

Protective Marine **Coatings**

RG-8000 (RESUGRIP™ NAVY 8000 SERIES COLOR TOPPING)

KN15A400 DARK GRAY 36076 KN15A401 HAZE GRAY 36270 KN15B400 BLACK 37038

KN15R400 INTL. RED 31136 KN15Y400 YELLOW 33538 KN15W400 WHITE 37875 PART A N15-400 SERIES **PART B N15V400 HARDENER**

Revised: February 19, 2024

PRODUCT INFORMATION

9.80

PRODUCT DESCRIPTION

RG-8000 is a two-component, modified acrylic epoxy for use as a color topping over nonskid.

QPL Approved: MIL-PRF-24667C Type I, II, & IV Comp. G; Type I & V Comp. L

Pending approval to MIL-PRF-24667D, Type I and V, Composition G and L, Classes 1, 2, 3, Grade B, Application 1.

PRODUCT CHARACTERISTICS

SAE-AMS-STD 595 36076 SAE-AMS-STD 595 36270 Color: Dark Grav Haze Gray SAE-AMS-STD 595 37038 Black SAE-AMS-STD 595 33538 SAE-AMS-STD 595 31136 Yellow

Intl. Red SAE-AMS-STD 595 37875 White

Volume Solids: 61% ± 2%, mixed, may vary by color Weight Solids: 75% ± 2%, mixed, may vary by color

VOC: 340 g/L; 2.8 lb/gal, mixed

Mix Ratio: Mix as supplied.

Recommended Spreading Rate per coat:

	Minimum	Maximum
Wet mils (microns)	3.3 (82.5)	5.0 (125)
Dry mils (microns)	2.0 (50)	3.0 (75)
~Coverage sq ft/gal (m²/L)	326 (8.0)	489 (12.0)
Theoretical coverage sq ft/gal (m²/L) @ 1 mil / 25 microns dft	978 (24.0)	

Drying Schedule:

@ 70°F/21°C

@ 120°F/49°C

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12 hours	5.5 hours	2 hours
18 hours	12 hours	6 hours
32 hours	24 hours	12 hours
8 hours	4 hours	0.5 hours
	18 hours 32 hours	18 hours 12 hours 32 hours 24 hours

Note: Pot life will increase at lower temperatures and decrease at higher temperatures.

Drying time is temperature, humidity, and film thickness dependent.

Shelf Life: 12 months for military applications. 24 months for commercial applications.

Flash Point: >100°F (38°C)

@ 40°F/4.4°C

Reducer: Not recommended

Clean Up: MAK

SURFACE PREPARATIONS

Nonskid: Surface must be clean and free of grease, dirt, oil, rust and other contaminants that could interfere with proper adhesion.

Primed surface must be clean and free of grease, dirt, oil, rust and other contaminants that could interfere with proper adhesion.

APPLICATION

Color topping is applied over primer and nonskid applications.

ORDERING INFORMATION

1 gallon (3.8L) mix: 5.03 gallon (19.0L) mix: Packaging: Part A: 0.91 gallons (3.4L) 4.56 gallons (17.3L) 0.09 gallons (0.3L) 0.47 gallons (1.8L) Part B:

(premeasured components)

10.0-11.4 lb/gal; 1.26-1.38 kg/L Weight:

mixed, may vary by color

REFERENCE DOCUMENTS

For specific application information, the below documents should

- NAVSEA Standard Item 009-32
- ASTM F-718

SAFETY PRECAUTIONS

Refer to the SDS sheet before use

Published technical data and instructions are subject to change without notice. Contact your Sherwin-Williams representative for additional technical data and instructions.

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