# PRODUCT SPECIFICATIONS

LimeLite™ Seating

January 2024

#### TECHNICAL SPECIFICATIONS

#### One-Piece Seat Shell

The seat and backrest are integrated into a single shell that is injection-molded in polypropylene, reinforced with glass fiber. The shell is ergonomically contoured and features a passive flex back movement for superior comfort.

### Upholstered Seat (optional)

Molded urethane foam is attached to an injection-molded polypropylene seat board, then is upholstered using a draw-string process. The assembled seat pad is attached to the seat by means of hidden fasteners. Seat foam is nominal <sup>3</sup>/<sub>4</sub>" thickness.

### Stack Chairs

#### **Frames**

Legs are made from  $^{7}/_{8}$ " O.D. by 13-gauge tubular steel. A single ring of  $^{1}/_{2}$ " diameter steel wire forms the crossmember. All joints are welded.

#### Frame Finishes

Frames are finished in either baked-on electrostatically-applied 30-degree gloss epoxy powder-coat paint, or bright nickel-chrome plating.

### Armrests (optional)

When equiped with armrests, the support structure is a continuation of the rear leg, finished to match the frame color. The armrests are injection-molded glass-reinforced nylon with an internal structure of  $^{3}/_{8}$ " diameter steel wire and are press-fit into the support tube. Armrest color matches the frame finish, (except chrome and metallic finishes; which match the shell poly color).

#### Glides

#### 4-Leg Chairs

Three glide options are available; felt, plastic, and steel. A black nylon swivel glide body is press-fit into the end of the leg tube. Glide caps (felt, plastic, or steel) are snap-fit onto the glide body. These are field-replaceable and interchangeable.

### **Tubular Sled Base Chairs**

In addition to "no glide", four glide options are available; non-skid, felt, plastic, and steel. A clear polycarbonate glide body is attached to the sled tube with a screw. Glide caps (non-skid, felt, plastic, or steel) have a black plastic structure and snap-fit onto the glide body. These are field-replaceable and interchangeable.

#### Casters

4-leg chairs may be ordered with dual surface casters, suitable for carpet or hard floors. Casters are 50 mm diameter, double-wheel, made of high-impact thermoplastic with softer elastomer over-molded on the wheel surfaces. Casters are available in Black, Warm Grey, or Cottonwood. (Cottonwood casters have Warm Grey elastomer on the surface that contacts the floor. All others are monochrome.)

### Transport Dolly

Frame construction is welded tubular steel with black powder-coated finish and 5" wheels (two swivel and two fixed). The dolly fits 4-leg or sled base chairs and has a capacity of fifteen poly chairs or eight upholstered.



#### TECHNICAL SPECIFICATIONS

### Stack Chairs (cont.)

### Flip-Up Tablet Arm

Tablets are available on left-hand or right-hand side. The standard tablet's main worksurface is nominally 15" wide by 11" deep, and the tablet has a total surface area of 172 square inches. The oversized tablet's main worksurface is nominally 17" wide by 14" deep, and the tablet has a total surface area of 227 square inches. The tablet support loop is a continuation of the rear leg. A formed steel hinge is welded to the top of the support structure and secured with screws to the underside of the writing surface. Writing surface has plywood core of  $\frac{5}{8}$ " thick, II-ply hardwood, surfaced with .030" high-pressure laminate top and plain backer undersurface. Edges are lacquered and sealed.

### Café Stools (non-stacking)

#### **Frames**

Legs are made from  $^3/_4$ " O.D. by I3-gauge tubular steel. A single ring of  $^1/_2$ " diameter steel wire forms the crossmember. The footring is formed of  $^1/_2$ " diameter steel wire. All joints are welded. 4-leg cafe stools are available in 24" or 30" seat heights.

#### Frame Finishes

Frames are finished in either baked-on electrostatically-applied 30-degree gloss epoxy powder-coat paint, or bright nickel-chrome plating. Powder-coat paint may be specified in 30-degree gloss or select colors in a textured (matte) finish.

#### Glides (optional)

Three glide options are available; felt, plastic, and steel. A black nylon swivel glide body is press-fit into the end of the leg tube. Glide caps (felt, plastic, or steel) are snap-fit onto the glide body. These are field-replaceable and interchangeable.

#### Task Chairs & Stools

### **Under-Seat Structure**

Support structure is a die-drawn 12-gauge steel plate. Structure is finished with baked-on electrostatically-applied epoxy powder-coat paint.

#### Armrests (optional)

When equipped with armrests, a support structure of  $^{7}$ / $_{8}$ " O.D. by I3-gauge tubular steel is welded directly to the seat structure plate. The armrests are injection-molded glass-reinforced nylon with an internal structure of  $^{3}$ / $_{8}$ " diameter steel wire and are press-fit into the support tube. Armrest color matches the structure's finish, (except metallic finishes, which match the shell poly color).

#### Base

The base is a 27" injection-molded glass-reinforced nylon 5-blade base. A single paddle under the seat operates the height-adjusting pneumatic cylinder. An optional die-cast aluminum 5-blade base is also available on both chairs and stools. The aluminum base is available in polished aluminum or selected paint colors. Finish is baked-on elctrostatically-applied epoxy powder-coat paint and may be specified in 30-degree gloss or textured (matte) finish. Cylinders are available in Black, Warm Grey, or Cottonwood. Nominal seat height range is  $16\frac{1}{2}$ " to  $2\frac{1}{2}$ " for chairs, and 22" to 32" for stools.

#### Casters

Task chairs and stools are equipped with dual surface casters, suitable for carpet or hard floors. Casters are 60 mm diameter, double-wheel, made of high-impact thermoplastic with softer elastomer over-molded on the wheel surfaces. Casters are available in Black, Warm Grey, or Cottonwood. (Cottonwood casters have Warm Grey elastomer on the surface that contacts the floor. All others are monochrome.)

#### Foot Ring

Task stools are equipped with a twist-to-lock, adjustable-height, 20" diameter chrome-plated steel foot ring with black, die-cast aluminum hub and spokes.





#### TECHNICAL SPECIFICATIONS

### Task Chairs & Stools (cont.)

### ChangeUp<sup>™</sup> Tablet Arm

Change Up tablet support is integral to the chair frame and consists of a  $^{7}/_{8}$ " diameter solid steel rod welded to the front and rear support tubes. A three-piece molded plastic armrest is included and attached to the chair frame using a #  $10 \times 2^{1}/_{2}$ " Phillips pan head tapping screw.

The tablet mechanism consists of a die-cast aluminum housing, upper and lower plastic bearings, and II-gauge steel clamp and tablet board support plates. The tablet mechanism is clamped onto the chair frame over two plastic bushing halves and a  $^5/_{16}$ " diameter by  $1^3/_4$ " hardened steel pin with a die-cast aluminum cap secured with two  $^1/_4$ -20 x  $^3/_4$ " button socket head cap screws. The pin creates a solid 90° up/down pivot stop and the bushings provide a smooth, quiet operation. In the use position, the tablet mechanism rotates outward from the chair back an additional 20° and permits approximately  $3^1/_2$ " of adjustment for ingress/egress without stowing the tablet.

The tablet worksurface is 21" wide by  $13^1/2$ " deep (235 square inches) is secured to the tablet board support plate with twelve #  $12 \times 5^1/8$ " Phillips flat head tapping screws. The tablet board is made of 18 mm Baltic Birch plywood with .040" high-pressure laminate top surface and .02" thick phenolic backer surface for an overall board thickness of approximately  $3^1/4$ ". Edges are lacquered with a clear finish and sealed. The factory installed tablet assembly is not field installable and may not be removed.

### Compliance

Support frame, mechanism, and worksurface passes KI's internal testing for 250-pound weight capacity.

### High-Density Chairs & Stools

### **High-Density Frames**

High-Density wire frames are sled-base style, made of  $^{7}/_{16}$ " diameter solid steel rod with all joints welded. Stool frames also have a footrest made of  $^{1}/_{2}$ " diameter solid steel rod. Stools are available in 24" or 30" seat heights.

### Frame Finishes

Frames are finished in either bright nickel-chrome plating or baked-on electrostatically-applied gloss epoxy powder-coat paint. Powder-coat paint may be specified in 30-degree gloss or select colors in a textured (matte) finish.

#### Glides

In addition to "no glide", ganging glides and non-ganging glides are available. Four non-ganging glide options are available; non-skid, felt, plastic, and steel. A clear polycarbonate glide body snaps onto the wire frame and is held in location with ribs that nest into slots that are pressed into the wire frame. Glide caps (non-skid, felt, plastic, or steel) have a black plastic structure and snap-fit onto the glide body. These are field-replaceable and interchangeable.

Ganging glides snap onto the wire frame and are held in location with ribs that nest into slots that are pressed into the wire frame. Ganging glides (2-male and 2-female) slide together, allowing multiple chairs to be connected in a line. Ganging glides are either clear polycarbonate, or clear polycarbonate with a steel floor-contact insert.

#### Transport Dolly

Frame construction is welded tubular steel with black powder-coated finish and 5" wheels (two swivel and two fixed). The dolly has a capacity of twenty-five poly chairs, ten upholstered chairs, fifteen poly stools, or eight upholstered stools.





#### TECHNICAL SPECIFICATIONS

### **Nesting Chairs**

#### **Nesting Shell Assembly**

To facilitate nesting, the entire shell flips forward approximately 45° to the storage position. A die-cast aluminum seat plate supports the seat shell and houses the flip-up mechanism. The seat plate is painted to match the shell poly color, using baked-on electrostatically-applied epoxy powder-coat paint in 30-degree gloss. The shell assembly rotates around a pivot tube that is integral to the frame. The shell assembly is held in the storage position by a dual ball-detent mechanism. Simply pushing the shell down returns the shell to the use position. There are no locking levers or other secondary actions required.

#### Frames

Legs are made from  $^{7}/_{8}$ " O.D. by I3-gauge tubular steel. The seat pivot tube is made of  $^{3}/_{4}$ " O.D. by I3-gauge tubular steel and the crossmember is made of I" O.D. by I3-gauge tubular steel. All joints are welded.

#### Frame Finishes

Frames are finished in either baked-on electrostatically-applied epoxy powder-coat paint, or bright nickel-chrome plating.

#### Armrests (optional)

When equipped with armrests, a support structure is made from  $^{7}/_{8}$ " O.D. by I3-gauge tubular steel, finished to match frame color. The armrests are injection-molded glass-reinforced nylon with an internal structure of  $^{3}/_{8}$ " diameter steel wire and are press-fit into the support tube. Armrest color matches the frame finish, (except chrome and metallic finishes; which match the shell poly color).

#### Casters

Nesting chairs are equipped with dual surface casters, suitable for carpet or hard floors. Casters are 50 mm diameter, double-wheel, made of high-impact thermoplastic with softer elastomer over-molded on the wheel surfaces. Casters are available in Black, Warm Grey, or Cottonwood. (Cottonwood casters have Warm Grey elastomer on the surface that contacts the floor. All others are monochrome.)

### Wood Leg Chairs

#### Wood Leg Base

The seat plate is die-cast aluminum, finished with baked-on electrostatically-applied epoxy powder-coat paint. Legs are turned from Beech, stained and finished with a clear coat. A steel insert with tapped end is inserted and pinned in each leg, then each leg assembly is attached to the seat plate with a cap screw.

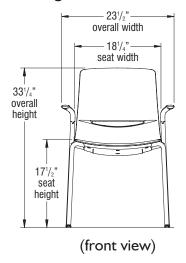
#### Glides

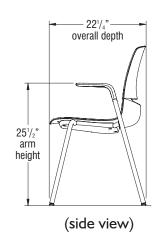
Three glide options are available; felt, plastic, and steel. A black nylon swivel glide body is press-fit into the end of the leg. Glide caps (felt, plastic, or steel) are snap-fit onto the glide body. These are field-replaceable and interchangeable.

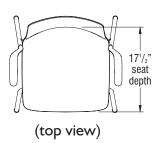




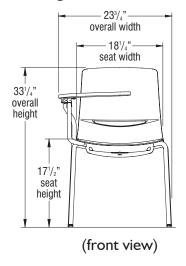
LimeLite 4-Leg Glide Stack Chair - Armchair - (model LL I I I I shown)

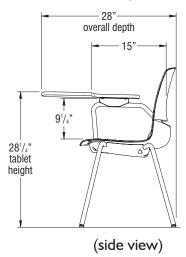


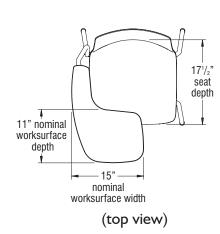




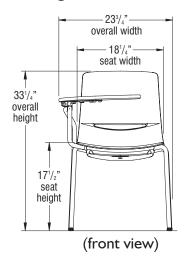
LimeLite 4-Leg Glide Stack Chair - Flip-Up Tablet Armchair - (model LL I I 3R shown)

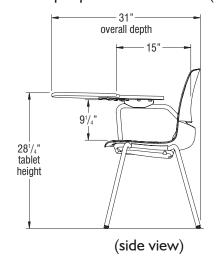


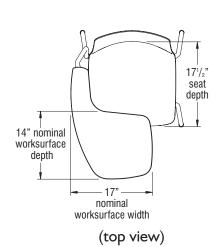




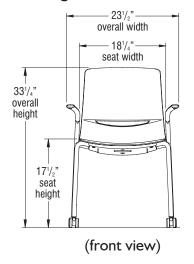
LimeLite 4-Leg Glide Stack Chair - Oversize Flip-Up Tablet Armchair - (model LL I I 4R shown)

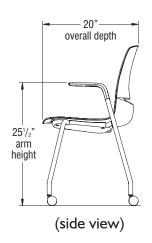


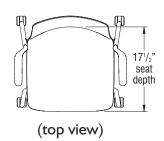




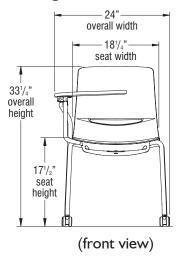
LimeLite 4-Leg Caster Stack Chair - Armchair - (model LL2111 shown)

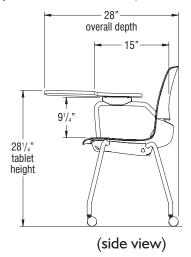


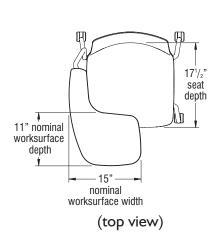




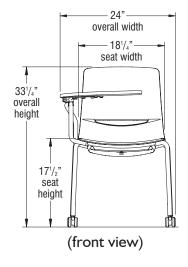
LimeLite 4-Leg Caster Stack Chair - Flip-Up Tablet Armchair - (model LL213R shown)

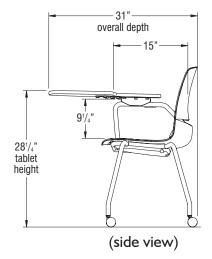


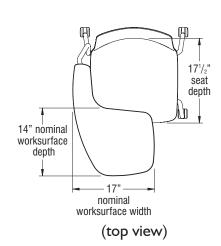




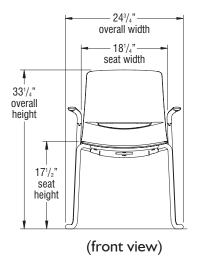
LimeLite 4-Leg Caster Stack Chair - Oversize Flip-Up Tablet Armchair - (model LL214R shown)

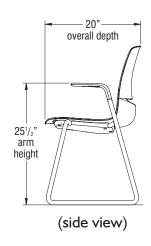


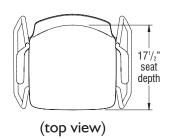




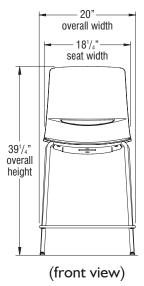
LimeLite Sled-Base Stack Chair - Armchair - (model LL3111 shown)

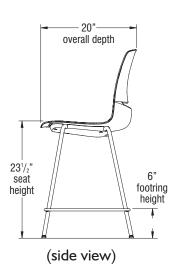


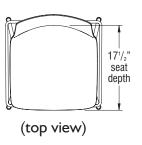




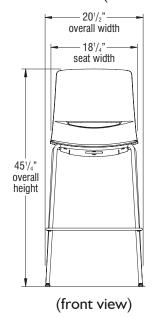
LimeLite 24" Café Stool (armless/non-stacking) - (model LL4100/24 shown)

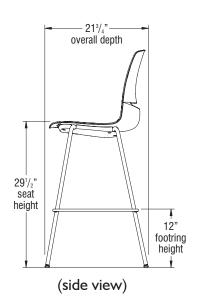


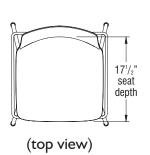




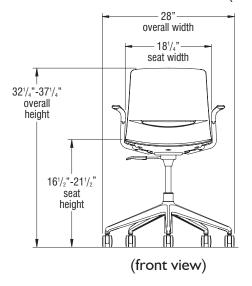
LimeLite 30" Café Stools (armless/non-stacking) - (model LL4100/30 shown)

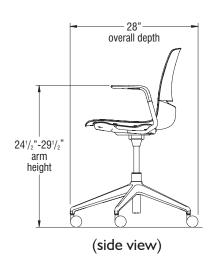


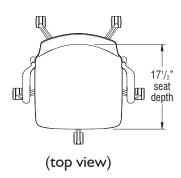




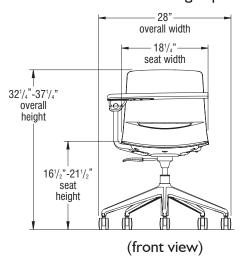
### LimeLite Task Chair - Armchair - (model LL5 | | Ishown)

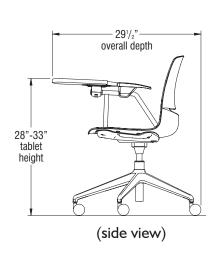


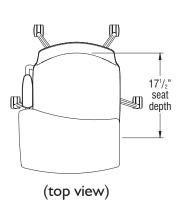




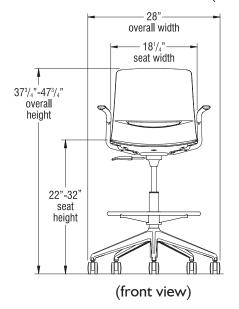
### LimeLite Task Chair - ChangeUp Tablet Armchair - (model LL519R shown)

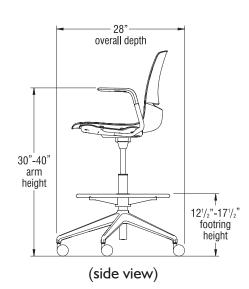


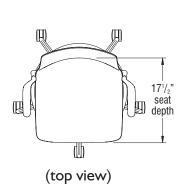




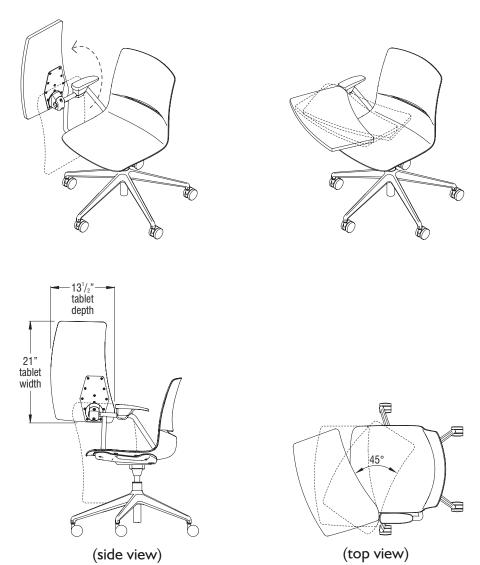
### LimeLite Task Stool - Armstool - (model LL6111 shown)



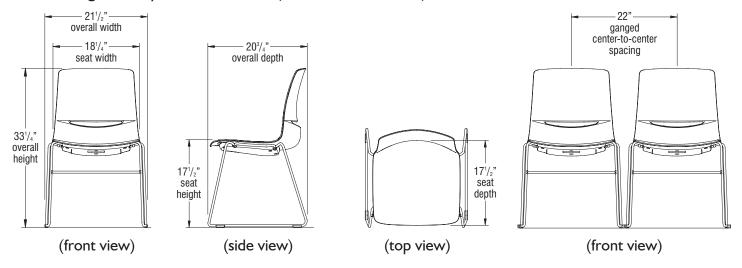




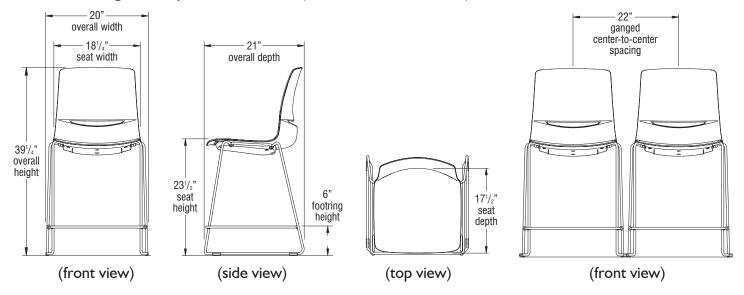
# ChangeUp Tablet Arm



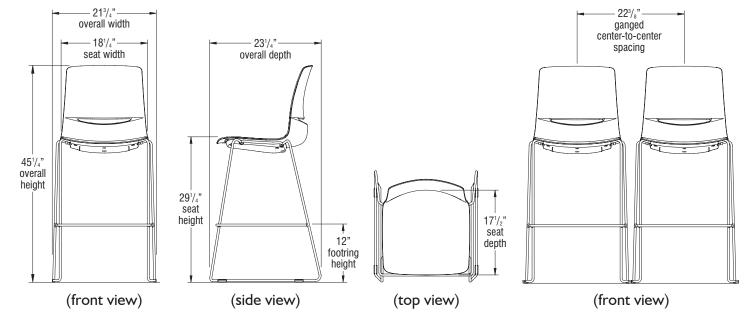
### LimeLite High-Density Chair - Armless - (model LL7100 shown)



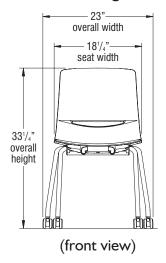
LimeLite 24" High-Density Stool - Armless - (model LLS100/24 shown)

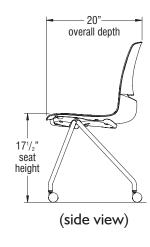


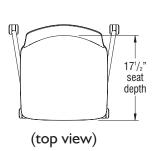
LimeLite 30" High-Density Stool - Armless - (model LLS100/30 shown)



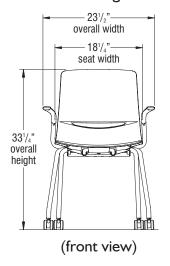
## LimeLite Nesting Chair - Armless Chair - (model LLA100 shown)

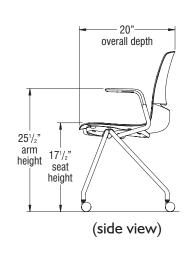


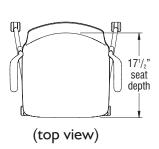




### LimeLite Nesting Chair - Armchair - (model LLAIII shown)







### LimeLite Nesting Footprint Calculations

**Nesting Footprint Calculation:** Overall Depth of a Row = 20" for the first chair plus 7.25" for each additional chair.

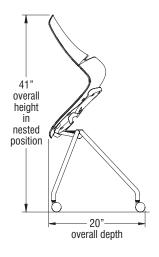
Examples:

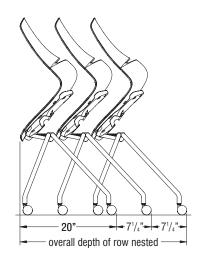
2 chairs:

 $20" + (7.25" \times 1) = 27.25"$ 

4 chairs:

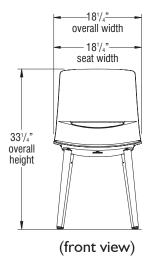
 $20^{\circ} + (7.25^{\circ} \times 1) = 27.25^{\circ}$  $20^{\circ} + (7.25^{\circ} \times 3) = 41.75^{\circ}$ 



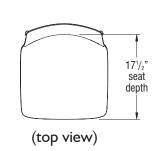


Nesting Chairs Footprint Examples	
Number of Chairs	Overall Depth of Nested Row
1	20"
2	27.25"
3	34.5"
4	41.75"
5+	Add 7.25" for each additional chair

### LimeLite Wood Leg Chair - Armless - (model LLW100 shown)







### STATEMENT OF LINE

# LimeLite 4-Leg Glide Stack Chairs



Poly Seat Armless Chair LL1100



Upholstered Seat Armless Chair LL1200



Poly Seat Armchair LL1111



Upholstered Seat Armchair LL1211



Poly Seat Flip-Up Tablet Armchair RH LL113R



Poly Seat Flip-Up Tablet Armchair LH LL113L



Upholstered Seat Flip-Up Tablet Armchair RH LL123R



Upholstered Seat Flip-Up Tablet Armchair LH LL123L



Poly Seat Oversize Flip-Up Tablet Armchair RH LL114R



Poly Seat Oversize Flip-Up Tablet Armchair LH LL114L



Upholstered Seat Oversize Flip-Up Tablet Armchair RH LL124R



Upholstered Seat Oversize Flip-Up Tablet Armchair LH LL124L



### STATEMENT OF LINE

# LimeLite 4-Leg Caster Stack Chairs



Poly Seat Armless Chair LL2100



**Upholstered Seat** Armless Chair LL2200



Armchair LL2111



**Upholstered Seat** Armchair



Poly Seat Flip-Up Tablet Armchair LH LL213L



**Upholstered Seat** Flip-Up Tablet Armchair RH LL223R



LL223L



Poly Seat

Flip-Up Tablet Armchair RH

LL213R

Poly Seat Oversize Flip-Up Tablet Armchair RH LL214R



Poly Seat Oversize Flip-Up Tablet Armchair LH LL214L



Upholstered Seat Oversize Flip-Up Tablet Armchair RH LL224R



**Upholstered Seat** Oversize Flip-Up LL224L

### LimeLite Sled-Base Stack Chairs



Poly Seat Armless Chair LL3100



**Upholstered Seat** Armless Chair LL3200



Poly Seat Armchair LL3111



**Upholstred Seat** Armchair LL3211





Poly Seat



LL2211

**Upholstered Seat** Flip-Up Tablet Armchair LH



Tablet Armchair LH

### STATEMENT OF LINE

# LimeLite Café Stools (armless/non-stacking)







LL4200/24





**CODE COMPLIANCE** 

### LimeLite Task Chair



Poly Seat Armless Chair LL5100



**Upholstered Seat** Armless Chair LL5200



Poly Seat Armchair LL5111



**Upholstered Seat** Armchair LL5211



LL519R



Poly Seat Poly Seat Upholstered Seat Upholstered Seat Change-Up Tablet Armchair RH Change-Up Tablet Armchair LH Change-Up Tablet Armchair LH LL519L



LL529R



LL529L

### LimeLite Task Stool



Poly Seat Armless Stool LL6100



**Upholstered Seat** Armless Stool LL6200



Poly Seat Armstool LL6111



Upholstered Seat Armstool LL6211



### STATEMENT OF LINE

# LimeLite High-Density Chair



Poly Seat LL7100



Upholstered Seat LL7200

# LimeLite High-Density Stools



24" Poly Seat LLS100/24



30" Poly Seat LLS100/30



Upholstered Seat LLS200/24



Upholstered Seat LLS200/30

# LimeLite Nesting Chairs



Poly Seat Armless Chair LLA100



Upholstered Seat Armless Chair LLA200



Poly Seat Armchair LLA111



Upholstered Seat Armchair LLA211

### LimeLite Wood Leg Chairs



Poly Seat Armless Chair LLW100



Upholstered Seat Armless Chair LLW200

