input type="checkbox"/> <input type="checkbox"/>	Scarlet #374 <input type="checkbox"/> <input type="checkbox"/>	Aubergine #384 <input type="checkbox"/> <input type="checkbox"/>	Kaleidoscope #453 <input type="checkbox"/> <input type="checkbox"/>	Passion Purple #483 <input type="checkbox"/> <input type="checkbox"/>	Sterling Gray #529 <input type="checkbox"/> <input type="checkbox"/>	Kingfisher #545 <input type="checkbox"/> <input type="checkbox"/>
						
Jazz #546 <input type="checkbox"/> <input type="checkbox"/>	Moroccan Tile #555 <input type="checkbox"/> <input type="checkbox"/>	Hazy #559 <input type="checkbox"/> <input type="checkbox"/>	Aquatic #566 <input type="checkbox"/> <input type="checkbox"/>	Indigo Batik #575 <input type="checkbox"/> <input type="checkbox"/>	National Blue #595 <input type="checkbox"/> <input type="checkbox"/>	Spanish Moss #629 <input type="checkbox"/>
						
Wheatgrass #631 <input type="checkbox"/>	Limeade #641 <input type="checkbox"/> <input type="checkbox"/>	Parakeet #646 <input type="checkbox"/> <input type="checkbox"/>	Calypso #655 <input type="checkbox"/> <input type="checkbox"/>	Cypress Grove #675 <input type="checkbox"/>	Zucchini #676 <input type="checkbox"/> <input type="checkbox"/>	Driftwood #678 <input type="checkbox"/>
						
Hemlock #686 <input type="checkbox"/>	Secret Garden #699 <input type="checkbox"/>	Eggshell #717 <input type="checkbox"/>	Toasted Almond #721 <input type="checkbox"/>	Jute #726 <input type="checkbox"/>	Malt #758 <input type="checkbox"/> <input type="checkbox"/>	Latte #833 <input type="checkbox"/>
						
Tarnished Brass #841 <input type="checkbox"/> <input type="checkbox"/>	Tree Bark #862 <input type="checkbox"/> <input type="checkbox"/>	Henna #863 <input type="checkbox"/> <input type="checkbox"/>	Portabello #866 <input type="checkbox"/> <input type="checkbox"/>	Espresso #883 <input type="checkbox"/> <input type="checkbox"/>	Peppercorn #889 <input type="checkbox"/> <input type="checkbox"/>	Chalk Dust #917 <input type="checkbox"/> <input type="checkbox"/>
						
Lunar #933 <input type="checkbox"/> <input type="checkbox"/>	Stainless #934 <input type="checkbox"/>	Graphite #964 <input type="checkbox"/> <input type="checkbox"/>	Brushed Metal #976 <input type="checkbox"/> <input type="checkbox"/>	Inkwell #985 <input type="checkbox"/>	Black Bean #996 <input type="checkbox"/> <input type="checkbox"/>	

24BY24 ☐

12BY36 ☐

24BY24	Brand.....	Lees
	Style Name / Number	Hem 24x24 / GT178
	Construction.....	Tufted
	Surface Appearance.....	Textured Patterned Loop
	Gauge.....	1/12" (47.00 rows per 10 cm)
	Dye Method.....	Solution Dyed / Yarn Dyed
	Fiber Type	duracolor. Premium Nylon
	Stain Release Technology ...	Permanent, Built into the Fiber
	Soil Release Technology.....	Sentry Soil Protection
	GSA Stain Release Rating ...	Passes
	Backing Material.....	EcoFlex ICT
	Indoor Air Quality.....	Green Label Plus Certified # 1098
	NSF 140.....	Gold
	Size	24" x 24" (.6096 m x .6096 m)
	Installation Method.....	Quarter Turn / Brick Ashlar
	Flammability.....	ASTM E 648 Class 1 (Glue Down)
	Smoke Density.....	ASTM E 662 Less than 450
	Static Propensity	AATCC - 134 Under 3.5 KV
	Warranties: Lifetime Limited Carpet Tile Warranty, Lifetime Limited Duracolor Stain Warranty, Lifetime Static	

12BY36	Brand.....	Lees
	Style Name / Number	Hem 12x36 / GT295
	Construction.....	Tufted
	Surface Appearance.....	Textured Patterned Loop
	Gauge.....	1/12" (47.00 rows per 10 cm)
	Dye Method.....	Solution Dyed / Yarn Dyed
	Fiber Type	duracolor. Premium Nylon
	Stain Release Technology ...	Permanent, Built into the Fiber
	Soil Release Technology.....	Sentry Soil Protection
	GSA Stain Release Rating ...	Passes
	Backing Material.....	EcoFlex ICT
	Indoor Air Quality.....	Green Label Plus Certified # 1098
	NSF 140.....	Gold
	Size	12" x 36" (.3048 m x .9144 m)
	Installation Method.....	Monolithic / Half-Lap / Brick Ashlar / BasketWeave / Plank Half-Lap / Monolithic Stepping / Random / Herringbone
	Flammability.....	ASTM E 648 Class 1 (Glue Down)
	Smoke Density.....	ASTM E 662 Less than 450
	Static Propensity	AATCC - 134 Under 3.5 KV
	Warranties: Lifetime Limited Carpet Tile Warranty, Lifetime Limited Duracolor Stain Warranty, Lifetime Static	

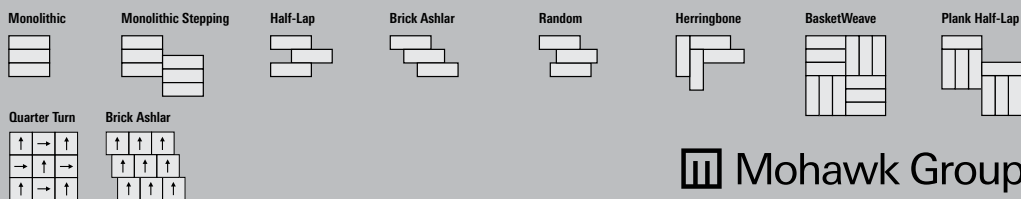
Each order of Hem 12x36 will have about one half of the accent stripe in each box. We aren't able to guarantee the exact number of accent stripes in each box and suggest opening multiple boxes if your installation requires a more precise distribution of the accent stripe.

12BY36	Brand.....	Lees
	Style Name / Number	Zip It / GT296
	Construction.....	Tufted
	Surface Appearance.....	Textured Patterned Loop
	Gauge.....	1/12" (47.00 rows per 10 cm)
	Dye Method.....	Solution Dyed / Yarn Dyed
	Fiber Type	duracolor. Premium Nylon
	Stain Release Technology ...	Permanent, Built into the Fiber
	Soil Release Technology.....	Sentry Soil Protection
	GSA Stain Release Rating ...	Passes
	Backing Material.....	EcoFlex ICT
	Indoor Air Quality.....	Green Label Plus Certified # 1098
	NSF 140.....	Gold
	Size	12" x 36" (.3048 m x .9144 m)
	Installation Method.....	Monolithic / Half-Lap / Brick Ashlar / BasketWeave / Plank Half-Lap / Monolithic Stepping / Random / Herringbone
	Flammability.....	ASTM E 648 Class 1 (Glue Down)
	Smoke Density.....	ASTM E 662 Less than 450
	Static Propensity	AATCC - 134 Under 3.5 KV
	Warranties: Lifetime Limited Carpet Tile Warranty, Lifetime Limited Duracolor Stain Warranty, Lifetime Static	

12BY36	Brand.....	Lees
	Style Name / Number	Inseam / GT297
	Construction.....	Tufted
	Surface Appearance.....	Textured Patterned Loop
	Gauge.....	1/12" (47.00 rows per 10 cm)
	Dye Method.....	Solution Dyed / Yarn Dyed
	Fiber Type	duracolor. Premium Nylon
	Stain Release Technology ...	Permanent, Built into the Fiber
	Soil Release Technology.....	Sentry Soil Protection
	GSA Stain Release Rating ...	Passes
	Backing Material.....	EcoFlex ICT
	Indoor Air Quality.....	Green Label Plus Certified # 1098
	NSF 140.....	Gold
	Size	12" x 36" (.3048 m x .9144 m)
	Installation Method.....	Monolithic / Half-Lap / Brick Ashlar / BasketWeave / Plank Half-Lap / Monolithic Stepping / Random / Herringbone
	Flammability.....	ASTM E 648 Class 1 (Glue Down)
	Smoke Density.....	ASTM E 662 Less than 450
	Static Propensity	AATCC - 134 Under 3.5 KV
	Warranties: Lifetime Limited Carpet Tile Warranty, Lifetime Limited Duracolor Stain Warranty, Lifetime Static	

For ColorBeat, Jean and Selvedge spec information, visit our website at www.mohawkgroup.com

Installation Instructions:



Mohawk Group

Mohawk Industries, Inc. warrants its adhesives for the life of the original installation only when a Mohawk Industries style (product) is installed. Mohawk's floor preparation procedures must be followed to ensure that the substrate has been prepared properly. Failure to use Mohawk Industries adhesives or to follow Mohawk's floor preparation procedures will void all lifetime adhesive warranties. Please contact your local Sales Representative for installation guidelines.

These patterns contain inherent characteristics which may result in pattern run off and/or pattern appearance variations at the seams or tile edges (darker or lighter pattern lines). These characteristics are inherent in the patterns and are not manufacturing defects. Consideration to these characteristics should be given when selecting an installation method.

Chair pads are recommended under office chairs with roller casters to preserve appearance retention, act as a deterrent toward delamination and to prevent premature or accelerated wear. Walk-off tiles from the Tuft Stuff II Collection are recommended at entryways to reduce soiling.

Duracolor by Mohawk Stain Resistant System passes GSA requirements for permanent stain resistance. Under GSA requirements stain resistant carpets must score no less than 8.0 (10.0 is best) on the AATCC Red 40 Stain Scale. Carpet samples must first be exposed to 100 revolutions of the Taber abrader (1,000-gram weight per H-18 wheel) and then the abraded area must be stain tested using AATCC tested using AATCC test method 175.

Mohawk Group is providing this architect folder for the purpose of promoting our commercial business. This folder and its samples shall remain the property of Mohawk Group. Color may vary from dye lot to dye lot. Substitution of material may be made due to improved technology, supply limitations or other factors. The performance of this product is not affected by such variations.

For current and complete specifications please visit www.mohawkgroup.com

recover
carpet recycling program
877-3RE-CYCL



duracolor
STAIN RESISTANT

Produced with recycled materials